



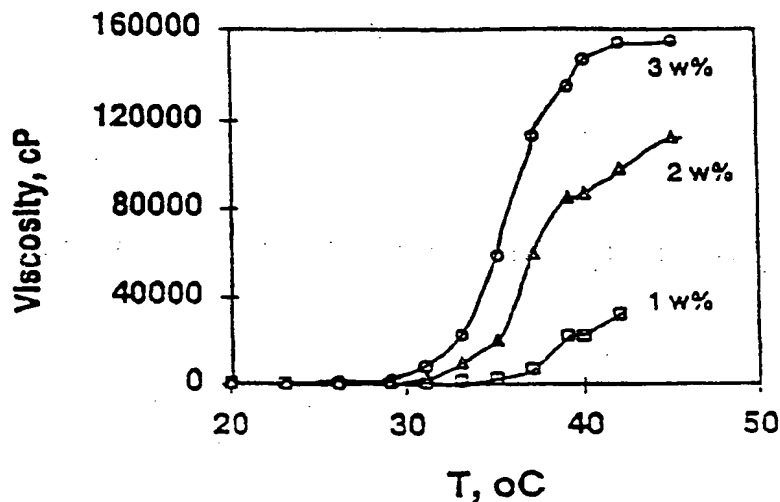
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(54) Title: COMPOSITIONS FOR COSMETIC APPLICATIONS

(57) Abstract

A cosmetic composition is described having a cosmetically acceptable carrier, comprising a reverse thermal viscosifying polymer network comprising at least one poloxamer component capable of aggregation in response to a change in temperature randomly bonded to at least one poly(acrylic acid) component; and a cosmetically active agent which imparts a preselected cosmetic effect, said carrier and said agent disposed within an aqueous-based medium.



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COMPOSITIONS FOR COSMETIC APPLICATIONS

This application is a continuation-in-part application of copending application
5 U.S.S.N. 60/034,805 filed January 2, 1997, and entitled "Responsive Polymer
Networks and Methods of Their Use", which is a continuation-in-part application of
copending application PCT/US96/10376 filed June 14, 1996, designating the United
States, and entitled "Responsive Polymer Networks and Methods of Their Use", which
is a continuation-in-part application of copending application U.S.S.N. 08/580,986 filed
10 January 3, 1996, and entitled "Responsive Polymer Networks and Methods of Their
Use", each of which is incorporated entirely by reference.

Field of the Invention

The present invention relates to a cosmetic composition useful in a variety of
15 topical and personal care products, including treatments of disorders and imperfections
of the skin or other areas of the body. More particularly, the present invention is
directed to a cosmetic composition comprising a poloxamer:poly(acrylic acid)
polymer network that can be designed to reversibly gel over a wide range of
conditions to provide a composition having a controllable range of viscosities, making
20 it useful in a variety of cosmetic and personal care applications.

Background of the Invention

Many examples are known of cosmetic compositions intended for treatment of
the skin or elsewhere on the body, where it is desired to have certain properties of
25 viscosity. Hydrogels, such as cellulose, have been included as thickeners in cosmetic
compositions. A hydrogel is a polymer network which absorbs a large quantity of
water without the polymer dissolving in water. The hydrophilic areas of the polymer
chain absorb water and form a gel region. The extent of gelation depends upon the
volume of the solution which the gel region occupies.

30 Reversibly gelling solutions are known in which the solution viscosity increases

and decreases with an increase and decrease in temperature, respectively. Such reversibly gelling systems are useful wherever it is desirable to handle a material in a fluid state, but performance is preferably in a gelled or more viscous state.

A known material with these properties is a thermal setting gel using block
5 copolymer polyols, available commercially as Pluronic® polyols (BASF, Ludwigshafen, Germany), which is described in U.S. Patent No. 4,188,373. Adjusting the concentration of the polymer gives the desired liquid-gel transition. However, concentrations of the polyol polymer of at least 18-20 % by weight are needed to produce a composition which exhibits such a transition at commercially or
10 physiologically useful temperatures. Also, solutions containing 18-20 % by weight of responsive polymer are typically very viscous even in the "liquid" phase, so that these solutions can not function under conditions where low viscosity, free-flowing is required prior to transition. In addition, these polymer concentrations are so high that the material itself may cause unfavorable interactions during use.

15 Another known system which is liquid at room temperature, but forms a semi-solid when warmed to about body temperature is formed from tetrafunctional block polymers of polyoxyethylene and polyoxypropylene condensed with ethylenediamine, commercially available as Tetronic® polyols. These compositions are formed from approximately 10% to 50% by weight of the polyol in an aqueous medium. See, U.S.
20 Patent No. 5,252,318.

Joshi *et al.* in U.S. Patent No. 5,252,318 reports reversible gelling compositions which are made up of a physical blend of a pH-sensitive gelling polymer (such as a cross-linked poly(acrylic acid) and a temperature-sensitive gelling polymer (such as methyl cellulose or block copolymers of poly(ethylene glycol) and poly(propylene glycol)). In compositions including methylcellulose, 5- to 8-fold increases in viscosity
25 are observed upon a simultaneous change in temperature and pH for very low methylcellulose levels (1-4% by weight). See, Figs. 1 and 2 of Joshi *et al.* In compositions including Pluronic® and Tetronic® polyols, commercially available forms of poly(ethylene glycol)/poly(propylene glycol) block copolymers, significant
30 increases in viscosity (5- to 8-fold) upon a simultaneous change in temperature and pH

are observed only at much higher polymer levels. See, Figs. 3-6 of Joshi *et al.*

Hoffman *et al.* in WO 95/24430 disclose block and graft copolymers comprising a pH-sensitive polymer component and a temperature-sensitive polymer component. The block and graft copolymers are well-ordered and contain regularly repeating units of the pH-sensitive and temperature-sensitive polymer components. The copolymers are described as having a lower critical solution temperature (LCST), at which both solution-to-gel transition and precipitation phase transition occur. Thus, the transition to a gel is accompanied by the clouding and opacification of the solution. Light transmission is reduced, which may be undesirable in many applications, where the aesthetic characteristics of the composition are of some concern.

Thus, the known systems which exhibit reversible gelation are limited in that they require large solids content and/or in that the increase in viscosity less than 10-fold. In addition, some known systems exhibit an increase in viscosity which is accompanied with the undesirable opacification of the composite.

Summary of the Invention

It is an object of the present invention to provide a cosmetic composition which includes a component capable of reversible gelation or viscosification.

It is a further object of the invention to provide a cosmetic composition which includes an ingredient capable of gelation or viscosification at very low solids content.

It is another object of the present invention to provide a cosmetic composition which possesses improved flow and gelation characteristics as compared to properties possessed by conventional reversible gelation compositions.

It is a further object of the invention to provide a polymer network composition for use in cosmetic compositions useful as a surfactant or emulsifier in the solubilization of additives and, in particular, hydrophobic additives.

It is a further object of the invention to provide a cosmetic composition which possesses the appropriate thickness, emolliency and cosmetic effect with a minimum of solids content.

It is a further object of the invention to provide a polymer network for use in

cosmetic compositions useful as a suspending agent for otherwise insoluble additives.

It is yet a further object of the present invention to provide a composition capable of solubilizing emulsions at elevated temperatures.

It is yet a further object of the invention to provide new and useful cosmetic compositions incorporating the reversibly gelling polymer network composition of the present invention, which take advantage of its unique advantageous properties.

It is yet another object of the present invention to provide reversibly gelling polymer network compositions which are composed of biocompatible polymers.

These and other objects of the invention are achieved with a cosmetic composition which incorporates a poloxamer:poly(acrylic acid) polymer network as a cosmetically acceptable carrier. The polymer network comprises a poloxamer component randomly bonded to a poly(acrylic acid), or PAA, component in an aqueous-based medium, the polymer network being capable of aggregating in response to an increase in temperature. The reverse thermal viscosifying poloxamer:poly(acrylic acid) polymer network includes random covalent bonding between the poly(acrylic acid) component and the poloxamer component of the network. The polymer network may also include some unbound or "free" poloxamer or other additives which contribute to or modify the characteristic properties of the polymer composition.

In addition, the cosmetic composition includes a cosmetic agent selected to provide a preselected cosmetic effect. By "cosmetic agent", as that term is used herein, it is meant that the additive imparts a cosmetic effect. A cosmetic effect is distinguishable from a pharmaceutical effect in that a cosmetic effect relates to the promoting bodily attractiveness or masking the physical manifestations of a disorder or disease. In contrast, a pharmaceutical seeks to treat the source or symptom of a disease or physical disorder. It is noted however, that the same additives may have either a cosmetic or pharmaceutical effect, depending upon the amounts used and the manner of administration.

By "cosmetic" as that term is used herein, it is meant the cosmetic and

personal-care applications intended to promote bodily attractiveness or to cover or mask the physical manifestations of a disorder or disease. Cosmetics include those products subject to regulation under the FDA cosmetic guidelines, as well as sunscreen products, acne products, skin protectant products, anti-dandruff products, and deodorant and antiperspirant products.

By "gelation" or viscosification, as that term is used herein, it is meant a drastic increase in the viscosity of the polymer network solution. Gelation is dependent on the initial viscosity of the solution, but typically a viscosity increase in the range of preferably 2- to 100-fold, and preferably 5- to 50-fold, and more preferably 10- to 20-fold is observed in the polymer network which is used in the preparation of the cosmetic compositions of the invention. Such effects are observed in a simple polymer network solution and the effect may be modified by the presence of other components in the cosmetic composition.

By "reversibly gelling" as that term is used herein, it is meant that the process of gelation takes place upon an *increase* in temperature rather than a decrease in temperature. This is counter-intuitive, since it is generally known that solution viscosity *decreases* with an increase in temperature.

As used herein, "poloxamer" is a triblock copolymer derived from poly(ethylene glycol)-poly(propylene glycol)-poly(ethylene glycol) blocks. The poloxamer is capable of responding to a change in temperature by altering its degree of association and/or agglomeration. The aggregation may be in the form of micelle formation, precipitation, labile crosslinking or other factors. The poloxamer has the general formula of a triad ABA block copolymer, $(P_1)_a(P_2)_b(P_1)_a$, where P_1 = poly(ethylene glycol) and P_2 = poly(propylene glycol) blocks, where a is in the range of 10-50 and where b is in the range of 50-70.

The poly(acrylic acid) component includes poly(acrylic acid) and its salts. The poly(acrylic acid) supports and interacts with the poloxamer component so that a multi-material, responsive polymer network is formed. The interaction of the poloxamer and poly(acrylic acid) exhibits a synergistic effect, which magnifies the effect of the poloxamer component in viscosifying and/or gelling the solution.

The novel interaction between the constituent polymers components of the polymer network permits formation of gels at very low solids content. Gelation and/or viscosification is observed in aqueous solutions having about 0.01 to 20 wt% of the poloxamer component and about 0.01 to 20 wt% of the poly(acrylic acid) component.

5 A typical reversibly gelling polymer network may be comprised of less than about 4 wt% of total polymer solids (e.g., poloxamer and poly(acrylic acid)) and even less than 1 wt% total polymer solids while still exhibiting reverse thermal viscosification. Of course, the total solids content including additives of a reversibly gelling polymer network composition may be much higher. The viscosity of the gel increases at least
10 ten-fold with an increase in temperature of about 5°C at pH 7 and 1 wt% polymer. Viscosity increases may be even greater over a larger temperature range at pH 7 and 1% polymer network content.

The relative proportion of poloxamer and poly(acrylic acid) may vary dependent upon the desired properties of the polymer composition. In one
15 embodiment, the poloxamer is present in a range of about 1 to 20 wt% and the poly(acrylic acid) is present in a range about of 99 to 80 wt%. In another embodiment, the poloxamer component is present in a range of about 21 to 40 wt% and the poly(acrylic acid) component is present in a range of about 79 to 60 wt%. In another embodiment, the poloxamer component is present in a range of about 41 to 50
20 wt% and the poly(acrylic acid) component is present in a range of about 59 to 50 wt%. In another embodiment, the poloxamer component is present in a range of about 51 to 60 wt% and the poly(acrylic acid) component is present in a range of about 49 to 40 wt%. In yet another embodiment, the poloxamer component is present in a range of about 61 to 90 wt% and the poly(acrylic acid) component is present in a
25 range of about 39 to 20 wt%. In another embodiment, the poloxamer component is present in a range of about 81 to 99 wt% and the poly(acrylic acid) component is present in a range of about 19 to 1 wt%.

The poloxamer:poly(acrylic acid) polymer network described above is included in a cosmetic composition to improve the flow characteristics, thickness and other
30 properties of the composition. The composition includes additional cosmetic agents.

such as are needed for the cosmetic purpose of the composition. Additives also may be included to modify the polymer network performance, such as to increase or decrease the temperature of the liquid-to-gel transition and/or to increase or decrease the viscosity of the responsive polymer composition.

5 In one aspect of the invention, the poloxamer:poly(acrylic acid) polymer network is incorporated into a cosmetic compositions to impart thickening properties to the cosmetic composition at the use and/or application temperature. Such thickening properties include enhanced overall viscosity, as well as a desirable viscosity response with temperature. The polymer network may be useful as a thickener in pH ranges
10 where other thickeners are not effective.

In another aspect of the invention, the poloxamer:poly(acrylic acid) polymer network is incorporated into a cosmetic composition to stabilize and solubilize hydrophobic agents in the cosmetic composition. The polymer network may be included to increase emulsion stability. Many emulsions, i.e., suspension of small
15 droplets or particles of a first material in a second material, lose viscosity upon heating. As will be demonstrated herein, the poloxamer:poly(acrylic acid) polymer network retains its emulsifying properties even with temperature increase.

In addition, it may be included in the composition to impart emolliency to the composition. The composition may also act as a film-forming agent after it has been
20 applied to the skin. This film-forming agent may be used as a barrier to prevent water loss from the skin which contributes to the moisturization of the skin.

In another aspect of the invention, the poloxamer:poly(acrylic acid) polymer network may be included as an additive in cosmetic applications to prevent viscosity loss at elevated temperatures.

Brief Description of the Drawing

The invention is described with reference to the Drawing, which is presented for the purpose of illustration and is in no way intended to be limiting, and in which:

Figure 1 is a graph of viscosity vs. temperature for a 1 wt%, 2 wt% and 3 wt%
30 responsive polymer network aqueous composition of a poloxamer/poly(acrylic acid)

(1:1) at pH 7.0 measured at a shear rate of 0.44 sec^{-1} ;

Figure 2 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition demonstrating reversibility of the viscosity response;

5 Figure 3 shows the viscosity response of a 2 wt% poloxamer:poly(acrylic acid) polymer composition at various shear rates;

Figure 4 shows a viscosity response curve for a 2 wt% poloxamer: poly(acrylic acid) polymer network composition prepared with nominal mixing and stirring and prepared using high shear homogenization (8000 rpm, 30 min);

10 Figure 5 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition at various pHs;

Figure 6 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition with and without addition of 0.25 wt% KCl;

15 Figure 7 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition with and without addition of 0.5 wt% acetamide MEA;

Figure 8 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition without and with 5 wt%, 10 wt% and 20 wt% added ethanol, respectively;

20 Figure 9 is an illustration of a reversibly gelling polymer network used as an emulsifier and stabilizer for a hydrophobic agent;

Figure 10 is a schematic illustration of the poloxamer:poly(acrylic acid) polymer network below and above the transition temperature illustrating the aggregation of the hydrophobic poloxamer regions;

25 Figure 11 is a graph of viscosity vs. pH for a 1 wt% responsive polymer network aqueous composition of a poloxamer/poly(acrylic acid) (1:1) measured at a shear rate of 0.44 sec^{-1} ;

30 Figure 12 is a plot of viscosity vs. temperature for (a) a 1 wt% responsive polymer network aqueous composition of Pluronic® F127 poloxamer/poly(acrylic acid)

(1:1) and (b) a 1 wt% physical blend of Pluronic® F127 poloxamer/poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate 0.22 sec^{-1} ;

Figure 13 is a plot of viscosity vs. temperature for a 1 wt% responsive polymer network aqueous composition of Pluronic® F88 poloxamer/poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate 2.64 sec^{-1} ;

Figure 14 is a graph of the viscosity vs. temperature effect for a responsive polymer network composition of 2 wt% Pluronic® P104 poloxamer/poly(acrylic acid) (1:1) in deionized water at pH 7.0 measured at shear rate of 22 sec^{-1} ;

Figure 15 is plot of viscosity vs. temperature for a responsive polymer network composition of 2 wt% Pluronic® F123 poloxamer/poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate of 22 sec^{-1} ;

Figure 16 is a plot of viscosity vs. temperature for 1 wt% made of series of poloxamers and poly(acrylic acid) (1:1) in deionized water at a shear rate of 132 sec^{-1} ;

Figure 17 is a plot showing release of hemoglobin from a poloxamer/poly(acrylic acid) polymer network of the invention;

Figure 18 is a plot showing the release of lysozyme from the poloxamer/poly(acrylic acid) polymer complex of the invention;

Figure 19 is a plot showing release of insulin from a poloxamer/poly(acrylic acid) polymer network composition of the invention;

Figure 20 is a plot of viscosity vs. temperature for a poloxamer/poly(acrylic acid) polymer network composition (a) before and (b) after sterilization by autoclave;

Figure 21 is a plot of viscosity vs. temperature for an oil-free moisturizing formulation prepared from (a) a responsive polymer network composition of the invention and (b) a conventional oil-in-water formulation;

Figure 22 is a plot of equilibrium solubility of estradiol (A, B) and progesterone (C, D) in aqueous solutions (pH 7) of Pluronic® F127 (A, C) and responsive polymer network (B, D) vs. temperature;

Figure 23 is a plot of the ratio of equilibrium solubilities of estradiol in responsive polymer network and water vs. polymer concentration in the responsive polymer network solutions;

Figure 24 is a plot of the effect of loading fluorescein on the onset of gelation of responsive polymer network vs. total polymer concentration in responsive polymer network solution (pH 7.0);

5 Figure 25 is a plot of the percentage of a) estradiol and b) progesterone release from responsive polymer network vs. time;

Figure 26 is a plot of the rate of progesterone release and macroscopic viscosity vs. polymer concentration;

Figure 27 is a plot of the percentage of progesterone release vs. polymer concentration in responsive polymer network and,

10 Figure 28 is a plot of the relative diffusivity of poly(styrene) latex particles in water and responsive polymer network.

Detailed Description of the Invention

15 The present invention is directed to a cosmetic composition comprising a cosmetically acceptable carrier comprising a novel poloxamer:poly(acrylic acid) polymer network. The polymer network functions as a temperature sensitive thickening agent, and in addition possesses surfactant and emulsifying capabilities which may be beneficial to the cosmetic composition. The polymer network composition according to the invention includes a poloxamer component randomly
20 bonded to a poly(acrylic acid) component. The two polymer components may interact with one another on a molecular level. The polymer network contains about 0.01-20 wt% each of poloxamer and poly(acrylic acid). Exemplary polymer network compositions range from about 1:10 to about 10:1 poloxamer:poly(acrylic acid). Polymer network gel compositions which exhibit a reversible gelation at body
25 temperature (25-40°C) and/or at physiological pH (ca. pH 3.0-9.0) and even in basic environments up to pH 13 (hair care) are particularly preferred for cosmetic applications.

In one embodiment of the invention, a 1:1 poloxamer:poly(acrylic acid) polymer network at appropriate pH exhibits flow properties of a liquid at about room
30 temperature, yet rapidly thickens into a gel consistency of at least about five times

greater, preferably at least about 10 times greater, and even more preferably at least about 30 times and up to 100 times greater, viscosity upon increase in temperature of about 10 °C and preferably about 5 °C. The reversibly gelling polymer network of the present invention exhibit gelation even at very low polymer concentrations. For

5 example, polymer network compositions at pH 7 comprising about 0.5 wt% poloxamer component and about 0.5 wt% PAA exhibits a significant increase in viscosity from a free-flowing liquid (50 cps) to a gel (6000 cps). The observed gelation takes place at low solids contents, such as less than 20 wt% or preferably less than about 10 wt%, or more preferably less than about 2.5 wt% or most preferably less than about 0.1 wt%.

10 Thus, only a small amount by weight of the polymer network need be incorporated into a cosmetic composition in order to provide the desired thickening or viscosifying effect.

The reverse viscosification effect at low polymer concentrations provides clear, colorless gels which are particularly well-suited to cosmetic applications. For example, 15 very little residue is formed upon dehydration which may be important in some applications, such as in topically applied cosmetics. An additional advantage of the polymer network of the invention is that it remains clear and translucent above and below the critical temperature or pH. These characteristics of the reversibly gelling polymer network make it well suited for use in cosmetic compositions.

20 The polymer network of the present invention technology may be added to cosmetic formulations to increase the thickness and viscosity of the composition. The poloxamer:poly(acrylic acid) polymer network possesses hydrophobic regions capable of aggregation. Unlike conventional thickeners, the aggregation of the polymer network of the present invention is temperature sensitive. Thus, the inventive polymer 25 network of the present invention may have a transition temperature (i.e. temperature of aggregation) above room temperature so that the cosmetic composition is of low viscosity at or below room temperature and is of high viscosity at or around body temperature (body temperature includes both surface and internal body temperature).

30 Thus, a composition may be prepared at low temperatures while the polymer network is in a low viscosity state. Mixing of ingredients under low viscosity is expected to be

easier, thus simplifying the manufacturing process. Yet, the resultant mixture would be of increased viscosity at use temperatures. As a further advantage, a cosmetic composition comprising poloxamer:poly(acrylic acid) polymer network may be spread thinly to allow for even application, due to its low viscosity at room temperature, but
5 will thicken and "fill" the skin contours upon warming up to body surface temperature.

In another aspect of the invention, the composition may be applied through a nozzle that provides high shear to reduce viscosity, yet the composition regains its viscosity after application to the skin. This contrasts with conventional formulations which permanently lose viscosity after being subjected to high shear.

10 In another aspect of the invention, the composition may be formulated and applied as a liquid, spray, semi-solid gel, cream, ointment, lotion, stick, roll-on formulation, mousse, pad-applied formulation, and film-forming formulation.

The poloxamer:poly(acrylic acid) polymer network may also be included in a cosmetic composition for use as a stabilizing, solubilizing or emulsifying agent for a
15 hydrophobic component of the cosmetic formulation. The strong hydrophilic regions of the poloxamer resulting from aggregation and micelle formation create hydrophobic domains which may be used to solubilize and control release of hydrophobic agents. Similar micelle-based systems have been shown to protect trapped peptides against enzymatic degradation from surface enzymes.

20 The reversibly gelling polymer network of the present invention is a unique polymer composition designed to abruptly change its physical characteristics or the characteristics and properties of materials mixed therewith with a change in temperature. Without intending to be bound by any particular mechanism or chemical structure, it is believed that the structure of the polymer network involves a random
25 bonding of the poloxamer onto the backbone of the poly(acrylic acid). A portion of the poloxamer which is present during the polymerization reaction which forms the poly(acrylic acid) is bonded to the backbone of the forming poly(acrylic acid) through hydrogen abstraction and subsequent reaction. See detailed discussion of the mechanism, below. The combination of the poly(acrylic acid) and randomly bonded
30 poloxamer gives the composition its unique properties. Any free poloxamer remaining

after polymerization of PAA remains associated with the random co-polymer, resulting in a miscible composition. Free poloxamer may also be present in the polymer network composition; however, its presence is not required in order to observe reverse thermal viscosification.

5 The poly(acrylic acid) may be linear, branched and/or crosslinked. Poly(acrylic acid) is capable of ionization with a change in pH of the solution. By ionization, as that term is used with respect to poly(acrylic acid), it is meant the formation of the conjugate base of the acrylic acid, namely acrylate. As used herein, poly(acrylic acid) includes both ionized and non-ionized versions of the polymer. Changes in ionic
10 strength may be accomplished by a change in pH or by a change in salt concentration. The viscosifying effect of the polymer network is partly a function of the ionization of the poly(acrylic acid); however, reverse thermal gelling may occur without ionization. Changes to the ionic state of the polymer causes the polymer to experience attractive (collapsing) or repulsive (expanding) forces. Where there is no need or desire for the
15 composition to be applied in a high viscosity state, it may be possible to prepare the composition as non-ionized poly(acrylic acid). The body's natural buffering ability will adjust the pH of the applied composition to ionize the poly(acrylic acid) and thereby develop its characteristic viscosity.

 The poloxamer possesses regions of hydrophobic character, e.g., poly(propylene glycol) blocks, and hydrophilic character, e.g., poly(ethylene glycol) blocks. The
20 poloxamer may be linear or branched. Suitable poloxamers include triad block copolymers of poly(ethylene glycol) and poly(propylene glycol) having the general formula $(P_1)_a(P_2)_b(P_1)_a$, where P_1 = poly(ethylene glycol) and P_2 = poly(propylene glycol) blocks, where a is in the range of 10-50 and where b is in the range of 50-70.
25 where poly(propylene glycol) represents the hydrophobic portion of the polymer and poly(ethylene glycol) represents the hydrophilic portion of the polymer. Pluronic® polymers (BASF) are commercially available for a in the range of 16 to 48 and b ranging from 54-62. One or more poloxamers may be used in the reversibly gelling polymer network composition of the present invention.

30 The reversibly gelling responsive polymer networks compositions of the present

invention are highly stable and do not exhibit any phase separation upon standing or upon repeated cycling between a liquid and a gel state. Samples have stood at room temperature for more than three months without any noticeable decomposition, clouding, phase separation or degradation of gelation properties. This is in direct contrast to polymer blends and aqueous mixed polymer solutions, where phase stability and phase separation is a problem, particularly where the constituent polymers are immiscible in one another.

An example of the dramatic increase in viscosity and of the gelation of the reversibly gelling polymer network compositions of the invention is shown in Figure 1. Figure 1 is a graph of viscosity vs. temperature for 1 wt%, 2 wt% and 3 wt% polymer network compositions comprising 1:1 poloxamer:poly(acrylic acid), hydrated and neutralized. The viscosity measurements were taken on a Brookfield viscometer at a shear rate of 0.44 sec^{-1} at pH 7.0. All solutions had an initial viscosity of about 1080 cP and exhibited a dramatic increase in viscosity to gel point at about 35°C . This is not typical of all polymer network compositions since polymerization condition will affect initial viscosity. Final viscosities were approximately 33,000 cP, 100,000 cP and 155,000 cP for the 1 wt%, 2 wt% and 3 wt% compositions, respectively. This represents viscosity increases of about 30-, 90- and 140-fold, respectively. This effect is entirely reversible. Upon cooling, the composition regains its initial viscosity. This is demonstrated in Figure 2, where a 1 wt% poloxamer:poly(acrylic acid) composition is warmed through the transition temperature up to 35°C (simple curve), cooled to room temperature (24°C , ticked curve) and then warmed again to up above the transition temperature (open box curve). The viscosity response was virtually identical in all three instances.

As would be expected with a non-Newtonian system, the solution viscosity differs with different shear rates. Figure 3 shows the viscosity response of a 2 wt% poloxamer:poly(acrylic acid) polymer composition at various shear rates. The viscosity response is consistent between 24°C and 34°C ; however, the final viscosity is reduced with increasing shear rate.

However, unlike many prior art hydrogels, e.g., carbomers, the

poloxamer:poly(acrylic acid) polymer network composition does not permanently lose viscosity after being subjected to high shear conditions. The poloxamer:poly(acrylic acid) polymer network composition remains unaffected by such shear conditions as homogenization. Figure 4 compares the viscosity response curve of a 2 wt%
5 poloxamer:poly(acrylic acid) polymer composition prepared with nominal mixing (simple lime) and stirring with that of a polymer composition of similar composition prepared using high shear homogenization designated by a ticked line (8000 rpm, 30 min). No significant decrease in viscosity is observed.

10 A number of factors influence the viscosity and transition temperature of the composition. The more important factors include polymer concentration, pH and presence and nature of additives.

The effect of pH on the viscosity of reversibly gelling polymer networks is shown in Figure 5. Increasing pH from the starting pH has a lesser effect on the viscosity than decreasing the pH. This may relate to the extent of ionization of the
15 poly(acrylic acid) component of the polymer network as discussed above. This may be clearly seen in Figure 5 when comparing the viscosity response of a 1 wt% poloxamer:poly(acrylic acid) polymer composition at pH 5 and pH 11. Satisfactory viscosities can be obtained at high pHs indicating the potential value of the reversibly gelling polymer network in products such as depilatories, hair straighteners and hair
20 relaxers.

The responsive polymer network may also include additives for influencing the performance of the polymer composition, such as the transition temperature and the viscosity of the polymer composition above the transition temperature. The following list is not intended to be exhaustive but rather illustrative of the broad variety of
25 additives which can be used.

These materials include solvents (e.g., 2-propanol, ethanol, acetone, 1,2-pyrrolidinone, N-methylpyrrolidinone), salts (e.g., calcium chloride, sodium chloride, potassium chloride, sodium or potassium phosphates, borate buffers, sodium citrate), preservatives (benzalkonium chloride, phenoxyethanol, sodium
30 hydroxymethylglycinate, ethylparaben, benzoyl alcohol, methylparaben, propylparaben,

butylparaben, Germaben II), humectant/moisturizers (acetamide MEA, lactimide MEA, hydrolyzed collagen, mannitol, panthenol, glycerin), lubricants (hyaluronic acid, mineral oil, PEG-60-lanolin, PPG-12-PEG-50-lanolin, PPG-2 myristyl ether propionate) and surfactants.

5 Surfactants may be divided into three classes: cationic, anionic, and nonionics. An example of a cationic surfactant used is ricinoleamidopropyl ethyldimonium ethosulfate (Lipoquat R). Anionic surfactants include sodium dodecyl sulfate and ether sulfates such as Rhodapex CO-436. Nonionic surfactants include Surfynol CT-111, TG, polyoxyethylene sorbitan fatty acid esters such as Tween 65 and 80, sorbitan fatty
10 acid esters such as Span 65, alkylphenol ethoxylates such as Igepal CO-210 and 430, dimethicone copolyols such as Dow Corning 190, 193, and Silwet L7001.

 The addition of polymers has been studied including xanthan gum, celluloses such as hydroxyethylcellulose (HEC), carbomethoxycellulose (CMC), lauryldimonium hydroxypropyl oxyethyl cellulose (Crodacel QL), hydroxypropylcellulose (HPC), and
15 hydroxypropylmethylcellulose (HPMC), poly(acrylic acid), cyclodextrins, methyl acrylamido propyl triammonium chloride (MAPTAC), polyethylene oxide, polyvinylpyrrolidone, polyvinyl alcohol, and propylene oxide/ethylene oxide random copolymers. Poloxamers may also be used as additives. Examples include both the Pluronic® polyols having an $(P_1)_3(P_2)_3(P_1)_3$ structure such as Pluronic® F38, L44, P65, F68, F88, L92, P103, P104, P105, F108, L122 and F127, as well as the reverse
20 Pluronic® R series $(P_2)_3(P_1)_3(P_2)_3$ structure such as Pluronic® 17R2 and 25R8. Other miscellaneous materials include propylene glycol, urea, triethanolamine, alkylphenol ethoxylates (Iconol series), and linear alcohol alkoxylates (Plurafac series).

 Additives affect the viscosity of the compositions differently depending upon
25 the nature of the additive and its concentration. Some additives will affect the initial or final viscosity, whereas others will affect the temperature range of the viscosity response, or both.

 Potassium chloride and acetamide MEA are two examples of additives which decrease the final viscosity of the composition (see, Example 30). KCl (0.25%) added
30 to a 1 wt% reversibly gelling polymer composition reduces the viscosity by about 3000

cps. See, Figure 6. The humectant, acetamide MEA, lowers the viscosity of a 1 wt% solution by approximately 1,500 cps (see, Figure 7).

Glycerin, ethanol and dimethicone copolymer have been shown to affect the temperature range over which the viscosity response occurs. Glycerin shifts the transition temperature to a slightly lower range from an initial 24-34 °C to about 24-30 °C, but does not affect the final viscosity (see, Example 44). The effect of ethanol on the viscosity is different at different concentration levels. At 5 wt% and 10 wt% added ethanol, the transition temperature is shifted to lower ranges, e.g., 24-29 °C and 20-29 °C, respectively. At 20 wt% added ethanol, the composition not only exhibits a lowering of the transition temperature, but also a marked increase in initial and final viscosity. See, Figure 8. Dimethicone copolymer (1 wt%) also changed the transition temperature, but in this instance the transition temperature range was raised to 28-41 °C. Thus, proper selection of additives permits the formulator to adjust the transition temperature to various ranges.

Those skilled in the art will appreciate that the polymer network compositions of the present invention may be utilized for a wide variety of cosmetic and personal care applications. To prepare a cosmetic composition, an effective amount of cosmetically active agent(s) which imparts the desirable cosmetic effect is incorporated into the reversibly gelling polymer network composition of the present invention. Preferably the selected agent is water soluble, which will readily lend itself to a homogeneous dispersion through out the reversibly gelling polymer network composition; however, the polymer network has been demonstrated to significantly solubilize or suspend hydrophilic agents in order to improve formulation homogeneity (see, Example 36). It is also preferred that the agent(s) is nonreactive with the polymer network composition. For materials which are not water soluble, it is also within the scope of the invention to disperse or suspend powders or oil (lipophilic materials) throughout the polymer network composition. It will also be appreciated that some applications may require a sterile environment. It is contemplated as within the scope of the invention that the reversibly gelling polymer network compositions of the present invention may be prepared under sterile conditions. An additional feature

of the reversibly gelling polymer composition is that is prepared from constituent polymers that have known accepted toxicological profiles.

The poloxamer:poly(acrylic acid) polymer network has been evaluated under Good Laboratory Practice (GLP) standard protocols known in the art for toxicity in animal models and found to exhibit no toxic effects. The results of the toxicity study are summarized in the following Table 1. The non-toxicity of the polymer network makes it an ideal candidate for use in cosmetic compositions.

Table 1. Toxicity data for 6% poloxamer:poly(acrylic acid) solution at pH 7.

Reaction testes	mode of testing	results
Skin sensitization	guinea pig - topical	not a sensitizer
eye irritation	rabbit eye instillation	negative
primary dermal irritation	rabbit - topical	very slight edema (1 on a scale of 1-8)
acute dermal toxicity	rat - single dose (2g/kg)	no toxicity
acute oral toxicity	rat - single dose (5g/kg)	no toxicity
AMES test		negative

Exemplary cosmetic and personal care applications, for which the reversibly gelling polymer network composition may be used include, but are not limited to, baby products, such as baby shampoos, lotions, powders and creams; bath preparations, such as bath oils, tablet and salts, bubble baths, bath fragrances and bath capsules; eye makeup preparations, such as eyebrow pencil, eyeliner, eye shadow, eye lotion, eye makeup remover and mascara; fragrance preparations, such as colognes and toilet waters, powders and sachets; noncoloring hair preparations, such as hair conditioner, hair spray, hair straighteners, permanent waves, rinses shampoos, tonics, dressings and other grooming aids; color cosmetics; hair coloring preparations such as hair dye, hair tints, hair shampoos, hair color sprays, hair lighteners and hair bleaches; makeup preparations such as face powders, foundations, leg and body paints, lipstick, makeup bases, rouges and makeup fixatives; manicuring preparations such as basecoats and

undercoats, cuticle softeners, nail creams and lotions, nail extenders, nail polish and enamel, and nail polish and enamel remover; oral hygiene products such as dentrifices and mouthwashes; personal cleanliness, such as bath soaps and detergents, deodorants, douches and feminine hygiene product; shaving preparations such as aftershave lotion, beard softeners, men's talcum, shaving cream, shaving soap and preshave lotions; skin care preparations such as cleansing preparations, skin antiseptics, depilatories, face and neck cleansers, body and hand cleansers, foot powders and sprays, moisturizers, night preparations, paste masks, and skin fresheners; and suntan preparations such as suntan creams, gels and lotions, indoor tanning preparations.

Preparation of the above-named cosmetic compositions and others may be accomplished with reference to any of the cosmetic formulation guidebooks and industry journals which are available in the cosmetic industry. These references supply standard formulations which may be modified by the addition or substitution of the reversible viscosifying polymer network of the present invention into the formulation. Suitable guidebooks include Cosmetics and Toiletries Magazine, Vol. 111 (March, 1996); Formulary: Ideas for Personal Care; Croda Inc. Parsippany, NJ (1993); and Cosmeticon: Cosmetic Formulary, BASF, which are hereby incorporated in their entirety by reference.

The cosmetic composition may be in any form. Suitable forms include but are not limited to lotions, creams, sticks, roll-ons formulations, mousses, aerosol sprays, pad-applied formulations, and film-forming formulations.

As those skilled in the art will appreciate, the foregoing list is exemplary only. Because the reversibly gelling polymer network composition of the present invention is suited for application under a variety of physiological conditions, a wide variety of cosmetically active agents may be incorporated into and administered from the polymer network composition. In addition to the poloxamer:poly(acrylic acid) polymer network, additional cosmetically acceptable carriers may be included in the composition, such as by way of example only, emollients, surfactants, humectants, powders and other solvents. By way of example only, the cosmetic composition also may include additional components, which serve to provide additional aspects of the

cosmetic affect or to improve the stability and/or administration of the cosmetic. Such additional components include, but are not limited to, preservatives, abrasives, acidulents, antiacne agents, anti-aging agents, antibacterials, anticaking, anticaries agents, anticeilulites, antidandruff, antifungal, anti-inflammatories, anti-irritants, antimicrobials, antioxidants, astringents, antiperspirants, antiseptics, antistatic agents, astringents, binders, buffers, additional carriers, chelators, cell stimulants, cleansing agents, conditioners, deodorants, depilatories, detergents, dispersants, emollients, emulsifiers, enzymes, essential oils, exfoliants, fibers, film forming agents, fixatives, foaming agents, foam stabilizers, foam boosters, fungicides, gellants, glosser, hair conditioner, hair set resins, hair sheen agents, hair waving agents, humectants, lubricants, moisture barrier agents, moisturizers, ointment bases, opacifier, plasticizer, polish, polymers, powders, propellant, protein, refatting agents, sequestrant, silicones, skin calming agents, skin cleansers, skin conditioners, skin healing, skin lightening agents, skin protectants, skin smoothing agents, skin softening agents, skin soothing agents, stabilizers, sunscreen agents, surfactants, suspending agents, tanning accelerators, thickeners, vitamins, waxes, wetting agents, liquefiers, colors, flavors and/or fragrances. Suitable materials which serve the additive functions listed here are well known in the cosmetic industry. A listing of the additive function and materials suitable for incorporation into the cosmetic composition may be found in Appendix A, which is appended hereto at the end of the specification. Further information may be obtained by reference to The Cosmetic Bench Handbook, Cosmetics & Toiletries; C.C. Urbano, editor, Allured Publ. Corp., 1996, which is hereby incorporated in its entirety by reference.

A brief description of some preferred additives and cosmetically active agents follows. The compositions of the invention include a safe and effective amount of a cosmetically active agent. "Safe and effective", as it is used herein, means an amount high enough to significantly positively modify the condition to be treated or the cosmetic effect to be obtained, but low enough to avoid serious side effects.

Preservatives can be desirably incorporated into the cosmetic compositions of the invention to protect against the growth of potentially harmful microorganisms.

Suitable preservatives include, but are not limited to, alkyl esters of para-hydroxybenzoic acid, hydantoin derivatives, parabens, propionate salts, triclosan tricarbanilide, tea tree oil, alcohols, farnesol, farnesol acetate, hexachlorophene and quaternary ammonium salts, such as benzolconjure, and a variety of zinc and
5 aluminum salts. Cosmetic chemists are familiar with appropriate preservatives and may select that which provides the required product stability. Preservatives are preferably employed in amounts ranging from about 0.0001% to 2% by weight of the composition.

Emollients can be desirably incorporated into the cosmetic compositions of the
10 invention to provide lubricity to the formulation. Suitable emollients may be in the form of volatile and nonvolatile silicone oil, highly branched hydrocarbons and synthetic esters. Amounts of emollients may be in the range of about 0.1-30 wt%, and preferably about 1-20 wt%. By way of example only, suitable silicones include cyclic or linear polydimethylsiloxanes, polyalkylsiloxanes, polyalkylarylsiloxanes and
15 polyether siloxanes. By way of example only, suitable ester emollients include alkenyl esters of fatty acids, polyhydric alcohols, such as ethylene glycol mono and di-fatty acid esters, polyethylene glycol and the like, ether-esters, such as fatty acid esters of ethoxylated fatty alcohols, wax esters, such as beeswax, spermaceti, myristyl myristate, and stearyl stearate, and sterol esters, such as cholesterol fatty acids.

A variety of oily emollients may be employed in the compositions of this
20 invention. These emollients may be selected from one or more of the following classes: 1. Triglyceride esters such as vegetable and animal fats and oils. Examples include castor oil, cocoa butter, safflower oil, cottonseed oil, corn oil, olive oil, cod liver oil, almond oil, avocado oil, palm oil, sesame oil, squalene, Kikui oil and
25 soybean oil; 2. Acetoglyceride esters, such as acetylated monoglycerides; 3. Ethoxylated glycerides, such as ethoxylated glyceryl monostearate; 4. Alkyl esters of fatty acids having 10 to 20 carbon atoms, such as, methyl, isopropyl, and butyl esters of fatty acids, and including hexyl laurate, isohexyl laurate, isohexyl palmitate, isopropyl palmitate, decyl oleate, isodecyl oleate, hexadecyl stearate decyl stearate,
30 isopropyl isostearate, diisopropyl adipate, diisohexyl adipate, dihexyldecyl adipate,

diisopropyl sebacate, lauryl lactate, myristyl lactate, and ceryl lactate; 5. alkenyl esters of fatty acids having 10 to 20 carbon atoms, such as oleyl myristate, oleyl stearate, and oleyl oleate and the like; 6. fatty acids having 10 to 20 carbon atoms, such as pelargonic, lauric, myristic, palmitic, stearic, isostearic, hydroxystearic, oleic, linoleic, ricinoleic, arachidic, behenic, and erucic acids and the like; 7. fatty alcohols having 10 to 20 carbon atoms, such as, lauryl, myristyl, cetyl, hexadecyl, stearyl, isostearyl, hydroxystearyl, oleyl, ricinoleyl, behenyl, erucyl, and 2-octyl dodecanyl alcohols are examples of satisfactory fatty alcohols and the like. 8. fatty alcohol ethers, such as ethoxylated fatty alcohols of 10 to 20 carbon atoms including the lauryl, cetyl, stearyl, isostearyl, oleyl, and cholesterol alcohols, having attached thereto from 1 to 50 ethylene oxide groups or 1 to 50 propylene oxide groups; 9. ether-esters such as fatty acid esters of ethoxylated fatty alcohols; 10. Lanolin and derivatives, such as lanolin, lanolin oil, lanolin wax, lanolin alcohols, lanolin fatty acids, isopropyl lanolate, ethoxylated lanolin, ethoxylated lanolin alcohols, ethoxylated cholesterol, propoxylated lanolin alcohols, acetylated lanolin alcohols, lanolin alcohols linoleate, lanolin alcohols ricinoleate, acetate of lanolin alcohols ricinoleate, acetate of ethoxylated alcohols-esters, hydrogenolysis of lanolin, ethoxylated hydrogenated lanolin, ethoxylated sorbitol lanolin, and liquid and semisolid lanolin absorption bases and the like; 11. polyhydric alcohol esters, such as, ethylene glycol mono and di-fatty acid esters, diethylene glycol mono- and di-fatty acid esters, polyethylene glycol (200-6000) mono- and di-fatty acid esters, propylene glycol mono- and di-fatty acid esters, polypropylene glycol 2000 monooleate, polypropylene glycol 2000 monostearate, ethoxylated propylene glycol monostearate, glyceryl mono- and di-fatty acid esters, polyglycerol polyfatty esters, ethoxylated glyceryl monostearate, 1,2-butylene glycol monostearate, 1,2-butylene glycol distearate, polyoxyethylene polyol fatty acid ester, sorbitan fatty acid esters, and polyoxyethylene sorbitan fatty acid esters are satisfactory polyhydric alcohol esters; 12. wax esters such as beeswax, spermaceti, myristyl myristate, stearyl stearate; 13. beeswax derivatives, e.g. polyoxyethylene sorbitol beeswax; 14. vegetable waxes including carnauba and candelilla waxes; 15. phospholipids such as lecithin and derivatives; 16. sterol including cholesterol and cholesterol fatty acid

esters; 17. amides such as fatty acid amides, ethoxylated fatty acid amides, solid fatty acid alkanolamides.

Humectants may be added to the composition to increase the effectiveness of the emollient, to reduce scaling, to stimulate removal of built-up scale and improve skin feel. By way of example only, suitable humectants include polyhydric alcohols, such as glycerol, polyalkylene glycols, alkylene polyols their derivatives, propylene glycol, dipropylene glycol, polypropylene glycol, polyethylene glycol, sorbitol, hydroxypropyl sorbitol, hexylene glycol, 1,3-butylen glycol, 1,2,6-hexanetriol, ethoxylated glycerol, propoxylated glycerol and the like. The amount of humectant may be in the range of about 0.5-30 wt% and preferably between 1-15 wt%.

In topical skin care applications, a variety of active substances may be advantageously employed. By way of example only suitable active agents which may be incorporated into the cosmetic composition include anti-aging active substances, anti-wrinkle active substances, hydrating or moisturizing or slimming active substances, depigmenting active substances, substances active against free radicals, anti-irritation active substances, sun protective active substances, anti-acne active substances, firming-up active substances, exfoliating active substances, emollient active substances, and active substances for the treating of skin disorders such as dermatitis and the like.

By way of example only, in the case of hydration, one or more moisturizers may be used, such as glycerin or urea, in combination with one or more precursor agents for the biosynthesis of structural proteins, such as hydroxyproline, collagen peptides and the like.

By the way of example only, in case of slimming, at least one ketolytic agent or an alpha-hydroxyacid such a salicylic acid or 5-n-octanoicsalicylic acid may be used in combination with at least on liporegulating agent such as caffeine.

By way of example only, in the case of depigmentation, at least one keratolytic agent is used in combination with a depigmenting agent such as hydroquinone, tyrosinasee inhibitor (koscic acid), ascorbic acid, kojic acid and sodium metabisulfite an the like.

By way of example only, in the case of protection against free radical agents, vitamin E (against COO[•] radicals), superoxide dismutase (against O₂[•] free radicals) and sugar and caffeine (against OH[•] free radicals).

By way of example only, in the case of anti-aging, moisturizers, sunscreens,
5 alpha-hydroxyacids, salicylic acid or surface restructuring agents may be used in combination with enzymes for the repair of DNA, vascular protective agents or phospholipids rich in oligoelements and polyunsaturated fatty acids.

By way of example only, in the case of anti-acne agents, keratolytics, such as salicylic acid, sulfur, lactic acid, glycolic, pyruvic acid, urea, resorcinol and N-
10 acetylcysteine, and retinoids, such as retinoic acid and its derivatives may be used.

By way of example only, in the case of anti-inflammation, non-steroidal anti-inflammatory agents (NSAIDS) may be used, such as propionic acid derivatives, acetic acid, fenamic acid derivatives, biphenylcarboxylic acid derivatives, oxicams, including but not limited to aspirin, acetaminophen, ibuprofen, naproxen, benoxaprofen,
15 flurbiprofen, fenbufen, ketoprofen, indoprofen, piroprofen, carprofen, and bucloxic acid and the like.

By way of example only, in the case of antibiotics and antimicrobials may be included in the composition of the invention. Antimicrobial drugs preferred for inclusion in compositions of the present invention include salts of β -lactam drugs,
20 quinolone drugs, ciprofloxacin, norfloxacin, tetracycline, erythromycin, amikacin, triclosan, doxycycline, capreomycin, chlorhexidine, chlortetracycline, oxytetracycline, clindamycin, ethambutol, hexamidine isethionate, metronidazole, pentamidine, gentamicin, kanamycin, lineomycin, methacycline, methenamine, minocycline, neomycin, netilmicin, paromomycin, streptomycin, tobramycin, miconazole and
25 amanfadine and the like.

By way of example only, in the case of sunscreen protection, suitable agents include 2-ethylhexyl p-methoxycinnamate, 2-ethylhexyl N,N-dimethyl-p-aminobenzoate, p-aminobenzoic acid, 2-phenyl p-methoxycinnamate, 2-ethylhexyl octocrylene, oxybenzone, homomenthyl salicylate, octyl salicylate, 4,4'-methoxy-t-
30 butyldibenzoylmethane, 4-isopropyl dibenzoylmethane, 3-benzylidene camphor, 3-(4-

methylbenzylidene) camphor, titanium dioxide, zinc oxide, silica, iron oxide, and mixtures thereof and the like. The sunscreens disclosed therein have, in a single molecule, two distinct chromophore moieties which exhibit different ultra-violet radiation absorption spectra. One of the chromophore moieties absorbs predominantly in the UVB radiation range and the other absorbs strongly in the UVA radiation range. These sunscreens provide higher efficacy, broader UV absorption, lower skin penetration and longer lasting efficacy relative to conventional sunscreens. Generally, the sunscreens can comprise from about 0.5% to about 20% of the compositions useful herein. Exact amounts will vary depending upon the sunscreen chosen and the desired Sun Protection Factor (SPF). SPF is a commonly used measure of photoprotection of a sunscreen against erythema.

By way of example only, in the case of sunless tanning agents include dihydroxyacetone, glyceraldehyde, indoles and their derivatives, and the like.

The composition may include cleansing surfactants. Cleansing surfactants are cationic, anionic, amphoteric or non-ionic surfactants which are water-soluble and produce a consumer-acceptable amount of foam. Nonionic surfactants are well-known materials and have been used in cleansing compositions. Therefore, suitable nonionic surfactants include, but are not limited to, compounds in the classes known as alkanolamides, block copolymers of ethylene and propylene, ethoxylated alcohols, ethoxylated alkylphenols, alkyl polyglycosides and mixtures thereof. In particular, the nonionic surfactant can be an ethoxylated alkylphenol, i.e., a condensation product of an alkylphenol having an alkyl group containing from about 6 to about 12 carbon atoms in either a straight chain or branched chain configuration with ethylene oxide, the ethylene oxide being present in an amount equal to at least about 8 moles ethylene oxide per mole of alkylphenol. Examples of compounds of this type include nonylphenol condensed with about 9.5 moles of ethylene oxide per mole of phenol; dodecylphenol condensed with about 12 moles of ethylene oxide per mole of phenol; dinonylphenol condensed with about 15 moles of ethylene oxide per mole of phenol; octylphenol condensed with about ten moles of ethylene oxide per mole of phenol; and diisooctyl phenol condensed with about 15 moles of ethylene oxide per mole of

phenol.

A wide variety of acids, bases, buffers, and sequestrants can be utilized to adjust and/or maintain the pH and ionic strength of the compositions useful in the instant invention. Materials useful for adjusting and/or maintaining the pH and/or the ionic strength include sodium carbonate, sodium hydroxide, hydrochloric acid, phosphoric acid, sulfuric acid, acetic acid, sodium acetate, sodium hydrogen phosphate, sodium dihydrogen phosphate, citric acid, sodium citrate, sodium bicarbonate, triethanolamine, EDTA, disodium EDTA, tetrasodium EDTA, and the like.

The polymer network may be useful as a solubilization agent in cosmetic and personal care applications. A self-assembling system comprising the reversibly gelling polymer network exhibits thermogelation, pH sensitivity, and the ability to solubilize hydrophobic agents in aqueous media. When poloxamer is copolymerized with poly(acrylic acid) (PAA) according to the invention, the resulting copolymer network is bioadhesive and can be applied in a number of therapies. The materials described in this invention combine "reverse" thermoviscosification mucoadhesion, solubilization of hydrophobic and difficult to manage moieties, easy formulation, and protection of agents from degradation to provide a superior medium for cosmetic and personal care products.

The reversible viscosification of the polymer network at elevated temperatures makes the materials ideal for use as thickening agents in cosmetic and personal care products at any temperature above the transition. Another use of the "thickening" of solutions containing the polymer network as a thickener supplement in emulsions. Currently emulsifiers are often negatively effected by increased temperatures. An additive with reverse thermal viscosification properties, however, would react in exactly the opposite way, increasing its ability to emulsify as it gained three-dimensional structure upon heating above its transition temperature.

In the applications where the reversibly gelling polymer composition can act as a surfactant, the polymer network will have the ability to act as a primary emulsifier without any (or with very little) addition of traditional surfactant. The responsive polymer network will also act as a stabilizer for oil-soluble ingredients that would

conventionally need to be solubilized by oils in formulation. The hydrophobic portion of the polymer network (PPO) forms domains which act as reservoirs for an oil-soluble or hydrophobic additive, such as an oil droplet, as is illustrated in Figure 9.

These two features of the material of the invention would enable it to be used as a base in a cosmetic formulation that would be non-greasy due to lack of oils, such as petrolatum and mineral oil. The increase in viscosity above the transition temperature adds structure and yield value to the water phase and results in a highly stable emulsion.

Thus, poloxamer:poly(acrylic acid) polymer network compositions are valuable materials in the formulation of cosmetic and personal care products. In particular, they may be useful as rheology modifiers, provide a cushioning effect on the skin, offer barrier properties and controlled release of actives. In addition, the polymer composition may serve as a surfactant and is compatible with most ingredients used in the cosmetic industry.

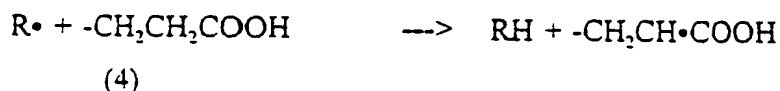
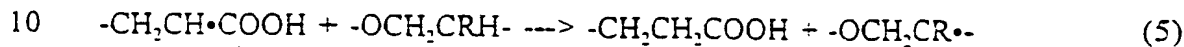
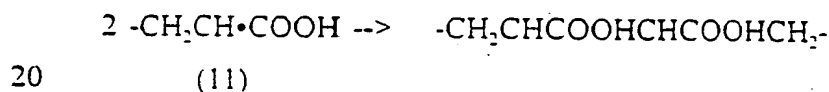
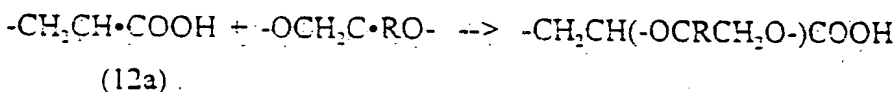
The above properties of the poloxamer:poly(acrylic acid) polymer network provides a cosmetic composition that spreads evenly and smoothly and which leaves a lubricious feel to the skin. A sensory evaluation was conducted with seven random volunteers in order to determine the sensory effect of a cream formulation on the skin. An oil-free cosmetic formulation was prepared substantially as set forth in Example 33(b) and was compared to Nivea Oil Free, a product of Beiersdorf of Germany. Volunteers placed unmarked samples on the skin and evaluated the formulation based upon its feel and texture. The samples were rated on a scale of 1 (bad) to 5 (good). The oil-free cosmetic formulation of the present invention scored equally to the Nivea Oil Free moisturizing product. Both samples scored a 3.5 on the rating scale.

The observed thermal behavior of the reversibly gelling polymer network suggests that the increase in viscosity is due to aggregation of the hydrophobic portion of the poloxamer at the transition temperature which, because of bonding with the poly(acrylic acid) component, serve as temporary cross-links which physically bridge adjacent chains of poly(acrylic acid) to provide a viscous gel-like extended polymer structure. The aggregation process may be understood as occurring as shown in Figure

10, in which a backbone 20 represent poly(acrylic acid), a thin band 24 represents the hydrophobic poly(propylene) glycol region of the poloxamer and a thick band 26 represents the hydrophilic poly(ethylene glycol) region of the poloxamer. Below the transition temperature, the polymer network is randomly arranged, as is shown in Figure 10(a). At or above the transition temperature, the hydrophobic regions 24 associate to form aggregations or micelles 28, as is shown in Figure 10(b). The association increases the effective molecular weight of the polymer network composition with the corresponding increase in viscosity.

A general method of making the poloxamer:PAA polymer network compositions of the present invention comprises solubilization of the poloxamer in acrylic acid monomer, followed by polymerization of the monomer to PAA. Polymerization may be accomplished by addition of a polymerization initiator or by irradiation techniques. The initiator may be a free radical initiator, such as chemical free radical initiators and uv or gamma radiation initiators. Conventional free radical initiators may be used according to the invention, including, but in no way limited to ammonium persulfate, benzoin ethyl ether, benzyl peroxide, 1,2'-azobis(2,4-dimethylpentanitrile) (Vazo 52) and azobisisobutyronitrile (AIBN). Initiation may also be accomplished using cationic or ionic initiators. Many variations of this methods will be apparent to one skilled in the art and are contemplated as within the scope of the invention. For example, the poloxamer component may be dissolved in an acrylic acid/water mixture instead of pure monomer. It may be desirable to remove unreacted monomer and/or free poloxamer from the resultant polymer network. This may be accomplished using conventional techniques, such as, by way of example, dialysis or sohxlet extraction.

Without intending to be bound by a particular mechanism or structure, the following scheme represents a possible chemical mechanism for the formation of the system here described. These mechanisms are presented by way of explanation and are no way limiting of the invention. It is contemplated that these or other mechanistic routes may in fact occur in the formation of the polymer network of the present invention.

I. InitiationII. Hydrogen AbstractionIII. Chain TransferIV. PropagationV. Side Chain Branching Off AA BackboneVI. AA Branching off Poloxamer BackboneVII. Homogenous TerminationVIII. Heterogenous Termination with bonding of Pluronic to PAA

The scheme for bonding of poloxamer to acrylic acid may involve initiation (eq 1), hydrogen abstraction from the propylene or ethylene moiety of the poloxamer (eq 3), and attachment to acrylic acid via addition across the unsaturated bond (eq 10). Propagation (eq 8) leads to the final PAA.

Alternatively, the mechanism may proceed by initiation according to eqs. (1) and (2). propagation to form PAA (eq.8), a chain transfer reaction to generate a reactive poloxamer moiety (eq. 5), followed by addition of the reactive poloxamer

moiety to the unsaturated bond of acrylic acid (eq. 10) and subsequent propagation of the PAA chain.

Thus the polymer network may include a plurality of poly(acrylic acid)) units bonded to a single poloxamer unit or, alternatively, a plurality of poloxamer units bound to a single PAA backbone. Combinations of these alternatives are also a possibility.

Reverse phase polymerization may be used to prepare polymer network beads by dispersion of the poloxamer and acrylic acid monomer mixture in a nonpolar solvent such as hexane or heptane. The aggregating polymer/monomer solution is dispersed with agitation in the nonpolar solvent in order to suspend droplets of the solution. Polymerization of the monomer is initiated by conventional means (i.e., addition of a initiator or irradiation) in order to polymerize the monomer and form responsive polymer network beads. See, U.S.S.N. 08/276,532 filed July 18, 1995 and entitled "Useful Responsive Polymer Gel Beads" for further information on the preparation of polymer gel beads, herein incorporated by reference. Such a method may be particularly desirable to provide a heat sink for the heat generated in the exothermic polymerization reaction.

The polymer network complexes and aqueous gelling solutions of the present invention may be understood with reference to the following examples, which are provided for the purposes of illustration and which are in no way limiting of the invention.

Example 1 This example describes the synthesis of a polymer network and an aqueous responsive polymer network solution prepared using a triblock polymer of poly(ethylene glycol) and poly(propylene glycol), Pluronic® F27 polyol, and poly(acrylic acid). This example also characterizes the gelation and the physical properties of the resultant polymer network.

Synthesis. Block copolymer of poly(propylene glycol) (PPG) and poly(ethylene glycol) (PEG) having triad ABA structure $(PEG)_A(PPG)_B(PEG)_A$ (Pluronic® F127 NF polyol, Poloxamer 407 NF polyol, where "F" means Flakes, "12" means 12X300=3600 - MW of the PPG section of the block copolymer, "7" PEG in

the copolymer is 70 wt%, and nominal molecular weight is 12,600) from BASF (3.0 g) was dissolved in 3.0 g acrylic acid (Aldrich). This represents a substantially 1:1 weight ratio of Pluronic® F127 polyol and poly(acrylic acid). The solution was deaerated by N₂ bubbling for 0.5 h and following addition of 100 ml of freshly prepared saturated solution of ammonium persulfate (Kodak) in deionized water was kept at 70 °C for 16 h resulting in a transparent polymer.

Viscosity measurements. A known amount of the resultant polymer was suspended in 100 ml deionized water into which NaOH was added. Following swelling for 3 days while stirring, the pH of the resulting fine suspension was adjusted to 7. Samples of 15 ml each were taken, and pH in each vial was adjusted to desired value by addition of 1 M HCl or NaOH. Samples were then kept overnight and their viscosities were measured at different temperatures using Brookfield viscometer using either an SC4-18 or an SC4-25 spindle.

A control experiment was done with a physical blend of Pluronic® F127 polyol and poly(acrylic acid) (MW 450,000) available from Aldrich. Pluronic® F127 polyol and poly(acrylic acid) were dissolved together in deionized water at 1 wt% total polymer concentration and the resultant solution was adjusted to pH 7, stirred and kept in refrigerator. The responsiveness of the polymer network composition and the physical blend to temperature and pH is illustrated in Figs. 1, 11 and 12. Figs. 1 and 2 clearly demonstrate that the synthetic route outlined above resulted in a polymer network system that is sensitive to pH and temperature of the environment. Note that the liquid-gel transition is very sharp, occurring over a very small temperature change or pH (see, Figure 11). Figure 12 is a viscosity vs. temperature graph comparing the gelling characteristics of the responsive polymer network composition and the physical blend. The blend prepared by physically mixing of the triblock PEG/PPG/PEG polymer and poly(acrylic acid) did not exhibit viscosifying effect either as a function of temperature or pH.

It was generally observed that 0.5-5 wt% polymer network compositions made of Pluronic® F127 polyol and poly(acrylic acid) viscosify at temperatures of around 30 °C and higher if pH is adjusted to 6 or higher. The gelling effect was observed in

polymer network compositions standing 3 months or longer. Repeated heating and cooling of responsive polymer network compositions did not cause deterioration of the polymer network or the gelling effect. Solutions of either Pluronic® F127 polyol or poly(acrylic acid) (1-5 w% in water, adjusted to pH 6 or higher) or physical blends of the two lacked the reverse thermal gelling effects found for polymer network compositions.

Example 2. This example describes a standard operating procedure for the manufacture of the reversible gelling polymer network.

The procedure is based upon a 50 liter production. A NaOH solution was prepared by dissolving 131.8 g NaOH pellets in 131.8 mL DI water (50% solution). The NaOH was allowed to dissolve completely. The NaOH solution will be used to convert a percentage of the acrylic acid to sodium acrylate in situ. Acrylic acid monomer (4 kg) is charged into a monomer feed tank and agitated at 250 rpm. NaOH is added slowly. The precipitate formed as the acrylic acid is neutralized to sodium acrylate is allowed to dissolve. Pluronic® F127 (3.5 kg) is slowly added to the monomer feed tank. Pluronic® F127 is dissolved under continued agitation. Norpar 12 (a refined C-12 alkane) is added to the reaction vessel (37 L). The mixture is agitated at 100 rpm. Stabilizer solution of Ganex V-126 is prepared in 2L Norpar 12 and added to the reactor under agitation.

A reaction vessel was degassed using a nitrogen sparge introduced from the bottom of reactor and was continued throughout the reaction. Initiator (13.63 g Lauryl peroxide and 4.23 g Vazo 52 in 0.7 kg acrylic acid monomer) is introduced into the monomer solution. The monomer solution was transferred to the reaction vessel. Agitation was increased to 150 rpm. Nitrogen sparging continued for an additional 20 minutes and then heating began. Heating began at a rate of 0.5-1.0 °C/min up to 75 °C. The reaction began to exotherm at about 45-50 °C and is allowed to continue without cooling until a maximum is reached. It is then cooled to 75 °C using forced cooling. The reaction continued for 12 hours and was then cooled to 35 °C. The slurry was transferred into pails and the polymer beads were allowed to settle.

The slurry was filtered through Buchner Funnels with filter paper (11 µm pore

size) until the bulk of the Norpar had been removed from the beads. The beads were washed three times with heptane. The filtered beads were transferred to a Pyrex drying tray and spread on the tray in a uniform layer. The beads were dried under vacuum for 4 hours at 40-50 °C. The dried beads were analyzed as follows.

5 Elemental analysis. The elemental analysis was performed by Quantitative Technologies, Inc., Whitehouse, NJ using a Perkin Elmer 2400 CHN Elemental Analyzer. Analysis provided C (52.49%), H (7.50%), N (< 0.05%), the balance assumed to be oxygen (39.96%).

10 Thermal Gravimetric Analysis (TGA). The TGA method was performed by Massachusetts Material Research, Inc., West Boylston, MA using a Dupont TGA model 295. The assay was run using a temperature ramp from 30 to 500 °C/min. The resolution for the system was set to 4 (1.0 °C/min for all slope changes). The data was analyzed using the first derivative of the curve and using maxima and minima to mark transitions. The moisture content was also calculated in this manner. The first
15 derivative yielded three maxima. The first transition (moisture) was 3.0% by weight, the second transition was 14.0% by weight and the third was 67.02% by weight. Residue (15.98% remained).

20 Molecular weight determination by gel permeation chromatography (GPC). The molecular weight was determined by GPC on a Hewlet Packard 1100 Liquid Chromatography system with a Viscotech T60 Triple Detector system. Three Waters Ultrahydrogel columns, 1000, 500 and 250 Å, were used for the separation. The
25 mobile phase was 0.1M NaNO₃ and 0.01M K₂HPO₄ salt solution, pH adjusted with phosphoric acid to a pH of 8.0 ± 0.1. The flow rate for the separation was 0.9 mL/min. The column temperature was maintained at 15 °C. The injection volume for the assay was 50 µL. A PEG molecular weight standard of 23,000 Daltons was used to align the detectors. The result for the assay were:

M_n : 341,700 Daltons

M_p : 1,607,000 Daltons

M_w : 2,996,000 Daltons

30 Free poloxamer determination by GPC. The amount of free (unbound)

poloxamer in the polymer matrix was determined using the above GPC method and comparing the poloxamer peaks to that of a standard poloxamer solution. The typical result is approximately 18-22% free poloxamer by weight.

5 The effect of both the bonded and non-bonded poloxamer on the gelation properties of the responsive polymer network has been determined by extraction of the non-bonded poloxamer from the material. Such extraction studies have established that the graft co-polymer alone exhibits the characteristic reverse thermal gelation of the composition; however, the presence of non-bonded poloxamer component modulates the gelation process. The non-bonded poloxamer component
10 can affect the temperature of transition (from liquid to gel) and the degree of transition and assists in a more controlled and reproducible transition.

Bound poloxamer determination by ethylene oxide (EO) titration. The EO titration was performed as follows. A 5 gm sample of the product polymer was extracted in dichloroethane for three hours at reflux temperatures. The solid is
15 removed and dried under a vacuum for 12 hours at room temperature. The dry material is then analyzed using ASTM method D 2959-95, "Standard Test Method for Ethylene Oxide Content". The amount of EO in the sample is related to the amount of poloxamer bound to the polymer. The typical result is approximately 15 % by weight of EO.

20 The relative amount of free poloxamer may be varied dependent upon the relative proportions of starting materials and the method of polymerization. Although the residual solids presumably contain only poloxamer which is bonded to the poly(acrylic acid), i.e., a graft co-polymer, the material still shows strong viscosification when it is neutralized and dissolved in water. However, the
25 temperature of viscosification is increased substantially and the degree of viscosification per gram of total solids is increased by removal of free poloxamer. Thus, the free poloxamer plays a role in modifying the extent and temperature of viscosification. The poloxamer undergoes conformational changes and changes to the critical micelle concentration as a function of temperature. The poloxamer will
30 change from an open, non-aggregated form to a micellular, aggregated form with

changes in temperature.

Residual acrylic monomer determination by gas chromatography (GC). The residual acrylic acid monomer was determined by GC analysis using a Hewlett Packard GC 5890A, using a HP-FFDAP-TPA 10 m x 0.53 mm x 1 μ m column. The sample was extracted and run in methanol. Using an internal standard ratio, the sample was compared to a one point calibration. The typical results for this assay were below 70 ppm acrylic acid monomer.

Residual Norpar solvent by GC. The residual Norpar in the sample was determined by GC using the above method and comparing the Norpar peaks to that of a standard. The typical results were below 1.5 wt%.

UV-vis spectrum. Optical clarity data of UV-vis spectrophotometer was obtained. A 1.0% solution in water was prepared and measured at 420 nm. Transmittance (%) was typically greater than 90%.

Differential scanning calorimetry (DSC). The DSC was performed by Massachusetts Material Research, Inc., West Boylston, MA using a temperature ramp from 30 to 350 °C at 5 °C/min. The resolution for the system was set to 4 (1.0°C/min for all slope changes). The assay yielded one endothermic event at 265 °C, typically 270 J/g.

Examples 3-9. This example describes the synthesis of a several reversible thermal gelling polymer network prepared using a variety of poloxamers and poly(acrylic acid). The gelation and the physical properties of the resultant polymer network compositions are reported in Table 2.

Table 2.

example	poloxamer	poloxamer composition	polox- amer: PAA	trans. temp.	comments
3	Pluronic® F88 Prill polyol	2400 MW PPG; 80 wt% PEG; nominal MW 11,400	1:1	48 °C	viscosity response curve shown in Figure 13
4	Pluronic® F127 NF polyol	3600 MW PPG; 70 wt% PEG; nominal MW 12,600	1:1	30 °C	pentaerythritol triallyl ether crosslink agent used
5	Pluronic® P104 polyol	3000 MW PPG; 40 wt% PEG; nominal MW 5,900	1:1	28 °C	viscosity response curve shown in Figure 14
6	Pluronic® P123 polyol	3600 MW PPG; 30 wt% PEG; nominal MW 5,750	1:1	25 °C	viscosity response curve shown in Figure 15
7	Pluronic® F127/Pluronic® F108 polyol blend (1:1)	as above	1:1.7	42 °C	polymer solid formed, dried; resolubilized in neutralizing solution
8	Pluronic® F88 polyol	as above	1:1.7	80 °C	polymer solid formed, dried; resolubilized in neutralizing solution
9	Pluronic® F127/Pluronic® F88 polyol blend (1:1)	as above	1:1.7	85 °C	polymer solid formed, dried; resolubilized in neutralizing solution

Example 10. The following example demonstrates the effect of hydrophilic/hydrophobic ratio on the gelling temperature. Polymer network compositions were prepared from the following poloxamers shown in Table 3.

Table 3. Composition of poloxamers investigated.

triblock polyol polymer composition	MW of PPG block	wt% of PEG block
P103 (PEG) ₃₇ (PPG) ₅₆ (PEG) ₃₇	3250	50
P104 (PEG) ₂₅ (PPG) ₅₆ (PEG) ₂₅	3250	40
P105 (PEG) ₁₆ (PPG) ₅₆ (PEG) ₁₆	3250	30

Table 3 shows that in this series, the fraction of PEG is reduced when the molecular weight of the PPG block is kept constant. Linse (*Macromol.* 26:4437-4449 (1993)) report phase diagrams for these copolymers in water were calculated and it was shown that two-phase boundaries corresponding to the beginning of aggregation are almost unaffected by the molecular mass, given a constant PEG/PPG ratio, whereas these boundaries shifted to lower temperature as the PEG content of the polymer is reduced at constant mass. The strong dependence of the PEG/PPG ratio is a consequence of the differing solubilities of PEG and PPG in water at the elevated temperatures. Thus one would suppose that aggregation that causes viscosification in the responsive polymer network composition should shift to lower temperature as PEG fraction decreases.

The poloxamer (3.0 g) was dissolved in 3.0 g acrylic acid. The solution was deaerated by N₂ bubbling for 20 min. and following addition of the 100 :1 of freshly prepared saturated solution of ammonium persulfate in deionized water was kept at 70°C for 16 h resulting in a strong whitish polymer. A sample of the polymer obtained (0.4 g) was suspended in 40 ml deionized water into which NaOH was added. Suspended responsive polymer network particles were allowed to dissolve under constant stirring. The resulting 1 wt% polymer network solutions were subjected to the viscosity measurement at shear rate of 132 or 13.2 sec⁻¹ using a SC4-18 spindle. It can be seen from Figure 16 that, firstly, viscosity of the 1 wt%

responsive polymer network solutions before viscosification (at 20-24°C) decreases in the series (PEG)₃₇(PPG)₅₆(PEG)₃₇(F103) > (PEG)₂₅(PPG)₅₆(PEG)₂₅(F104) > (PEG)₁₆(PPG)₅₆(PEG)₁₆(F105) and, secondly, the temperature at which gelation shifts from about 45°C for (PEG)₃₇(PPG)₅₆(PEG)₃₇ to about 35°C for (PEG)₂₅(PPG)₅₆(PEG)₂₅ and (PEG)₁₆(PPG)₅₆(PEG)₁₆. Both results are in excellent agreement with the theory set forth in Linse.

Example 11. The following example is related to release of and active agent from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of release of the protein hemoglobin from poloxamer:poly(acrylic acid) polymer network is described.

Synthesis. Pluronic® F127 (3.0 g) was dissolved in 3.0 g acrylic acid. The solution was deaerated by N₂ bubbling for 0.5 h and following addition of 100 Fl of freshly prepared saturated solution of ammonium persulfate (Kodak) in deionized water was kept at 70°C for 16 h resulting in a transparent polymer. The resultant responsive polymer network obtained (5 g) was suspended in 95 ml deionized water into which NaOH was added. The resulting suspension was allowed to swell for 7 days.

Hemoglobin loading and release. A 5 wt% responsive polymer network composition (3 g) was allowed to swell for 16 h in 10 ml of 0.25 mg/ml solution of human hemoglobin (Sigma) in deionized water adjusted to pH 8. The resulting mixture was well shaken and placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of the diffusion cells were separated by mesh screens (# 2063). The receiver chamber was continuously stirred by a magnetic bar. The cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the hemoglobin-loaded responsive polymer network and 6 ml of phosphate-buffered saline (pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 0.25 mg/ml hemoglobin solution. After the feed solution had been loaded into the cell, the kinetic time commenced. Samples of the receiver phase was withdrawn from time to time and their absorbance was measured spectrophotometrically at 400 nm.

To calculate hemoglobin concentrations, corresponding calibration curves (absorbance in PBS versus hemoglobin concentration) were generated. The results of the kinetic experiment are presented in Figure 17. It can be seen that the rate of hemoglobin release from the polymer network was substantially lowered at 37°C when compared to that at 25°C, because of viscosity increase in the polymer network at elevated temperatures (see Figure 1). The protein released from the polymer network composition still retained its native structure, as was determined by comparison of uv-vis spectra of release hemoglobin and natural hemoglobin.

Example 12. The following example is related to release of an active agent from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of release of the protein lysozyme from a polymer network is reported.

Lysozyme loading and release. A 5 wt% responsive polymer network composition (3 g) was allowed to swell for 16 h in 10 ml of 1 mg/ml solution of chicken egg-white lysozyme (Sigma) and 1.5 mg/ml sodium dodecyl sulfate (Aldrich) in deionized water adjusted to pH 8.5. The resulting mixture was well shaken and placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of the diffusion cells were separated by mesh screens (# 2063). The receiver chamber was continuously stirred by a magnetic bar. The cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the lysozyme-loaded responsive polymer network and 6 ml of phosphate-buffered saline (pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 1 mg/ml lysozyme solution. After the feed solution had been loaded into the cell, the kinetic time commenced. Samples were withdrawn and their absorbance measured spectrophotometrically at 280 nm. A calibration curve was prepared for lysozyme concentration ranging from 0 mg/ml to 0.5 mg/ml in phosphate buffered saline. The results of the kinetic experiment are presented in Figure 18. It can be seen that the rate of lysozyme release from the responsive polymer network composition was substantially lowered at 37°C when compared to that at 25°C, because of viscosity increase in responsive polymer network at elevated temperatures (see Figure 1).

In order to demonstrate the retention of the enzymatic activity of lysozyme, the lysozyme released from the responsive polymer network composition was assayed using *Micrococcus lysodeikticus* cells and compared to that of original lysozyme. The enzymatic activity of lysozyme was the same, within the error of the assay (15%), as
5 that of the original lysozyme. Control without lysozyme in presence of sodium dodecyl sulfate did not show any appreciable lysis of the cells.

Example 13. The following example is related to release of an active agent from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of release of insulin from a responsive polymer network composition is reported.

10 Insulin loading and release. A 5 wt% responsive polymer network composition (3 g) was allowed to swell for 16 h in 10 ml of 5 mg/ml solution of bovine Zn^{2+} -insulin (Sigma) in deionized water adjusted to pH 7. The resulting mixture was well shaken and placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of
15 the diffusion cells were separated by mesh screens (# 2063). The receiver chamber was continuously stirred by a magnetic bar. The cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the insulin-loaded responsive polymer network and 6 ml of phosphate-buffered saline (pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 5
20 mg/ml insulin solution. After the feed solution had been loaded into the cell, the timing commenced. Samples were withdrawn and their absorbance was measured spectrophotometrically at 280 nm. A calibration curve was prepared for insulin concentration ranging from 0 mg/ml to 1.25 mg/ml in phosphate buffered saline. The results of the kinetic experiment are presented in Figure 19. The rate of insulin
25 release from responsive polymer network was substantially lowered at 37°C when compared to that at 25°C, because of viscosity increase in responsive polymer network at elevated temperatures (see Figure 1).

Example 14. This example demonstrates the preparation of a sterile reversibly gelling polymer network aqueous composition and the stability of the composition to
30 sterilization. The polymer network is prepared as described in Example 1, except that

the composition is prepared at 2 wt% Pluronic® F127 polyol/poly(acrylic acid). After dissolution of the 2 wt% polymer network in water, the viscosity is measured. The composition then is sterilized by autoclaving at 121°C, 16 psi for 30 minutes. Viscosity is determined after sterilization. The corresponding curves for viscosity (a) before and (b) after sterilization are shown in Figure 20 and establish that minimal change in the viscosity profile of the material has occurred with sterilization.

Examples 15-30. These examples show additives which may be used to affect the transition temperature overall viscosification of the polymer network composition.

A 1 wt% polymer network was prepared in deionized water at pH 7 in which a variety of additives were included in the composition. The effect of the additive was determined by generation of a Brookfield viscosification curve. Results are reported in Table 4.

Table 4.

Example No.	Additive (wt%)	Effect of additive on:	
		transition temp. (°C)	final viscosity (% change)
15	1,2-methyl pyrrolidone (5)	I (1.8)	N
16	Rhodapex CO-436 (2)	I (1.6)	N
17	Dow Corning 190 (2)	I (5)	I (150)
18	isopropyl alcohol (0.5)	I (3.1)	I (45)
19	Pluronic® L122 (1)	D (4.4)	D (13)
20	Pluronic® F88 (1)	N	I (41)
21	Tween 80 (0.5)	N	I (18)
22	Germaben® II (1)	D (9)	I (100)
23	Iconol NP-6 (1)	D (9)	I (500)
24	Plurafac C-17 (0.5)	I (5.2)	D (36)
25	Dow Corning 193 (0.75)	I (4.1)	D (12)
26	glycerin (5)	D (2)	N
27	UC 50-HB- 170/EO/PO random copolymer (0.5)	N	N
28	PVP K15 (1)	N	N
29	MAPTAC (1)	N	D (8)
30	potassium chloride (0.25)	N	D (34)

I = increase; D = decrease; and N = no change

Example 31. Because of the surfactant nature of the polymer network composition coupled with the gelation effect of the polymer network composition, it is possible to prepare formulation which are 100% water-based, but which are lubricous and thick.

Formulations including a nonionic surfactant formulation: An O/W (oil-in-water) emulsion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 5.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network as prepared in Example 1	20.0
Emulsifying Wax NF ¹	2.5
Mineral Oil	5.0

¹ Polowax available from Croda

Into a vessel equipped with a high efficiency homogenizer, the formula amount of all ingredients is added, water is added to 100% w/w and allowed to mix to homogeneity. This formulation contains a nonionic surfactant and gives an emulsion that is fluid at room temperature but viscifies above 32°C.

Formulations including a cationic surfactant formulation: An O/W (oil-in-water) emulsion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 6.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network as prepared in Example 1	20.0
Benentrimonium Methosulfate (and) Cetearyl alcohol ¹	2.5
Mineral Oil	5.0

¹ Incroquat Behenyl TMS available from Croda

Into a vessel equipped with a high efficiency homogenizer, the formula amount

of all ingredients is added and allowed to mix to homogeneity. This formulation contains a cationic surfactant and gives an emulsion that is fluid at room temperature but viscifies above 32°C.

Formulations including an anionic surfactant formulation: An O/W (oil-in-water) emulsion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 7.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network as prepared in Example 1	20.0
Cetearyl Phosphate (and) Cetearyl alcohol ¹	2.5
Mineral Oil	5.0

¹ Crodafos CES available from Croda

Into a vessel equipped with a high efficiency homogenizer, the formula amount of all ingredients is added, water is added to 100% w/w and allowed to mix to homogeneity. This formulation contains a anionic surfactant and gives an emulsion that is fluid at room temperature but viscifies above 32°C.

Example 32. Acne Medication: An oil-free, clear, anti-acne treatment is made by combining the following ingredients utilizing conventional mixing techniques:

Table 8.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network prepared as in Example 1	20.0
Glycerin USP	5.0
Salicylic Acid	2.0
DL-Panthenol	0.5
Germaben® II ¹	0.1
Disodium EDTA	0.2
USP Purified Water	72.2

¹ Germaben®II available from Sutton Laboratories

To one vessel, equipped with a Lightnin' Mixer with a 3 blade paddle prop.

the full amount of USP Purified Water to 100% w/w is added. While maintaining the temperature, with moderate to vigorous mixing, the formula amount of Disodium EDTA, Citric Acid, DL-Panthenol, Glycerin, Salicylic Acid, and Germaben® II is added. These materials are allowed to dissolve at 50°C. After dissolution, the vessel
5 is then cooled to 20°C. To another vessel, equipped with a high efficiency homogenizer, the formula amount of responsive polymer network is added. The responsive polymer network vessel is then cooled to 4°C. After cooling, while vigorously homogenizing, the contents of the first vessel is added to the second vessel, and allowed to mix to homogeneity.

10 The composition displays a flowable clear jelly appearance with excellent spreadability and absorption characteristics at room temperature, and after heating the formulation to 32°C, the composition thickens to a gel-like consistency.

Example 33. (a) Oil-free Moisturizer (formulation I): An oil-free, lubricous moisturizer was made by combining the following ingredients utilizing conventional
15 mixing techniques:

Table 9.

Ingredient	% w/w
10% wt 1:1 responsive polymer network as prepared in Example 1	20.0
Glycerin USP	5.0
PPG-2 Myristyl Ether Propionate	3.0
DL-Panthenol	0.5
Germaben® II [†]	0.1
Disodium EDTA	0.2
Citric Acid	0.01
USP Purified Water	71.19

[†] Germaben® II available from Sutton Laboratories

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The viscosity vs. temperature curve is shown in Figure 21 and demonstrates that addition of adjuvants to the composition significantly enhances the responsive polymer network maximum viscosity (> 900,000 cps). The use of the poloxamer:poly(acrylic acid) polymer network in the formulation also imparts a unique viscosification effect after application to the skin, which is not evident in typical commercial O/W emulsion formulations (See, Figure 21b).

(b) Oil-free Moisturizer (formulation II): An oil-free, lubricious moisturizer was made by combining the following ingredients utilizing conventional mixing techniques:

Table 10.

Ingredient	% w/w
1:1 polymer network as prepared in Example 1	2.0
Glycerin USP	5.0
Carbopol 980	1.0
D-panthenol, propylene glycol	1.0
Preservative	1.0
Hydrolyzed protein (and) hyaluronic acid	0.5
Sodium hydroxide	0.2
USP Purified Water	90

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to 26°C, the composition thickens to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

Example 34. Sunscreen Lotion. An oil-free, lubricious sunscreen lotion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 11.

Ingredient	% w/w
1:1 polymer network as prepared in Example 1	2.0
Glycerin USP	8.0
Carbopol 980	1.0
Parsol MCX	7.0
Myristyl Ether Propionate	5.0
Preservative	1.0
Cyclomethicone	1.0
Sodium hydroxide	0.2
USP Purified Water	74

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

Example 35. Facial mask. A face mask was made by combining the following ingredients utilizing conventional mixing techniques:

Table 12.

Ingredient	% w/w
1:1 polymer network as prepared in Example 1	1.0
Polyvinyl alcohol	6.0
Polyvinylpyrrolidone (20%)	5.0
D-panthenol, propylene glycol	1.25
Propylene glycol	1.25
USP Purified Water	85.5

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

Example 36. Facial toner. A face mask was made by combining the following ingredients utilizing conventional mixing techniques:

Table 13.

Ingredient	% w/w
1:1 polymer network as prepared in Example 1	0.01
Hydroxyethyl ceryldimonium phosphate	1.00
PEG-40 hydrogenated castor oil	2.00
D-panthenol, propylene glycol	0.50
Glycerin	2.00
Witch hazel extract	5.00
USP Purified Water	88.49

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

Example 36. Solubilization studies of model hydrophobic agents in the poloxamer: poly(acrylic acid) polymer network: estradiol and progesterone. This example is presented to demonstrate the solubilization of a hydrophobic agent in the polymeric network. Progesterone and estradiol were used as the hydrophobic agents in this model solubilization study.

Acrylic acid (99%), fluorescein (98%), β -estradiol (98%), and progesterone (98%) were all obtained from Aldrich and used as received. Pluronic® F127 NF was obtained from BASF. Poly(oxyethylene-b-oxypropylene-b-oxyethylene)-g-poly(acrylic acid) copolymers (responsive polymer network) were synthesized by free-radical polymerization of acrylic acid in the presence of poloxamer as described above. The polymer network copolymers discussed here were composed of about 1:1 ratio of PAA to poloxamer. The rheological properties of polymer network were assessed using LVDV-II+ and RVDV-II+ Brookfield viscometers. The microscopic light scattering of 21 nm poly(styrene) latex particles in deionized water and 1 w% reversibly gelling polymer network was measured using He-Ne laser as described previously (See, Matsuo, E.S., Orkisz, M., Sun, S.-T., Li, Y., Tanaka, T., Macromolecules, 1994, 27, 6791). The solubility of fluorescein and hormones in aqueous solutions was measured by the equilibration of excess solubilize with the corresponding solution following removal of undissolved species by centrifugation and filtration. Hydrophobic agents were assayed spectrophotometrically at 240 (progesterone) or 280 nm (estradiol), or by using 70/30 w/w H₂SO₄/MeOH (Tsilifonis-Chafetz reagent). In vitro hormone release studies were conducted using thermostatted, vertical Franz cells. Spunbonded polypropylene microfilters (micron retention, 15-20) were used as a membrane separating feed and receiver phases in

Franz cells. The responsive polymer network, water, ethanol, and 20% PEG in water were observed to wet the membrane. The receiver solutions consisted of 20 w% PEG in water (pH 7) and were stirred by magnetic bars. The feed phases composed of responsive polymer network were loaded with either estradiol or progesterone. Each hormone was dissolved in ethanol and the resulting solution was added into the responsive polymer network.

Equilibrium solubility vs. temperature plots for estradiol and progesterone (partition coefficient octanol/water (P) 7200 and 5888, respectively, in aqueous solutions of Pluronic® F127 polyol and responsive polymer network are presented in Figure 22. It can be seen that increasing temperature and concentration (C) of polymers in the solution raises the amount of the hormone dissolved. In Figure 22a, vertical lines represent critical micellar temperatures (CMT) for corresponding Pluronic F127 polyol solutions. It is interesting to note that the slope of the solubility-temperature plots increased as temperature reached CMT, indicating that solubilization in the Pluronic solutions was predominantly due to the formation of micelles. Similar trend was observed in the responsive polymer network solutions. The S values in 5% aqueous solutions of branched PAA did not exceed 15 and 40 $\mu\text{g/mL}$ at 60 °C for estradiol and progesterone, respectively. The solubility values found for responsive polymer network were the same as S in parent Pluronic solutions of equivalent concentrations. Therefore, it may be suggested that solubilization behaviors of the responsive polymer network are governed by the properties of the poloxamer incorporated into it. Thermodynamic parameters of the solubilization process with responsive polymer network were calculated using the same approximations as in the micellar solubilization with Pluronic polyols. See, Saito, Y., Kondo, Y., Abe, M., Sato, T., Chem.Pharm.Bull., 1994, 42, 1348. Namely, partition coefficient P was estimated from equilibrium solubilities of estradiol in responsive polymer network and water:

$$P = S_{\text{SH}}/S_{\text{W}} \quad (13)$$

by extrapolating the solubility plots of the steroid in Figure 22 to 100 % responsive polymer network. Using P values obtained from data in Figure 23, we calculated the

standard free energy change (ΔG), standard enthalpy of solubilization (ΔH), and standard entropy of solubilization (ΔS) using the following expressions:

$$\Delta G = -RT \ln P; \Delta H = -R \Delta \ln P / \Delta(1/T); \Delta S = (\Delta H - \Delta G)/T \quad (14)$$

Thermodynamic parameters obtained along with P values are given in Table 13.

- 5 Apparent partition coefficients and thermodynamic parameters for solubilization of estradiol by responsive polymer network.

Table 13.

T, K	P=SSH/S	ΔG kJ/mol	ΔH kJ/mol	ΔS J/mol
277	490	-14.3	4.72	68.6
293	520	-15.2		52.0
310	660	-16.7		53.9
323	660	-17.4		54.0
333	660	-18.0		54.0

Negative ΔG values indicate spontaneous solubilization at all temperatures, whereas positive ΔH shows that the solubilization was endothermic, similar to the solubilization of estriol, as well as indomethacin, by the poloxamer. Notably, ΔS of solubilization was always positive, suggesting that the more ordered water molecules surrounding hydrophobic estradiol molecules moved to the less ordered bulk phase when the estradiol was transferred to the hydrophobic core of PPG segments in responsive polymer network. The aggregation of the PPG segments at elevated temperatures provides not only temporary cross-linking in the gel, but also a thermodynamically "friendly" environment for the hydrophobic drugs. Indeed, one can express the free energy of formation of the aggregate core-water interface in responsive polymer network as:

$$\Delta G = [\sigma P_w(1 - \phi) + \sigma W_D \phi](4\pi R^2/n) \quad (15)$$

where σP_w and σW_D are the interfacial tensions between pure PPO polymer and water and between water and the drug, respectively; ϕ is the volume fraction of the drug within PPO core; R is the effective radius of the core, and n is the aggregation number.

Equation (3) shows that solubilization of a hydrophobic drug of high σ_{WD} should increase the stability of the aggregate. The solubilization process was found to decrease the critical micellization concentration and substantially increase the micellar core radius in Pluronic surfactants (Hurter, P.N. *et al.*, "In Solubilization in Surfactant Aggregates", Christian, S.D., Ed., Marcel Dekker, New York, 1995). A similar trend is indicated by the lowering the onset of gelation of the responsive polymer network upon solubilization of fluorescein (LogP 2.1) (Figure 24). The solubilization of hydrophobic drugs by responsive polymer network, analogous to the micellar solubilization of drugs by poloxamer, suggests that the responsive polymer network can be an effective vehicle in drug delivery.

Our *in vitro* study of hormone release from responsive polymer network shows an increase in the initial transport rate with either decreasing total polymer concentration in the formulation or decreasing temperature (Figure 25). These effects are related to the changes in macroscopic viscosity of the responsive polymer network, which erodes more rapidly from the feed phase through the membrane into the receiver compartment as the viscosity decreases (Figure 26). The degree of the responsive polymer network erosion was measured by weighing hormone-loaded responsive polymer network before and after kinetic experiment.

Figure 27 shows that the relative amount of progesterone penetrating into the receiver phase decreased 4-fold with the increase of total polymer concentration, whereas the total relative amount of progesterone stayed almost constant as total polymer concentration in the responsive polymer network increased. This result shows the existence of two routes of transport of hydrophobic drugs in our model system. Firstly, the drug incorporated into aggregates within the responsive polymer network system can flow through the membrane along with the erosion of the responsive polymer network; secondly, the drug not associated with the responsive polymer network aggregates can diffuse out of the responsive polymer network in the feed phase. The second process should not be related to the viscosity of the responsive polymer network. Indeed, the dynamic light scattering experiment shows no dramatic change of diffusivity of poly(styrene) latex particles in the responsive polymer

network as temperature rises thereby increasing macroscopic viscosity more than 10-fold (Figure 28). This result indicates that the viscosity of the responsive polymer network is essentially unaffected on the microscopic scale.

5 Appendix A attached.

APPENDIX A

Cosmetic Bench Reference

Function Definitions

- Abrasive:** abrades, smoothes, polishes
- Absorbent powder:** takes up liquids, sponge-like action
- Absorption base:** forms water-in-oil emulsions
- Acidulent:** acidifies, lowers pH, neutralizes alkalis
- Amphoteric:** capable of reacting chemically either as an acid or a base; amphoteric surfactants are compatible with anionic and cationic surfactants
- Analgesic:** relieves pain
- Antacid:** neutralizes stomach acidity
- Antibacterial:** destroys/inhibits the growth/reproduction of bacteria
- Anti-caking:** prevents or retards caking of powders; keeps powders free-flowing
- Anti-dandruff:** retards or eliminates dandruff
- Antifoam:** suppresses foam during mixing
- Anti-inflammatory:** reduces, suppresses, counteracts inflammation
- Anti-irritant:** reduces, suppresses or prevents irritation
- Antimicrobial:** destroys, inhibits or suppresses the growth of microorganisms
- Antioxidant:** inhibits oxidation and rancidity
- Antiperspirant:** reduces or inhibits perspiration
- Antipruritic:** reduces or prevents itching
- Antiseptic:** inhibits the growth of microorganisms on the skin or on living tissue
- Antistat:** reduces static by neutralizing electrical charge on a surface
- Astringent:** contracts organic tissue after application
- Binder:** promotes cohesion of powders
- Bleaching agent:** lightens color, oxidizing agent
- Botanical:** natural plant derivative
- Buffer:** helps maintain original pH (acidity or basicity) of a preparation
- Carrier:** a vehicle or base used for a preparation
- Chelate:** form a complex with trace-metal impurities, usually calcium or iron
- Colorant:** adds color, may be a soluble dye or an insoluble pigment
- Conditioner:** improves condition of skin and hair
- Coupling agent:** aids in solubilization or emulsification of incompatible components
- Decolorant:** removes color by adsorption, bleaching or oxidation
- Denaturant:** used to denature ethyl alcohol
- Dental powder:** powdered dentifrice
- Deodorant:** destroys, masks or inhibits formation of unpleasant odors
- Depilatory:** removes hair chemically
- Detergent:** a surface-active agent (surfactant) that cleans by emulsifying oils and suspends particulate soil
- Disinfectant:** destroys pathogenic microorganisms
- Dispersant:** promotes the formation and stabilization of a dispersion or suspension
- Dye stabilizer:** see Stabilizer
- Emollient:** softens, smoothes skin
- Emulsifier:** a surface-active agent (surfactant) that promotes the formation of water-in-oil or oil-in-water emulsions
- Enzymes:** complex proteins produced by living cells that catalyze biochemical reactions at body temperature
- Fiber:** strands of natural or synthetic polymers; for instance, cotton, wool, silk, nylon, polyester
- Film former:** solution of a polymer that forms films when the solvent evaporates after application to a surface
- Fixative:** fixes or sets perfumes; retards evaporation; promotes longer lasting aroma
- Flavor:** imparts a characteristic taste (and aroma) to edible foods and drinks; sometimes used in lip products
- Foam booster:** enhances quality and quantity of lather of shampoos
- Foamer:** a surface-active agent (surfactant) that produces foam; an emulsion of air-in-water
- Foam stabilizer:** see Foam booster
- Fungicide:** inhibits or destroys growth of fungi
- Gellant:** a gelling agent; forms gels; includes a wide variety of materials such as polymers, clays and soaps
- Glosser:** furnishes a surface luster or brightness; usually used in lip or hair products
- Hair colorant:** see Colorant
- Hair conditioner:** see Conditioner
- Hair dye:** imparts a new permanent or semi-permanent color to hair
- Hair-set polymer:** polymer and/or resins used to maintain desired hair shape
- Hair-set resin:** see Hair-set polymer
- Hair waving:** see Reducing agent and Neutralizer
- Humectant:** absorbs, holds and retains moisture
- Hydrotrope:** enhances water solubility
- Intermediate:** basic chemicals which are chemically modified to obtain the desired function
- Lathering agent:** a surface active agent (surfactant) that forms a foam or lather on mixing with air in solution; see also Foamer
- Lubricant:** reduces friction, smoothes, adds slip
- Moisture barrier:** retards passage of moisture or water
- Moisturizer:** aids in increasing the moisture content of the skin through humectant or barrier action
- Neutralizer:** an oxidizing agent used in hair waving that stops the action of the reducing agent and re-establishes the disulfide linkages in hair
- Oil absorbent:** see Absorbent powder
- Ointment base:** an anhydrous mixture of oleaginous components used as a vehicle for medicaments
- Opacifier:** opacifies clear liquids or solids
- Oxidant:** oxidizing agent, neutralizes reducing agents, bleaching agent
- Pearlant:** imparts a pearly texture and luster
- Perfume solvent:** see Solvent and Solubilizer

Peroxide stabilizer: see Stabilizer

Pigment: a finely powdered insoluble substance used to impart color, luster or opacity

Plasticizer: plasticizes (makes more flexible) polymeric films or fibers

Polish: smoothness; adds gloss and luster

Polymer: a very high molecular weight compound consisting of repeating structural units

Powder: a solid in the form of fine particles

Preservative: protects products from spoilage by microorganisms

Propellant: pressurized gas in a container used to expel the contents when pressure is released by opening a valve

Protein: naturally occurring complex combinations of amino acids

Reducing agent: reduces a chemical compound usually by donating electrons; neutralizes oxidizing agents

Refatting agent: adds oils materials to the surface of substrates, e.g., skin and hair

Resin: nonvolatile solid or semisolid organic substances obtained from plants as exudates to prepared by polymerization of simple molecules

Sequestrant: forms coordination complexes with multivalent positive ions

Silicone: polymeric organic silicon compounds which are water resistant

Skin protectant: protects skin from environmental

Solubilizer: solubilizes, usually into aqueous vehicles, normally insoluble materials, such as fragrances, flavors, oils, etc.

Solvent: usually liquids capable of dissolving other substances

Stabilizer: added to stabilize emulsions and/or suspensions

Stimulant: produces a temporary increase in the functional activity of an organism or any of its parts

Surfactant (surface-active agent): lowers surface tension between two or more incompatible phases; soaps, detergents, wetting agents, solubilizing agents and emulsifying agents are typical surfactants; surfactants are classified as anionic, cationic, nonionic and amphoteric; anionic surfactants are negatively charged, cationic surfactants have no electrical charge

Suspending agent: keeps finely divided solid particles in suspension

Sweetener: sweetens to provide a more pleasant taste

Tanning accelerator: accelerates the tanning of skin

Thickener: thickens or increases viscosity/consistency

Thixotrope: the property of certain gels and emulsions of becoming more fluid or less viscous when shaken or stirred

UV absorber: used as a sunscreen and to protect preparations from degradation by UV radiation

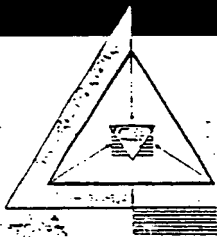
UVA absorber: absorbs in the range 320-400 nanometers (nm)

UVB absorber: absorbs in the range 290-320 nanometers (nm)

Wax: any of numerous substances of plant, animal or synthetic origin that contain principally esters of higher fatty acids and higher fatty alcohols; free fatty alcohols, fatty acids and hydrocarbons may also be present; waxes derived from petroleum products are mainly high-molecular-weight hydrocarbons

Wetting agent: a surface-active agent (surfactant) that lowers the surface and interfacial tension, facilitating the wetting of surfaces

From the Editors of *Cosmetics & Toiletries* magazine



Hair Care

Adsorption of cationic polymers

D. Coddard and R. Schmitt

Ceramides - *D. Braida et al*

Melanins - *K.C. Brown and G. Prota*

Men's hair coloring - *S. Cusperton*

Skin permeation of hair dyes - *H. Beck et al*

African-American hair - *A. Syed et al*

Ethnic hair care - *A. Syed*

Hair curl relaxers - *P. Obukowho and M. Birnhan*

Cysteine waving lotions - *A. Iwasaki*

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Functions

Abrasive

Azuki beans
Almond (*Prunus amygdalus*) meal, shell granules
Aluminum silicate
Apricot (*Prunus armeniaca*) kernel powder, shells
Hydrated silica
Jojoba (*Buxus chinensis*) seed powder
Luffa cylindrica
Olive stone granules
Oyster shell powder
Peach (*Prunus persica*) pit powder
Peach (*Prunus persica*) stone granules
Polyethylene
Polyethylene HEC granules
Polyethylene oxidized, P. spheres
Polystyrene
Pumice
Rice (*Oryza sativa*) bran
Silica and S. colloidal
Sodium chloride
Walnut (*Juglans regia*) shell powder

Absorption base

1,2,6-Hexanetriol
Kaolin
Petrolatum
Rice (*Oryza sativa*) starch
Soy (*Glycine soja*) sterol
Zeolite

Absorbent powder

Corn (*Zea mays*) starch
Maltodextrin
Nylon-12
Oat (*Avena sativa*) bran, flour, meal
Zeolite

Acidulent

Acetic acid
Citric acid
Fumaric acid
Glutaric acid
Glycolic acid

Hydrochloric acid
Lactic acid
Nitric acid
Phosphoric acid
Sodium bisulfate
Sulfuric acid
Tartaric acid

AHA

Apple (*Pyrus malus*) extract
Apricot (*Prunus armeniaca*) kernel powder
Citric acid
Ethyl lactate
Glycolic acid
Lactic acid
Malic acid
Sodium lactate
Tartaric acid

Antiacne

Clays (white, yellow, red, green, pink)
Perfluorodecalin
Salicylic acid
Sulfur

Anti-aging

Basil (*Ocimum basilicum*) extract
Carrot (*Daucus carota*) extract
Catalpa kaempferia extract
Ceramide 33 (liquid soy extract)
Crataegus cuneata extract
Eugenia jambolana extract
Fomes fomentarius extract
Fomistopsis pinicola extract
Ganoderma lucidum oil
Ginseng (*Panax ginseng*) extract
Hyaluronic acid
Hydrolyzed serum protein
Hydrolyzed soy flour
Isachne pulchella extract
Lactoferrin
Lady's Thistle (*Silybum marianum*) extract
Ligusticum jeholense extract

Manne collagen
Mushroom (*Coriolus versicolor*) extract
Musk rose (*Rosa moschata*) oil
Perfluorodecalin
Quaternium-51
Rubus thunbergii extract
Serum protein
Stenocalyx micalii extract
Tricholoma matsutake extract

Antibacterial

Ammonium iodide
Chlorhexidine
Chlorhexidine diacetate, C. digluconate
Chlorhexidine dihydrochloride
Chlorphenesin
Hexamidine diisethionate
Hexetidine
Iceland moss (*Cetraria islandica*) extract
Lactoferrin
Lauralkonium bromide, L. chloride
Laurammonium chloride
Laurylpyridinium chloride
Mauriella armata extract
Mushroom (*Cordyceps sabolifera*) extract
Orange blossom extract
Orange (*Citrus aurantium dulcis*) peel extract
PEG-42 Ebinco ceramides extract
Peppermint (*Mentha piperita*) extract
Phlodenaron (*Phellodendron amurense*) extract
Pine (*Pinus sylvestris*) needle extract
Polymethoxy bicyclic oxazolidine
Quaternium 73
Rubus thunbergii extract
Tea tree (*Melaleuca alternifolia*) oil
Triclocarban
Undecylenic acid

Anticaking

Aluminum starch octenylsuccinate
Calcium stearate
Distarch phosphate
Hydrated silica



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Polyethylene, micronized
Silica silylate
Sodium aluminum silicate
Zinc stearate

Anticaries agent

Cetylamine hydrofluoride
Olaflur
Sodium fluoride
Stearyl trihydroxyethyl propylenediamine dihydrofluoride

Anticellulite

Aminopropylamine
Bladderwrack (*Fucus vesiculosus*) extract
Butcherbroom (*Ruscus aculeatus*) extract
Carcinia caribaea extract
Fomes (cometanus) extract
Fomistopsis pinicola extract
Ivy extract
Mushroom (*Conios versicolor*) extract
TEA-hydroiodide
Tricholoma matsutake extract

Antidandruff

Burdock (*Arctium lappa*) extract
Chloroxylenol
Corydalis ambigua extract
Disodium undecylenamido MEA-sulfosuccinate
Ginger root extract
Inga edulis extract
Mauritiella armata extract
Myristalkonium saccharinate
PEG-6 undecylenate
Piroctone olamine
Resorcinol
Rosemary (*Rosmarinus officinalis*) extract
Sodium shale oil sulfonate
Stenocalyx micallii extract
Undecylenamide DEA
Willow (*Salix alba*) bark extract
Zinc pythione

Antifungal

Black walnut (*Juglans nigra*) extract
Coniflow-er (*Echinacea angustifolia*) extract
Orange blossom extract
Pfafia paniculata extract

Anti-inflammatory

Allantoin polygalacturonic acid
Bisabolol
Black poplar (*Populus nigra*) extract
Brassica rapa-depressa extract
Butcherbroom (*Ruscus aculeatus*) extract
Calendula officinalis extract
Catalpa kaempferia extract
Celastrus paniculata extract
Ceramide 33 (liquid soy extract)
Chaparral (*Larrea mexicana*) extract
Coneflower (*Echinacea angustifolia*) extract
Cornflower (*Centaurea cyanus*) extract
Dipotassium glycyrrhizinate
Euphoronium fortunei extract
Euphrasia officinalis extract
Ficus racemosa extract
Golden seal (*Hydrastis canadensis*) root extract
Guaiaculene
Horse chestnut (*Aesculia hippocastanum*) extract
Jujube (*Zizyphus jujuba*) extract
Laminaria japonica extract
Licorice (*Glycyrrhiza glabra*) extract
Ligusticum jeholense, L. lucidum extract
Matricaria (*Chamomilla recutita*) extract
Melaleuca uncinata extract
Melia azadirachta extract

Mulberry (*Morus nigra*) extract
Niacinamide ascorbate
Orange (*Citrus aurantium dulcis*) peel extract
Orange blossom extract
Palmetto extract
Palmitoyl collagen amino acids
Passion flower (*Passiflora laurifolia*) fruit extract
Paulownia imperialis extract
Salicylic acid
Shea butter (*Butyrospermum parkii*)
Sodium carboxymethyl beta-glucan
Soy (Glycine soja) protein
Stearyl glycyrrhetinate
Stenocalyx micallii extract
Tocopheryl acetate, T. nicotinate
Trichomonas japonica extract
Willow (*Salix alba*) extract
Witch hazel (*Hamamelis virginiana*) extract
Withania somniferum extract
Yarrow (*Achillea millefolium*) extract
Zinc lactate

Anti-irritant

Acetyl monooctanolamine
Allantoin
Allantoin acetyl methionine, A. glycyrrhetic acid
Azelaic acid MEA
Betaine
Calendula officinalis extract
Cocamidopropyl betaine
Coceth-7 carboxylic acid
Cornflower (*Centaurea cyanus*) extract
Diisostearyl dimer dilinoleate
Dipalmitoyl cystine
Green tea extract
Hydrolyzed sweet almond protein
Hydroxypropyltrimonium gelatin
Lauroyl collagen amino acids
L-Lysine lauroyl methionine
Mallow extract
Matricaria (*Chamomilla recutita*) extract
Palmitoyl hydrolyzed milk protein
Palmitoyl hydrolyzed wheat protein
Palmitoyl keratin amino acids
PEG-12 palm kernel glycerides
PEG-28 glyceryl tallowate
PEG-30 glyceryl monococoate
PEG-60 almond glycerides
PEG-78 glyceryl cocoate
PEG-82 glyceryl tallowate
PEG-200 glyceryl tallowate
Propionyl collagen amino acids
PVP
Saccharomyces lysate extract
Sodium C12-15 pareth-15 sulfonate
Sodium lauroamphoacetate
Soy (Glycine soja) protein
Undecylenoyl collagen amino acids
Valerian (*Valeriana officinalis*) extract

Antimicrobial

Benzalkonium chloride
Benzoic acid
Benzyl alcohol
Bromochlorophene
2-Bromo-2-nitropropane-1,3-diol
Butylparaben
Capryloyl collagen amino acids
Capryloyl glycine, C. keratin amino acids
Captan
Cetethyldimonium bromide
Cetyl pyridinium chloride
Chlorothymol
Chloroxylenol
Citron oil
Copper PCA
Dichlorobenzyl alcohol
Dilauryldimonium chloride

Domiphen bromide
Ethylparaben
Eucalyptus (*Eucalyptus globulus*) extract
Fennel (*Foeniculum vulgare*) extract
Garlic (*Allium sativum*) extract
Glyceryl caprylate, G. laurate
Hexamidine diisethionate
Hinokitiol
Honeysuckle (*Lonicera caprifolium*) extract
Lichen (*Usnea barbata*) extract
Myristalkonium chloride
Pentylene glycol
Phenoethyl alcohol
Phenol
Phenoxyethanol
Phenoxyisopropanol
Phenyl mercuric acetate, P.m. benzoate, P.m. borate
o-Phenylphenol
Polymethoxy bicyclic oxazolidine
Potassium sorbate
Propylparaben
Ricinolesamodopropyltrimonium ethosulfate
Sage (*Salvia officinalis*) extract
Sodium benzoate, S. pyruithone
Sodium ricinolesate, S. shale oil sulfonate
Thimerosal
Thyme (*Thymus vulgaris*) extract
Thymol
Triclocarban
Triclosan
Undecylenamidopropyltrimonium methosulfate
Undecylenic acid
Zinc oxide, Z. PCA
Zinc pyruithione, Z. undecylenate

Antioxidant

Ascorbic acid
A. polypeptide
Ascorbyl oleate, A. palmitate
Beta-carotene
BHA
BHT
t-Butyl hydroquinone
Dilauryl thioldipropionate
Dimyristyl thioldipropionate
Disodium EDTA
Distearyl thioldipropionate
Dodecyl gallate
EDTA
Erythorbic acid
Ferulic acid
Grape (*Vitis vinifera*) seed extract
Green tea extract
HEDTA
Hydroquinone
Hydroquinone-beta-D-glucopyranoside
p-Hydroxyanisole
Lactoferrin
Lysine PCA
Melanin
Methyl gallate
Niacinamide ascorbate
Nordihydroguaiaretic acid
Oat (*Avena sativa*) extract
Oryzanol
Pentapropyl pentetate
Pentetic acid
Propyl gallate
Retinyl palmitate polypeptide
Rosemary (*Rosmarinus officinalis*) extract
Saccharomyces lysate extract
Sage (*Salvia officinalis*) extract
Sodium ascorbate, S. erythorbate
Sodium metabisulfite
Sodium sebacate, S. sulfite
Superoxide dismutase
Tea (*Camellia sinensis*) extract
Tetrasodium EDTA
Tocopherol

Functions

Tocopheryl acetate, T. linoleate
Wild marjoram (*Origanum vulgare*) extract
Yeast (*Saccharomyces cerevisiae*) extract (Faex)

Antiperspirant

Allantoin-aluminum chlorhydrate
Aluminum capryloyl hydrolyzed collagen
Aluminum chlorhydrate-gly, A. chloride
Aluminum chlorhydrate, A. chlorohydrate
Aluminum PCA, A. sesquichlorohydrate
Aluminum undecylenoyl collagen amino acids
Aluminum zirconium pentachlorohydrate
Aluminum zirconium tetrachlorohydrate
Aluminum zirconium tetrachlorohydrate GLY
Aluminum zirconium trichlorohydrate
Aluminum-zirconium-glycine powder
Sage (*Salvia officinalis*) extract
Tomentil (*Potentilla erecta*) extract
Zirconium chlorohydrate

Antiseptic

Aluminum PCA
Azadirachta indica extract
2-Bromo-2-nitropropane-1,3-diol
Calendula amurensis extract
p-Chloro-m-cresol
Clove (*Eugenia caryophyllus*) oil
Crataegus cuneata extract
Dichlorobenzyl alcohol
Eniada phaseoloides extract
Eucalyptus (*Eucalyptus globulus*) extract
Golden seal (*Hydrastis canadensis*) root extract
Hexachlorophene
Melia australasica, M. azadirachta extract
Methyl salicylate
Orange (*Citrus aurantium dulcis*) peel extract
Oxyquinoline sulfate
Pfaffia paniculata extract
Potassium abietoyl hydrolyzed collagen
PVP-iodine
Silver nitrate
Sodium salicylate
Sterculia plataniifolia extract
Tea tree (*Melaleuca alternifolia*) oil
Tomentil (*Potentilla erecta*) extract
Xanthoxylum bungeanum extract

Antistat

Acetamide MEA
Acetamidopropyl trimonium chloride
6-(N-Acetylaminomethyl)-4-oxyhexyltrimonium chloride
Alkyl dimethyl betaine
Babassuamidopropylalkonium chloride
Behenamidopropyl ethyldimonium ethosulfate
Behenamidopropyl hydroxyethyl dimonium chloride
Carboxymethyl chitin
Cetearyl morpholinium ethosulfate
Cetrimonium chloride
Chitin
Chitosan
Cocamidopropyl ethyldimonium ethosulfate
Cocodimonium hydroxypropyl hydrolyzed rice protein
Cocodimonium hydroxypropyl hydrolyzed soy protein
Dimethicone hydroxypropyl trimonium chloride
Dimethyl behenamine, D. cocamine
Dimethyl palmitamine, D. soyamine
Dimethyl tallowamine
Dioleylethylamidoethyl hydroxyethylmonium methosulfate
Dipalmitoylethyl hydroxyethylmonium methosulfate
N-Dodecyl-N,N-dimethyl-N-(dodecyl acetate) ammonium chloride
Erucamidopropyl hydroxysultaine
Glycerol monoperfluorinate
Hydrogenated tallowamine oxide
Isostearamidopropyl dimethylamine

Lactamidopropyl trimonium chloride
Lauryldimonium hydroxypropyl hydrolyzed collagen
Linoleamidopropyl dimethylamine dimer diolinate
Cisalkonium chloride
PEG-2 cocamine
PEG-2 cocomonium chloride
PEG-2 oleammonium chloride
PEG-8 caprylic/capric glycerides
PEG-10 cocamine
PEG-15 soyamine
PPG-9 diethylmonium chloride
PPG-25 diethylmonium chloride
PPG-40 diethylmonium chloride
Propylene glycol stearate
Quaternum-26, -27, -53, -62, -72
Rapeseedamidopropyl benzyldimonium chloride
Rapeseedamidopropyl epoxypropyl dimonium chloride
Silica, colloidal
Sorbitan caprylate
N-Soy-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate
Soyethyl morpholinium ethosulfate
Soyethylidimonium ethosulfate
Stearylalkonium chloride
Stearamidopropyl benzyl dimonium chloride
Stearamidopropyl ethyldimonium ethosulfate
Steartrimonium chloride
N-Stearyl-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate
Wheat germamidopropyl ethyldimonium ethosulfate

Astringent

Aluminum citrate, A. lactate
Astragalus sinicus extract
Astrocaryum murumuru, A. tucuma extract
Azadirachta indica extract
Azelamide MEA
Bearberry (*Arctostaphylos uva-ursi*) extract
Birch (*Betula alba*) leaf extract
Catalpa kaempferia extract
Celastus paniculata extract
Coccinea indica extract
Coffee (*Coffea arabica*) bean extract
Euphrasia officinalis extract
Euterpe precatoria extract
Evening primrose (*Oenothera biennis*) extract
Gentian (*Gentiana lutea*) extract
Geranium maculatum extract
Grape (*Vitis vinifera*) leaf extract
Henna (*Lawsonia inermis*) extract
Hierochloa odorata extract
Honeysuckle (*Lonicera caprifolium*) extract
Hops (*Humulus lupulus*) extract
Horsetail extract
Hypericum perforatum extract
Ivy extract
Juniperus communis extract
Kadsura heteriloca extract
Kola (*Cola acuminata*) extract
Lady's mantle (*Alchemilla vulgaris*) extract
Lemon (*Citrus medica limonum*) extract, peel extract
Lemon bioflavonoids extract
Lysimachia foenum-graecum extract
Magnolia spp. extract
Mauritia flexosa extract
Maximiliana regia extract
Melaleuca uncinata, M. wilsonii extract
Melia australasica extract
Nettle (*Urtica dioica*) extract
Oak (*Quercus*) bark extract
Ocimum basilicum, O. sanctum extract
Palmetto extract
Passion flower (*Passiflora laurifolia*) fruit extract
Plantain (*Plantago major*) extract
Polygonum multiflorum extract
Pterocarpus marsipianus extract
Raspberry (*Rubus*) extract

Sambucus nigra oil
Sanguisorba root extract
Selinum sop. extract
Sborea robusta extract
Tannic acid
Walnut (*Juglans regia*) leaf extract, oil
Wheat (*Triticum vulgare*) protein
White nettle (*Lamium album*) extract
Witch hazel (*Hamamelis virginiana*) extract
Xanthoxylum bungeanum extract
Zinc lactate
Ziziphus jujuba extract

Binder

Aluminum starch octenylsuccinate
Boron nitride
C20-40, C30-50, C40-60 alcohols
Calcium stearate
Cellulose gum
Dihydroabieryl behenate
Diisostearyl malate
Diocetyl sebacate
Distarch phosphate
Ethylcellulose
Gellan gum
Hydrogenated jojoba oil
Isocetyl alcohol, I. palmitate
Isopropyl isostearate
Isostearyl erucate, I. isostearate
Isostearyl neopentanoate
Maltodextrin
Methylcellulose
Microcrystalline cellulose
Oceryl palmitate
Ocryldodecyl myristate
bis-Ocryldodecyl stearyl dimer diolinate
Ocryldodecyl stearyl stearate
Oleyl oleate
PEG-20, -75, -150, -240, -350
Polydipentene
Polyethylene, P. micronized
PTFE
PVP
Sorbitol
Synthetic wax
Tapioca dextrin
Tridecyl behenate, T. neopentanoate
Tridecyl stearyl stearate
Trisodium HEDTA

Biol. polymer

Distarch phosphate
Dog rose (*Rosa canina*) seed extract
Hydrogen peroxide
Kojic acid
Mulberry (*Morus nigra*) extract
Sanguisorba root extract

Botanical

Acacia
Acacia farnesiana extract
Agrimonia (*Agrimonia eupatoria*) extract
Alder (*Alnus firma*) extract
Alfalfa (*Medicago sativa*) extract
Algae (*Ascophyllum nodosum*) extract
Algae (*Libotamnium calcarum*) extract
Aloe barbadensis, A.b. extract
Aloe capensis extract
Alpine Veronica extract
Althea officinalis extract
Angelica archangelica extract
Anise (*Pimpinella anisum*) extract
Apple (*Pyrus malus*) extract
Apricot (*Prunus armeniaca*) extract
Arnica montana extract
Artemisia capillaris extract
Artichoke (*Cynara scolymus*) extract
Asafetida (*Ferula assa foetida*) extract
Asiaticum sieboldi extract

Functions

Asparagus officinalis extract	Cucumber (Cucumis sativus) extract	Jasmine (Jasminum officinale) extract
Astragalus sinensis extract	Cypress (Cupressus sempervirens) extract	Job's tears (Coix lacryma-jobi) extract
Avena (Geum rivale) extract	Dandelion (Taraxacum officinale) extract	Joyoba (Buxus chinensis) seed powder
Avocado (Persea gratissima) extract	Date (Phoenix dactylifera) extract	Juniperus communis extract
Balm mint (Melissa officinalis) extract, oil extract	Dead Sea Mud, Salts	Kelp (Macrocystis pyrifera) extract
Banana (Musa sapientum) extract	Dog rose (Rosa canina) hips extract	Kiwi (Acumia chinensis) fruit extract, seed oil
Barley (Hordeum vulgare) extract	Dyer's broom extract	Kola (Cola acuminata) extract
Basil (Ocimum basilicum) extract	Eleuthero ginseng (Acanthopanax senticosus) extract	Kramena mandra extract
Bearberry (Arctostaphylos uva-ursi) extract	Elm (Ulmus campestris) extract	Lady's mantle (Alchemilla vulgaris) extract
Bee pollen extract	Eucalyptus (Eucalyptus globulus) extract	Lady's Thistle (Silybum marianum) extract
Beer (Beta vulgaris) extract	Eucalyptus globulus oil	Laurel (Laurus nobilis) extract
Betagiucan	Eucommia ulmoides extract	Lavender (Lavandula angustifolia) extract, water
Bilberry (Vaccinium myrtillus) extract	Euphrasia officinalis extract	Lemon (Citrus medica limonum) extract, juice
Biotinonoids	Evening primrose (Oenothera biennis) extract, oil	extract, peel extract
Birch (Betula alba) bark extract, leaf extract	Everlasting (Helichrysum arenarium) extract	Lemon biotinonoids extract
Birch (Betula platyphylla japonica) extract	Fennel (Foeniculum vulgare) extract	Lemongrass (Cymbopogon schoenanthus) extract
Bitter orange (Citrus aurantium amara) extract, flower extract, peel extract	Fenugreek extract	Leopard flower (Belamcanda chinensis) root extract
Black cohosh (Cimicifuga racemosa) extract	Fermented rice (Oryza sativa) extract	Lettuce (Lactuca scariola sativa) extract
Black currant (Ribes nigrum) extract	Fern (Dryopteris filix-Mas) extract	Licorice (Glycyrrhiza glabra) extract
Black henna extract	Fig (Ficus carica) extract	Lilac (Syringa vulgaris) extract
Black poplar (Populus nigra) extract	Fir needle extract	Linden (Tilia argentea) extract
Black walnut (Juglans nigra) extract	Fumitory (Fumaria officinalis) extract	Linden (Tilia cordata) extract, water
Bladderwrack (Fucus vesiculosus) extract	Gardenia florida extract	Loquat (Eriobotrya japonica) leaf extract
Borage (Borago officinalis) extract	Garlic (Allium sativum) extract	Maidenhair fern extract
Buckhorn (Frangula alnus) extract	Gelidium cartilagineum	Magnolia kobus extract
Burdock (Arctium lappa) extract	Gentian (Gentiana lutea) extract	Mallow extract
Burdock (Arctium minus) root extract	Geranium maculatum extract	Mandragora officinarum extract
Burnet extract	Ginger root extract	Mannan
Butcherbroom (Ruscus aculeatus) extract	Ginkgo biloba extract	Marigold
Cabbage rose (Rosa centifolia) extract	Ginseng (Panax ginseng) extract	Marine silts
Calamus (Acorus calamus) extract	Glycyrhizic acid	Masticaria (Chamomilla recutita) extract
Calendula officinalis extract	Glycyrhizic acid	Meadowsweet (Spiraea ulmaria) extract
Caper (Capparis spinosa) extract	Glycyrhizic acid, ammoniated	Melon (Cucumis melo) extract
Capsicum frutescens extract, C.f. oleoresin	Golden seal (Hydrastis canadensis) root extract	MEA iodine
Caraway (Carum carvi) extract	Goldthread (Coptis japonica) extract	Mistletoe (Viscum album) extract
Carageenan (Chondrus crispus)	Gutu kola extract	Mugwort (Artemisia princeps) extract, water
Carrot (Daucus carota) extract	Grape (Vitis vinifera) distillate, extract	Mulberry (Morus alba) root extract
Carrot (Daucus carota sativa) oil	Grape (Vitis vinifera) leaf, seed extract	Mulberry (Morus bombycis) root extract
Cassia auncularia extract	Grape skin extract	Mushroom extract
Celandine (Chelidonium majus) extract	Grapefruit (Citrus grandis) peel extract	Myrrh (Commiphora myrrha) extract
Chamomile (Anthemis nobilis) extract, oil	Green bean (Phaseolus lunatus) extract	Nasturtium extract
Chaparral (Larrea mexicana) extract	Ground Ivy (Glechoma hederacea) extract	Neroli extract
Cherry (Prunus speciosa) leaf extract	Guarana (Paullinia cupana) extract	Nettle (Urtica dioica) extract
Cherry bark, C.b. extract	Harpagophytum procumbens extract	Oak (Quercus) bark extract
Chestnut (Castanea sativa) extract	Hayflower extract	Oak root extract
Chinese nioisus (Hibiscus rosa-sinensis) extract	Hazel (Corylus avellana) nut extract	Oat (Avena sativa) bran, bran extract, flour, protein
Chlorella vulgaris extract	Henna (Lawsonia inermis) extract	Oat flower
Cimicifuga racemosa rhizome extract	Hesperidin, H. methyl chalcone	Olive (Olea europaea) extract, leaf extract
Cinchona succirubra extract	Hibiscus scardifolia extract	Onion (Allium cepa) extract
Citroflavonoid, water soluble	Hibiscus synacus extract	Orange blossom extract
Citrus bioflavonoid complex	High beta-glucan barley flour	Orange (Citrus aurantium dulcis) flower extract, peel extract
Clary extract	Honeysuckle (Lonicera caprifolium) extract	Pansy (Viola tricolor) extract
Clove (Eugenia carvophyllus) extract	Honeysuckle (Lonicera japonica) leaf extract	Papaya (Carica papaya) extract
Clover (Trifolium pratense) extract	Hops (Humulus lupulus) extract	Parsley (Carum petroselinum) extract
Cnidium officinale rhizome extract, C.O. water	Horse chestnut (Aesculia hippocastanum) extract	Passion flower (Passiflora laurifolia) fruit extract
Coffee (Coffea arabica) bean extract	Horseradish (Cochlearia armoracia) extract	Passionflower (Passiflora incarnata) extract
Colloidal oatmeal	Horsetail extract	Pea (Pisum sativum) extract
Coltsfoot (Tussilago farfara) leaf extract	Houttuynia cordata extract	Peach (Prunus persica) extract, leaf extract
Comfrey (Symphytum officinale) leaf extract	Hyacinth (Hyacinthus orientalis) extract	Pelargonium capitatum extract
Condurango extract	Hydrocotyl (Centeila asiatica) extract	Pellitory (Panetana officinalis) extract
Coneflower (Echinacea angustifolia) extract	Hydrolyzed oat protein, soy flour	Pennyroyal (Mentha pulegium) extract
Corallina officinalis	Hypericum perforatum extract	Peony (Paeonia alba) extract
Corchorus olitorius extract	Hyssop (Hyssopus officinalis) extract	Peony (Paeonia obovata) root extract
Conander (Conandrum sativum) extract	Indian cress (Tropaeolum majus) extract	Peppermint (Mentha pipenta) extract, oil
Com (Zea mays) cob powder, silk extract	Isodonis Japonicus extract	Penilla ocyroides extract
Com poppy (Papaver rhoeas) extract	Ivy extract	Periwinkle (Viola minor) extract
Comiflower (Centauria cyanus) extract	Japanese angelica (Angelica acutiloba) extract, water	PEG-80 jojoba acid/alcohol
Couch (Agropyron repens) grass	Japanese hawthorn (Crataegus cuneata) extract	PEG-120 jojoba acid/alcohol
Crataegus monogyna extract		
Crinthum mautium extract		

CAMPO Siddha Herbs Extracts

Jothi-Pul (Glow-grass) Siddha Extract for High content bio-available
 Natural Radium for anti Kaposi Sarcoma Skin Treatment.
 Roma-Maram (Hairy Tree) Siddha Extract for ANTI-SENSE DNA
 Topical applications for HIV+ Lymph-nodes
 Siddha Extracts for post-Chemotherapy Skin-Damage Treatment



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Functions

Pfaffia paniculata extract
 Phellodendron amurense extract
 Phospholipids
 Pimento (Pimenta officinalis) extract
 Pine (Pinus sylvestris) cone, needle extract
 Pineapple (Ananas sativus) extract
 Plantain (Plantago major) extract
 Pollen extract
 Pongamol
 Pona Cocos extract
 Pueraria lobata extract
 Queen of the meadow extract
 Quillaja saponaria extract
 Quince (Pyrus cydonia) seed extract
 Quinoa (Chenopodium quinoa) extract
 Raspberry (Rubus) extract
 Rauwolfia (Serpenuna) extract
 Red clover
 Rehmannia chinensis extract
 Restharrow (Ononis spinosa) extract
 Rhododendron chrysanthum extract
 Rhodophyceae extract
 Rhubarb (Rheum palmatum) extract
 Rice (Oryza sativa) bran extract
 Rice fatty acid
 Rose (Rosa multiflora) extract
 Rosemary (Rosmarinus officinalis) extract
 Rubia unctorum extract
 Safflower (Carthamus tinctorius) extract
 Sage (Salvia officinalis) extract, water
 Sambucus nigra berry extract, extract
 Sandalwood (Santalum album) extract
 Sanguinaria canadensis extract
 Saponaria officinalis extract
 Sasa veitchii extract
 Saxifraga sarmentosa extract
 Scabiosa arvensis extract
 Scutellaria baicalensis root extract
 Silk extract
 Silver fir (Abies pectinata) extract
 Sisal (Agave rigida) extract
 Slippery elm extract
 Soapberry (Sapindus mukurossi) extract
 Sophora angustifolia extract
 Sophora flavescens root extract
 Sophora japonica extract
 Soybean (Glycine soja) extract
 Soy (Glycine soja) germ extract, protein, sterol
 Spearmint (Mentha viridis) extract, oil
 Spinach (Spinacia oleracea) extract
 Spiraea ulmaria extract
 Sunflower (Helianthus annuus) seed extract
 Sweet almond (Prunus amygdalus dulcis) extract
 Sweet cherry (Prunus avium) extract
 Sweet cicely (Anthriscus cerefolium) extract
 Sweet clover (Melilotus officinalis) extract
 Sweet violet (Viola odorata) extract
 Swertia chirata extract
 Tea (Camellia sinensis) extract
 Thistle (Chicus benedictus) extract
 Thyme (Thymus vulgaris) extract
 Tomato (Solanum lycopersicum) extract
 Tormentil (Potentilla erecta) extract
 Tuberose (Polianthes tuberosa) extract
 Turmeric (Curcuma longa) extract
 Valerian (Valeriana officinalis) extract
 Walnut (Juglans regia) extract, leaf extract
 Water Lily (Nymphaea alba) root extract
 Watercress (Nasturtium officinale) extract

Wheat (Triticum vulgare) extract, protein
 Wheat (Triticum vulgare) germ extract
 Wheat bran lipids
 White ginger (Hedychium coronarium) extract
 White nettle (Lamium album) extract
 Wild agrimony (Potentilla anserina) extract
 Wild cherry (Prunus serotina) bark extract
 Wild indigo (Baptista tinctoria)
 Wild marjoram (Origanum vulgare) extract
 Willow (Salix alba) bark extract, extract
 Willow (Salix alba) leaf extract
 Witch hazel (Hamamelis virginiana) extract
 Yarrow (Achillea millefolium) extract
 Yeast (Saccharomyces cerevisiae) extract (Faex)
 Yucca vera extract
 Zanthoxylum piperitum extract
 Zedoary (Curcuma zedoaria) oil

Buffer

Ammonium carbonate, A. phosphate
 Calcium hydroxide, C. phosphate
 Citric acid
 Ethanolamine HCl
 Glycine
 Phosphoric acid
 Potassium phosphate
 Potassium sodium tartrate
 Sodium acetate, S. citrate
 Sodium lactate, S. phosphate
 Succinic acid
 Tromethamine

Carrier

Acrylates copolymer, spherical powder
 Arginine
 Caprylic/capric triglyceride
 Caprylic/capric/lauric triglyceride
 Caprylic/capric/linoleic triglyceride
 Caprylic/capric/oleic triglycerides
 Ceteareth-20
 Coconut (Cocos nucifera) oil
 Cyclodextrin
 Dipropylene glycol
 Glyceryl caprylate, G. caprylate/caprate
 Hydrated silica
 Liposomes
 Magnesium silicate
 Methyl propanediol
 PEG-8/SMDI copolymer
 Potassium chloride
 PPG-12/SMDI Copolymer
 PPG-51/SMDI Copolymer
 Propylene carbonate, P. glycol
 Serum albumin
 Sodium carboxymethyl beta-glucan
 Sodium chloride
 Sodium magnesium silicate
 Tapioca dextrin

Chelators

beta-Alanine diacetic acid
 Calcium disodium EDTA
 Disodium EDTA, -copper
 EDTA
 HEDTA
 Malic acid
 Monostearyl citrate
 Pentasodium pentetate
 Penetic acid

Phytic acid
 Potassium aspartate
 Sodium aspartate
 Sodium dihydroxyethylglycinate
 Sodium hexametaphosphate
 Tetrahydroxypropyl ethylenediamine
 Tetrasodium EDTA
 Tripotassium EDTA
 Trisodium EDTA, HEDTA

Cell stimulant

Aesculus chinensis extract
 Artemisia apiacea extract
 Astrocaryum muru, A. nucuma extract
 Baccharis gaspares extract
 Borojoa sorbilis extract
 Calendula amurensis extract
 Chrysanthemum morifolium extract
 Coccinea indica extract
 Comfrey (Symphytum officinale) leaf extract
 Condurango extract
 Dandelion (Taraxacum officinale) extract
 Echitea glauca extract
 Equisetum arvense extract
 Eucalyptus (Eucalyptus globulus) extract
 Euphoronium fortunei extract
 Euterpe precatoria extract
 Ficus racemosa extract
 Glycoproteins
 Hierochloa odorata extract
 Horse chestnut (Aesculia hippocastanum) extract
 Inga edulis extract
 Kadsura hettiloca extract
 Ligustrum lucidum extract
 Lysimachia toenum-graecum extract
 Mauritia flexosa extract
 Maximiliana regia extract
 Metaleuca bracteata, M. symphyocarp extract
 Neumbium speciosum extract
 Ocimum basilicum extract, O. santum extract
 Paulownia imperialis extract
 Pfaffia spp. extract
 Pterocarpus marsupianus extract
 Rubus thunbergii extract
 Selinum spp. extract
 Shorea robusta extract
 Xanthoxylum bungeanum extract

Cleansing

Birch (Betula alba) leaf extract
 Lemongrass (Cymbopogon schoenanthus) extract
 Oat (Avena sativa) bran extract
 Passion flower (Passiflora laurifolia) fruit extract
 Witch hazel (Hamamelis virginiana) extract
 Yarrow (Achillea millefolium) extract

Conditioner

Acetamide MEA
 6-(N-Acetylamino)-L-oxylhexyltrimonium chloride
 Acrylamidopropyltrimonium chloride/acrylamide copolymer
 Adipic acid/dimethylaminohydroxypropyl diethylene triamine copolymer
 AMP-isostearyl hydrolyzed wheat protein
 Apricot (Prunus armeniaca) kernel oil
 Behenalkonium chloride
 Behenamidopropyl dihydroxypropyl dimonium chloride
 Behenamidopropyl ethyldimonium ethosulfate
 Behenamidopropyl PG-dimonium chloride

CAMPO Siddha Herb Extracts
CAMPO Rainforest Herb Extracts & Oils
CAMPO Australasian Herbs & Tea Tree Extracts
CAMPO Chinese & Japanese Herb Extracts



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Functions

Behenamidopropyl dimethylamine behenate	Hydrolyzed sweet almond protein	Polymethacrylamidopropyltrimonium chloride
Behenamine oxide	Hydrolyzed wheat protein/PVP copolymer	Polyoxyethylene dihydroxypropyl linoleaminium chloride
Behenyl PG-trimonium chloride	Hydrolyzed wheat protein polysiloxane polymer	Polyquaternium-2, -5, -6, -11, -16
Behenyl betaine	Hydroxycetyl hydroxyethyl dimonium chloride	Polyquaternium-17, -18, -24, -29, -44
Benzyltrimonium hydrolyzed collagen	Hydroxyproline	Potassium dimethicone copolyol panthenyl phosphate
Canolamidopropyl betaine	Hydroxypropyl chitosan	Potassium lauroyl collagen amino acids
Capramide DEA	Hydroxypropyl guar hydroxypropyltrimonium chloride	Potassium lauroyl hydrolyzed soy protein
Caprylic/capric/lauric triglyceride	Hydroxypropyl-bis-isostearyamidopropylidimonium chloride	Potassium lauroyl wheat amino acids
Caprylyl pyrrolidone	Hydroxypropyl bis-stearyldimonium chloride	Potassium stearoyl hydrolyzed collagen
Cassia auriculata extract	Hydroxypropyltrimonium gelatin	PPG-5 lanolin alcohol ether
Cetamine oxide	Hydroxypropyltrimonium hydrolyzed keratin	PPG-9 diethyltrimonium chloride
Cetearalkonium chloride	H.b. silk	PPG-20 lanolin alcohol ether
Chitosan PCA	Hydroxypropyltrimonium hydrolyzed wheat protein	Proline
Citric acid	Isopropyl hydroxybutylamide dimethicone copolyol	Propylene glycol stearate
Cocamidopropyl dimethylamine, C.d. lactate, C.d. propionate	Isopropyl lanolate	PVP/dimethiconylacrylate/polycarbonyl/polyglycol ester
Cocamidopropyl dimethylamino hydroxypropyl hydrolyzed collagen	Isostearamidopropyl betaine, I. dimethylamine	PVP/dimethylaminoethylmethacrylate copolymer
Cocamidopropylidimonium	Isostearamidopropyl dimethylamine gluconate	PVP/dimethylaminoethylmethacrylate/polycarbonyl/polyglycol ester
hydroxypropyl hydrolyzed collagen	Isostearamidopropyl dimethylamine glycolate	PVP/hydrolyzed wheat protein copolymer
Cocamidopropyl ethyldimonium ethosulfate	Isostearamidopropyl dimethylamine lactate	Quaternium-22, -26, -33, -61, -62, -70, -80
Cocamidopropyl PG-dimonium chloride, C.P.c. phosphate	Isostearamidopropyl ethyldimonium ethosulfate	Quaternium-76 hydrolyzed collagen
Coco-morpholine oxide	Isostearamidopropyl laurylacetamidonium chloride	Rapeseedamidopropyl benzylidimonium chloride
Coco/oleamidopropyl betaine	Isostearamidopropyl morpholine, I.m. lactate	Rapeseedamidopropyl epoxypropyl dimonium chloride
Cocodimonium hydroxypropyl hydrolyzed hair keratin	Isostearamidopropyl morpholine oxide	Rapeseedamidopropyl ethyldimonium ethosulfate
Cocodimonium hydroxypropyl hydrolyzed rice protein	Isostearamidopropyl PG-dimonium chloride	Rice peptide
Cocodimonium hydroxypropyl hydrolyzed silk	Isostearaminopropylidimonium chloride	Ricinoleamidopropyl-dimonium ethosulfate
Cocodimonium hydroxypropyl hydrolyzed soy protein	Isostearyl hydrolyzed animal protein	Ricinoleamidopropyl betaine
Coconut alcohol	Isostearylamidopropyl dihydroxypropyl dimonium chloride	Ricinoleamidopropyl dimethylamine lactate
N-Cocoyl-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate	Lactoglobulin	Ricinoleamidopropyl ethyldimonium ethosulfate
Collagen phtalate	Lauramidopropyl dimethylamine	Ricinoleamidopropyltrimonium chloride
Dibehenyl/diarachidyl dimonium chloride	Lauramidopropyl PG-dimonium chloride, I.P.c. phosphate	Ricinoleamidopropyltrimonium ethosulfate
Dibenzylidimonium chloride	Lauramine oxide	Silicone quaternum-3, -4
Dicetyl dimonium chloride	Laurompho PG-glycinate phosphate	Silk amino acids
Didecylidimonium chloride	Lauroyl hydrolyzed collagen, L.h. elastin	Sodium/TEA-lauroyl collagen amino acids
Dihydroxyethyl cocamine oxide	Lauroyl silk amino acids	Sodium/TEA-lauroyl keratin amino acids
Dihydroxyethyl dihydroxypropyl stearamonium chloride	Lauryl methyl gluceth-10 hydroxypropyl-dimonium chloride	Sodium citrate
Dihydroxyethyl tallow glycinate	Lauryl phosphate, L. pyrrolidone	Sodium cocoyl hydrolyzed soy protein
Dihydroxyethyl tallowamine oxide	Laurvidimonium hydroxypropyl hydrolyzed collagen, keratin, soy protein	Sodium hydrogenated tallow dimethyl glycinate
Dilauryl acetyl dimonium chloride	Linoleamidopropyl dimethylamine	Sodium lauroyl collagen, keratin amino acids
Dilinoamidopropyl dimethylamine	Milk amino acids	Sodium lauroyl wheat amino acids
Dimethyl hydrogenated tallowamine	Milk protein (Lactis proteinum)	Sodium stearoamphoacetate
Dimethyl lauramine, D.I. isostearate	Myristalkonium chloride	Soluble keratin, wheat protein
Dimethyl myristamine, soyamine, stearamine	Myristamidopropyl betaine, M. dimethylamine	Soyamide DEA
Dimethylamidopropylamine dimerate	Myristonium bromide	Soyamidopropyl benzylidimonium chloride
Disodium hydrogenated cottonseed glyceride sulfosuccinate	Oat (Avena sativa) protein	Soyamidopropyl betaine, S. dimethylamine
Disodium laureth sulfosuccinate	Oleamide	Soyamidopropyl ethyldimonium ethosulfate
Disodium lauroamphodiacetate	Oleamidopropyl betaine, O. dimethylamine	Soyethyl morpholinium ethosulfate
Distearyl dimonium chloride	Oleamidopropyl dimethylamine hydrolyzed collagen	Soyethyldimonium ethosulfate
Ethyl ester of hydrolyzed keratin	Oleamidopropylamine oxide	Stearamide MEA
N-Ethylether-bis-1,4-(N-isostearylamidopropyl)-N,N-dimethyl ammonium chlo	Oleamine	Stearamidoethyl diethylamine, ethanolamine
Glutamic acid	Oleamine oxide	Stearamidopropyl benzyl dimonium chloride
Glyceryl collagenate	Oleoyl sarcosine	Stearamidopropyl ceteryl dimonium tosylate
Glycine	Oleyl betaine	Stearamidopropyl dimethylamine stearate
Guar hydroxypropyltrimonium chloride	Oleyl dimethylamidopropyl ethonium ethosulfate	Stearamidopropyl ethyldimonium ethosulfate
Henna (Lawsonia inermis) extract	Palmitamidopropyl betaine	Stearamidopropyl morpholine lactate
Hydrogenated tallowamine oxide	Palmitamidopropyl dimethylamine	Stearamidopropyl PG-dimonium chloride
Hydrogenated tallowtrimonium chloride	Palmitamine, P. oxide	phosphate
Hydrolyzed conchiorin protein	Panthenyl hydroxypropyl steardimonium chloride	Stearamine oxide
Hydrolyzed egg protein	PEG-2 milk solids	Steardimonium hydroxypropyl hydrolyzed collagen, keratin
Hydrolyzed extensin	PEG-2 oleammonium chloride	Steardimonium panthenol
Hydrolyzed fibronectin	PEG-3 lauramine oxide	Stearoyl amidoethyl diethylamine
Hydrolyzed fish protein	PEG-5 stearyl ammonium lactate	Steardimonium bromide
Hydrolyzed keratin	PEG-15 cocomonium chloride	Stearyl dimethicone
Hydrolyzed lactalbumin	PEG-15 cocopolyamine	Tallowamidopropyl dimethylamine
Hydrolyzed milk protein	PEG-15 tallowmonium chloride	Tetramethyl trihydroxy hexadecane
Hydrolyzed oats	PEG-27	TEA-cocoyl hydrolyzed collagen
Hydrolyzed reticulin	PEG-40	Trachea hydrolysate
Hydrolyzed soy protein	PEG-35 lanolin	Tricetylmonium chloride
	PEG-7000	Tridecyl salicylate
	Polydimethicone copolyol	Triethonium hydrolyzed collagen ethosulfate
		Wheat germamidopropylidimonium chloride
		Wheat germamidopropyl dimethylamine lactate

Functions

Wheat germamidopropyl ethyldimonium
ethosulfate
Wheat peptide
Yeast powder, deproteinized

Coupling agent

Aceryl monoethanolamine
Buryloctanediol
Myreth-3
Oleyl alcohol
PPG-10 butanediol
PPG-10 cetyl ether
PPG-10 oleyl ether
PPG-15 stearyl ether
PPG-22 butyl ether
PPG-23 oleyl ether
PPG-50 oleyl ether
Trideceth-7 carboxylic acid

Denaturant

Brucine sulfate
Denatonium benzoate, saccharide
Nicotine sulfate
Sucrose octaacetate
Thymol

Dental powder

Dicalcium phosphate
Silica
Sodium monofluorophosphate
Stannous fluoride

Deodorant

Abietic acid
Azadirachta indica extract
Chlorophyllin-copper complex
Eugenia jambolana extract
Farnesol
Fermented vegetable
Mauritia flexosa extract
Salvia multiorrhiza extract
Sodium aluminum chlorohydroxy lactate
Spondias amara extract
Triethyl citrate
Zinc phenol sulfonate, Z. ricinoleate

Depilatory

Barium sulfide
Beeswax, oxidized
Calcium thioglycolate
L-cysteine HCL
Potassium thioglycolate
Sodium thioglycolate
Thioglycerin

Detergent

Ammonium laureth sulfate
Ammonium lauryl sulfate
Capramide DEA
Cocamidopropyl dimethylamine lactate
Decyl glucoside
Decyltetradeceth-25
DEA lauryl sulfate
Diamyl sodium sulfosuccinate
Dicyclohexyl sodium sulfosuccinate
Diisobutyl sodium sulfosuccinate
Disodium caproamphodipropionate
Disodium caproamphodipropionate
Disodium capryloamphodiacetate
Disodium capryloamphodipropionate
Disodium ceteryl sulfosuccinate
Disodium cocamido MEA-sulfosuccinate
Disodium cocamido MIPA-sulfosuccinate
Disodium cocoamphodipropionate
Disodium deceth-6 sulfosuccinate
Disodium isodecyl sulfosuccinate
Disodium lauramido MEA-sulfosuccinate
Disodium lauramido PEG-2 sulfosuccinate
Disodium laureth sulfosuccinate

Disodium lauroamphodiacetate
Disodium lauroamphodipropionate
Disodium lauryl sulfosuccinate
Disodium myristamido MEA-sulfosuccinate
Disodium nonoxynol-10 sulfosuccinate
Disodium oleamido PEG-2 sulfosuccinate
Disodium PEG-4 cocoamido MIPA-sulfosuccinate
Disodium ricinoleamido MEA-sulfosuccinate
Disodium tallowiminodipropionate
Dodecylbenzene sulfonic acid
Dodecyl-6, -9
Isopropylamine dodecylbenzenesulfonate
Isostearamidopropyl betaine
Isostearth-6 carboxylic acid
Isostearamphopropionate
Isostearyl hydroxyethyl imidazoline
Lauramidopropylamine oxide
Laureth-11
Lauroampho PG-glycinate phosphate
Lauryl glucoside, L. phosphate
Magnesium laureth sulfate, M. lauryl sulfate
Magnesium PEG-3 cocamide sulfate
MEA-dodecylbenzenesulfonate
MEA-laureth sulfate
MEA-lauryl sulfate
MIPA-lauryl sulfate
Myristamine oxide
Myristic acid
Nonoxynol-10
Oleoamphohydroxypropylsulfonate
Oleth-12, -15
Oleyl betaine
Palmitamidopropyl betaine
PEG-10 glyceryl stearate
PEG-15 glyceryl stearate
PEG-25 glyceryl isostearate
Potassium cocoyl hydrolyzed collagen
Sodium caproamphoacetate
Sodium cocoamphoacetate
Sodium cocoamphopropionate
Sodium cocomonoglyceride sulfate
Sodium cocoyl hydrolyzed soy protein
Sodium cocoyl isethionate
Sodium C12-15 pareth-25 sulfate
Sodium C14-16 olefin sulfonate
Sodium C14-17 alkyl sec sulfonate
Sodium deceth sulfate
Sodium decyl diphenyl ether sulfonate
Sodium dodecylbenzenesulfonate
Sodium dodecyl diphenyl ether sulfonate
Sodium iodate
Sodium laureth-2 sulfate
Sodium laureth-3 sulfate
Sodium laureth-7 sulfate
Sodium laureth-12 sulfate
Sodium laureth-13-carboxylate
Sodium laureth sulfate
Sodium lauriminodipropionate
Sodium lauroamphopropionate
Sodium lauroyl methyl alaninate
Sodium lauryl phosphate, S.I. sulfate
Sodium lauryl sulfacetate
Sodium methyl oleoyl taurate
Sodium methyl cocoyl taurate
Sodium methyl lauroyl taurate
Sodium methyl naphthalenesulfonate
Sodium myreth sulfate
Sodium myristyl sulfate
Sodium octyl sulfate, oleyl sulfate
Sodium POE alkyl ether acetate
Sodium trideceth-7 carboxylate
Sodium trideceth sulfate
Sodium tridecyl sulfate
Stearth-11, -30
TEA-dodecylbenzenesulfonate
TEA-laureth sulfate
TEA-lauryl sulfate
TEA-palm kernel sarcosinate

TEA-PEG-3 cocamide sulfate
Undecylenamidopropyl betaine

Disinfectant

Benzalkonium chloride
Chlorophene
Didecyltrimonium chloride
Myristalkonium saccharinate
Shikonin
Sodium capryloamphoacetate
Tea tree (Melaleuca alternifolia) oil
p-Tertiaryphenol

Dispersant

Alkylated polyvinylpyrrolidone
C20-40, C30-50, C40-60 alcohols
Castor (Ricinus communis) oil
Ceteareth-20
Cetyl PPG-2 isodeceth-7 carboxylate
Cholesteryl/behnyl/ocryldodecyl lauroyl glutamate
Decaglycerol monododecylate
Diisocetyl dodecanedioate
Diisostearyl adipate
Dimethicone copolyol methyl ether
Diocryldodecyl dimer diisoleate
Diocryldodecyl dodecanedioate
Ethyl hydroxymethyl oleyl oxazoline
Glyceryl caprylate, G. caprylate/caprate
Glyceryl diisostearate
Hydrogenated castor oil, H. lecithin
Hydrogenated tallow glycerides
Isobutylene/MA copolymer
Isocetyl alcohol
Isopropyl C12-15-pareth-9-carboxylate
Isostearyl neopentanoate
Lanolin acid
Laureth-4, -6, -16
Melamin
Nonoxynol-2, -18, -20, -30, -40
Octoxynol-5, -10
Octoxynol 16, 30, 40, 70
Ocryldodeceth-5
Ocryldodecyl/dimethicone copolyol citrate
Oleth-40
Oleyl alcohol
PEG-5 castor oil, glyceryl sesquileate
PEG-6 beeswax
PEG-8/SMDI copolymer
PEG-9 castor oil, oicete, stearate
PEG-10 dioleate, stearamine
PEG-12 beeswax
PEG-12 glyceryl dioleate, laurate
PEG-15 castor oil
PEG-20 almond glycerides
PEG-20 glyceryl isostearate
PEG-20 sorbitan trisostearate
PEG-25 castor oil
PEG-30 dipolyhydroxystearate
PEG-40 hydrogenated castor oil PCA isostearate
PEG-60 shea butter glycerides
Poloxamer 101, 122, 181, 182, 184
Polyglyceryl-2 sesquiosostearate
Polyglyceryl-3 diisostearate, oicete
Polyglyceryl-5 distearate
Polyglyceryl-6 mixed fatty acids
Polyglyceryl-10 diisostearate, distearate
Polyglyceryl-10 decaoleate
Polyhydroxystearic acid
Polysorbate 40, 80
Potassium polyacrylate
PPG-3 PEG-6 oleyl ether
PPG-9 diethylmonium phosphate
PPG-12/SMDI Copolymer
PPG-15 stearyl ether
PPG-25, PPG-40 diethylmonium chloride
PPG-51/SMDI Copolymer
PVP/eicosene copolymer
PVP/hexadecene copolymer

Functions

Rapeseed oil, ethoxylated high erucic acid
 Ricinoleyl alcohol
 Sodium ceteth-13-carboxylate
 Sodium lignosulfonate, S. polymethacrylate
 Sodium polyvinylphthalenesulfonate
 Sorbitan oleate
 Steareth-10
 Tricromanyl PVP
 Triisosteann PEG-6 esters
 Trioxylidodecyl citrate

Emollient

Acetylated glycol stearate
 Acetylated hydrogenated lanolin
 Acetylated hydrogenated lard glyceride
 Acetylated hydrogenated vegetable glyceride
 Acetylated lanolin, A.I. alcohol
 Acetylated lard glyceride
 Acetylated monoglycerides
 Acetylated palm kernel glycerides
 Aleurites moluccana ethyl ester
 Allantoin
 Aluminum/magnesium hydroxide stearate
 AMP-isostearyl hydrolyzed soy protein
 Apricot (Prunus armeniaca) kernel oil
 Arachidyl behenate
 Argania spinosa oil
 Avocado (Persea gratissima) oil, unsaponifiables
 Avocado oil ethyl ester
 Babassu (Orbignya oleifera) oil
 Baryl isostearate, B. stearate
 Behenamidopropyl dihydroxypropyl dimonium chloride
 Behenoxy dimethicone
 Behenyl alcohol, B. behenate
 Behenyl erucate, B. isostearate
 Benzyl laurate
 Bladderwrack (Fucus vesiculosus) extract
 Borage (Borago officinalis) seed oil
 Borageamidopropyl phosphatidyl PG-dimonium chloride
 Brain extract
 Brazil nut (Bertholletia excelsa) oil
 Butyl myristate, oleate, stearate
 Butyloctanol
 Butyloctyl oleate
 C12-13, C12-16, C14-15 alcohols
 C12-15 alcohols octanoate
 C12-15 alkyl benzoate
 di-C12-15 alkyl fumarate
 C12-15 alkyl lactate
 Camellia kism oil
 Tea (Camellia sinensis) oil
 C10-30 cholesterol/lanosterol esters
 Canola oil
 Caprylic/capric triglyceride
 Caprylic/capric triglyceride PEG-4 esters
 Caprylic/capric/lauric triglyceride
 Caprylic/capric/linoleic triglyceride
 Caprylic/capric/oleic triglycerides
 Caprylic/capric/stearic triglyceride
 Caprylic/capric/succinic triglyceride
 Capsicum frutescens oleoresin
 Carrot (Daucus carota sativa) oil
 Cashew (Anacardium occidentale) nut oil
 Castor (Ricinus communis) oil
 Cetearyl behenate, C. candelillate
 Cetearyl isononanoate, C. octanoate
 Cetearyl palmitate, C. stearate
 Ceteth-10
 Cetostearyl stearate
 Cetyl C12-15 pareth-9 carboxylate
 Cetyl acetate, C. alcohol
 Cetyl esters, C. lactate
 Cetyl myristate, C. octanoate
 Cetyl oleate, C. palmitate
 Cetyl PPG-2 isodeceth-7 carboxylate
 Cetyl ricinoleate, C. stearate

Cetyl stearyl octanoate
 Chia (Salvia hispanica) oil
 Cholestene esters
 Cholesterol
 Cholesteryl/behenyl/octylundecyl lauroyl glutamate
 Cholesteryl hydroxystearate
 Cholesteryl stearate
 Choleth-24
 C 18-70 Isoparaffin
 C10-18, C12-18 triglycerides
 C12-15 linear alcohols 2-ethylhexanoate
 Cocamidopropyl PG-dimonium chloride
 Cocoa (Theobroma cacao) butter
 Coco-caprylate/caprate
 Coco-rapeseedate
 Coconut (Cocos nucifera) oil
 Cocoyl hydrolyzed soy protein
 Collagen phthalate
 Colloidal oatmeal
 Comfrey (Symphytum officinale) leaf extract
 Corn (Zea mays) oil
 Corn poppy (Papaver rhoeas) extract
 Cottonseed (Gossypium) oil
 Cuttlefish extract
 Cyclomethicone
 Deceth-4 phosphate
 Decyl oleate
 Decyltetradecanol
 Dialkyl dimethyl polysiloxane
 Dibutyl sebacate
 Dicapryl adipate
 Dicaprylyl ether, D. maleate
 Diethylene glycol diisononanoate
 Diethylene glycol dioctanoate
 bis-Diglyceryl/caprylate/caprate/isostearete/
 hydroxystearate/adipate
 bis-Diglyceryl/caprylate/caprate/isosteareth/
 stearate/hydroxystearate/adipate

Dihydroabetyl behenate
 Dihydroxyethyl tallowamine oleate
 Diisobutyl adipate
 Disocetyl adipate, dodecanedioate
 Disodecyl adipate
 Disopropyl adipate, dimer dilinoleate
 Disopropyl sebacate
 Disostearyl trimethylolpropane siloxy silicate
 Disostearyl adipate
 Disostearyl dimer dilinoleate
 Disostearyl fumarate, D. maleate
 Dilinoleic acid
 Dimethicone
 Dimethicone copolyol
 Dimethicone copolyol acetate, D.c. almondate
 Dimethicone copolyol isostearate, D.c. lactate
 Dimethicone copolyol methyl ether
 Dimethicone copolyol phthalate
 Dimethicone propylethylenediamine behenate
 Dimethiconol stearate
 Dimethyl lauramine oleate
 Dioctyl adipate
 Dioctyl dimer dilinoleate
 Dioctylcyclohexane
 Dioctyldodecyl dimer dilinoleate
 Dioctyldodecyl dodecanedioate
 Dioctyl maleate, D. sebacate, succinate
 Dipentaerythritol fatty acid ester
 Dipentaerythrityl hexacaprylate/hexacaproate
 Dipentaerythrityl hexanhydroxystearate/isostearete
 Distearyl dimethylamine dilinoleate
 Dodecyl adipate
 Dog rose (Rosa canina) hips oil
 Egg (Ovum) yolk extract
 Emu (Dromicurus) oil
 Erucyl erucate
 Ethyl avocadoate
 Ethylhexyl isopalmitate

COSMETIC AND PHARMACEUTICAL INGREDIENTS

CAMPHOR USP

CARBOXYMETHYLCELLULOSE USP

CETINA (CETYL ESTERS & STEARAMIDE DEAS)

SPERMWAX® (CETYL ESTERS WAX)

CHOLESTEROL NF

DENATONIUM BENZOATE NF

GLYCINE USP

IPG (ISOPENTYLDIOL)

MENTHOL USP

ROBANE (SQUALANE NF)

SUPRAENE® (SQUALENE)

UREA PEROXIDE USP

ROBECO INC.

99 PARK AVENUE • NEW YORK, NY 10016
 212-986-6410
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OUR 78TH YEAR

Functions

2-Ethylhexyl isostearate	Isononyl isononanoate	Octyldodecanol
Ethyl linolenate, E. myristate	Isopentylidol	Octyldodecyl behenate, O. benzoate
Ethyl monohuante, E. myristate	Isopropyl avocadate	Octyldodecyl erucate, O. myristate
Ethyl oleate, E. olivate	Isopropyl C12-15-pareth-9-carboxylate	Octyldodecyl oleate, O. ricinoleate
Evening primrose (<i>Oenothera biennis</i>) extract, oil	Isopropyl isostearate	Octyldodecyl stearate
Glycereth-4,5-lactate	Isopropyl lanolate, I. linoleate	bis-Octyldodecyl stearoyl dimer diisoleate
Glycereth-5 lactate	Isopropyl myristate, I. palmitate	Octyldodecyl stearoyl stearate
Glycereth-7 benzoate	Isopropyl PPG-2-isodeceth-7 carboxylate	Oleamine oxide
Glycereth-7 diisononanoate	Isopropyl stearate	Oleic/palmitoleic/linoleic glycerides
Glycereth-7 triacetate	Isosorbide laurate	Oleic alcohol
Glycereth-7 trioctanoate	Isostearic acid	Oleostearne
Glycereth-12, -26	Isostearyl alcohol	Oleyl alcohol, O. erucate, O. oleate
Glycerol triacrylate/caprate	Isostearyl behenate, I. benzoate	Olive (<i>Olea europae</i>) oil
Glyceryl adipate, G. dioleate	Isostearyl diglyceryl succinate	Orange (<i>Citrus aurantium dulcis</i>) peel wax
Glyceryl isostearate, G. lanolate	Isostearyl erucate, I. erucyl erucate	Orange roughy (<i>Hoplostethus atlanticus</i>) oil
Glyceryl linoleate, G. monopyroglutamate	Isostearyl isostearate, I. lactate	Palm (<i>Elaeis guineensis</i>) oil
Glyceryl myristate, G. oleate	Isostearyl malate, I. myristate	Palm kernel glycerides
Glyceryl ricinoleate	Isostearyl neopentanoate, palmitate	Palmitic acid
Glyceryl triacetol hydroxystearate	Isostearyl stearoyl stearate	Panthenyl triacetate
Glyceryl triacetol ricinoleate	Isostearylaminodipropyl dihydroxypropyl dimonium chloride	Partially hydrogenated canola oil
Glycosaminoglycans	Isotridecyl isononanoate	Partially hydrogenated soybean oil
Glycosphingolipids	Isotridecyl myristate	Peach (<i>Prunus persica</i>) extract
Gold of Pleasure oil	Jojoba (<i>Buxus chinensis</i>) oil	Peanut (<i>Arachis hypogaea</i>) oil
Grape (<i>Vitis vinifera</i>) seed oil	Jojoba butter, J. esters	Pecan (<i>Carpa illinoensis</i>) oil
Hazel (<i>Corylus avellana</i>) nut oil	Jojoba oil, synthetic	PEG-2 diisononanoate, P. dioctanoate
Helianthus annuus ethyl ester	Kukui (<i>Aleurites moluccana</i>) nut oil	PEG-2 milk solids
Hexadecyl isopalmitate	Lactamide DGA	PEG-4
Hexamethyldisiloxane	Laneth-10 acetate	PEG-4 dibehanoate, P. dilaurate
Hexyl laurate	Lanolin, L. acid	PEG-5 C3-12 alcohols citrate
Hexyldodecyl stearate	Lanolin alcohol, L. oil	PEG-5 C14-18 alcohols citrate
Honey extract	Lanolin, ultra anhydrous	PEG-5 hydrogenated castor oil
Hybrid safflower (<i>Carthamus tinctorius</i>) oil	Lanolin wax	PEG-5 hydrogenated castor oil trisostearate
Hybrid sunflower (<i>Helianthus annuus</i>) oil	Lanosterol	PEG-6
Hydrogenated C6-14 olefin polymers	Lard glyceride	PEG-6 capric/caprylic glycerides
Hydrogenated castor oil	Laureth-2, -3	PEG-7 glyceryl cocoate
Hydrogenated castor oil laurate	Laureth-2 acetate, L. benzoate	PEG-8
Hydrogenated coconut oil	Laureth-2-octanoate	PEG-8 dilaurate, P. dioleate
Hydrogenated cottonseed oil	Lauric/palmitic/oleic triglyceride	PEG-8/SMDI copolymer
Hydrogenated C12-18 triglycerides	Lauryl behenate, L. lactate	PEG-9 stearyl stearate
Hydrogenated lanolin	Lauryl phosphate	PEG-10 stearyl stearate
Hydrogenated lanolin, distilled	Lauryl dimethylamine isostearate	PEG-12
Hydrogenated lecithin	Lesquerella fendleri oil	PEG-12 dioleate, P. palm kernel glycerides
Hydrogenated milk lipids	Linoleic acid	PEG-15 cocamine oleate/phosphate
Hydrogenated mink oil	Macadamia ternifolia nut oil	PEG-18
Hydrogenated palm kernel glycerides	Maleated soybean oil	PEG-20
Hydrogenated palm oil	Mango (<i>Magnifera indica</i>) oil, seed oil	PEG-20 hydrogenated castor oil isostearate
Hydrogenated polyisobutene	Mango kernel oil	PEG-20 hydrogenated castor oil trisostearate
Hydrogenated soybean oil	Meadowfoam (<i>Limnanthes alba</i>) seed oil	PEG-20 hydrogenated lanolin
Hydrogenated starch hydrolysate	Menhaden (<i>Brevoortia tyrannus</i>) oil	PEG-24 hydrogenated lanolin
Hydrogenated tallow glyceride	Methyl acetyl ricinoleate	PEG-25 PABA, P. propylene glycol stearate
Hydrogenated tallow glyceride lactate	Methyl gluceth-20	PEG-40 glyceryl laurate
Hydrogenated turtle oil	Methyl gluceth-20 benzoate, M. g. distearate	PEG-40 hydrogenated castor oil isostearate
Hydrogenated vegetable glycerides	Methyl hydroxystearate, M. ricinoleate	PEG-40 hydrogenated castor oil laurate
Hydrogenated vegetable oil	Microcrystalline wax	PEG-40 hydrogenated castor oil trisostearate
Hydrolyzed collagen	Mineral oil (<i>Paraffinum liquidum</i>)	PEG-40 jojoba oil
Hydrolyzed conchiorin protein	Mink oil	PEG-50 hydrogenated castor oil laurate
Hydrolyzed keratin	Musk rose (<i>Rosa moschata</i>) oil	PEG-50 hydrogenated castor oil trisostearate
Hydrolyzed mushroom (<i>Tricholoma matsutake</i>) extract	Myreth-3	PEG-60 shea butter glycerides
Hydrolyzed oat protein	Myreth-3 caprate, M. laurate	PEG-70 mango glycerides
Hydroxylated lanolin	Myreth-3 myristate, M. octanoate	PEG-75
Hydroxylated milk glycerides	Myristyl alcohol, M. lactate	PEG-75 lanolin, P. shea butter glycerides
Hydroxystearic acid	Myristyl myristate, M. octanoate	PEG-75 shea butter glycerides
Illipe butter	Myristyl propionate, M. stearate	PEG-150
Isobutyl palmitate, I. stearate	Neatsfoot oil	PEG/PPG-17/6 copolymer
Isocetyl behenate, I. octanoate	Nem (<i>Melia azadirachta</i>) seed oil	Pentaerythrityl dioleate
Isocetyl palmitate, I. salicylate	Neopentyl glycol dicaprate	Pentaerythrityl isostearate/caprate/caprylate/adipate
Isocetyl stearate	Neopentyl glycol dicaprate/dicaprylate	Pentaerythrityl stearate
Isodeceth-2 cocoate	Neopentyl glycol diisooctanoate	Pentaerythrityl stearate/caprate/caprylate/adipate
Isodecyl citrate, I. cocoate	Neopentyl glycol dioctanoate	Pentaerythrityl tetracaprylate/tetracaprate
Isodecyl isononanoate, I. laurate	Oat (<i>Avena sativa</i>) bran extract, extract, flour	Pentaerythrityl tetraisononanoate, P. tetraisostearate
Isodecyl neopentanoate	Octacosanyl stearate	Pentaerythrityl tetralaureate, P. tetraoctanoate
Isodecyl octanoate, I. oleate	Octyl cocoate	Pentaerythrityl tetraoleate, P. tetrapelargonate
Isodecyl stearate	Octyl hydroxystearate, O. isononanoate	Pentaerythrityl tetraoleate
Isododecane	Octyl neopentanoate, O. octanoate	Perfluorodecalin
Isocicosane	Octyl oleate, O. palmitate	Perfluoropolyethylisopropyl ether
Isohexadecane	Octyl pelargonate, O. stearate	Petrolatum
	Octyldodecanol	Phenethyl dimethicone
		Phenyl dimethicone, P. methicone, P. trimethicone

Functions

Phytantriol	PPG-8/SMDI copolymer	Propylene glycol myristyl ether acetate
Pistachio (Pistacia vera) nut oil	PPG-9	Propylene glycol stearate, SE
Placental enzymes	PPG-9-buteth-12	Pumpkin (Cucurbita pepo) seed oil
Pollen extract	PPG-9 butyl ether	Quinoa (Chenopodium quinoa) oil
Poloxamer 105 benzoate	PPG-10 butanediol, P. cetyl ether	Rapeseed (Brassica carnosissima) oil
Poloxamer 182 dibenzoate	PPG-10 methyl glucose ether	Rice (Oryza sativa) bran oil, bran wax
Polybutene	PPG-10 oleyl ether	Rice fatty acid
Polydecene	PPG-11 stearyl ether	Safflower (Carthamus tinctorius) oil
Polydimethicone copolyol	PPG-12-buteth-16	Salmon (Salmo) egg extract
Polyethylene glycol	PPG-12-PEG-50 lanolin	Sesame (Sesamum indicum) oil
Polyglyceryl-2 diisostearate, P. tetraistearate	PPG-12-PEG-65 lanolin oil	Shark liver oil
Polyglyceryl-2 trisostearate	PPG-12/SMDI Copolymer	Shea butter (Butyrospermum parkii)
Polyglyceryl-3 diisostearate, P. oleate	PPG-14 butyl ether	Shea butter (Butyrospermum parkii) extract
Polyglyceryl-3 stearate	PPG-15 butyl ether, P. stearyl ether	Shea butter, ethoxylated
Polyglyceryl-6 dioleate	PPG-15 stearyl ether benzoate	Shorea stenoptera butter
Polyglyceryl-10 decaoleate, P. decastearate	PPG-16 butyl ether	Silybum marianum ethyl ester
Polyglyceryl-10 tetraoleate	PPG-18 butyl ether	Sitostearyl acetate
Polyisobutene	PPG-20	Skin lipids
Polyisobutene/isohexapentacontanectane	PPG-20-buteth-30	Slippery elm extract
Polyisobutene/isooctahexacontane	PPG-20 cetyl ether	Sodium C8-16 isoalkylsuccinyl lactoglobulin sulfonate
Polyisobutene/isopentacontaoctane	PPG-24-glycereth-24	Sodium carboxymethyl beta-glucan
Polyisoprene	PPG-26	Sodium ceteth-13-carboxylate
Polyoxyethylene polyoxypropylene glycol	PPG-27 glyceryl ether	Sodium dimethicone copolyol acetyl methylaurate
Polyquaternium-2	PPG-28-buteth-35	Sodium glyceryl oleate phosphate
Polyxiloxane polyalkylene copolymer	PPG-30	Sodium hyaluronate, S. polymethacrylate
Polysorbate 40	PPG-30 cetyl ether	Sorboth-20
Potassium dimethicone copolyol phosphate	PPG-40 butyl ether	Sorbitan isostearate, S. palmitate
PPG-2-buteth-3	PPG-50 cetyl ether, P. oleyl ether	Sorbitan sesquileate, S. sesquisteate
PPG-2 lanolin alcohol ether	PPG-51/SMDI Copolymer	Sorbitan trioleate
PPG-2 myristyl ether propionate	PPG-53 butyl ether	Soybean (Glycine soja) oil
PPG-3 hydrogenated castor oil	Propylene glycol ceteth-3 acetate	Spermaceti
PPG-3 myristyl ether	Propylene glycol dicaprylate	Sphingolipids
PPG-5-buteth-7	Propylene glycol dicaprylate/dicaprate	Squalene
PPG-5-laureth-5	Propylene glycol diisostearate, P.g. dioctanoate	Stearamidopropyl cetearyl dimonium tosylate
PPG-5 butyl ether	Propylene glycol dipalargonate	Stearth-4 stearate
PPG-5 lanolin wax	Propylene glycol isoceteth-3 acetate	Stearic acid, S. hydrazide
PPG-5 pentaerythrityl ether	Propylene glycol isostearate, P.g. laurate	Stearoxy dimethicone
PPG-7-buteth-10	Propylene glycol myristate	

ANIMAL VEGET?

New V-Series Cerasynt emulsifiers give you the choice

ISP Van Dyk has added vegetable-based Cerasynt® derivatives to their outstanding emulsifier line. Cerasynt SD-V and IP-V provide the same excellent performance as the original animal-derived products. They are ideal for use as secondary emulsifiers, stabilizers and opacifiers in a wide variety of cosmetic creams and lotions. For information, call **201-450-7724**.



VAN DYK

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For samples, call the ISP Sample Center at 1-800-243-6788. To place an order, call ISP Customer & Sales Service at 1-800-622-4423.

Functions

Stearoxymethicone/dimethicone copolymer
 Stearyl behenate, S. benzoate
 Stearyl dimethicone, S. erucate
 Stearyl heptanoate, S. propionate
 Stearyl stearate
 Stearyl stearyl stearate
 Sucrose cocoate
 Sunflower (Helianthus annuus) seed oil
 Sweet almond (Prunus amygdalus dulcis) oil
 Sweet cherry (Prunus avium) pit oil
 Synthetic jojoba oil
 Synthetic wax
 Tallow
 Tetradecyleicosyl stearate
 Tocopheryl acetate
 Tricaprin
 Tricaprylin
 Tricaprylyl citrate
 Tricholoma matsutake extract
 Tridecyl behenate, T. cocoate
 Tridecyl erucate, T. neopentanoate
 Tridecyl octanoate, T. stearate
 Tridecyl stearyl stearate
 Tridecyl trimellitate
 Trihexyldecyl citrate
 Trisocetyl citrate
 Trisostearin
 Trisostearyl citrate
 Trisostearyl trilinoleate
 Trilaunin
 Trilinolein
 Trimethylolpropane triacrylate/tricaprate
 Trimethylolpropane tri cocoate
 Trimethylolpropane tri laurate
 Trimyrstin
 Trioctanoic
 Trioctyldodecyl citrate
 Triolein
 Tripalmitin
 Tripropylene glycol citrate
 Tristearin
 Triundecanoic
 Vegetable oil
 Walnut (Juglans regia) oil
 Wheat (Triticum vulgare) germ oil

Emulsifier

Acetylated hydrogenated lard glyceride
 Acetylated hydrogenated vegetable glyceride
 Acetylated monoglycerides
 Acrylates/C10-C30 alkyl acrylate crosspolymer
 Acrylates/vinyl isodecanoate crosspolymer
 Acrylic acid/acrylonitril copolymer
 2-Aminobutanol
 Ammonium acrylates/acrylonitril copolymer
 Arachidyl alcohol
 Beeswax
 Behenamidopropyl dihydroxypropyl dimonium chloride
 Beheneth-5 -10 -20 -30
 Behenic acid
 Behenyl betaine
 Borgeamidopropyl phosphatidyl PG-dimonium chloride
 Butyloctanol
 C12-20 acid PEG-8 ester
 C18-36 acid
 Calcium dodecylbenzene sulfonate
 Calcium protein complex

Calcium stearate
 Calcium stearyl lactylate
 Capramide DEA
 Caprylic/capric acid
 Caprylic/capric glycerides
 Castor oil, ethoxylated
 Cetalkonium chloride
 Cetareth-2 -4 -5 -6
 Cetareth-2 phosphate
 Cetareth-5 phosphate
 Cetareth-8 -10 -11 -12
 Cetareth-10 phosphate
 Cetareth-15 -17 -20 -25
 Cetareth-27 -29 -30 -34
 Cetearyl alcohol
 Cetearyl glucoside
 Ceteth-2 -4 -6 -10 -12 -13
 Ceteth-16 -20 -25 -30 -33
 Cetethydimonium bromide
 Cetrimonium chloride
 Cetyl dimethicone copolyol
 Cetyl phosphate
 Cholesterol
 Cholet-10 -15 -24
 Cocamide DEA, C. MEA
 Cocamidopropyl dimethylamine
 Cocamidopropyl PG-dimonium chloride phosphate
 Cocamine
 Coceth-7 carboxylic acid
 Coconut acid
 Copper protein complex
 Cottonseed glyceride
 C12-13 parath-3 -4 -9 -23
 C16-18 parath-3 -5.5 -13 -19
 Cyclodextrin
 Decaglycerol monodiolate
 DEA-cetareth-2-phosphate
 DEA-cetyl phosphate
 DEA-cyclocarboxypropylolate
 DEA-oleth-3 phosphate
 DEA-oleth-5-phosphate
 DEA oleth-10 phosphate
 DEA-oleth-20-phosphate
 Dicetareth-10 phosphoric acid
 Diethanolamine
 Diethylaminoethyl stearate
 Diglyceryl stearate malate
 Dihydrocholeth-15 -20 -30
 Dihydrogenated tallow phthalic acid amide
 Dilauryl acetyl dimonium chloride
 Dilinoleamidopropyl dimethylamine dimethicone copolyol phosphate
 Dilinoleic acid
 Dimethicone copolyol almondate
 Dimethicone copolyol isostearate
 Dimethicone copolyol laurate
 Dimethicone copolyol methyl ether
 Dimethicone copolyol olivate
 Dimethicone copolyol phthalate
 Dipalmitoylethyl hydroxyethylmonium methosulfate
 Dipropylene glycol
 Disodium hydrogenated cottonseed glyceride sulfosuccinate
 Disodium ricinoleamide MEA-sulfosuccinate
 Disodium stearyl sulfosuccinate
 Disodium sulfosuccinamide
 Distearyl phthalic acid amide

N-Dodecyl-N,N-dimethyl-N-(dodecyl acetate) ammonium chloride
 Dodecylphenol-ethylene oxide condensate
 Egg (Ovum) yolk extract
 Emulsifying wax NF
 Ethoxylated fatty alcohol
 N-Ethylether-bis-1,4-(N-isostearyl)amidoopropyl-N,N-dimethyl ammonium chlo
 Ethyl hexanediol
 Eugenia gracilis polysaccharide
 Glyceth-26 phosphate
 Glyceryl caprylate, G. caprylate/caprate
 Glyceryl citrate/lactate/linoleate/oleate
 Glyceryl cocoate, G. dilaurate
 Glyceryl dilaurate, G. dioleate
 Glyceryl distearate, G. hydroxystearate
 Glyceryl isostearate, G. lanolate
 Glyceryl laurate, G. linoleate
 Glyceryl mono-di-tri-caprylate
 Glyceryl myristate, G. oleate
 Glyceryl palmitate, G. ricinoleate
 Glyceryl ricinoleate SE
 Glyceryl stearate, G. stearate citrate
 Glyceryl stearate lactate
 Glyceryl stearate SE
 Glyceryl undecylenate
 Glycol distearate, G. oleate
 Glycol palmitate, G. stearate
 Glycol stearate SE
 Glycolamide stearate
 Glycosphingolipids
 Hydrogenated coco-glycerides
 Hydrogenated cottonseed glyceride
 Hydrogenated lanolin
 Hydrogenated lecithin
 Hydrogenated palm oil
 Hydrogenated soy glyceride
 Hydrogenated tallow glycerides
 Hydrogenated tallow glycerides citrate
 Hydroxycetyl phosphate
 Hydroxylated lanolin
 Hydroxylated lecithin
 Hydroxyoctacosanyl hydroxystearate
 Hydroxypropyl-bis-
 isostearylamidopropylidimonium chloride
 Isocetareth-8 stearate
 Isoceteth-10 stearate
 Isoceteth-20
 Isocetyl alcohol
 Isoleureth-6
 Isostearamidopropyl dimethylamine glucoate
 Isostearamidopropyl dimethylamine glycolate
 Isostearamidopropyl laurylacetodimonium chloride
 Isosteareth-2 -3 -10 -12 -20 -22 -50
 Isosteareth-2-octanoate
 Isosteareth-10 stearate
 Isosteane acid
 Isostearyl diglyceryl succinate
 Isostearylamidopropyl dihydroxypropyl dimonium chloride
 Karaya (Sterculia urens) gum
 Laneth-5 -10 -15 -16 -20 -40
 Laneth-10 acetate
 Lanolin
 Lanolin alcohol
 Lanolin, ultra anhydrous
 Lanolin wax
 Lauramide DEA, L. MEA

3 BETTER IDEAS.**1 BETTER SOURCE.**

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Functions

Lauremidopropyl dimethylamine	PEG-5 lanolate, P. oleamine	PEG-20 lanolin, P. laurate
Lauremidopropyl PG-dimonium chloride	PEG-5 soy sterol, P. soyamine	PEG-20 oleate
Laureth-1 -2 -3 -4 -5	PEG-5 stearamine, P. stearate	PEG-20 methyl glucose sesquistearate
Laureth-2-octanoate	PEG-5 tallow amine	PEG-20 sorbitan beeswax
Laureth-3 phosphate	PEG-6 capric/caprylic glycerides	PEG-20 sorbitan isostearate
Laureth-4 carboxylic acid	PEG-6 cocamine	PEG-20 sorbitan triisostearate
Laureth-5 carboxylic acid	PEG-6 C12-14 ether	PEG-20 sorbitan trioleate
Laureth-6 -7 -9 -11 -12	PEG-6 dilaurate, P. dioleate	PEG-20 stearate, P. tallow amine
Laureth-11 carboxylic acid	PEG-6 distearate, P. isostearate	PEG-23 oleate, P. stearate
Laureth-16 -20 -23 -25 -30	PEG-6 lauramide, P. laurate	PEG-24 hydrogenated lanolin
Lauryl PCA	PEG-6 oleate, P. palmitate	PEG-25 castor oil
Laurylmethicone copolyol	PEG-6 sorbitan beeswax	PEG-25 phytosterol
Lecithin	PEG-6 sorbitan laurate	PEG-25 propylene glycol stearate
Linoleamidopropyl PG-dimonium chloride	PEG-6 sorbitan oleate	PEG-25 soy sterol, P. stearate
phosphate	PEG-6 sorbitan stearate	PEG-29 castor oil
Lithium stearate	PEG-6 stearate	PEG-30 castor oil
Magnesium sulfate hepta-hydrate	PEG-6-32	PEG-30 dipolyhydroxystearate
Maleated soybean oil	PEG-6-32 stearate	PEG-30 glyceryl cocoate
Methoxy PEG-17-dodecyl glycol copolymer	PEG-7 glyceryl cocoate	PEG-30 glyceryl isostearate
Methyl gluceth-20 distearate	PEG-7 hydrogenated castor oil	PEG-30 glyceryl laurate
Methyl glucose dioleate, M. g. sesquistearate	PEG-7 oleate	PEG-30 glyceryl oleate
Methyl glucose sesquistearate	PEG-7.5 tallowamine	PEG-30 glyceryl stearate
MEA-laureth sulfate	PEG-8	PEG-30 hydrogenated castor oil
Myreth-3 -4 -7	PEG-8 beeswax, P. castor oil	PEG-30 lanolin
Myreth-3 myristate	PEG-8 C12-14 ether	PEG-30 sorbitan tetraoleate
Myristamidopropyl dimethylamine	PEG-8 dilaurate, P. dioleate	PEG-32 dilaurate, P. dioleate
Nonoxynol-1 -2 -4 -5 -6 -7	PEG-8 distearate	PEG-32 distearate, P. laurate
Nonoxynol-8 -9 -10 -11 -12 -13	PEG-8 glyceryl laurate	PEG-32 oleate, P. stearate
Nonoxynol-14 -15 -18 -20 -30 -40 -50	PEG-8 laurate, P. oleate	PEG-33 castor oil
Nonyl nonoxynol-5 -10	PEG-8, P. tallate	PEG-35 castor oil, P. stearate
Oat (Avena sativa) flour	PEG-9 castor oil	PEG-40 castor oil
Octoxynol-1 -3 -5 -8 -10	PEG-9 diisostearate	PEG-40 glyceryl isostearate
Octoxynol 16, 30, 40	PEG-9 dioleate, P. distearate	PEG-40 glyceryl laurate
2-Octyl dodecyl alcohol	PEG-9 laurate, P. oleate	PEG-40 glyceryl trisostearate
Ocryldodecanol	PEG-9 stearate	PEG-40 hydrogenated castor oil
Ocryldodeceth-20 -25	PEG-10 castor oil, P. cocamine	PEG-40 hydrogenated castor oil PCA isostearate
Oleamide DEA	PEG-10 coconut oil esters	PEG-40 sorbitan diisostearate
Oleamidopropyl dimethylamine	PEG-10 C12-18 alcohols	PEG-40 sorbitan lanolate
Oleamine oxide	PEG-10 dioleate	PEG-40 sorbitan tetraoleate
Oleic acid	PEG-10 glyceryl isostearate	PEG-40 stearate
Oleth-2 -3 -4 -5 -6 -7 -8 -9	PEG-10 hydrogenated castor oil	PEG-40/dodecyl glycol copolymer
Oleth-10 -12 -15 -20 -23	PEG-10 hydrogenated castor oil triisostearate	PEG-42 babassu glycerides
Oleth-25 -30 -40 -50	PEG-10 lanolate	PEG-44 sorbitan laurate
Oleth 13	PEG-10 polyglyceryl-2 laurate	PEG-45 palm kernel glycerides
Oleth-2 phosphate	PEG-10 sorbitan laurate	PEG-45 safflower glycerides
Oleth-3 phosphate	PEG-10 soy sterol, P. stearamine	PEG-50 lanolin, P. stearamine
Oleth-5 phosphate	PEG-10 stearate	PEG-50 stearate
Oleth-10 phosphate	PEG-11 babassu glycerides	PEG-60 almond glycerides
Oleth-20 phosphate	PEG-11 castor oil	PEG-60 castor oil
Palm acid	PEG-12 dilaurate, P. dioleate	PEG-60 corn glycerides
Palmitamidopropyl dimethylamine	PEG-12 distearate	PEG-60 glyceryl triisostearate
Palmitic acid	PEG-12 glyceryl dioleate	PEG-60 hydrogenated castor oil
PEG-2 cocamine, P. distearate	PEG-12 laurate, P. oleate	PEG-60 hydrogenated castor oil isostearate
PEG-2 hydrogenated tallow amine	PEG-12 stearate, P. tallate	PEG-60 hydrogenated castor oil triisostearate
PEG-2 laurate, P. laurate SE	PEG-14 avocado glycerides	PEG-60 shea butter glycerides
PEG-2 oleamine, P. oleate	PEG-15 castor oil	PEG-60 sorbitan tetraoleate
PEG-2 soyamine, P. stearamine	PEG-15 cocamine	PEG-70 mango glycerides
PEG-2 stearate, P. stearate SE	PEG-15 glyceryl isostearate	PEG-75
PEG-3 cocamide	PEG-15 glyceryl laurate	PEG-75 castor oil, P. dilaurate
PEG-3 C12-18 alcohols	PEG-15 glyceryl ricinoleate	PEG-75 dioleate, P. distearate
PEG-3 glyceryl isostearate	PEG-15 oleamine, P. oleate	PEG-75 lanolin, P. laurate
PEG-3 glyceryl triisostearate	PEG-15, P. stearamine	PEG-75 oleate
PEG-3 glyceryl tristearate	PEG-15 tallow amine	PEG-75 shea butter glycerides
PEG-3 lanolate, P. sorbitan oleate	PEG-15 tallow polyamine	PEG-75 shorea butter glycerides
PEG-3 stearate	PEG-16	PEG-75 stearate
PEG-4 dioleate, P. diisostearate	PEG-16 hydrogenated castor oil	PEG-80 sorbitan laurate
PEG-4 dilaurate, P. distearate	PEG-16 soy sterol	PEG-90 stearate
PEG-4 glyceryl distearate	PEG-18 stearate	PEG-100 castor oil
PEG-4 laurate, P. oleate	PEG-20 almond glycerides	PEG-100 hydrogenated castor oil
PEG-4 stearate	PEG-20 castor oil, P. dilaurate	PEG-100 lanolin, P. stearate
PEG-4 stearyl stearate	PEG-20 dioleate, P. distearate	PEG-120 distearate
PEG-4 tallate	PEG-20 glyceryl laurate	PEG-150 dilaurate, P. dioleate
PEG-5 castor oil, P. cocamine	PEG-20 glyceryl oleate	PEG-150 distearate, P. lanolin
PEG-5 C12-C18 alcohols	PEG-20 glyceryl stearate	PEG-150 laurate, P. oleate
PEG-5 glyceryl isostearate	PEG-20 glyceryl triisostearate	PEG-150 stearate
PEG-5 glyceryl sesquioleate	PEG-20 glyceryl tristearate	PEG-200 castor oil
PEG-5 glyceryl stearate	PEG-20 hydrogenated castor oil	PEG-200 glyceryl stearate
PEG-5 glyceryl triisostearate	PEG-20 hydrogenated lanolin	PEG-200 hydrogenated castor oil

Functions

PEG-200 laurate, P. oleate
 PEG-400 laurate
 Phosphate esters
 Phosphated amine oxides
 Phospholipids
 Poloxamer 101, 116, 122, 123, 124
 Poloxamer 181, 182, 184, 185, 235, 237
 Poloxamer 238, 334, 338, 407
 Polyglyceryl-2 oleate
 Polyglyceryl-2 polyhydroxystearate
 Polyglyceryl-2 sesquiossearate
 Polyglyceryl-2 stearate
 Polyglyceryl-2-PEG-4-distearate
 Polyglyceryl-2-PEG-4-stearate
 Polyglyceryl-3 diisostearate, P. dioleate
 Polyglyceryl-3 distearate
 Polyglyceryl-3 methylglucose distearate
 Polyglyceryl-3 oleate, P. polycinoleate
 Polyglyceryl-3 stearate
 Polyglyceryl-4 oleate, P. stearate
 Polyglyceryl-6 dioleate, P. distearate
 Polyglyceryl-6 laurate, P. myristate
 Polyglyceryl-6 oleate, P. polycinoleate
 Polyglyceryl-6 stearate
 Polyglyceryl-8 oleate
 Polyglyceryl-10 decaoleate
 Polyglyceryl-10 diisostearate
 Polyglyceryl-10 dioleate, P. dipalmitate
 Polyglyceryl-10 distearate, P. isostearate
 Polyglyceryl-10 laurate, P. linoleate
 Polyglyceryl-10 mixed fatty acids
 Polyglyceryl-10 myristate
 Polyglyceryl-10 oleate
 Polyglyceryl-10 pentastearate
 Polyglyceryl-10 stearate
 Polyglyceryl-10 tetraoleate
 Polyglyceryl-10 trioleate
 Polyoxyethylene polyoxypropylene glycol
 Polyquaternium-5, -11
 Polysorbate 20, 21, 40, 60, 61
 Polysorbate 65, 80, 81, 85
 Potassium alginate, P. cetyl phosphate
 Potassium laurate, P. myristate
 Potassium tallowate
 PPG-1-PEG-9 lauryl glycol ether
 PPG-2-ceteareth-9
 PPG-3 isosteareth-9
 PPG-3 PEG-6 oleyl ether
 PPG-5-buteth-7
 PPG-5-ceteth-20
 PPG-5-ceteth-10 phosphate
 PPG-8 oleate
 PPG-10 cetyl ether phosphate
 PPG-12-PEG-50 lanolin
 PPG-15 stearyl ether
 PPG-24-buteth-27
 PPG-25 laureth-25
 PPG-26-buteth-26
 PPG-26 oleate
 PPG-36 oleate
 Propylene glycol alenate, P.g. dioleate
 Propylene glycol hydroxystearate
 Propylene glycol laurate, P.g. ricinoleate
 Propylene glycol ricinoleate SE
 Propylene glycol stearate
 Propylene glycol stearate, SE
 Quaternium-33
 Rapeseedamidopropyl ethyldimonium ethosulfate
 Rice (Oryza sativa) bran wax
 Ricinoleamide DEA
 Ricinoleic acid
 Saponins
 Selenium protein complex
 Silicone quaternium-5, -6
 Sodium acrylates/vinyl isodecanoate crosspolymer
 Sodium capryl lactylate
 Sodium carboxymethyl cellulose
 Sodium cetyl sulfate

Sodium C12-15 pareth-15 sulfonate
 Sodium isostearoyl lactylate
 Sodium laureth-17 carboxylate
 Sodium lauroyl lactylate
 Sodium lauryl sulfate
 Sodium nonoxynol-6 phosphate
 Sodium oeryl sulfate
 Sodium oleate
 Sodium oleyl sulfate
 Sodium phosphate
 Sodium stearoyl lactylate
 Sorbeth-20
 Sorbitan isostearate, S. laurate
 Sorbitan oleate, S. palmitate
 Sorbitan sesquiossearate
 Sorbitan sesquioleate, S. sesquisteare
 Sorbitan stearate, S. trisostearate
 Sorbitan trioate, S. tristearate
 Soyamidopropyl dimethylamine
 Soyamine
 Stearamide DEA
 Stearamide DIBA-stearate
 Stearamidoethyl diethylamine
 Stearamidopropyl dimethylamine lactate
 Stearamidopropyl PG-dimonium chloride phosphate
 Stearamine
 Stearamine oxide
 Steareth-2, -4, -6, -7, -10, -11, -13
 Steareth-2 phosphate
 Steareth-15, -20, -21, -30, -100
 Stearic acid
 Sucrose cocoate, S. distearate
 Sucrose stearate
 Synthetic beeswax
 Tallow glyceride, acetylated hydrogenated
 Tallowamide DEA

Tallowamidopropyl dimethylamine
 Talloweth-6
 Tetrasodium dicarboxyethyl stearyl sulfosuccinamide
 TEA-acrylates/acrylonitril copolymer
 Tissue extract
 Tricetareth-4 phosphate
 Trideceth-3, -5, -6, -7, -8
 Trideceth-9, -10, -12, -15
 Tridecyl ethoxylate
 Triethanolamine
 Trilaureth-4 phosphate
 Triolein
 Trisodium HEDTA
 Tristearin

Enzyme

Fermented vegetable
 Ganoderma lucidum oil
 Lipase
 Papain
 Soy (Glycine soja) protein
 Superoxide dismutase

Essential oil

Aesculus chinensis extract
 Artemisia apiacea extract
 Brassica rapa-depressa extract
 Caraway (Carum carvi) oil
 Cardamon (Elettaria cardamomum) oil
 Clove (Eugenia caryophyllus) oil
 Eclipta alba extract
 Eucalyptus globulus oil
 Euphorium fortunei extract
 Euterpe precatoria extract
 Hierochloa odorata extract
 Kadsura heteroloca extract



Trivent Chemical Company, Inc.

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Functions

Ligustrum lucidum extract
 Lysimachia foenum-graecum extract
 Melaleuca bracteata extract
 Melaleuca hypericifolia extract
 Melaleuca symphyocaro extract
 Melaleuca uncinata extract
 Melaleuca wilsonii extract
 Nasturtium sinensis extract
 Nelumbium speciosum extract
 Paulownia imperialis extract
 Rosemary (Rosmarinus officinalis) oil
 Selinum spp. extract
 Trichomonas japonica extract
 Withania somniferum extract
 Yuzu oil
 Ziziphus jujuba extract

Exfoliant

Apricot (Prunus armeniaca) kernel powder
 Glycolic acid
 Jojoba (Buxus chinensis) seed powder
 Lactic acid
 Papain
 PEG 11-Avocado Glycerides
 Willow (Salix alba) bark extract

Fiber

Corn (Zea mays) cob powder
 Nylon-66
 Oat (Avena sativa) bran, meal
 Rayon

Film former

Acetylated lanolin
 Acrylates/hydroxyesters acrylates copolymer
 Acrylates/octylacrylamide copolymer
 Acrylates copolymer
 Alkylated polyvinylpyrrolidone
 Ammonium acrylates/acrylonitril copolymer
 Betaglucon
 Bladderwrack (Fucus vesiculosus) extract
 Carboxymethylchitosan
 N,O-Carboxymethylchitosonium
 Chitosan lactate
 Collagen
 Collagen phthalate
 Colloidal oatmeal
 Desamido collagen
 Diisostearyl trimethylolpropane siloxy silicate
 DMHF
 Ethyl ester of hydrolyzed silk
 Ethylcellulose
 Gelatin gum
 Glycerin/diethylene glycol/adipate crosspolymer
 High beta-glucan barley flour
 Hydrolyzed collagen
 Hydrolyzed keratin
 Hydrolyzed oat protein
 Hydrolyzed pea protein
 Hydrolyzed reticulin
 Hydrolyzed RNA
 Hydrolyzed silk
 Hydrolyzed soy protein
 Hydrolyzed wheat protein
 Hydrolyzed wheat protein/dimethicone copolyol phosphate copolymer
 Hydrolyzed wheat protein/PVP copolymer
 Hydroxypropylcellulose
 Hydroxypropyltrimonium gelatin
 Jojoba (Buxus chinensis) oil
 Lactoglobulin
 Myristoyl hydrolyzed collagen
 Nitrocellulose
 Oat (Avena sativa) extract, protein
 Polyethylene, ionomer
 Polyquaternium-6, -7, -11, -22, -39
 Polyvinyl acetate, P. alcohol
 Preacellulose

PVM/MA decadiene crosspolymer
 PVP/Dimethiconylacrylate/polycarbamyl/polyglycol ester
 PVP/dimethylaminoethylmethacrylate copolymer
 PVP/dimethylaminoethylmethacrylate/polycarbamyl/polyglycol ester
 PVP/eicosene copolymer
 PVP/hexadecene copolymer
 PVP/hydrolyzed wheat protein copolymer
 Rice peptide
 Sericin
 Shea butter (Butyrospermum parkii)
 Shellac
 Sodium C12-15 pareth-7 sulfonate
 Sodium hyaluronate
 Soluble collagen
 Soluble keratin
 Soluble wheat protein
 TEA-acrylates/acrylonitril copolymer
 Tosylamide/epoxy resin
 Tricomanyl PVP
 Triethonium hydrolyzed collagen ethosulfate
 Wheat peptide

Fixative

Acrylates copolymer
 Adipic acid/dimethylaminohydroxypropyl diethylene triamine copolymer
 AMP-acrylates copolymer
 Hydrolyzed zein
 Methacryloyl ethyl betaine/acrylates copolymer
 Methyl rosinate
 Polyquaternium-4, -10, -29
 PPG-20 methyl glucose ether
 Sodium polystyrene sulfonate

Flavor (aroma)

Benzaldehyde
 Caraway (Carum carvi) oil
 Cardamon (Elettaria cardamomum) oil
 Cinnamon (Cinnamomum cassia) oil
 Clove (Eugenia caryophyllus) oil
 Ethyl vanillin
 Eucalyptus globulus oil
 Flavor (aroma)
 Glutamic acid
 Glycyrrhetic acid
 Glycyrrhizic acid
 Glycyrrhizin, ammoniated
 Methyl salicylate
 Orange (Citrus aurantium dulcis) oil
 Peppermint (Mentha piperita) oil
 Rosemary (Rosmarinus officinalis) oil
 Sodium glycyrrhizinate
 Thymol
 Vanillin

Foam booster

Alkyldimethylamine oxide
 Babassuamidopropyl betaine
 Babassuamidopropylamine oxide
 Caprylyl pyrrolidone
 Carrageenan (Chondrus crispus)
 Cocamide DEA, C, MIPA
 Cocamidopropyl betaine
 Cocamidopropyl dimethylamine lactate
 Cocamidopropyl hydroxysultaine
 Coco-betaine
 Coco/oleamidopropyl betaine
 Cocoyl amido hydroxy sulfo betaine
 Cocoyl monoethanolamide ethoxylate
 DEA-hydrolyzed lecithin
 Dimethyl lauramine
 Disodium cocamid MEA-sulfosuccinate
 Disodium cocoamphodiacetate
 Disodium lauramide MEA-sulfosuccinate
 Disodium laureth sulfosuccinate
 Lauramide MIPA

Lauramidopropyl betaine
 Lauryl betaine
 Myristamidopropyl dimethylamine dimethicone copolyol phosphate
 Myristamine oxide
 Octyldodecyl benzoate
 Oleamide DEA, O, MIPA
 Oleyl betaine
 Palm kernelamide DEA
 PEG-3 lauramine oxide
 PPG-15 stearyl ether benzoate
 PEG-7000
 Sodium cocoamphoacetate
 Sodium cocoyl isethionate
 Sodium laureth sulfate
 Sodium lauroyl wheat amino acids
 Sodium octoxynol-2 ethane sulfonate
 Soyamidopropyl betaine
 Tallowamide MEA

Foam stabilizer

Babassuamidopropylamine oxide
 Behenamine oxide
 Caprylyl pyrrolidone
 Cetamine oxide
 Cocamide DEA, C, MEA, C, MIPA
 Cocamidopropyl betaine
 Cocamidopropyl hydroxysultaine
 Cocamidopropyl lauryl ether
 Cocamidopropylamine oxide
 Cocamine oxide
 Dihydroxyethyl C12-15 alkoxypropylamine oxide
 Dihydroxyethyl cocamine oxide
 Dihydroxyethyl tallowamine oxide
 Erucamidopropyl hydroxysultaine
 Hydroxypropyl methylcellulose
 Isostearamide DEA
 Lauramide DEA, L, MEA
 Lauramidopropylamine oxide
 Lauramine oxide
 Laureth-10
 Lauric-linoleic DEA
 Lauroyl-linoleoyl diethanolamide
 Lauroyl-myristoyl diethanolamide
 Lauryl pyrrolidone
 Linoleamide MEA
 Myristamide DEA, M, MEA
 Oleamide MEA
 Palmitamide MEA
 PEG-3 lauramide
 PEG-4 oleamide
 Ricinoleamide MEA
 Sesamide DEA
 Wheat germamide DEA

Foamer

Ammonium laureth sulfate
 Ammonium laureth-5 sulfate
 Ammonium laureth-12 sulfate
 Ammonium lauryl sulfate, A, I, sulfosuccinate
 Ammonium myreth sulfate
 Ammonium nonoxynol 4 sulfate
 Capryl caprylylglucoside
 Cetyl betaine
 Cocamide
 Cocamidopropyl dimethylamine
 Cocamidopropyl dimethylamine lactate
 DEA-laureth sulfate
 DEA lauryl sulfate
 Decyl glucoside
 Disodium caproamphodiacetate
 Disodium caproamphodipropionate
 Disodium capryloamphodiacetate
 Disodium cocoamphodipropionate
 Disodium lauroamphodiacetate
 Disodium lauroamphodipropionate
 Disodium lauryl sulfosuccinate
 Disodium oleamide MEA-sulfosuccinate

Functions

Disodium oleamido MIPA-sulfosuccinate
 Disodium PEG-4 cocoamido MIPA-sulfosuccinate
 Isostearamidopropylamine oxide
 Lauryl glucoside
 Methyl gluceth-20
 MEA-laureth sulfate
 Mixed isopropanolamines myristate
 MIPA-lauryl sulfate
 PEG-80 sorbitan laurate
 PEG lauryl ether sulfate
 Potassium cocoate, P. lauryl sulfate
 Quillaja saponaria extract
 Sodium caproamphoacetate
 Sodium capryloamphoacetate
 Sodium capryloamphohydroxypropylsulfonate
 Sodium cocoamphoacetate
 Sodium cocoamphopropionate
 Sodium C12-15 pareth-25 sulfate
 Sodium C12-15 pareth-3 sulfonate
 Sodium C12-15 pareth-15 sulfonate
 Sodium C14-16 olefin sulfonate
 Sodium deceth sulfate
 Sodium laureth-2 sulfate
 Sodium laureth-3 sulfate
 Sodium laureth-7 sulfate
 Sodium lauriminodipropionate
 Sodium lauryl ether sulfosuccinate
 Sodium lauryl sulfate, S. I. sulfoacetate
 Sodium lauryl sulfosuccinate
 Sodium magnesium laureth sulfate
 Sodium myreth sulfate, S. myristyl sulfate
 Sodium undeceth sulfate
 Sodium undecyl sulfate
 TEA-dodecylbenzenesulfonate
 TEA-laureth sulfate
 TEA-lauroyl collagen amino acids
 TEA-lauroyl keratin amino acids
 TEA-lauryl sulfate
 TEA-palm kernel sarcosinate
 Wheat germamidopropyl betaine
 Yucca vera extract

Fragrance

Chamaecyparis obtusa oil
 Orange (Citrus aurantium dulcis) oil
 Peppermint (Mentha piperita) oil
 Phenethyl alcohol

Fragrance solvent

Benzyl benzoate
 Diethyl phthalate
 Triacetin
 Triethyl citrate

Fungicide

Astrocaryum murumuru extract
 Azadirachta indica extract
 Caplan
 Diiodomethyltolylsulfone
 Ficus racemosa extract
 Hexetidine
 Ligusticum jeholense extract
 Mauritia flexosa extract
 Metaleuca symphyocarp extract
 Melia australasica extract
 Melia azadirachta extract
 Mushroom (Cordyceps sabolifera) extract
 Mushroom (Coriolus versicolor) extract
 Sodium undecylenate
 Tea tree (Melaleuca alternifolia) oil
 Thiabendazole
 Undecylenamide MEA
 Zinc undecylenate
 Ziziphus jujuba extract

Gellant

Acrylic acid/acrylonitrogens copolymer
 Agar
 Algin

Cosmetic Bench Reference 1996

Aluminum distearate, A. tristearate
 Ammonium acrylates/acrylonitrogens copolymer
 Behenic acid
 Calcium alginate
 Carbomer
 Carboxymethylchitosan
 N,O-Carboxymethylchitosonium
 Carrageenan (Chondrus crispus)
 Ceresin
 Cetearyl candelillate
 Dibenzylidene sorbitol
 Ethylene/acrylic acid copolymer
 Ethylene/VA copolymer
 Gellan gum
 Hexanediol behenyl beeswax
 Hydrogenated jojoba oil
 Hydrogenated jojoba wax
 Hydroxystearic acid
 Jojoba wax
 Laneth-5, -15
 Montmorillonite
 Myreth-3-octanoate
 Octacosanyl stearate
 Oleth-3 phosphate
 Oleth-10 phosphate
 Poloxamer 105, 123, 124, 185, 235
 Poloxamer 237, 238, 338, 407
 Polyethylene
 Polyethylene, oxidized
 Polyquaternium-31
 Potassium alginate, P. chloride
 Sodium nonoxynol-6 phosphate
 Sodium tallowate
 Synthetic beeswax
 TEA-acrylates/acrylonitrogens copolymer
 Tribehenin

Glosser

C18-36 acid glycol ester
 Diphenyl dimethicone
 Methyl gluceth-10
 Octyldodecyl lactate
 Phenyl methicone, P. trimethicone
 Polyglyceryl-2 dioleate
 Polyisobutene
 Polyisobutene/isohexapentacontahexane
 Polyisobutene/isooctahexacontane
 Polymethacrylamidopropyltrimonium chloride
 PPG-10 methyl glucose ether
 PPG-36 oleate
 Tea (Camellia sinensis) oil
 Tribehenin

Hair care

Gentiana scabra extract
 Maidenhair fern extract
 Nicotinamide
 Nicotinic acid
 Paeonia lactiflora extract
 Watercress (Nasturtium officinale) extract

Hair conditioner

Amino bispropyl dimethicone
 Amodimethicone
 AMPD-isostearyl hydrolyzed collagen
 Aqua Ichthammol
 Babassu (Orbignya oleifera) oil
 Babassuamidopropalkonium chloride
 Behenamidopropyl dimethylamine
 Behenamidopropyl hydroxyethyl dimonium chloride
 Behentrimonium chloride
 Biotin
 Bishydroxyethyl biscetyl malonamide
 Borageamidopropyl phosphatidyl PG-dimonium chloride
 Brazil nut (Bertholletia excelsa) oil

Cetearyl trimonium methosulphate
 Cetrimonium bromide, C. chloride
 Cetyl pyridinium chloride
 Chia (Salvia hispanica) oil
 Chrysanthemum morifolium extract
 Ciachona succirubra extract
 Cocamidopropyl dimethylamine propionate
 Coccinea indica extract
 Cocodimonium hydroxypropyl hydrolyzed collagen
 Cocodimonium hydroxypropyl hydrolyzed keratin
 Cocodimonium hydroxypropyl silk amino acids
 Cocodimonium hydroxypropyl hydrolyzed wheat protein
 Cocodimonium hydroxypropyloxethyl cellulose
 Cocotrimonium chloride
 Collagen amino acids
 Cyclomethicone
 L-cysteine HCL
 Dibehenylidimonium methosulfate
 Dicytyldimonium chloride
 Dicoocodimonium chloride
 Dihydroxyethyl tallowamine oleate
 Dimethicone
 Dimethicone copolyol acetate, D. c. almondate
 Dimethicone copolyol amine
 Dimethicone copolyol bishydroxyethylamine
 Dimethicone copolyol isostearate, D. c. laurate
 Dimethicone copolyol olive
 Dimethicone hydroxypropyl trimonium chloride
 Dimethyl lauramine dimer dilinoleate
 Dioleamidodethyl hydroxyethylmonium methosulfate
 Dipalmitoylethyl hydroxyethylmonium methosulfate
 Diphenyl dimethicone
 Ditallowammonium chloride
 N-Dodecyl-N,N-dimethyl-N-(dodecyl acetate) ammonium chloride
 Eniada phaseoloides extract
 Ethyl ester of hydrolyzed animal protein
 Gelatin
 Ginseng hydroxypropyltrimonium chloride, butylene glycol
 Hematin
 Honey (Mel)
 Hydrolyzed collagen
 Hydrolyzed hair keratin
 Hydrolyzed vegetable protein
 Hydrolyzed wheat protein/dimethicone copolyol acetyl copolymer
 Hydrolyzed wheat protein hydroxypropyl polysiloxane
 Hydroxyethyl cetyltrimonium phosphate
 Hydroxypropyltrimonium hydrolyzed collagen
 Hydroxypropyl trimonium hydrolyzed wheat protein polysiloxane copolymer
 Hyssop (Hyssopus officinalis) extract
 Inga edulis extract
 Isostearamidopropylamine oxide
 Isostearyl hydrolyzed collagen
 Keratin amino acids
 Kiwi (Actinidia chinensis) fruit extract
 Kola (Cola acuminata) extract
 Laminaria japonica extract
 Lauritrimonium chloride
 Lauryl hydroxypropyl trimonium polysiloxane copolymer
 Lauryldimethylamine isostearate
 Lauryldimonium hydroxypropyl hydrolyzed collagen
 Lauryldimonium hydroxypropyl hydrolyzed wheat protein
 Linoleamidopropyl dimethylamine dimer dilinoleate
 Linoleamidopropyl dimethylamine
 Lysimachia foenum-graecum extract
 Melaleuca hypericifolia extract
 Ocimum sanctum extract
 Olealkonium chloride

Functions

Oleyl dimethylamidopropyl ethonium ethosulfate
 Palmamidodecanediol
 Panthenyl ethyl ether
 Paulownia imperialis extract
 Peach (*Prunus persica*) leaf extract
 PEG-2 cocomonium chloride
 PEG-120 jojoba acid/alcohol
 PG-hydroxycellulose lauryldimonium chloride
 PG-hydroxyethylcellulose cocodimonium chloride
 PG-hydroxyethylcellulose laurvidimonium chloride
 PG-hydroxyethylcellulose stearyldimonium chloride
 Phenyl trimethicone
 Phospholipids
 Phytantriol
 Polyoxyethylene polyoxypropylene glycol
 Polypropylene glycol
 Polyquaternium-4, -6, -7, -10
 Polyquaternium-22, -28, -39
 PPG-5-ceteth-10 phosphate
 Propyltrimonium hydrolyzed collagen
 Propyltrimonium hydrolyzed soy protein
 Propyltrimonium hydrolyzed wheat protein
 Quaternium-18, -75, -81, -82
 Quaternium-79 hydrolyzed keratin
 Quaternium-79 hydrolyzed silk
 Sambucus nigra extract oil
 Sesamidopropylammonium chloride
 Silicone quaternium-1, -8
 Sodium cocoamphoacetate
 Sodium cocoyl hydrolyzed collagen
 Sodium polystyrene sulfonate
 N-Soya-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate
 Stearpynum chloride
 Stearalkonium chloride
 Stearamidopropyl dimethylamine
 Steardimonium hydroxypropyl hydrolyzed wheat protein
 Steartrimonium chloride
 Steartrimonium hydroxyethyl hydrolyzed collagen
 N-Stearyl-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate
 Stenocalyx micalii extract
 Sulfur
 Tallowbenzylidimethylammonium chloride, hydrogenated
 Tallowtrimonium chloride
 Tea (*Camellia sinensis*) oil
 TEA-cocoyl hydrolyzed soy protein
 Thenoyl methionate
 Trimethylsilylamodimethicone
 Wheat amino acids

Hair set resin polymer

Acrylates/acrylamide copolymer
 Acrylates/PVP copolymer
 Acrylates/hydroxyesters acrylates copolymer
 Acrylates/acrylamide copolymer
 AMP-acrylates copolymer
 Butylester of PVM-MA copolymer
 Carboxylated vinylacetate terpolymer
 Diglycol/CHDM/isophthalates/SIP copolymer
 Eclipta alba extract
 Ethyl ester of PVM/MA copolymer
 Hydroxypropyl chitosan
 Isopropyl ester of PVM/MA copolymer
 Octylacrylamide:acrylates/burylaminoethyl methacrylate copolymer
 Polymethacrylamidopropyltrimonium chloride
 Polypropylene glycol oligosuccinate
 PVP
 PVP/dimethylaminoethylmethacrylate copolymer
 PVP/Polycarbonyl polyglycol ester
 PVP/VA copolymer
 PVP/VA-vinyl propionate copolymer
 Sodium polyacrylate

VA/butyl maleate/isobornyl acrylate copolymer
 VA/crotonates/vinyl neodecanoate copolymer
 VA/crotonates/vinyl propionate copolymer
 VA/crotonates copolymer
 Vinyl caprolactam/PVP/
 dimethylaminoethylmethacrylate copolymer

Hair sheen

Maidenhair fern extract
 Tetrahydroxypropyl methicone

Hair waving

Ammonium thioglycolate, A. thiolactate
 Argania spinosa oil
 L-cysteine HCL
 Cystine
 Diammonium dithiodiglycolate
 Dilauryl thiodipropionate
 Ethanolamine sulfite, E. thioglycolate
 Ethanolamine thiolactate
 Glyceryl thioglycolate
 Hydroxymethyl dioxazabicyclooctane
 Jojoba esters
 Monoethanolamine thiolactate
 Shea butter, ethoxylated
 Sodium thioglycolate
 Thioglycerin
 Thioglycolic acid
 Thiolactic acid

Humectant

Acetamide MEA
 Acetyl monoethanolamine
 6-(N-Acetylamino)-4-oxohexyltrimonium chloride
 Adenosine phosphate
 Ammonium lactate
 Atelocollagen
 Calcium pantothenate
 Calcium stearoyl lactylate
 Carboxymethyl chitin
 Carboxymethyl chitosan succinamide
 Chitosan PCA
 Cholesteryl hydroxystearate
 Collagen amino-polysiloxane hydrolyzate
 Colloidal oatmeal
 Copper PCA methylsilanol
 Dimethicone copolyol laurate
 Dipotassium glycyrrhizinate
 Ethyl ester of hydrolyzed silk
 Fatty quaternary amine chloride complex
 Glucose glutamate
 Glycereth-4,5-lactate
 Glycereth-7, -12, -26
 Glycenn
 Honey extract
 Hydrogenated passion fruit oil
 Hydrolyzed casein
 Hydrolyzed fibronectin
 Hydrolyzed glycosaminoglycans
 Hydrolyzed oat protein
 Hydrolyzed silk
 Hydrolyzed soy protein
 Hydroxypropyl chitosan
 Hydroxypropyltrimonium hydrolyzed casein
 Hydroxypropyltrimonium hydrolyzed silk
 Hydroxypropyltrimonium hydrolyzed soy protein
 Hydroxypropyltrimonium hydrolyzed wheat protein
 Keratin amino acids
 Lactamide DGA, MEA
 Lactamidopropyl trimonium chloride
 Lactic acid
 Lactose
 Lauryl lysine
 Maltitol
 Mannitol
 Methyl gluceth-10, -20
 Natto gum
 Oat (*Avena sativa*) extract, protein
 Panthenol

Panthenyl ethyl ether
 PCA
 PEG-4
 Polyamino sugar condensate
 Potassium lactate
 Propylene glycol
 Propyltrimonium hydrolyzed collagen
 Propyltrimonium hydrolyzed soy protein
 Propyltrimonium hydrolyzed wheat protein
 Quaternium-22
 Rice (*Oryza sativa*) germ oil
 Sea Salts (Maris sal)
 Shea butter (*Butyrospermum parkii*)
 Silk powder
 Sodium behenoyl lactylate
 Sodium caproyl lactylate
 Sodium cocoyl lactylate
 Sodium hyaluronate
 Sodium isostearoyl lactylate
 Sodium lactate, S. lauroyl lactylate, S. PCA
 Sodium polyglutamate
 Sodium stearoyl lactylate
 Sorbitan laurate
 Sorbitan sesquiosuccinate
 Sorbitol
 Sphingolipids
 TEA-PCA
 Urea

Hydrotrope

Ammonium cumenesulfonate
 Ammonium xylenesulfonate
 Cetamine oxide
 Cocamidopropylamine oxide
 Lauramine oxide
 Potassium toluenesulfonate
 PPG-2-isodeceth-4, -6, -9, -12
 Sodium cumene sulfonate
 Sodium laureth-13-carboxylate
 Sodium toluene sulfonate
 Sodium xylene sulfonate
 Trideceth-19-carboxylic acid

Intermediate

Caprylic acid
 Deceth-3
 Diethyl succinate
 Dimethylaminopropylamine
 DM hydantoin
 Dodecylbenzene sulfonic acid
 Ethylene dichloride
 4-Fluoro 3-nitro aniline
 Lauramine
 Methyl benzoate, M. cocoate
 Methyl isostearate, M. laurate
 Methyl myristate, M. palmitate
 Oleic acid
 Ricinoleic acid
 Tall oil acid
 Tallow acid

Lathering agent

Ammonium cocoyl sarcosinate
 Ammonium C12-15 alkyl sulfate
 Ammonium lauroyl sarcosinate
 Cocamide MEA ethoxylate
 Cocamidopropyl dimethylaminohydroxypropyl hydrolyzed collagen
 Lauryl sarcosine
 Myristoyl sarcosine
 Sodium cocoyl sarcosinate
 Sodium lauroyl sarcosinate
 Sodium methyl cocoyl taurate
 Sodium myristoyl sarcosinate
 TEA-cocoyl sarcosinate
 TEA-lauryl sarcosinate

Lubricant

Aluminum salt octenyl succinate
 Amodimethicone

Functions

Boron nitrde
 Calcium aluminum borosilicate
 Calcium stearate
 Caprylic/capric triglyceride
 Coceth-7 carboxylic acid
 Coconut (Cocos nucifera) oil
 Cyclomethicone
 Diisodecyl adipate
 Diisostearyl fumarate
 Dimethicone copolyol
 Glyceryl isostearate, G. oleate
 Glyceryl polymethacrylate
 Gold of Pleasure oil
 Hyaluronic acid
 Hydrogenated coconut oil
 Hydrogenated cottonseed oil
 Hydrogenated palm oil
 Hydrogenated soybean/cottonseed oil
 Hydrogenated soybean oil
 Hydrogenated vegetable oil
 Hydrolyzed oat flour
 Hydroxypropyl guar
 Isodecyl stearate
 Isopropyl lanolate
 Isostearyl diglyceryl succinate
 Jojoba esters
 Lanolin oil
 Laureth-3 phosphate
 Magnesium myristate, M. stearate
 Mango (Mangifera indica) oil
 Mineral oil (Paraffinum liquidum)
 Mink oil
 Monoethyl citrate
 Neatsfoot oil
 Oleostearine
 Partially hydrogenated soybean oil
 PEG-2 stearate
 PEG-4 dilaurate
 PEG-5M
 PEG-9M
 PEG-23M
 PEG-27 lanolin
 PEG-30 lanolin
 PEG-40 lanolin, P. stearate
 PEG-45M
 PEG-90M
 PEG-160M
 PEG/PPG-17/6 copolymer
 Pentaerythrityl tetraethylargonate
 Petrolatum
 Phenethyl dimethicone
 Phenyl methicone
 Polyacrylamidomethylpropane sulfonic acid
 Polybutene
 Polydimethicone copolyol
 Polyglycerol ester of mixed vegetable fatty acids
 Polymethylsilsesquioxane
 Potassium laurate, P. myristate
 Potassium tallowate
 PPG-2 myristyl ether propionate
 PPG-3 myristyl ether
 PPG-9-buteth-12
 PPG-11 stearyl ether
 PPG-12-buteth-16
 PPG-12-PEG-50 lanolin
 PPG-14 butyl ether
 PPG-20 cetyl ether
 PPG-20-buteth-30
 PPG-24-buteth-27
 PPG-28-buteth-35
 PPG-36 oleate
 PPG-40 butyl ether
 Quaternium-79 hydrolyzed keratin
 Quaternium-79 hydrolyzed silk
 Rice (Oryza sativa) starch
 Shea butter (Butyrospermum parkii) extract
 Shorea stenopiera butter
 Silica
 Stearamide MEA, S. MEA-stearate
 Stearoxymethylsilane

Stearyl dimethicone
 Triisostearyl citrate
 Triolein
 Trisodium HEDTA
 Triundecanoin
 Zinc laurate, Z. stearate

Miscellaneous

Adhesion promoter—Glycerin/diethylene glycol/adipate crosspolymer
Analgesic—Glycol salicylate
Anesthetic—Benzocaine
Anti-elastic—Hydrolyzed Ulva lactuca extract
Anti-itching—Sodium shale oil sulfonate
Antiacid—Magnesium hydroxide, Magnesium silicate, Simethicone
Antifoam—Dimethicone silylate, Simethicone
Antilipase—Laminaria saccharina extract
Antipruritic—Coal tar
Antispasmodic—Garlic (Allium sativum) extract
Antiwrinkle—Chinese hibiscus (Hibiscus rosa-sinensis) extract
Barrier—Glycerin/diethylene glycol/adipate crosspolymer
Cell regeneration—Glycoproteins, Hydrolyzed Ulva lactuca extract
Co-emulsifier—Cholesteryl/behenyl/octyldodecyl lauroyl glutamate, Isododecane
Colloid—Gelatin
Cooling agent—Menthyl PCA, Menthone glycerin acetate
Detoxifier—Clover (Trifolium pratense) extract
Dye stabilizer—Uric acid
Filler—Mica
Fragrance stabilizer—2,2',4,4'-Tetrahydroxybenzophenone
Free radical scavenger—Melanin
IR filter—Corallina officinalis

Lanolin substitute—PEG-80 jojoba acid/alcohol
Lipolytic—Gelidium carilagineum
Oxidant—Barium peroxide, Hydrogen peroxide, Urea peroxide
Oxygen carrier—Perfluorodecalin
Peroxide stabilizer—Phenacetin, Sodium stannate
Scalp stimulant—Birch (Betula alba) leaf extract
Sebostatic—Laminaria saccharina extract
Shine enhancer—Hydrolyzed wheat protein hydroxypropyl polysiloxane
Skin barrier lipid—Ceramide 3, N(27-Scearoyloxy-heptacosanoyl) phytosphingosine
Skin clarifier—Oat (Avena sativa) bran extract
Skin purifier—Birch (Betula alba) leaf extract
Substantivity—Dimethicone copolyol bishydroxyethylamine, Dimethicone hydroxypropyl trimonium chloride, Trimethylsilylamodimethicone
Sunless tanning—Acetyl tyrosine, Eclipta alba extract in white emulsion
Tonic—Kiwi (Actinidia chinensis) fruit extract, Matricaria (Chamomilla recutita) extract, Orange (Citrus aurantium dulcis) peel extract
Viscosity stabilizer—Diisodecyl adipate
Spreading agent—Stearyl heptanoate
Wound healing—Comfrey (Symphytum officinale) leaf extract
Waterproofing agent—PVP/icosene copolymer, PVP/hexadecene copolymer, Tricontanyl PVP

Moisture barrier

Acrylates/octylarylamide copolymer
 Betaglucon
 C16-18 alkyl methicone
 Cholesterol
 Glycolipids
 Isoeicosane

BERNEL

CHEMICAL COMPANY

Up to date, innovative technology for the cosmetic industry has been the driving force behind Bernel Chemical Company since its founding in 1982. Combining over 60 years of cosmetic expertise and marketing knowledge, we have introduced more than 20 raw materials for use by the cosmetic chemist.

Our product is innovation. Finding unique materials, such as MARRIX SF and CUPL[®] PIC, that contribute to the growth of our customers has established Bernel products worldwide.

BERNEL
 CHEMICAL COMPANY

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Functions

Isohexadecane	Embolica officinalis extract	Methylsilanol elasnate, M. mannuronate
Lanosterol	Ethyl minkate	Milk amino acids
Ocetyl pelargonate, O. stearate	Eugenia jambolana extract	Mineral oil (Paraffinum liquidum)
Polyisobutene	Evening primrose (Oenothera biennis) extract, oil	Molybdenum aspartate
Polyisobutene/isohexapentacontahexane	Galla sinensis extract	Mouriri apiranga extract
Polyisobutene/isooctahexacontane	Ganoderma lucidum oil	Natto gum
Silica silviate	Ginseng (Panax ginseng) extract	Neiumpium speciosum extract
Trihydroxypalmitamidohydroxy propyl myristyl ether	Gleditsia sinensis extract	Neopentyl glycol dicaprate
Trimethylsiloxysilicate	Glycereth-12	Oat (Avena sativa) protein
	Glycerol aiginate, G. collagenate	Ocetyl hydroxystearate
	Glycerol polymethacrylate	Ophiopogon japonicus extract
	Glycolic acid	Orange (Citrus aurantium dulcis) peel wax
	Glycolipids	Palmetto extract
	Glycosaminoglycans	Pantethine
	Glycosphingolipids	Panthenyl ethyl ether
	Gnerum amazonicum extract	Paraffin
	Grape (Vitis vinifera) seed oil	Partially hydrogenated soybean oil
	Hazel (Corylus avellana) nut oil	Peanut (Arachis hypogaea) oil
	Honey extract	Pecan (Carya illinoensis) oil
	Hyaluronic acid	PEG-4, -6, -8, -12
	Hybrid safflower (Carthamus tinctorius) oil	PEG-70 mango glycerides
	Hydrogenated castor oil	PEG-75 shea butter glycerides
	Hydrogenated coconut oil	PEG-75 shorea butter glycerides
	Hydrogenated cottonseed oil	PEG-100 stearate
	Hydrogenated lecithin	Pentaerythrityl isostearate/caprate/caprylate/adipate
	Hydrogenated palm oil	Pentaerythrityl stearate/caprate/caprylate/adipate
	Hydrogenated polyisobutene	Pentylene glycol
	Hydrogenated soybean oil	Perfluoropolymethylisopropyl ether
	Hydrogenated soybean/cottonseed oil	Petrolatum
	Hydrogenated vegetable oil	Petroleum wax
	Hydrolyzed carbolipoprotein	Pfaffia spp. extract
	Hydrolyzed collagen	Pistachio (Pistacia vera) nut oil
	Hydrolyzed elastin	Placental protein
	Hydrolyzed fibronectin	Plankton extract
	Hydrolyzed glycosaminoglycans	Polyamino sugar condensate
	Hydrolyzed keratin	Polybutene
	Hydrolyzed milk protein	Polyunsaturated fatty acids
	Hydrolyzed oats	Potassium DNA, P. lactate, P. PCA
	Hydrolyzed pea protein	PPG-8/SMDI copolymer
	Hydrolyzed placental protein	PPG-20 methyl glucose ether distearate
	Hydrolyzed rice protein	Propylene glycol dicaprylate/dicaprate
	Hydrolyzed transgenic collagen	Propylene glycol dioctanoate
	Hydrolyzed serum protein	Pumpkin (Cucurbita pepo) seed oil
	Hydrolyzed silk	Quinoa (Chenopodium quinoa) extract
	Hydrolyzed sweet almond protein	Rapeseed (Brassica campestris) oil
	Hydrolyzed wheat protein	Rehmannia chinensis extract
	Hydroxyethyl chitosan	Rice (Oryza sativa) bran oil
	Inositol	Rose Water
	Isodecyl salicylate	Royal jelly extract
	Isostearyl hydrolyzed animal protein	Saccharide isomerate
	Jojoba (Buxus chinensis) oil	Saccharomyces lysate extract
	Jojoba esters	Saccharomyces/soy protein ferment
	Keratin amino acids	Safflower (Carthamus tinctorius) oil
	Kiwi (Actinidia chinensis) fruit extract	Selenium aspartate, S. protein complex
	Kola (Cola acuminata) extract	Sericin
	Kukui (Aleurites moluccana) nut oil	Serum albumin
	Lactamide DGA, L. MEA	Sesame (Sesamum indicum) oil
	Lactic acid	Shea butter (Butyrospermum parkii)
	Lactobacillus/whey ferment	Shea butter (Butyrospermum parkii) extract
	Lactococcus hydrolysate	Shorea stenoptera butter
	Lactoyl methylsilanol elastinate	Silk amino acids
	Lanolin alcohol	Sodium carboxymethyl beta-glucan
	Lauryl PCA	Sodium chondroitin sulfate
	Lecithin	Sodium DNA, S. hyaluronate
	Lesquerella fendleri oil	Sodium lactate, S. PCA
	Liposomes	Soluble collagen
	Lysine PCA	Soluble transgenic elastin
	Macadamia ternifolia nut oil	Soybean (Glycine soja) oil
	Magnesium aspartate	Spherical cellulose acetate
	Maltitol	Spondias amara extract
	Manganese aspartate	Squalene
	Mango (Mangifera indica) oil	Stomach extract
	Mannan	Sunflower (Helianthus annuus) seed oil
	Marine polyaminosaccharide	Superoxide dismutase
	Mauritella armata extract	Tissue extract
	Maximilliana regia extract	Tocopherol acetate, T. linoleate
	Meadowfoam (Limnanthes alba) seed oil	Tomato (Solanum lycopersicum) extract
	Melaieuca hypericifolia extract	

1.30

Cosmetic Bench Reiference 1996

Functions

Tormentil (*Potentilla erecta*) extract
 Trehalose
 Triundecanol
 Vegetable oil
 Walnut (*Juglans regia*) oil
 Watercress (*Nasturtium officinale*) extract
 Wheat (*Triticum vulgare*) germ extract, germ oil
 Yarrow (*Achillea millefolium*) extract
 Wheat amino acids
 Yeast (*Saccharomyces cerevisiae*) extract (Faex)
 Yogurt filtrate
 Zinc aspartate
 Ziziphus jujuba extract

Naturilizer

2-Aminobutanol
 Aminoethyl propanediol
 Aminomethyl propanediol
 Aminomethyl propanol
 Ammonium carbonate
 Calcium hydroxide
 Diethanolamine
 Ethanolamine
 Glucamine
 Isopropanolamine
 Isopropylamine
 2-Methyl-4-hydroxypyrrolidine
 Morpholine
 Sodium bromate
 Succinic acid
 Tetrahydroxypropyl ethylenediamine
 Triethanolamine
 Tromethamine

Oil absorbent

Hydrated silica
 Polymethyl methacrylate
 Silicon dioxide hydrate
 Walnut (*Juglans regia*) shell powder

Ointment base

Borage (*Borago officinalis*) seed oil
 Caprylic/capric/stearic triglyceride
 Glyceryl cocoate
 Hydrogenated coco-glycerides
 Lanolin
 Mink oil
 Oleostearine
 Tallow

Opacifier

Barium sulfate
 C12-16 alcohols
 Cetearyl octanoate
 Cetyl myristate, C. palmitate
 Cocamidopropyl lauryl ether
 Glyceryl distearate
 Glyceryl hydroxystearate
 Glyceryl myristate, G. stearate
 Glycol distearate, G. stearate
 Magnesium myristate
 PEG-2 distearate, P. stearate
 PEG-2 stearate SE
 PEG-3 distearate
 Propylene glycol myristate, P. g. stearate
 Stearamide
 Stearamide DIBA-stearate
 Stearamide MEA
 Stearamide MEA-stearate
 Stearamidopropyl dimethylamine lactate

Stearyl stearate
 Styrene homopolymer
 Styrene/acrylates copolymer
 Styrene/PVP copolymer
 Trisoxaneann PEG-6 esters

Plasticizer

Acetyl tributyl citrate
 Acetyl triethyl citrate
 AMP-isostearyl hydrolyzed wheat protein
 AMPD-isostearyl hydrolyzed collagen
 Cyclohexane dimethanol dibenzoate
 Dibutyl phthalate
 Diethyl phthalate
 Diethylene glycol dibenzoate
 Diisopropyl sebacate
 Dimethicone copolyol
 Dimethyl phthalate
 Dipropylene glycol dibenzoate
 Ethyl ester of hydrolyzed keratin
 Glycerol tbenzoate
 Glycol
 Hydrolyzed serum protein
 Isocetyl salicylate
 Isodecyl benzoate
 Isoeicosane
 Isopropyl lanolate
 Isostearyl hydrolyzed collagen
 Lauroyl hydrolyzed collagen
 Marine collagen
 Monostearyl citrate
 Neopentyl glycol dibenzoate
 Octyl benzoate, O. laurate
 PEG-60 shea butter glycerides
 Pentaerythrityl tetrabenzoate
 Polyoxyethylene glycol dibenzoate
 Polypropylene glycol dibenzoate
 PPG-12-PEG-50 lanolin
 PPG-20 cetyl ether
 PPG-20 lanolin alcohol ether
 Propylene glycol dibenzoate
 Propylene glycol myristyl ether acetate
 Rice (*Oryza sativa*) bran wax
 Serum protein
 Tosylamide/epoxy resin
 Triacetin
 Tributyl citrate
 Triethyl citrate
 Trimethyl pentanediol dibenzoate
 Trimethylethane tbenzoate

Polish

Acrylates copolymer
 Aluminum silicate
 Neatsfoot oil
 Tallow

Polymer

Acrylamide sodium acrylate copolymer
 Acrylates-VA crosspolymer
 Acrylates/acrylamide copolymer
 Acrylates/hydroxyesters acrylates copolymer
 Acrylates/octylacrylamide copolymer
 Acrylates/stearate-20 methacrylate copolymer
 Adipic acid-epoxypropyl diethylenetriamine copolymer
 Adipic acid/dimethylaminohydroxypropyl diethylene triamine copolymer
 Ammonium acrylates copolymer

Ammonium acrylates/acrylonitril copolymer
 AMP-acrylates copolymer
 AMP-isostearyl hydrolyzed collagen
 Butylester of PVM-MA copolymer
 Calcium carrageenan
 Carboxylated vinylacetate terpolymer
 Ceteareth-2 phosphate
 Ceteareth-5 phosphate
 Ceteareth-10 phosphate
 Ceteareth-29, -34
 Coco-glucoside
 Cocodimonium hydroxypropyloxyethyl cellulose
 C12-13 pareth-4, -9, -23
 DEA-ceteareth-2-phosphate
 DEA-oleth-5-phosphate
 DEA-oleth-20-phosphate
 Diglycol/CHDM/isophtalates/SIP copolymer
 Diisopropyl dimer dilinoate
 Diisostearyl trimethylolpropane siloxy silicate
 Diisostearyl dimer dilinoate
 Dilinoleic acid
 Dodecanedioic acid/cetearyl alcohol/glycol copolymer
 Eclipta alba extract
 Ethyl ester of PVM/MA copolymer
 Ethylene/acrylic acid copolymer
 Ethylene/VA copolymer
 Glyceth-26 phosphate
 Hyaluronic acid
 Hydrolyzed RNA
 Hydrolyzed wheat protein polysiloxane polymer
 Hydroxypropyltrimonium hydrolyzed collagen
 Hydroxypropyltrimonium hydrolyzed wheat protein
 Laneth-40
 Lauryldimonium hydroxypropyl hydrolyzed soy protein
 Methacryloyl ethyl betaine/acrylates copolymer
 Octylacrylamide/acrylates/butylaminoethyl methacrylate copolymer
 Oleth-2 phosphate
 Oleth-5 phosphate
 PEG-3 lanolate
 PEG-4 stearate
 PEG-5M
 PEG-7 glyceryl cocoate
 PEG-8 glyceryl laurate
 PEG-8/SMDI copolymer
 PEG-9 castor oil
 PEG-9M
 PEG-11 babassu glycerides
 PEG-12 palm kernel glycerides
 PEG-12 stearate
 PEG-14 avocado glycerides
 PEG-15 glyceryl laurate
 PEG-20 com glycerides
 PEG-20 evening primrose glycerides
 PEG-20 glyceryl oleate
 PEG-23 oleate
 PEG-23M
 PEG-29 castor oil
 PEG-42 babassu glycerides
 PEG-45 safflower glycerides
 PEG-45M
 PEG-60 evening primrose glycerides
 PEG-60 hydrogenated castor oil
 PEG-75 castor oil
 PEG-90M
 PEG-120 distearate

3 BETTER IDEAS.

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 emulsifiers

1 BETTER SOURCE.

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Functions

PEG-150 lanolin
 PEG-160M
 PG-hydroxycellulose lauryldimonium chloride
 PG-hydroxyethylcellulose cocodimonium chloride
 PG-hydroxyethylcellulose stearyldimonium chloride
 Polyethylene, ionomer
 Polyethylene, micronized
 Polyethylene, oxidized
 Polyglyceryl-2 polyhydroxystearate
 Polymethacrylamidopropyltrimonium chloride
 Polyquaternium-6, -7, -10, -11, -22, -39
 Polysilicone-8
 Potassium alginate
 Potassium lauroyl collagen amino acids
 Potassium lauroyl hydrolyzed soy protein
 Potassium lauroyl wheat amino acids
 PPG-8/SMDI copolymer
 PPG-12/SMDI copolymer
 PPG-51/SMDI copolymer
 PVM/MA decadiene crosspolymer
 PVP/dimethylaminoethylmethacrylate copolymer
 PVP/VA copolymer
 Sodium cocoyl hydrolyzed wheat protein
 Steartrimonium hydroxypropyl hydrolyzed wheat protein
 Steareth-2 phosphate
 TEA-acrylates/acrylonitrogens copolymer
 Tosylamide/epoxy resin
 Tosylamide/formaldehyde resin
 Trideceth-5, -6, -7, -8
 VA/butyl maleate/isobornyl acrylate copolymer
 VA/crotonates/vinyl neodecanoate copolymer
 Vinyl caprolactam/PVP/dimethylaminoethylmethacrylate copolymer
 Wheat (Triticum vulgare) protein
 Xanthan gum

Powder

Acrylates copolymer, spherical powder
 Attapulgite
 Boron nitride
 Calcium aluminum borosilicate
 Calcium carbonate
 Cellulose triacetate
 Corn (Zea mays) cob powder, starch
 Hydrogenated jojoba wax
 Magnesium carbonate, M. myristate
 Magnesium stearate
 Mica
 Microcrystalline cellulose
 Nylon-6
 Nylon powder
 Oat (Avena sativa) starch
 Polyamide 12
 Polyethylene
 Polymethyl methacrylate
 Polymethylsilsesquioxane
 PTFE
 Silica
 Silk powder
 Spherical cellulose acetate
 Talc
 Tapioca dextrin
 Zinc laurate

Powder, absorbent

Aluminum starch octenylsuccinate
 Clays (white, yellow, red, green, pink)
 Sorbitol
 Tapioca

Preservative

Alcohol
 Ascorbic acid
 Ascorbyl palmitate

Benzalkonium chloride
 Benzetonium chloride
 Benzoic acid
 Benzyl alcohol
 Benzylparaben
 5-Bromo-5-nitro-1,3-dioxane
 2-Bromo-2-nitropropane-1,3-diol
 Butylparaben
 Calcium propionate
 Cetrimonium bromide
 Cetyl pyridinium chloride
 Chloroxylenol
 Chlorphenesin
 o-Cymen-3-ol
 Diazolidinyl urea
 Dichlorobenzyl alcohol
 Dichlorophene
 Diiodomethyltolylsulfone
 Dimethyl hydroxymethyl pyrazole
 Dimethyl oxazolidine
 Disodium EDTA
 DMDM hydantoin
 EDTA
 Erythorbic acid
 7-Ethylbicyclooxazolidine
 Ethylparaben
 Fomistopsis officinalis oil
 Formaldehyde
 Glutaral
 Glyceryl laurate
 HEDTA
 Hexamidine diisethionate
 Hexadine
 Imidazolidinyl urea
 Isobutylparaben
 Isopropyl sorbate
 Isopropylparaben
 MDM hydantoin
 Methanamonium⁺ chloride
 Methyl paraben sodium
 Methylchloroisothiazolinone
 Methylidibromo glutaronitrile
 Methylisothiazolinone
 Methylparaben
 Mushroom (Cordyceps sabolifera) extract
 Myrrimonium bromide
 Pentasodium pentetate
 Permetic acid
 Phenethyl alcohol
 Phenol
 Phenyl mercuric acetate
 o-Phenylphenol
 Polyaminopropyl biguanide
 Polymethoxy bicyclic oxazolidine
 Potassium sorbate
 Propylparaben
 Quaternium-15
 Salicylic acid
 Sodium benzoate, S. bisulfate
 Sodium butylparaben, S. dehydroacetate
 Sodium erythorbate, S. ethyl paraben
 Sodium hydroxymethylglycinate
 Sodium metabisulfite, S. methylparaben
 Sodium o-phenylphenate
 Sodium propionate, S. propylparaben
 Sodium pyrrithione, S. salicylate
 Sodium sulfite
 Sorbic acid
 Tetrasodium EDTA
 Thimerosal
 Thymol
 Tris (hydroxymethyl) nitromethane
 Trisodium EDTA, T. HEDTA
 Ursic acid
 Zinc PCA

Propellant

Butane
 Dimethyl ether
 Hydrofluorocarbon 152a

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Functions

Isobutane
Propane

Protein

Albumen
Atelocollagen
Bletia hyacinthina extract
Chrysanthemum morifolium extract
Cocodimonium hydroxypropyl hydrolyzed collagen
Cocodimonium hydroxypropyl hydrolyzed keratin
Cocodimonium hydroxypropyl hydrolyzed soy protein
Cocodimonium hydroxypropyl hydrolyzed wheat protein
Cocoyl hydrolyzed collagen
Collagen, C. phthalate
Collagen amino-polysiloxane hydrolyzate
Deoxyribonucleic acid
Desamido collagen
Elastin amino acids
Embryo extract
Ethyl ester of hydrolyzed animal protein
Fibrinectin
Gelatin
Human placental protein
Hydrolyzed collagen
Hydrolyzed extensin
Hydrolyzed fish protein
Hydrolyzed hemoglobin
Hydrolyzed keratin
Hydrolyzed lactalbumin
Hydrolyzed milk protein
Hydrolyzed soy flour
Hydrolyzed sweet almond protein
Hydroxypropyltrimonium hydrolyzed collagen
Isostearyl hydrolyzed collagen
Keratin
Lactoferrin
Lactoglobulin
Lauryldimonium hydroxypropyl hydrolyzed collagen
Marine collagen
Methylsilanol elastinate
Potassium abietoyl hydrolyzed collagen
Potassium cocoyl hydrolyzed collagen
Potassium myristoyl hydrolyzed collagen
Potassium oleoyl hydrolyzed collagen
Potassium undecylenoyl hydrolyzed collagen
Propyltrimonium hydrolyzed collagen
Propyltrimonium hydrolyzed soy protein
Propyltrimonium hydrolyzed wheat protein
Protein hydrolysates
Quaternium-79 hydrolyzed keratin
Quaternium-79 hydrolyzed silk
Rice peptide
RNA
Serum albumin, S. protein
Silk powder

Sodium caseinate
Sodium cocoyl hydrolyzed collagen
Sodium cocoyl hydrolyzed soy protein
Sodium myristoyl hydrolyzed collagen
Sodium oleoyl hydrolyzed collagen
Sodium stearoyl hydrolyzed collagen
Sodium undecylenoyl hydrolyzed collagen
Sodium/TEA-lauroyl hydrolyzed collagen
Sodium/TEA-lauroyl hydrolyzed keratin
Soluble collagen
Soluble keratin
Soluble wheat protein
Soy (Glycine soja) protein
Steardimonium hydroxypropyl hydrolyzed collagen
Steardimonium hydroxyethyl hydrolyzed collagen
TEA-cocoyl hydrolyzed collagen
TEA-cocoyl hydrolyzed soy protein
TEA-lauroyl collagen amino acids
TEA-lauroyl keratin amino acids
Trachea hydrolysate
Triethonium hydrolyzed collagen ethosulfate
Wheat (Triticum vulgare) germ extract, protein
Wheat amino acids
Wheat peptide
Wheat protein

Protein, hydrolyzed

Ethyl ester of hydrolyzed silk
Hydrolyzed casein
Hydrolyzed elastin
Hydrolyzed mushroom (Tricholoma matsutake) extract
Hydrolyzed pea protein
Hydrolyzed rice protein
Hydrolyzed serum protein
Hydrolyzed silk
Hydrolyzed soy protein
Hydrolyzed vegetable protein
Hydrolyzed wheat protein
Hydroxypropyltrimonium hydrolyzed casein
Hydroxypropyltrimonium hydrolyzed silk
Hydroxypropyltrimonium hydrolyzed soy protein
Hydroxypropyltrimonium hydrolyzed wheat protein

Reducing agent

Dimyristyl thiodipropionate
Hydrolyzed zein, iodized
Hydrolyzed zein, sulfonized
Zinc formaldehyde sulfoxylate

Refatting agent

Caprylic/capric triglyceride PEG-4 esters
Cocamide MIPA
Diisostearyl dimer dilinoleate
Hydrogenated palm kernel glycerides
Isostearyl erucate, I. isostearate
Lecithin

Liposomes
Magnesium sulfate hepta-hydrate
Octyldodecyl behenate, O. myristate
bis-Octyldodecyl stearoyl dimer dilinoleate
Octyldodecyl stearoyl stearate
Octyl hydroxystearate
PEG-3 stearate
PEG-4 oleamide
PEG-6 capric/caprylic glycerides
PEG-7 glyceryl cocoate
PEG-16
Propylene glycol dipalargonate

Resin

Acrylates/hydroxyesters acrylates copolymer
Ethylene vinyl acetate
Glyceryl abietate
Methacryloyl ethyl betaine/acrylates copolymer
4-Methyl benzenesulfonamide
Polypropylene
Polyquaternium-16, —1
Sucrose benzoate

Sequestrant

Calcium acetate, C. phosphate, C. sulfate
Encapsulation and entrapment systems
Pentasodium triphosphate
Phosphoric acid
Potassium phosphate, P. sodium tartrate
Silicon dioxide hydrate
Sodium citrate, S. gluconate
Sorbitol
Tartaric acid
Tripotassium EDTA
Trisodium NTA

Silicone

Amino bispropyl dimethicone
Ammonium dimethicone copolyol sulfate
Amodimethicone
Behenoxy dimethicone
C16-18 alkyl methicone
Ceryl dimethicone copolyol
Cyclomethicone Diisostearyl trimethylolpropane siloxy silicate
Diisodecyl adipate
Diisostearyl trimethylolpropane siloxy silicate
Dimethicone
Dimethicone copolyol
Dimethicone copolyol almondate
Dimethicone copolyol isostearate
Dimethicone copolyol olivate, D. c. phthalate
Dimethicone copolyolamine
Dimethiconol fluoroalcohol dilinoleic acid
Dimethiconol hydroxystearate, D. stearate
Diphenyl dimethicone
Disodium-PG-propyldimethicone thiosulfate
Isopropyl hydroxybutyramide dimethicone copolyol
Methicone

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Proteins

Hydrocoll, Solu-Soy, Wheat-Pro

Functions

Ocramethyl cyclotetrasiloxane
Phenyl methicone, P. trimethicone
Polyether Trisiloxane
Polymethylsilsesquioxane
Polysilicone-8
Quaternium-80
Silicone quaternium-1, -8
Sodium-PG-propyl thiosulfate dimethicone
Stearoxymethicone/dimethicone copolymer
Trimethylsilylamodimethicone

Skin calming agent

Cornflower (*Centaurea cyanus*) extract
Fennel (*Foeniculum vulgare*) extract
Fenugreek extract
Linden (*Tilia cordata*) extract
Valerian (*Valeriana officinalis*) extract

Skin cleanser

Dog rose (*Rosa canina*) hips extract
Papaya (*Carica papaya*) extract
Peach (*Prunus persica*) extract
Rose (*Rosa multiflora*) extract
Willow (*Salix alba*) extract

Skin conditioner

Artemisia apiacea extract
Astrocaryum tucuma extract
Bactris gasipaes extract
Biotin
Bishydroxyethyl bisceryl malonamide
Bletia hyacinthina extract
Borage (*Borago officinalis*) seed oil
Borageamidopropyl phosphatidyl PG-dimonium chloride
Carbocysteine
Catalpa kaempferi extract
Coco phosphatidyl PG-dimonium chloride
Cocodimonium hydroxypropyl hydrolyzed keratin
Collagen amino acids
Cyclomethicone
Dimethicone, D. copolyl acetate
Emblca officinalis extract
Equisetum arvense extract
Ethyl ester of hydrolyzed animal protein
Evening primrose (*Oenothera biennis*) oil
Fomes isometanus extract
Fomistopsis officinalis oil
Gelatin
Ginseng hydroxypropyltrimonium chloride
butylene glycol
Glycolipids
Glycosphingolipids
Gnetum amazonicum extract
Honey (Mel)
Hydrolyzed carbolipoprotein
Hydrolyzed elastin
Hydrolyzed pea protein
Hydrolyzed rice protein
Hydrolyzed serum protein
Hydrolyzed silk
Hydrolyzed soy protein
Hydrolyzed vegetable protein
Hydrolyzed wheat protein
Inga edulis extract
Kiwi (*Actinidia chinensis*) fruit extract
Laminaria japonica extract
Lecithin
Marsilea minuta extract
Nettle (*Urtica dioica*) extract
Palmitamidodecanediol
Pearls (*Margarita margarita*)
PEG-42 Ebriko ceramides extract
Phenyl trimethicone
Phytantriol
Polygonum multiflorum extract
Polyquaternium-7, -22, -30
Potassium cocoyl hydrolyzed collagen
Retinyl palmitate polypeptide
Salvia miltiorrhiza extract
Silt
Sodium cocoyl hydrolyzed collagen
Soluble transgenic elastin
Sicartmonium hydroxyethyl hydrolyzed collagen
Sicaryl methicone

Potassium cocoyl hydrolyzed collagen
Retinyl palmitate polypeptide
Salvia miltiorrhiza extract
Silt
Sodium cocoyl hydrolyzed collagen
Soluble transgenic elastin
Sicartmonium hydroxyethyl hydrolyzed collagen
Sicaryl methicone

Skin healing

Calendula officinalis extract
Glycoproteins
Hydrocortyl (*Centella asiatica*) extract
Oat (*Avena sativa*) extract
Sandalwood (*Santalum album*) extract
Spearmin (*Mentha viridis*) extract

Skin lightening/whitening agent

Ascorbic acid polypeptide
Bearberry (*Arctostaphylos uva-ursi*) extract
Hydroquinone-beta-D-glucopyranoside
Lemon (*Citrus medica limonum*) peel extract
Pearls (*Margarita margarita*)

Skin protectant

Acetylmethylonyl methylsilanol elastinate
Allantoin, A. aluminum hydroxide
Aloe barbadensis, A. b. extract
Aluminum starch octenylsuccinate
Anise (*Pimpinella anisum*) extract
Arnica montana extract
Artemisia apiacea extract
Ascorbyl methylsilanol pectinate
Astrocaryum tucuma extract
Bactris gasipaes extract
Betagiucan
Bishydroxyethyl bisceryl malonamide
Bletia hyacinthina extract
C 18-70 Isoparaffin
Calendula amurensis extract
Carboxymethyl chitin
Carcinia cambogia extract
Carrot (*Daucus carota*) extract
Carrot (*Daucus carota sativa*) oil
Catalpa kaempferi extract
Chenopodium album extract
Chitosan
Chrysanthemum morifolium extract
Collagen
Corn poppy (*Papaver rhoeas*) extract
Crataegus cuneata extract
Crataegus monogina extract
Cypress (*Cupressus sempervirens*) extract
Dimethicone
Dimethiconol fluoroalcohol dilinoleic acid
Dimethiconol hydroxystearate, D. stearate
Dimethylsilanol hyaluronate
Echitea glauca extract
Embryo extract
Entada phaseoloides extract
Equisetum arvense extract
Euphotonium fortunei extract
Euterpe precatoria extract
Fenugreek extract
Fomistopsis officinalis oil, F. pinicola extract
Galla sinensis extract
Gentian (*Gentiana lutea*) extract
Gleditsia sinensis extract
Glyceryl ricinoleate
Glycolipids
Hierochloe odorata extract
Hyaluronic acid
Hydrogenated lecithin
Hydrolyzed lupine protein
Hydrolyzed milk protein
Hydrolyzed mushroom (*Tricholoma matsutake*) extract
Indian cress (*Tropaeolum minus*) extract

Isodecyl salicylate
Jojoba (*Buxus chinensis*) oil
Lady's Thistle (*Silybum marianum*) extract
Laminaria japonica extract
Ligusticum jehoiense extract
Liposomes
Magnolia spp. extract
Mango kernel oil
Marsilea minuta extract
Mealeuca hypericifolia extract
Mealeuca uncinata extract
Mealeuca wilsonii extract
Methylsilanol tri PEG-8 glyceryl cocoate
Oat (*Avena sativa*) meal
Oyster (*Osrea*) shell extract
Palmitamidodecanediol
Pearls (*Margarita margarita*)
Pentahydrosqualene
Perfluorodecalin
Perfluoropolyethylisopropyl ether
Petroiatum
PEG-8/SMDI copolymer
PEG-42 Ebriko ceramides extract
Pfaffia spp. extract
Phospholipids
Plankton extract
Polygonum multiflorum extract
Pongamol
PPG-12/SMDI Copolymer
PPG-5/SMDI Copolymer
Propyltrimonium hydrolyzed collagen
Quinoa (*Chenopodium quinoa*) extract, oil
Salvia miltiorrhiza extract
Sambucus nigra extract
Shark liver oil
Shorea robusota extract
Sodium chondroitin sulfate
Soluble transgenic elastin
Sicartmonium hydroxyethyl hydrolyzed collagen
Sterculia platanifolia extract
Superoxide dismutase
Trachea hydrolysate
Wheat (*Triticum vulgare*) germ extract, protein
White nettle (*Lamium album*) extract
Withania somniferum extract
Xanthoxylum bungeanum extract
Zinc oxide

Skin smoothing agent

Althea officinalis extract
Coltsfoot (*Tussilago farfara*) leaf extract
Comfrey (*Symphytum officinale*) leaf extract
Plantain (*Plantago major*) extract
Sericin

Skin softening

Clays (white, yellow, red, green, pink)
Cucumber (*Cucumis sativus*) extract
Kelp (*Macrocystis pyrifera*) extract
Peach (*Prunus persica*) extract
Phenethyl dimethicone

Skin soothing

Calendula officinalis extract
Cherry bark extract
Cucumber (*Cucumis sativus*) extract
Garlic (*Allium sativum*) extract
Hyssop (*Hyssopus officinalis*) extract
Jasmine (*Jasminum officinale*) extract
Kelp (*Macrocystis pyrifera*) extract
Mango kernel oil
Meadowsweet (*Spiraea ulmaria*) extract
Quince (*Pyrus cydonia*) seed extract
Slippery elm extract
Valerian (*Valeriana officinalis*) extract
Willow (*Salix alba*) extract
Witch hazel (*Hamamelis virginiana*) extract
Yarrow (*Achillea millefolium*) extract

Functions

Solubilizer

Acetyl monoethanolamine
Almond oil PEG-6 esters
2-Aminobutanol
Aminoethyl propanediol
Aminomethyl propanediol, A. propanol
Apricot kernel oil PEG-6 esters
Benzalkonium chloride
Butoxydiglycol
Butyl glucoside
Butylene glycol
Butyloctanol
Capric-caprylic mono-diglyceride
Capryl caprylylglucoside
Caprylic/capric triglyceride
Caprylic/capric/linoleic triglyceride
Caprylic/capric/oleic triglycerides
Caprylyl/capryl glucoside
Ceteareth-20
Ceteareth-10
Cetyl PPG-2 isodeceth-7 carboxylate
Cholesterol
Curn oil PEG-6 esters
Decaglycerol monodiolate
Diethanolamine
Dilaureth-10 phosphate
Dimethyl octylnediol
Dioleth-8 phosphate
Glycereth-7 -26
Glyceryl caprylate, G. dilaurate
Glyceryl caprylate/caprate
Isoeicosane
isopropanolamine
Isosteareth-20
Laneth-5, -15
Laureth-23
Methylated cyclodextrin
Myreth-3
Myreth-3-octanoate
Nonoxynol-10, -12, -14, -40, -50
Octoxynol-11, -40
Oleoamphohydroxypropylsulfonate
Oleth-3, -5, -10, -15, -20, -25, -50
Oleth-20 phosphate
PEG-4, -6, -8, -12, -16, -20, -32, -40
PEG-4 dilaurate
PEG-6 capric/caprylic glycerides
PEG-6 methyl ether
PEG-8 distearate
PEG-12 laurate

PEG-15 castor oil
PEG-18 stearate
PEG-20 glyceryl isostearate, P. g. laurate
PEG-20 glyceryl oleate, P. g. stearate
PEG-20 methyl glucose sesquisteate
PEG-20 sorbitan isostearate
PEG-20 sorbitan triisostearate
PEG-24 hydrogenated lanolin
PEG-25 castor oil
PEG-25 hydrogenated castor oil
PEG-30 castor oil
PEG-30 glyceryl cocoate
PEG-30 glyceryl isostearate
PEG-30 glyceryl laurate
PEG-30 glyceryl oleate
PEG-30 glyceryl stearate
PEG-33 castor oil
PEG-35 castor oil
PEG-36 castor oil
PEG-40 castor oil
PEG-40 glyceryl laurate, P. g. stearate
PEG-40 hydrogenated castor oil
PEG-40 hydrogenated castor oil PCA isostearate
PEG-40 sorbitan diisostearate
PEG-45 palm kernel glycerides
PEG-48 hydrogenated castor oil
PEG-50 castor oil
PEG-50 hydrogenated castor oil
PEG-60 almond glycerides
PEG-60 castor oil
PEG-60 com glycerides
PEG-60 glyceryl isostearate, P. g. stearate
PEG-60 hydrogenated castor oil
PEG-60 lanolin
PEG-70 mango glycerides
PEG-75 lanolin
PEG-75 shea butter glycerides
PEG-75 shorea butter glycerides
PEG-80 hydrogenated castor oil
PEG-80 jojoba acid/alcohol
PEG-80 sorbitan laurate
PEG-100 castor oil
PEG-100 hydrogenated castor oil
PEG-120 jojoba acid/alcohol
PEG-200 trihydroxystearin
Poloxamer 407
Polyglyceryl-3 oleate
Polyglyceryl-6 dioleate
Polyglyceryl-10 decaoleate, P. tetraoleate
Polyisobutyl 20, 60, 80
PPG-2-isodeceth-4, -6, -9, -12

PPG-3 isosteareth-9
PPG-3 isoceteth-20 acetate
PPG-5-ceteth-10 phosphate
PPG-5-ceteth-20
PPG-6-decyltetradeceth-12, -20, -30
PPG-12-PEG-65 lanolin oil
PPG-15 stearyl ether
PPG-18 butyl ether
PPG-24 butyl ether
PPG-26-buteth-26
PPG-33 butyl ether
PPG-33-buteth-45
PPG-40-PEG-60 lanolin oil
PPG-50 cetyl ether
Propylene glycol dicaprylate, dicaprylate/
dicaprate
Ricinoicamide DEA
Ricinoleth-40
Sodium alpha olefin sulfonate
Sodium lauryl sulfate
Sodium methylnaphthalenesulfonate
Trieunanolamine
Trioctanol
Tromethamine

Solvent

Acetic acid
Acetone
Alcohol, A. denat.
Benzophenone
Butoxydiglycol
Butyl acetate
n-Butyl alcohol
Butyl myristate, B. stearate
Butylene glycol
C9-11 isoparaffin
C10-11 isoparaffin
C10-13 isoparaffin
Caprylic alcohol
Castor (Ricinus communis) oil
Cetearyl octanoate
Cetyl stearyl octanoate
Chlorobutanol
Decyl alcohol
Diethylene glycol
Diethylene glycol dibenzoate
Diethyl sebacate
Diisocetyl adipate
Diisopropyl adipate, D. sebacate
Dimethyl phthalate
Dipropylene glycol

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Functions

Dipropylene glycol dibenzoate
Ethoxydiglycol
Ethyl acetate, E. lactate
Ethyl myristate, E. oleate
2-Ethylhexyl isostearate
Glycerin
Glycofuroil
Heptane
Hexyl alcohol
Hexylene glycol
Isobutyl stearate
Isocetyl salicylate
Isodecyl benzoate, I. isononanoate
Isodecyl octanoate, I. oleate
Isododecane
Isocicosane
Isohexadecane
Isopropyl alcohol, I. myristate
Isostearyl stearoyl stearate
Laureth-2 acetate
Methoxydiglycol
Methoxyisopropanol
Methyl alcohol
Methyl propanediol
Methylene chloride
MEK
MIBK
Morpholine
Octyl benzoate, O. isononanoate
Octyl laurate, O. palmitate
Octyldodecyl lactate
Olive oil PEG-6 esters
Peanut oil PEG-6 esters
Pentane

Petroleum distillates
PEG-6 methyl ether
PEG-12
PEG-20 hydrogenated castor oil
PEG-33 castor oil
PEG-50 glyceryl cocoate
Polyglyceryl-2 dioleate
Polyglyceryl-3 diisostearate
Polyoxyethylene glycol dibenzoate
Polypropylene glycol dibenzoate
PPG-2 myristyl ether propionate
PPG-3
PPG-20 lanolin alcohol ether
Propyl alcohol
Propylene carbonate
Propylene glycol
Propylene glycol dibenzoate
Propylene glycol methyl ether
Propylene glycol myristate
Pyridine
Sesame (Sesamum indicum) oil
Stearyl heptanoate
Toluene
Xylene

SPF booster

Borjao sorbilis extract
Isohexadecyl salicylate
Styrene/acrylates copolymer
Titanium dioxide
Yeast (Saccharomyces cerevisiae) extract (Faex)

Stabilizer

Acrylates-VA crosspolymer
Acrylates/ceteth-20 methacrylates copolymer
Acrylates/stearth-20 methacrylate copolymer
Acrylates/vinyl isodecanoate crosspolymer
Alkyldimethylamine oxide
C10 polycarbonyl polyglycol ester
Calcium alginate
Cocamidopropyl dimethylamine lactate
Cocamine oxide
Colloidal silica sols
Cyclodextrin
Disodium EDTA
Gellan gum

Glyceryl diisostearate, G. stearate SE
Glyceryl mono-di-tri-caprylate
Hydrogenated coco-glycerides
Hydrogenated C12-18 triglycerides
Hydrogenated tallow glycerides
Hydrolyzed oat flour
Hydroxyoctacosanyl hydroxystearate
Karaya (Sterculia urens) gum
Laureth-3
Maltitol
Methylated cyclodextrin
Oleamide
PEG-40 stearate
PEG-40/dodecyl glycol copolymer
Perfluoropolyethylisopropyl ether
Polyethylene paste
PPG-5 lanolin wax
PPG-7-buteth-10
PPG-10 cetyl ether phosphate
Propylene carbonate, P. glycol alginate
PVM/MA decadiene crosspolymer
Sodium acrylates/vinyl isodecanoate crosspolymer
Sodium carbomer
Sorbitan laurate
Stearic hydrazide
2,2',4,4'-Tetrahydroxybenzophenone
Tricaprin
Tricaprylin
Trilaurin
Trimyristin
Tripalmitin
Tristearin

Stimulant

Capsicum frutescens extract
Eleuthero ginseng (Acanthopanax senticosus) extract
Guarana (Paullinia cupana) extract
Lactococcus hydrolysate
Methylsilanol elastinate
Methylsilanol hydroxyproline aspartate
TEA-hydroiodide
Tocopheryl nicotinate
Urocanic acid
Yeast (Saccharomyces cerevisiae) extract (Faex)
Zedoary (Curcuma zedoaria) oil
Zinc DNA

Sunscreen

Basil (Basilicum sanrum) oil extract
Basil (Ocimum basilicum) extract
Benzophenone-3 -4
3-Benzylidene camphor
Borjao sorbilis extract
C12-15 alkyl benzoate
Coffee (Coffea arabica) bean extract
Ethyl salicylate
Glyceryl PABA
Homosalate
Hydroquinone-beta-D-glucopyranoside
Isoamyl p-methoxycinnamate
Isopropylbenzyl salicylate
Job's tears (Coix lacryma-jobi) extract
Menthyl anthranilate
Octyl dimethyl PABA, O. methoxycinnamate
Octyl salicylate, O. urazone
Oryzanol
Pansy (Viola tricolor) extract
PEG-25 PABA
Phenylbenzimidazole sulfonic acid
Rice (Oryza sativa) bran oil
TEA-salicylate
Titanium dioxide

Sunscreen UVB

Benzophenone-5
Eclipta alba extract
PEG-25 PABA
Steareth-100
Tridecyl salicylate

Superfating agent

Linoleamide DEA
PEG-20 almond glycerides
PEG-60 lanolin
PEG-75 lanolin

Surfactant

Alkyl dimethyl betaine
Alkyldimethylamine oxide
Ammonium cocoyl sarcosinate
Ammonium C12-15 alkyl sulfate
Ammonium dimethicone copolyol sulfate
Ammonium laureth-5 sulfate
Ammonium laureth-12 sulfate
Ammonium laureth sulfate
Ammonium lauroyl sarcosinate
Ammonium lauryl sulfate, A. I. sulfosuccinate
Ammonium myreth sulfate
Ammonium nonoxynol 4 sulfate
Azelamide MEA
C20-40 alcohol ethoxylate
C30-50 alcohol ethoxylate
C40-60 alcohol ethoxylate
Calcium dodecylbenzene sulfonate
Calcium laurate
Ceteareth-2 phosphate
Ceteareth-5 phosphate
Ceteareth-10 phosphate
Cetoleth-25
Cetyl betaine, C. phosphate
Cocamide MEA ethoxylate
Cocamidopropyl betaine, potassium salt
Cocamidopropyl betaine ammonium salt
Cocamidopropyl hydroxy sultaine
Cocamidopropyl hydroxy sultaine, ammonium salt
Cocamidopropyl hydroxy sultaine, potassium salt
Cocamidopropylamine oxide
Coceth-7 carboxylic acid
Coco-glucoside
Cocoamphodiacetate lauryl-laureth sulfate
Cocoamphodiacetate lauryl sulfate
Cocoamphodiacetate trideceth sulfate
Coco phosphatidyl PG-dimonium chloride
N-Cocoyl-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate
Cocoyl glutamic acid
Cocoyl hydrolyzed soy protein
Cocoyl hydroxyethyl imidazoline
C11-15 pareth-9, -12, -20, -30, -40
C12-13 pareth sulfate
C12-13 pareth-5 carboxylic acid
C12-15 pareth-12
C14-15 pareth-8 carboxylic acid
DEA-oleth-5-phosphate
DEA-oleth-20-phosphate
Deceth-3, -6, -8
Decyltetradeceth-25
Diceteareth-10 phosphoric acid
Dimethicone copolyol
Dimethicone copolyol almondate, D. c. isostearate
Dimethicone copolyol laurate, D. c. olivate
Dimethicone copolyol phthalate
Dimethicone copolyolamine
Dimethicone propyl PG-betaine
Diocryldodeceth-2 lauroyl glutamate
Diocryldodeceth-5 lauroyl glutamate
Diocryldodecyl lauroyl glutamate
Disodium capryloamphodiacetate
Disodium cocoamphodiacetate
Disodium hydrogenated tallow glutamate
Disodium laneth-5 sulfosuccinate
Disodium lauramido MEA-sulfosuccinate
Disodium laureth sulfosuccinate
Disodium oleamido MIPA-sulfosuccinate
Disodium oleamido PEG-2 sulfosuccinate
Disodium oleth-3 sulfosuccinate
Disodium ricinoleamido MEA-sulfosuccinate
Disodium tallamido MEA-sulfosuccinate
Disteareth-2 lauroyl glutamate

Functions

Distearein-5 lauroyl glutamate
 Ethoxylated fatty alcohol
 Ethoxylated glycerol sorbitan saturated fatty acid ester
 Ethoxylated glycerol sorbitan unsaturated fatty acid ester
 Glycereth-25 PCA isostearate
 Glycereth-26 phosphate
 Glyceryl hydroxystearate
 Hydrogenated tallowyl glutamic acid
 Isopropyl hydroxybutyramide dimethicone copolyol
 Lauramidopropyl betaine
 Laureth-1, -2, -3, -4, -7, -12, -16
 Laureth-3 carboxylic acid, L. phosphate
 Laureth-5 carboxylic acid
 Laureth-11 carboxylic acid
 Lauroyl sarcosine
 Lauryl dimethylamine cyclocarboxypropylolate
 Lauryl hydroxyethyl imidazoline
 Linoleamide DEA
 Magnesium laureth-8 sulfate
 Meroxapol 105, 171, 172
 MEA-lauryl sulfate
 Mixed isopropanolamines myristate
 Myreth-7
 Myristoyl sarcosine
 Myristyl alcohol
 Nonoxynol-7, -9, -13, -15
 Nonoxynol-10 carboxylic acid
 Octoxynol-10, -12
 Octyldodeceth-10, -16
 Oleoyl sarcosine
 Oleth-2 phosphate
 Oleth-5 phosphate
 Oleyl betaine
 Oleyl hydroxyethyl imidazoline
 Palmitamine oxide
 Palmityl betaine
 PCA ethyl cocoyl arginate
 PEG-7 hydrogenated castor oil
 PEG-8 caprylic/capric glycerides
 PEG-8 laurate
 PEG-8 stearate
 PEG-15 glyceryl stearate
 PEG-25 glyceryl isostearate
 PEG-27 lanolin
 PEG-30 lanolin
 PEG-40 castor oil
 PEG-40 glyceryl stearate
 PEG-40 jojoba oil, P. lanolin
 PEG-60 glyceryl isostearate, P. g. stearate

PEG-80 jojoba oil, P. sorbitan laurate
 PEG-120 jojoba oil
 Pentasodium triphosphate
 Poloxamer 101, 122
 Polyglyceryl-2 dioleate
 Polysiloxane-polyether copolymer
 Potassium cocoyl glycinate
 Potassium cocoyl hydrolyzed collagen
 Potassium C9-15 phosphate ester
 Potassium lauroyl hydrolyzed collagen
 Potassium lauryl sulfate
 Potassium myristoyl hydrolyzed collagen
 Potassium oleoyl hydrolyzed collagen
 Potassium palmitate
 Potassium undecylenoyl hydrolyzed collagen
 PPG-2-isodeceth-4 -6 -9 -12
 PPG-6 C12-18 pareth-11
 Protein hydrolysates
 Quaternium-80
 Quillaja saponaria extract
 Raffinose laurate, R. myristate, R. oleate
 Raffinose palmitate, R. stearate
 Ricinoleamidopropyl betaine
 Silicone quaternium-1, -8, -9
 Sodium alpha olefin sulfonate
 Sodium cocoamphoacetate
 Sodium cocoyl hydrolyzed wheat protein
 Sodium cocoyl isethionate
 Sodium C12-13 sulfate
 Sodium C12-14 pareth-2 sulfate
 Sodium C12-15 pareth-3 sulfonate
 Sodium C12-15 pareth-7 carboxylate
 Sodium C12-15 pareth-7 sulfonate
 Sodium C12-15 pareth-8 carboxylate
 Sodium C12-15 pareth-15 sulfonate
 Sodium C12-18 alkyl sulfate
 Sodium C13-17 alkane sulfonate
 Sodium C14-16 olefin sulfonate
 Sodium cetearyl sulfate
 Sodium cetyl oleyl sulfate
 Sodium coco-tallow sulfate
 Sodium cocoyl glutamate
 Sodium cocoyl hydrolyzed collagen
 Sodium cocoyl hydrolyzed soy protein
 Sodium cocoyl sarcosinate
 Sodium dimethicone copolyol acetyl methylaurate
 Sodium hydrogenated tallow glutamate
 Sodium isodecyl sulfate
 Sodium laureth-5 carboxylate
 Sodium laureth-11 carboxylate
 Sodium laureth-13-carboxylate
 Sodium laureth sulfate
 Sodium lauroamphoacetate

Sodium lauroyl glutamate
 Sodium lauroyl hydrolyzed collagen
 Sodium lauroyl sarcosinate, S. L. laurate
 Sodium magnesium laureth sulfate
 Sodium metnyl cocoyl laurate
 Sodium methyl oleoyl laurate
 Sodium myristoyl glutamate
 Sodium myristoyl hydrolyzed collagen
 Sodium myristoyl sarcosinate
 Sodium myristyl sulfate
 Sodium nonoxynol-6 phosphate
 Sodium octoxynol-2 ethane sulfonate
 Sodium octyl sulfate
 Sodium oleoyl hydrolyzed collagen
 Sodium stearoyl hydrolyzed collagen
 Sodium trideceth sulfate
 Sodium undecylenoyl hydrolyzed collagen
 Sodium/TEA-lauroyl hydrolyzed collagen
 Sodium/TEA-lauroyl hydrolyzed keratin
 Sorbitan isostearate
 Stearoyl sarcosine
 Sulfated castor oil
 TEA-cocoyl glutamate
 TEA-cocoyl hydrolyzed collagen
 TEA-cocoyl hydrolyzed soy protein
 TEA-C12-15 alkyl sulfate
 TEA-hydrogenated tallow glutamate
 TEA-lauroyl glutamate
 TEA-lauroyl keratin amino acids
 TEA-lauroyl sarcosinate
 TEA-lauryl sulfate
 TEA-myristoyl hydrolyzed collagen
 Tocophereth-5 -10 -18 -20 -30 -50 -70
 Trideceth-7 carboxylic acid
 Trideceth-9
 Trideceth-19-carboxylic acid
 Tridecyl ethoxylate
 Triethanolamine C10-14 sulfate
 Tri-lauryl phosphate
 Wheat germamidopropyl betaine
 Yucca vera extract

Suspending agent

Acrylates/ceteth-20 methacrylates copolymer
 Acrylates/steareth-20 methacrylate copolymer
 Algin
 Bentonite
 C10 polycarbamyl polyglycol ester
 Calcium alginate
 Carbomer, C. 934
 Carrageenan (Chondrus crispus)
 Cellulose gum
 Cetyl hydroxyethylcellulose

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Functions

Dihydrogenated tallow phthalic acid amide
 Diacetyl phthalic acid amide
 Guar (Cyanopsis tetragonoloba) gum
 Hectonite
 Hydroxypropylcellulose
 Isobutylene/MA copolymer
 Magnesium aluminum silicate
 Methylcellulose
 Pentasodium triphosphate
 Polyethylene, P. micronized
 Propylene glycol alginate
 Quaternium-18 bentonite
 Quaternium-18 hectonite
 Sodium magnesium silicate
 Sodium polyphthalenesulfonate
 Stearalkonium bentonite, S. hectonite
 Steareth-10 allyl ether/acrylates copolymer
 Tragacanth (Astragalus gummifer) gum
 Tribehenin
 Trihydroxystearin
 Trimonium magnesium aluminum silicate
 Xanthan gum

Sweetener

Calcium saccharin
 Fructose
 Glycyrrhizic acid
 Glycyrrhizic acid
 Glycyrrhizin, ammoniated
 Hydrolyzed corn starch
 Lactose
 Maltitol
 Mannitol
 Saccharin
 Sodium saccharin
 Sorbitol
 Sucrose

Tanning accelerator

Acetyl tyrosine
 Carrot (Daucus carota) extract
 Copper acetyl tyrosinate methylsilanol
 Dihydroxyacetone
 Disodium malyl tyrosinate
 Eclipta alba extract in white emulsion
 Glucose tyrosinate

Thickener

Acrylate-MA crosspolymer
 Acrylate/C10-C30 alkyl acrylate crosspolymer
 Acrylate/ceteth-20 itaconate copolymer
 Acrylate/ceteth-20 methacrylates copolymer
 Acrylate/steareth-20 itaconate copolymer
 Acrylate/steareth-20 methacrylate copolymer
 Acrylate/steareth-30 acrylate copolymer
 Acrylate/vinyl isodecanoate crosspolymer
 Acrylic acid/acrylonitrile copolymer
 Algin
 Aluminum/magnesium hydroxide stearate
 Ammonium acrylates/acrylonitrile copolymer
 Ammonium alginate
 Arachidyl alcohol
 Behenic acid
 Behenyl alcohol, B. behenate
 Bentonite
 C10 poly(carbamyl) polyglycol ester
 C12-15 alcohols
 C12-16 alcohols
 C18-36 acid

Calcium alginate
 Calcium carrageenan
 Caprylic alcohol
 Carbomer
 Carboxymethyl hydroxyethylcellulose
 Carrageenan (Chondrus crispus)
 Cellulose, C. gum
 Cetaryl alcohol, C. behenate
 Cetaryl octanoate, C. stearate
 Cetostearyl stearate
 Cetyl alcohol
 Cetyl hydroxyethylcellulose
 Cetyl myristate, C. palmitate
 Cocamide
 Cocamide MEA, C. MIPA
 Cocamidopropylamine oxide
 Coco-betaine
 Coco-rapeseedate
 Coco/oleamidopropyl betaine
 Cocoyl amido hydroxy sulfo betaine
 Cocoyl monoethanolamide ethoxylate
 Colloidal silica sols
 DEA-hydrolyzed lecithin
 DEA-linoleate
 DEA-oleth-3 phosphate
 DEA-oleth-10 phosphate
 Decyl alcohol
 Dextran
 Dextrin
 Dilaureth-10 phosphate
 Dioleth-8 phosphate
 DNIHF
 Ethoxylated fatty alcohol
 Gellan gum
 Glyceryl behenate, G. stearate
 Glyceryl polymethacrylate
 Guar (Cyanopsis tetragonoloba) gum
 Guar hydroxypropyltrimonium chloride
 Hectonite
 Hexyl alcohol
 Hydrated silica
 Hydrogenated rapeseed oil
 Hydrogenated starch hydrolysate
 Hydrogenated talloweth-60 myristyl glycol
 Hydrolyzed oat flour
 Hydrolyzed transgenic collagen
 Hydroxyethylcellulose
 Hydroxypropyl chitosan
 Hydroxypropyl guar
 Hydroxypropyl methylcellulose
 Hydroxypropylcellulose
 Isoceteth-10
 Isostearamide DEA
 Isostearamidopropylamine oxide
 Isostearamphopropionate
 Jaxca wax
 Keratin (Sterculia urens) gum
 Lactamide DEA, L. MEA, L. MIPA
 Lactamidopropyl betaine
 Lacteth-10
 Lacteth-linoleic DEA
 Lacteth-linoleyl diethanolamide
 Lacteth-myristoyl diethanolamide
 Lacteth alcohol, L. betaine
 Lactamide DEA, L. MEA
 Lactic acid
 Lactic acid
 Lactone acid
 Lactone acid
 Lactone bean (Ceratonia siliqua) gum
 Magnesium aluminum silicate

MDM hydantoin
 Methylcellulose
 Monomylonite
 Myristamide DEA, M. MEA
 Myristamine oxide
 Myristyl alcohol
 Octacosanyl stearate
 Oleamide, O. DEA, O. MEA
 Palmitamide MEA
 Pectin
 PEG-2 laurate
 PEG-3 distearate, P. lauramide
 PEG-3 lauramine oxide
 PEG-4 diisostearate, P. oleamide
 PEG-5M
 PEG-6 beeswax
 PEG-7 hydrogenated castor oil
 PEG-8
 PEG-8 dioleate, P. distearate
 PEG-8 stearate
 PEG-9M
 PEG-12 beeswax
 PEG-18 glyceryl oleate/cocotate
 PEG-23M
 PEG-28 glyceryl tallowate
 PEG-40 jojoba oil
 PEG-45M
 PEG-50 tallow amide
 PEG-55 propylene glycol oleate
 PEG-75 stearate
 PEG-90M
 PEG-100 stearate
 PEG-120 methyl glucose dioleate
 PEG-150 distearate
 PEG-150 pentaerythrityl tetrastearate
 PEG-160M
 PEG-200 glyceryl stearate
 PEG-200 glyceryl tallowate
 Pentaerythrityl tetrabenenate
 Pentaerythrityl tetrastearate
 Poloxamer 105, 124, 185, 237, 238, 338, 407
 Polyacrylic acid
 Polysorbate 20
 Potassium alginate, P. chloride
 Potassium oleate, P. stearate
 PPG-5-ceteth-10 phosphate
 Propylene glycol stearate
 PVM/MA decadiene crosspolymer
 PVP
 Quaternium-18 bentonite
 Quaternium-18 hectonite
 Rapeseed oil, ethoxylated high erucic acid
 Ricinoleamide MEA
 Sesamide DEA
 Sodium acrylates/vinyl isodecanoate crosspolymer
 Sodium carbomer, S. carrageenan
 Sodium ceteth-13-carboxylate
 Sodium chloride
 Sodium magnesium silicate, S. stearate
 Sorbitan sesquiosseate, S. tristearate
 Soyamide DEA
 Soyamidopropyl betaine
 Starch polyacrylonitrile copolymer-potassium salt
 Starch polyacrylonitrile copolymer-sodium salt
 Stearalkonium bentonite, S. hectonite
 Stearamide
 Stearamide DEA, S. MEA, S. MEA-stearate
 Stearamidopropyl dimethylamine lactate
 Stearamine oxide

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Functions

Steareth-10 allyl ether/acrylates copolymer
 Stearic acid
 Stearyl alcohol
 Synthetic beeswax
 Tallowamide MEA
 TEA-acrylates/acrylonitril copolymer
 Tragacanth (*Astragalus gummifer*) gum
 Tribenoin
 Trihydroxystearin
 Trimethylamine magnesium aluminum silicate
 Wheat germamide DEA
 Wheat germamidopropyl betaine
 Xanthan gum

Thixotrope

Bentonite
 Hectorite
 Sodium magnesium silicate
 Stearalkonium bentonite

Toner

Althea officinalis extract
 Clover (*Trifolium pratense*) extract
 Dog rose (*Rosa canina*) hips extract
 Ginseng (*Panax ginseng*) extract
 Horsetail extract
 Lemon bioflavonoids extract
 Meadowsweet (*Spiraea ulmaria*) extract
 Nettle (*Urtica dioica*) extract
 Rose (*Rosa multiflora*) extract
 Rosemary (*Rosmarinus officinalis*) extract

UVA absorber

Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12
 Butyl methoxydibenzoylmethane
 Corallina officinalis
 Isopropyl dibenzoylmethane
 Menthyl anthranilate
 2,2',4,4'-Tetrahydroxybenzophenone
 Titanium dioxide
 Zinc oxide

UVB absorber

Argania spinosa oil
 Benzophenone-1, -2, -3, -4, -6, -8, -9, -11
 Corallina officinalis
 DEA-methoxycinnamate
 Drometrizole
 Ethyl dihydroxypropyl PABA
 Etoctylene
 Homosalate
 Isoamyl p-methoxycinnamate
 Isopropyl methoxycinnamate
 Isopropylbenzyl salicylate
 4-Methylbenzylidene camphor
 Octocrylene
 Octrizole
 Octyl dimethyl PABA
 Octyl methoxycinnamate
 Octyl salicylate, O. triazone
 PABA
 PEG-25 PABA
 Phenylbenzimidazole sulfonic acid
 Shea butter, ethoxylated
 TEA-salicylate
 Titanium dioxide
 TriPABA panthenol
 Zinc oxide

Vegetable oil

Apricot (*Prunus armeniaca*) kernel oil
 Avocado (*Persea gratissima*) oil
 Baobab oil
 Calendula officinalis oil
 Chaulmoogra (*Taraktogenos kurzii*) oil
 Coconut (*Cocos nucifera*) oil
 Corn (*Zea mays*) oil
 Cottonseed (*Gossypium*) oil

Gold of pleasure oil
 Grape (*Vitis vinifera*) seed oil
 Hazel (*Corylus avellana*) nut oil
 Hybrid sunflower (*Helianthus annuus*) oil
 Hydrogenated coconut oil
 Hydrogenated cottonseed oil
 Hydrogenated vegetable oil
 Jojoba (*Buxus chinensis*) oil
 Kukui (*Aleurites moluccana*) nut oil
 Macadamia ternifolia nut oil
 Meadowfoam (*Limnanthes alba*) seed oil
 Mexican poppy oil
 Palm (*Elaeis guineensis*) kernel oil
 Partially hydrogenated soybean oil
 Peach (*Prunus persica*) kernel oil
 Peanut (*Arachis hypogaea*) oil
 Pecan (*Carya illinoensis*) oil
 Pumpkin (*Cucurbita pepo*) seed oil
 Quinoa (*Chenopodium quinoa*) oil
 Rapeseed (*Brassica campestris*) oil
 Rice (*Oryza sativa*) bran oil
 Safflower (*Carthamus tinctorius*) oil
 Seabuckhorn oil
 Sesame (*Sesamum indicum*) oil
 Sisymbrium irio oil
 Soybean (*Glycine soja*) oil
 Sunflower (*Helianthus annuus*) seed oil
 Walnut (*Juglans regia*) oil
 Wheat (*Triticum vulgare*) germ oil
 Wild borage oil

Vitamin

Aesculus chinensis extract
 Ascorbic acid
 Ascorbic acid polypeptide
 Ascorbyl palmitate
 Biotin
 Calcium pantothenate
 Cholecalciferol
 Cyanocobalamin
 Eclipta alba extract
 Emblica officinalis extract
 Equisetum arvense extract
 Ergocalciferol
 Esculin
 Ethyl linoleate
 Folic acid
 Laminaria japonica extract
 Marsilea minuta extract
 Melaleuca bracteata extract
 Menadione
 Nasturtium sinensis extract
 Nelumbium speciosum extract
 Niacin
 Niacinamide, N. ascorbate
 Nicotinamide
 Nicotinic acid
 Ocimum basilicum extract
 Panthenyl triacetate
 Pantothenic acid
 Phytonadione
 Pyridoxine HCl
 Retinol
 Retinyl acetate, R. palmitate
 Retinyl palmitate polypeptide
 Retinyl propionate
 Riboflavin tetraacetate
 Sodium ascorbate
 Thiamine HCl
 Tocopherol
 Tocopheryl acetate, T. succinate

Wax

Bayberry (*Myrica cerifera*) wax
 Behenoxymethicone
 C16-18 alkyl methicone
 Candelilla (*Euphorbia cerifera*) wax
 Carnauba (*Copernicia cerifera*) wax

Ceresin
 Cetyl dimethicone, C. isooctanoate
 Dialkyldimethylpolysiloxane
 Dimethiconol hydroxystearate
 Dimethiconol stearate
 Hydrogenated castor oil
 Hydrogenated cottonseed oil
 Hydrogenated jojoba oil, H. j. wax
 Hydrogenated palm kernel oil
 Hydrogenated rapeseed oil
 Hydrogenated rice bran wax
 Hydrogenated vegetable oil
 Isooctadecyl isononanoate
 Japan (*Rhus succedanea*) wax
 Jojoba esters
 Montan (*Montan cera*) wax
 Ouricury wax
 Ozokerite
 Polyglyceryl-3 beeswax
 Spermaceti
 Stearoxymethicone/dimethicone copolymer
 Stearoxymethylsilane
 Synthetic candelilla wax
 Synthetic carnauba

Wetting agent

Benzalkonium chloride
 Benzethonium chloride
 Cetalkonium chloride
 Cetareth-20
 Ceteth-20
 Cetyl pyridinium chloride
 Cocoamphodipropionic acid
 Decaglycerol monodiolate
 Deceth-9
 Dihydroabietyl methacrylate
 Dimethicone copolyol methyl ether
 Dimethicone copolyol phthalate
 Dioctyl sodium sulfosuccinate
 Ethyl hydroxymethyl oleyl oxazoline
 Hydroxylated milk glycerides
 Isolaureth-6
 Lanolin acid
 Lauryl pyrrolidone
 Lecithin
 Methyl hydrogenated rosinat
 Methyl rosinat
 Nonyl nonoxynol-5
 Octoxynol-8, 70
 Oleth-15
 Oleth-20 phosphate
 PEG-9 castor oil
 PEG-15 castor oil
 PEG-20 glyceryl stearate
 PEG-20 sorbitan trisostearate
 PEG-45 palm kernel glycerides
 PEG-60 almond glycerides, P. corn glycerides
 PEG-60 shea butter glycerides
 PEG-70 mango glycerides
 PEG-75 shorea butter glycerides
 PEG-80 sorbitan laurate
 Poloxamer 123, 181, 182, 184, 235, 334
 Polyether trisiloxane
 Polyglyceryl-3 oleate
 Polyglyceryl-6 dioleate
 Polyglyceryl-10 tetraoleate
 Polysorbate 60, 80
 PPG-2-isodeceth-4, -6, -9, -12
 PPG-10 lanolin alcohol ether
 Propylene glycol
 Sodium butoxyethoxy acetate
 Sodium capryloamphohydroxypropylsulfonate
 Sodium decyl diphenyl ether sulfonate
 Sodium dodecylphenyl ether sulfonate
 Sodium lauryl sulfate
 Sulfated castor oil
 Trisocetyl citrate
 Trisostearin PEG-6 esters
 Yucca vera extract

Claims:

1. A cosmetic composition, comprising:

a cosmetically acceptable carrier, comprising a reverse thermal viscifying polymer network comprising at least one poloxamer component randomly bonded to at least one poly(acrylic acid) component said polymer network capable of aggregation
5 in response to a change in temperature; and

a cosmetically active agent which imparts a preselected cosmetic effect, said carrier and said agent disposed within an aqueous-based medium.

2. A cosmetic composition for topical application, comprising:

10 a cosmetically acceptable carrier, comprising a reverse thermal viscifying polymer network comprising at least one poloxamer component capable of aggregation in response to a change in temperature randomly bonded to at least one poly(acrylic acid) component; and

15 a cosmetically active agent selected to treat imperfections or disorders of the skin. said carrier and said agent disposed within an aqueous-based medium.

3. The cosmetic composition of claim 1, wherein the cosmetic composition is a shampoo and the cosmetically active agent comprises a cleansing surfactant.

20 4. The cosmetic composition of claim 1, wherein the cosmetic composition is a moisturizer and the cosmetically active agent comprises a moisturizer.

25 5. The cosmetic composition of claim 1, wherein the cosmetic composition is a sunscreen and the cosmetically active agent comprises a uv-absorbing agent.

6. The cosmetic composition of claim 1, wherein the cosmetic composition is an acne cream and the cosmetically active agent comprises an antiacne agent.

5 7. The cosmetic composition of claim 1, wherein the cosmetic composition is a hair straightener and the cosmetic agent comprises a base for increasing the pH.

10 8. The cosmetic composition of claim 1, wherein the cosmetic composition is a sunless tanning lotion and the cosmetically active agent comprises skin tinting agent.

15 9. The cosmetic composition of claim 1, wherein the cosmetic composition is an antiperspirant and the cosmetically active agent comprises aluminum chlorhydrate.

20 10. The cosmetic composition of claim 1, wherein the cosmetic composition is a shaving cream and the cosmetically active agent comprises an emollient and a foaming surfactant.

11. The cosmetic composition of claim 1, wherein the cosmetic composition is a face cosmetic and the cosmetically active agent comprises a pigment.

25 12. The cosmetic composition of claim 1 or 2, wherein the cosmetic agent comprises a hydrophobic material, wherein the cosmetically acceptable carrier stabilizes the hydrophobic material in the aqueous medium.

13. The cosmetic composition of claim 2, wherein said cosmetic agent selected to treat imperfections or disorders of the skin is selected from the group consisting of acidulents, antiacne agents, anti-aging agents, anti-inflammatories, anti-irritants, antioxidants, depilatories, detergents, disinfectants, emollients, exfoliants, humectants, lubricants, moisturizers, skin conditioners, skin protectants, skin lightening agents, skin soothing agents, sunscreens, tanning accelerators and mixtures thereof.

14. The composition of claim 4, wherein said composition further comprises a cosmetic agent selected from the group consisting of humectants and emollients.

15. The composition of claim 1 or 2, further comprising one or more additives selected from the group consisting of preservatives, abrasives, acidulents, antiacne agents, anti-aging agents, antibacterials, anticaking, anticaries agents, anticellulites, antidandruff, antifungal, anti-inflammatories, anti-irritants, antimicrobials, antioxidants, astringents, antiperspirants, antiseptics, antistatic agents, antringents, binders, buffers, additional carriers, chelators, cell stimulants, cleansing agents, conditioners, deodorants, depilatories, detergents, dispersants, emollients, emulsifiers, enzymes, essential oils, exfoliants, fibers, film forming agents, fixatives, foaming agents, foam stabilizers, foam boosters, fungicides, gellants, glosser, hair conditioner, hair set resins, hair sheen agents, hair waving agents, humectants, lubricants, moisture barrier agents, moisturizers, ointment bases, opacifier, plasticizer, polish, polymers, powders, propellant, protein, refatting agents, sequestrant, silicones, skin calming agents, skin cleansers, skin conditioners, skin healing, skin lightening agents, skin protectants, skin smoothing agents, skin softening agents, skin soothing agents, stabilizers, sunscreen agents, surfactants, suspending agents, tanning accelerators, thickeners, vitamins, waxes, wetting agents, liquefiers, colors, flavors and/or fragrances

16. The composition of claim 1, wherein the cosmetic composition takes a form selected from the group consisting of lotions, creams, sticks, roll-on formulations, mousses, sprays, aerosols, pad-applied formulations and masks.

5 17. The composition of claim 1, wherein the viscosification occurs at a temperature in the range of about 27 to 40°C.

18. The composition of claim 1, wherein the viscosification occurs at a temperature in the range of about 30 to 37°C.

10 19. The composition of claim 1, wherein said composition is formulated as a product selected from the group consisting of baby products, baby shampoos, lotions, powders and creams; bath preparations, bath oils, tablets and salts, bubble baths, bath fragrances bath capsules; eye makeup preparations, eyebrow pencil,
15 eyeliner, eye shadow, eye lotion, eye makeup remover, mascara; fragrance preparations, colognes, toilet waters, powders and sachets; noncoloring hair preparations, hair conditioner, hair spray, hair straighteners, permanent waves, rinses, shampoos, tonics, dressings and other grooming aids; color cosmetics; hair coloring preparations, hair dye, hair tints, hair color sprays, hair lighteners and hair bleaches;
20 makeup preparations, face powders, foundations, leg and body paints, lipstick makeup bases, rouges and makeup fixatives; manicuring preparations, basecoats, undercoats, cuticle softeners, nail creams, nail extenders, nail polish and enamel, and remover; oral hygiene products, dentrifices, mouthwashes; personal cleanliness, bath soaps, detergents, deodorants, douches and feminine hygiene product; shaving preparations,
25 aftershave lotion, beard softeners, men's talcum, shaving cream, shaving soap, preshave lotions; skin care preparations, skin cleansing preparations, skin antiseptics, depilatories, face and neck cleansers, body and hand cleansers, foot powders; moisturizers, night preparations, paste masks, skin fresheners; and suntan preparations, suntan creams, gels and lotions, and indoor tanning preparations.

20. The cosmetic composition of claim 1 or 2, wherein the poloxamer component is present in an amount in the range of about 0.01 to 20 wt% and the poly(acrylic acid component) is present in the amount of about 0.01 to 20 wt%.

5 21. The cosmetic composition of claim 1, wherein the polymer network comprises a plurality of poloxamers.

10 22. The cosmetic composition of claim 1, wherein the polymer network comprises a plurality of poloxamer components randomly bonded to a poly(acrylic acid) backbone.

15 23. The cosmetic composition of claim 1, wherein the reversibly viscosifying polymer composition comprises a plurality of poly(acrylic acid) components randomly bonded to a poloxamer component.

24. The cosmetic composition of claim 1, wherein the aqueous-based medium is selected from the group consisting of water, salt solutions and water with water-miscible organic compound(s).

20 25. The cosmetic composition of claim 1, further comprising an additive selected to increase transition temperature and increase viscosity of the reversible viscosifying polymer network.

25 26. The cosmetic composition of claim 1, further comprising an additive selected to increase transition temperature and decrease viscosity of the reversible viscosifying polymer network.

27. The cosmetic composition of claim 1, further comprising an additive selected to increase transition temperature without affecting viscosity of the reversible viscosifying polymer network..

5 28. The cosmetic composition of claim 1, further comprising an additive selected to decrease transition temperature and increase viscosity of the reversible viscosifying polymer network.

10 29. The cosmetic composition of claim 1, further comprising an additive selected to decrease transition temperature and decrease viscosity of the reversible viscosifying polymer network.

15 30. The cosmetic composition of claim 1, further comprising an additive selected to decrease transition temperature without affecting viscosity of the reversible viscosifying polymer network.

20 31. The cosmetic composition of claim 1, further comprising an additive selected to increase viscosity without affecting transition temperature of the reversible viscosifying polymer network.

32. The cosmetic composition of claim 1, further comprising an additive selected to decrease viscosity without affecting transition temperature of the reversible viscosifying polymer network.

25 33. The cosmetic composition of claim 1 or 2, characterized in that the gel remains translucent to light before and after response to the environmental stimulus.

34. The cosmetic composition of claim 1, wherein the poly(acrylic acid) is branched.

35. Method of making an cosmetic composition, comprising:

5 dissolving a poloxamer capable of aggregation in response to a change in temperature in acrylic acid monomer;

initiating polymerization of the monomer to form a poly(acrylic acid) randomly bonded to the poloxamer, so as to form a reversibly viscosifying polymer composition;

10 mixing the reversibly gelling polymer compositions with a cosmetic agent which imparts a desired cosmetic effect to the composition.

36. The method of claim 36, wherein a polymerization initiator is selected to provide the polymer network having a selected temperature of viscosification.

15

37. The method of claim 36, wherein one or more poloxamers are added.

38. The cosmetic composition of claim 1, wherein the reversibly viscosifying polymer network is present in an amount in the range of 0.01% 10%.

20

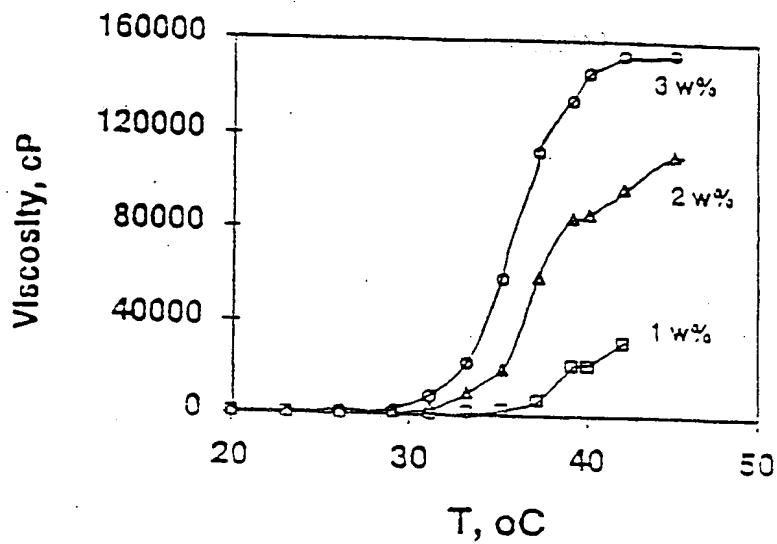


Figure 1.

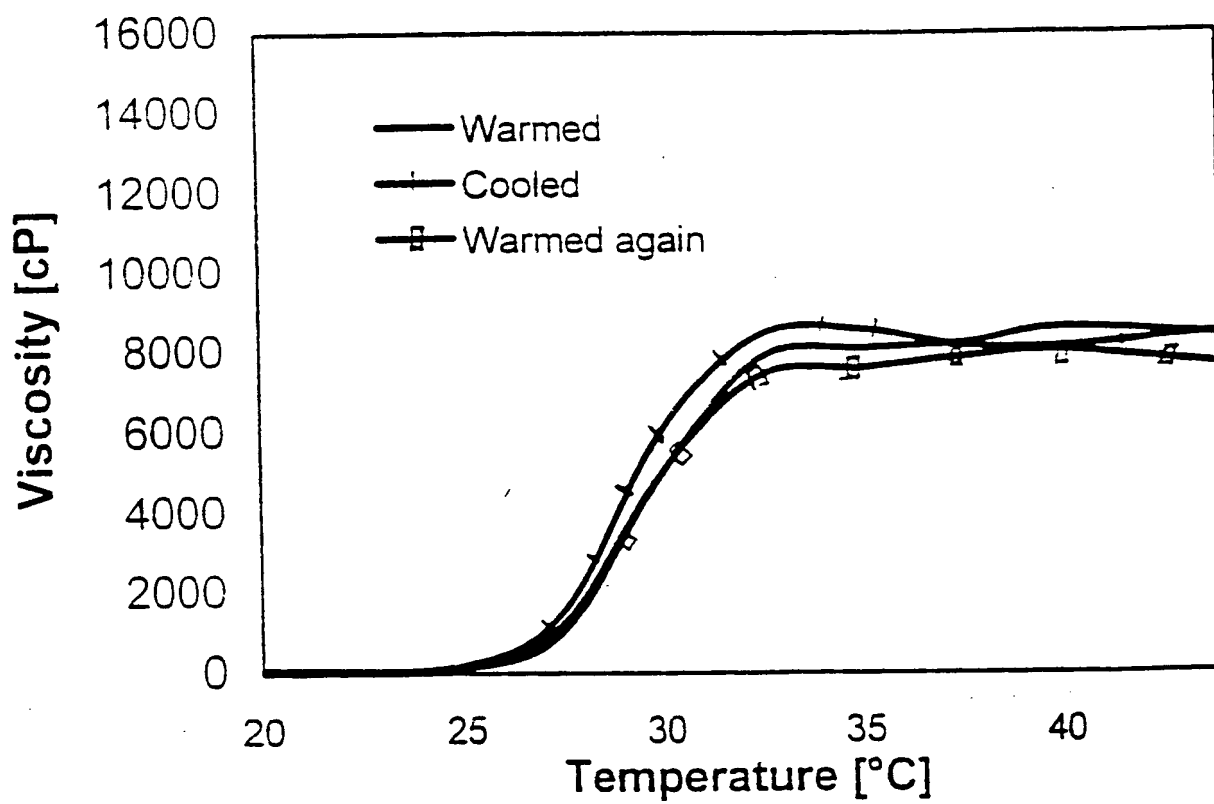


Figure 2

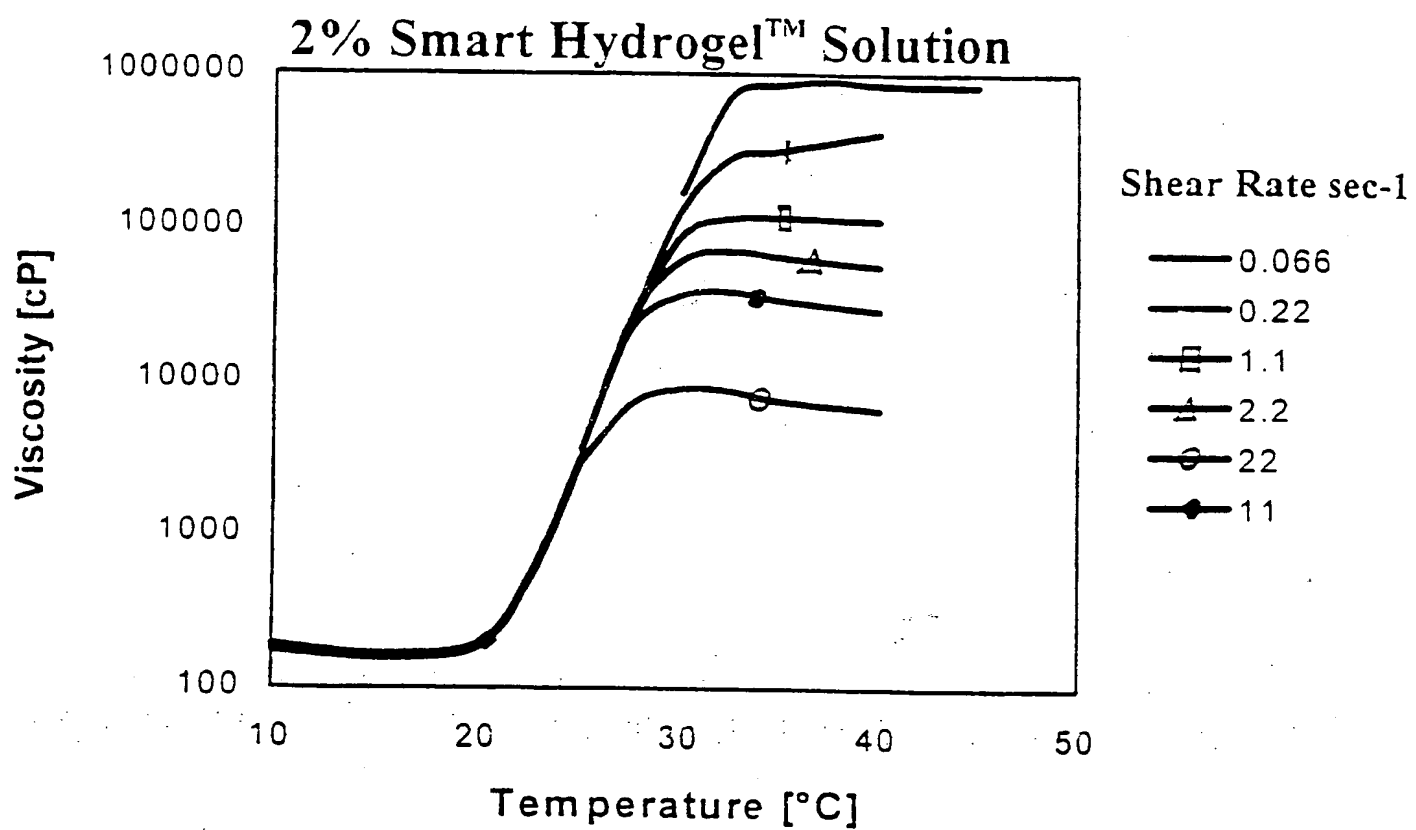


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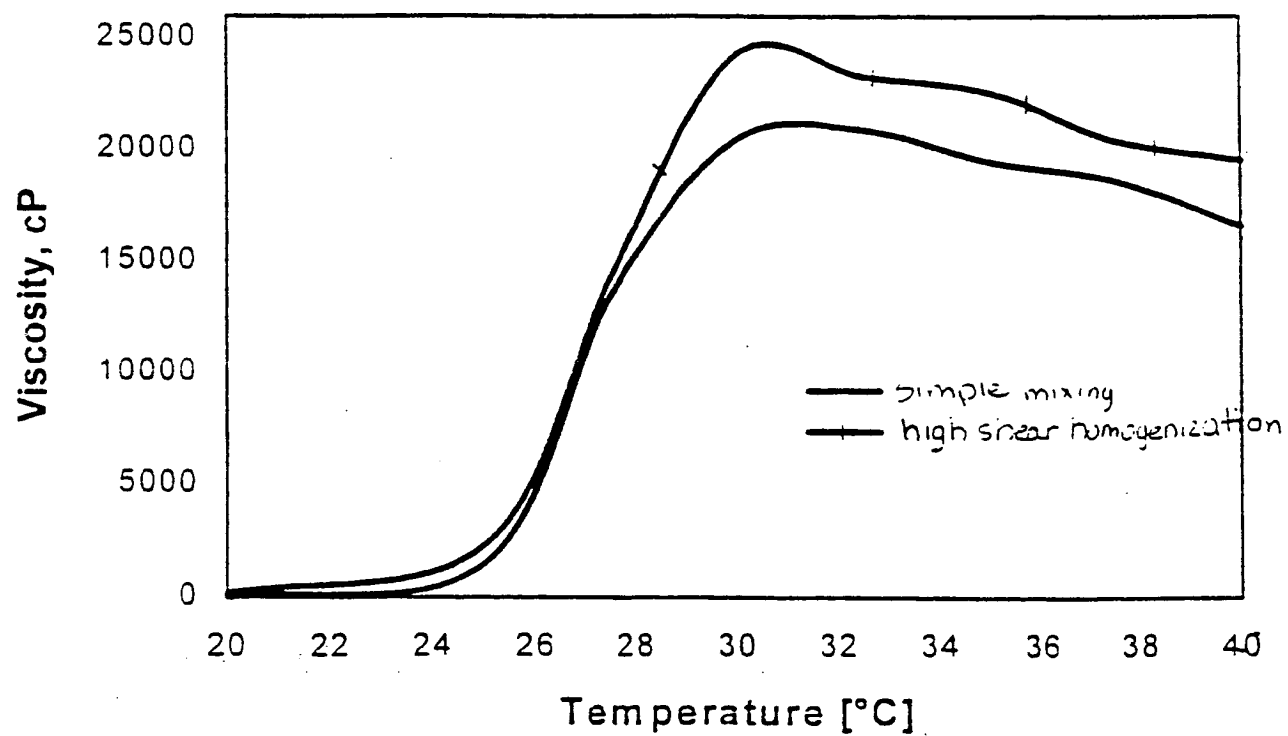


Figure 4

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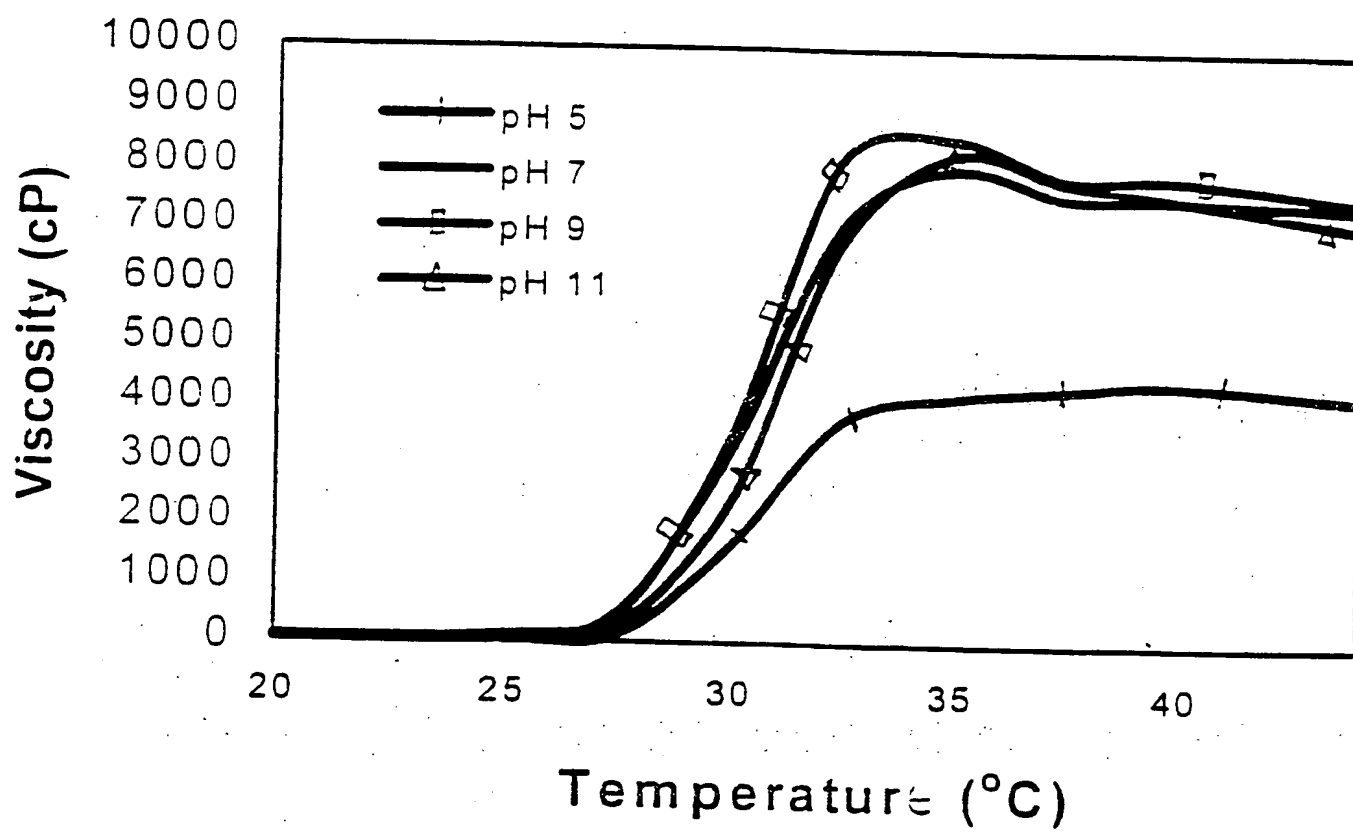


Figure 5

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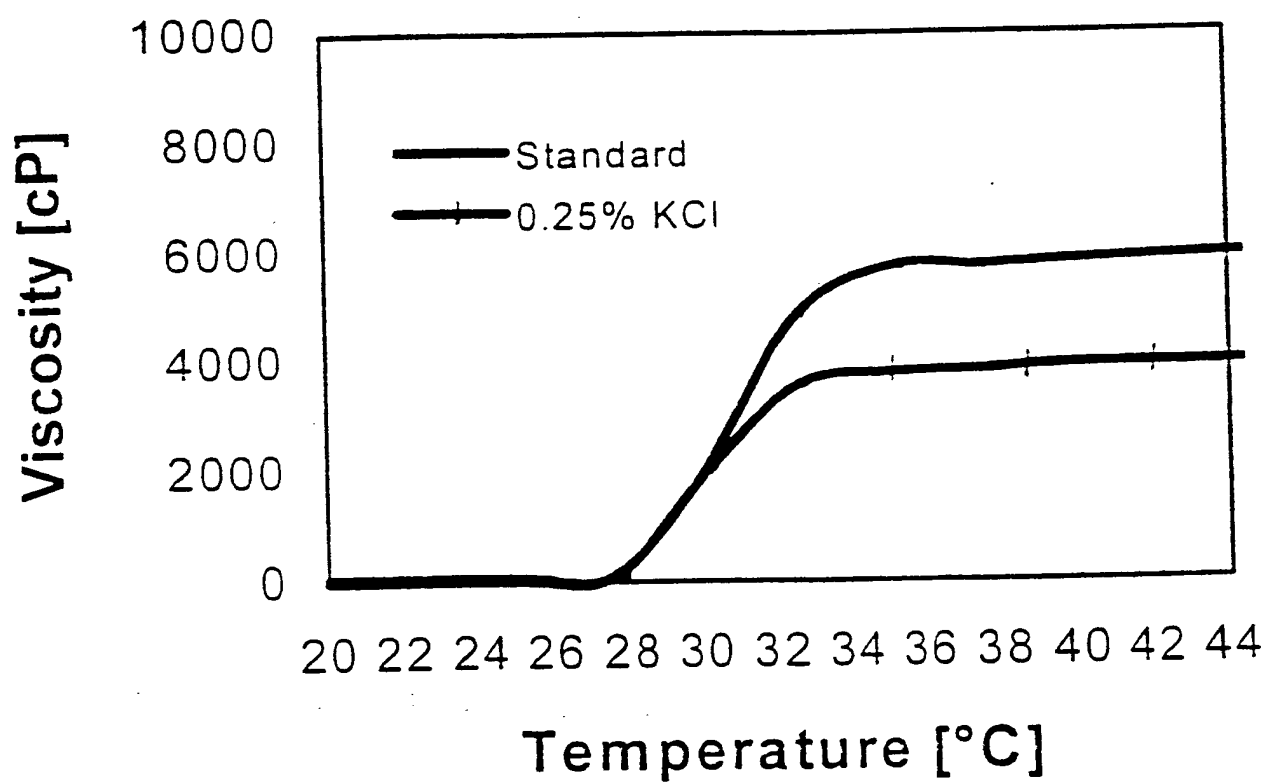


Figure 6

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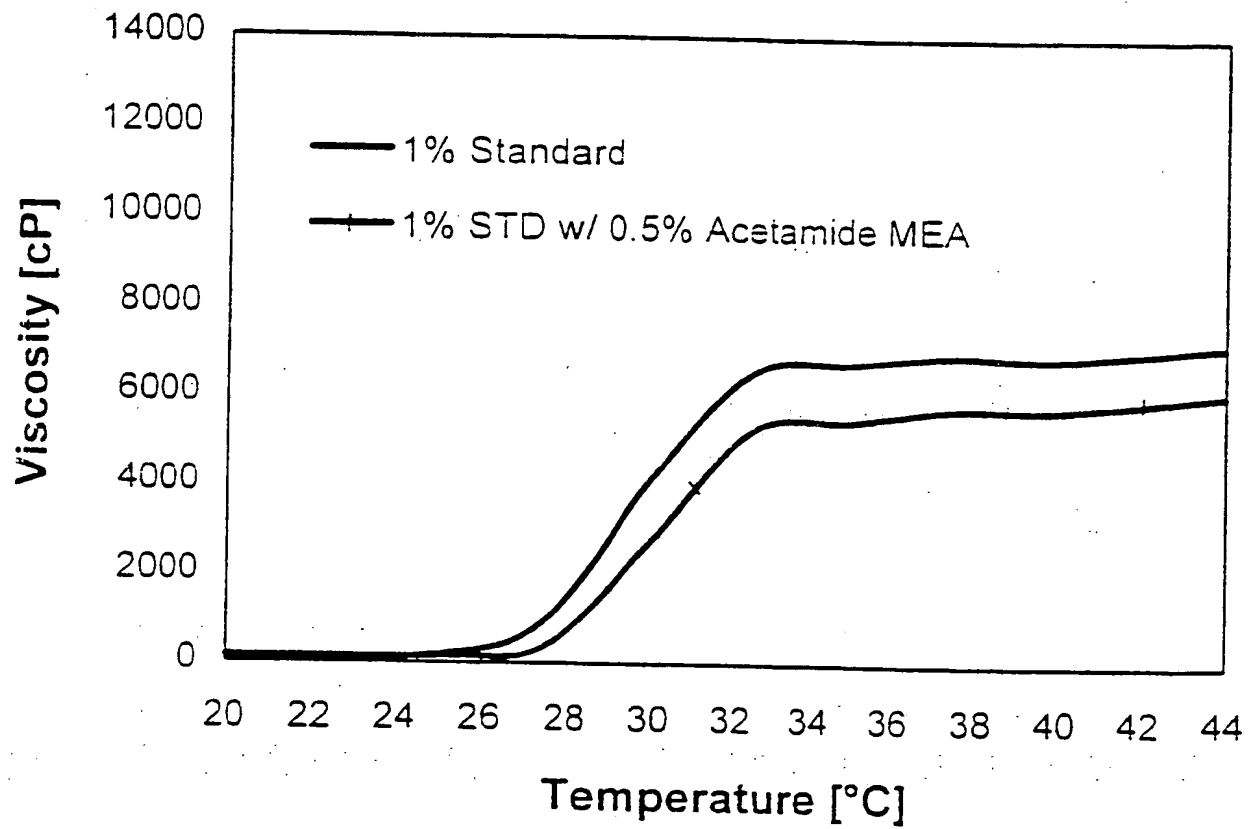


Figure 7

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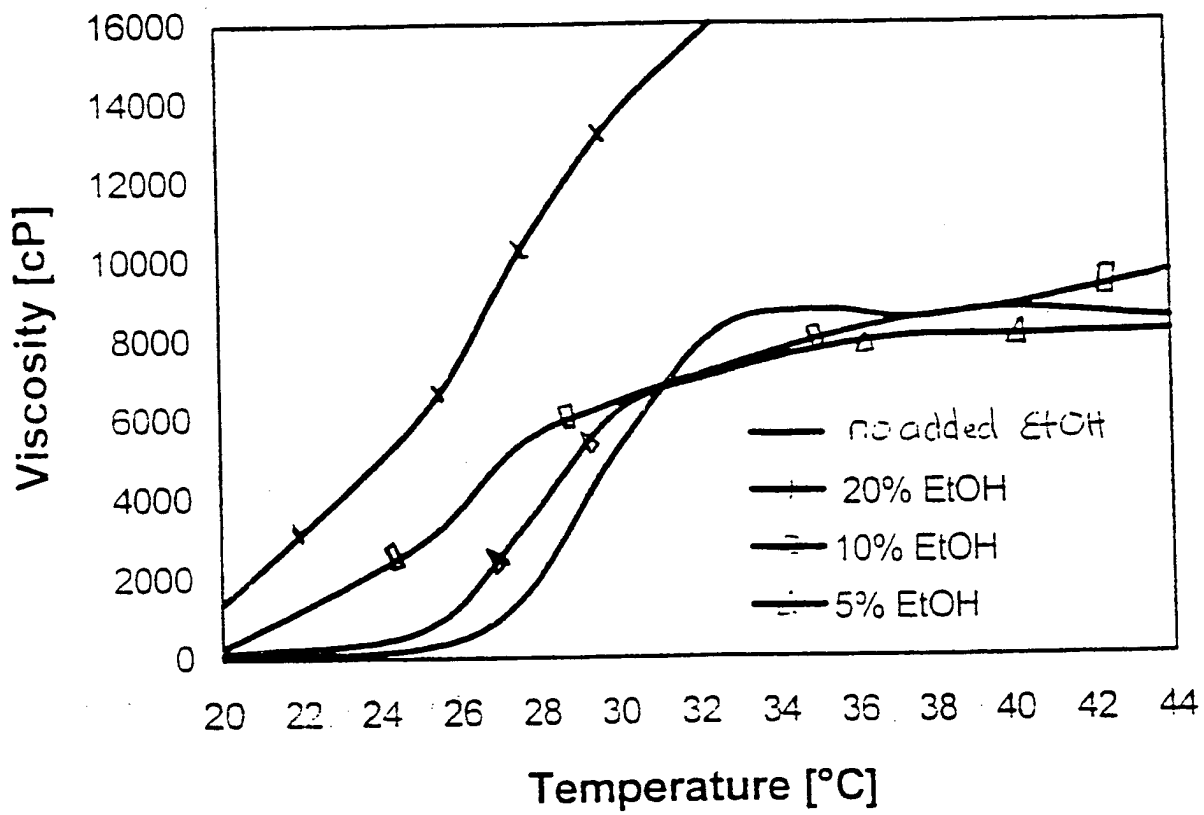


Figure 8

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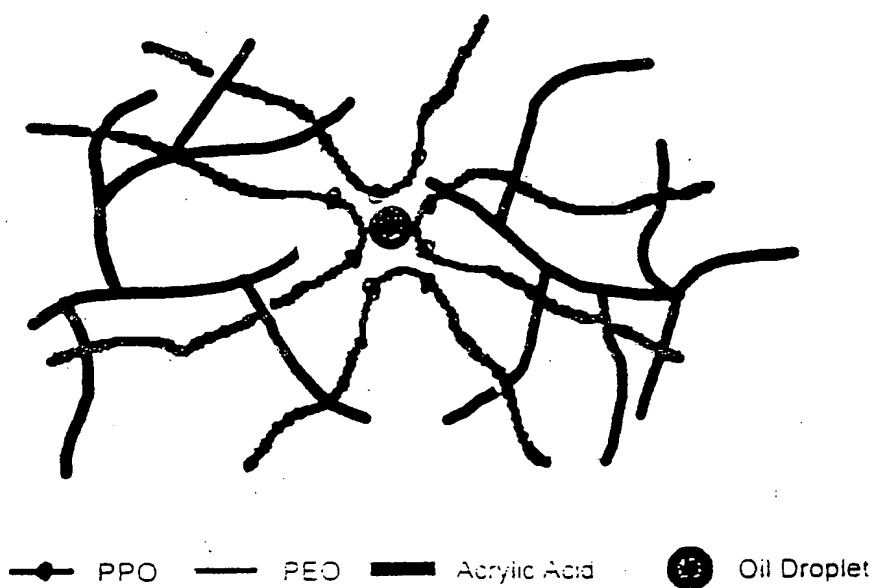
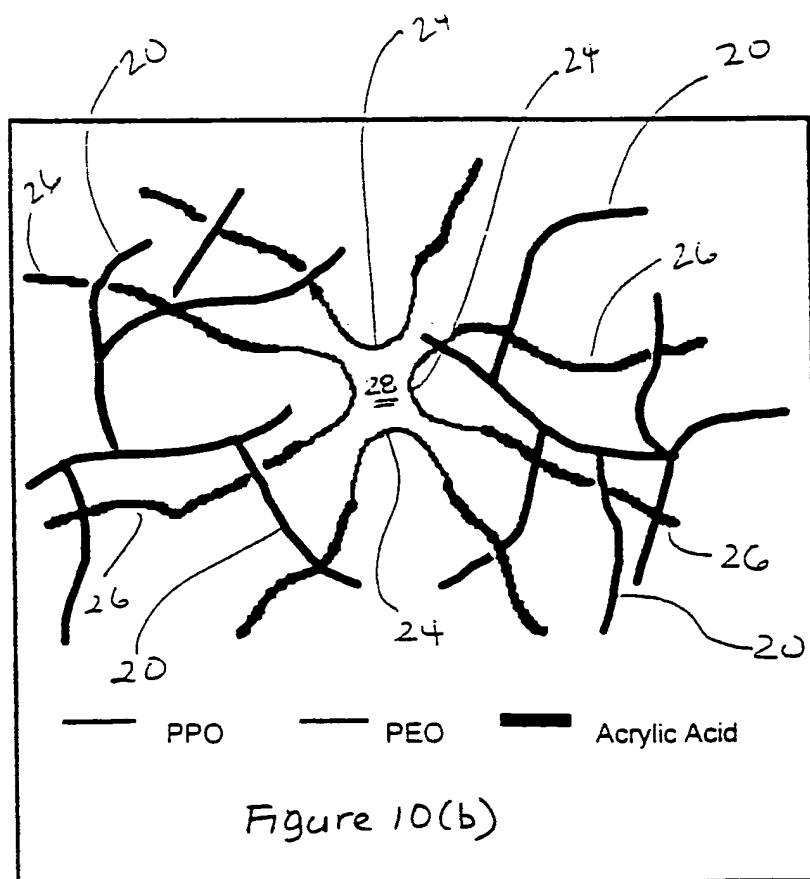
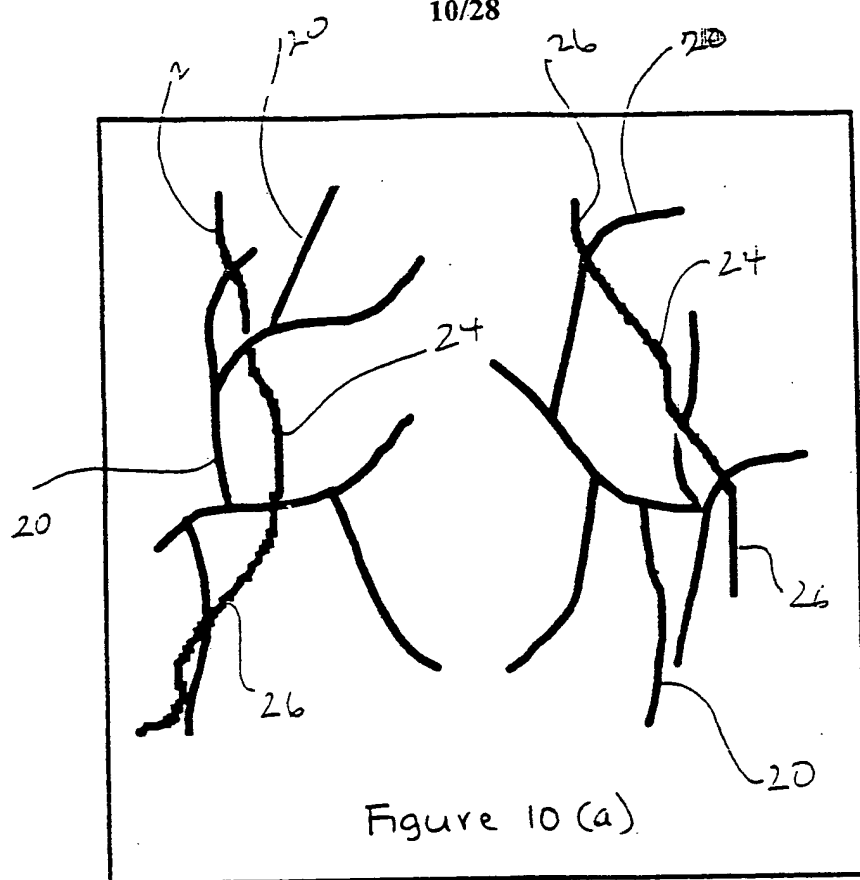


Figure 9

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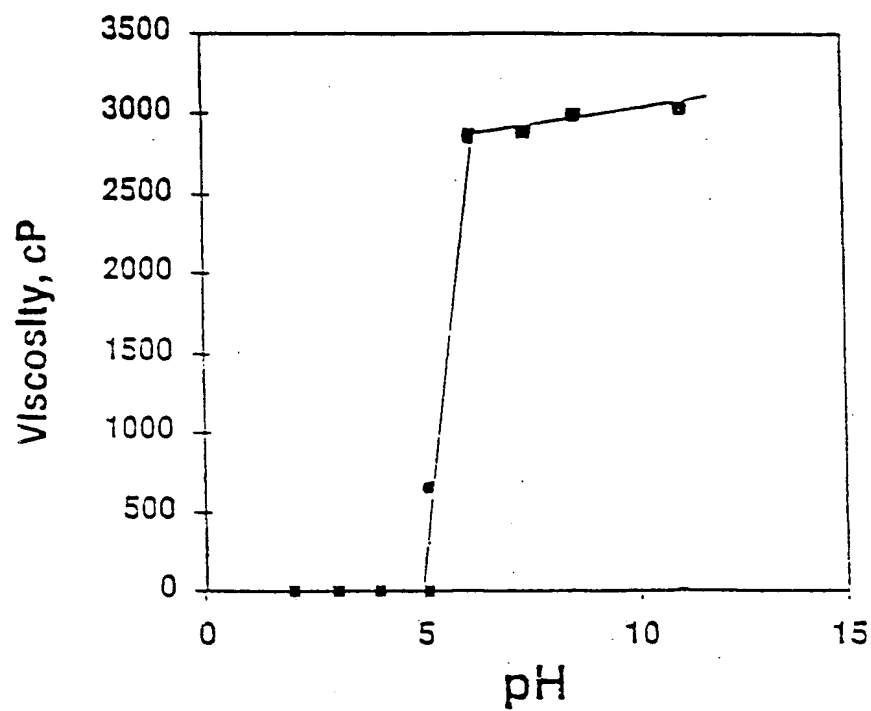


Figure 11

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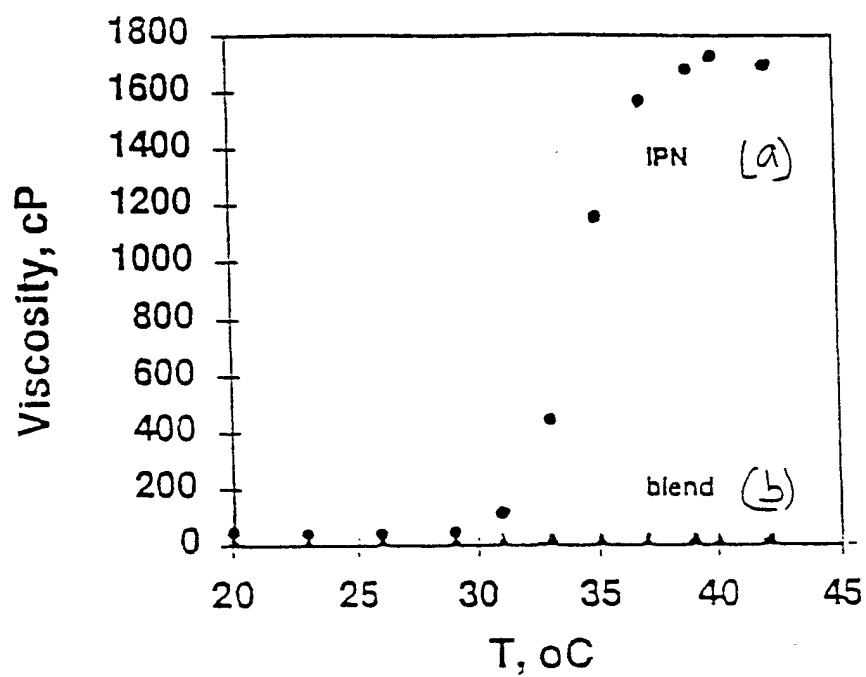


Figure 12

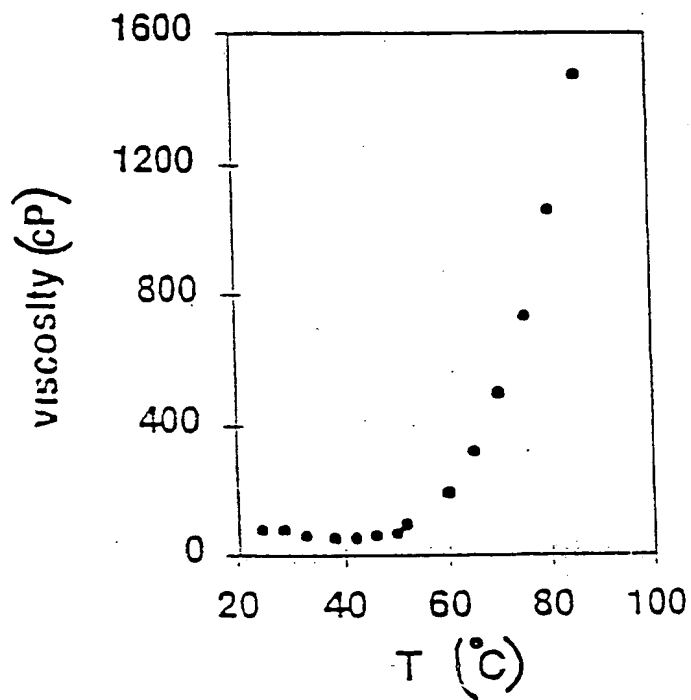


Figure 13

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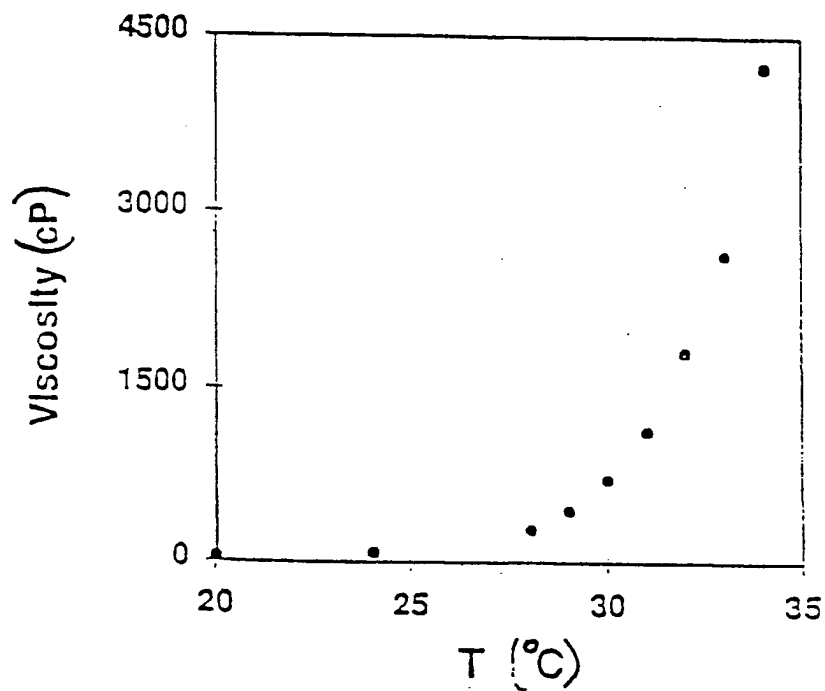


Figure 14

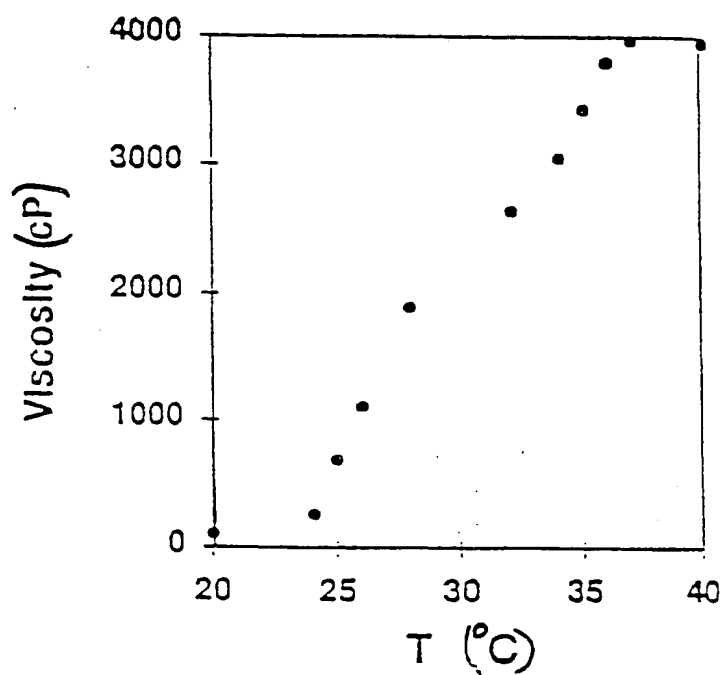


Figure 15

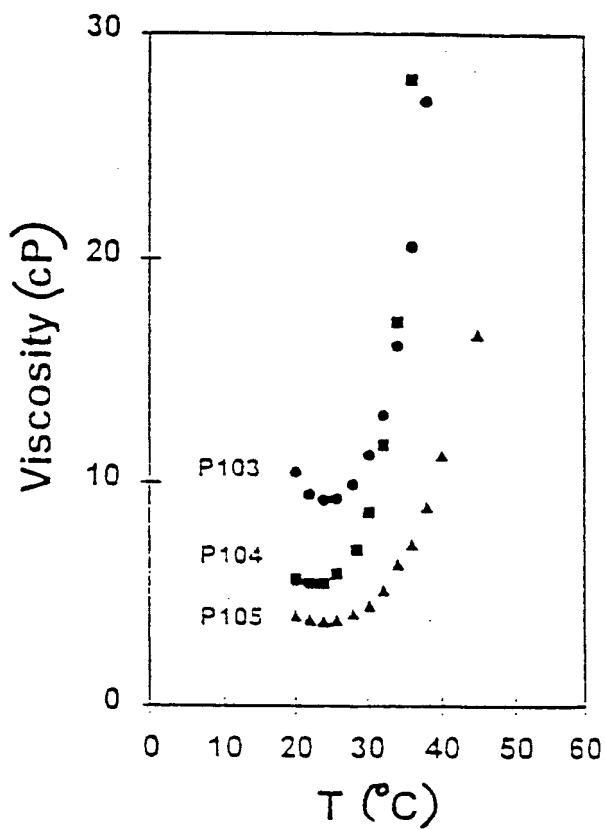


Figure 16

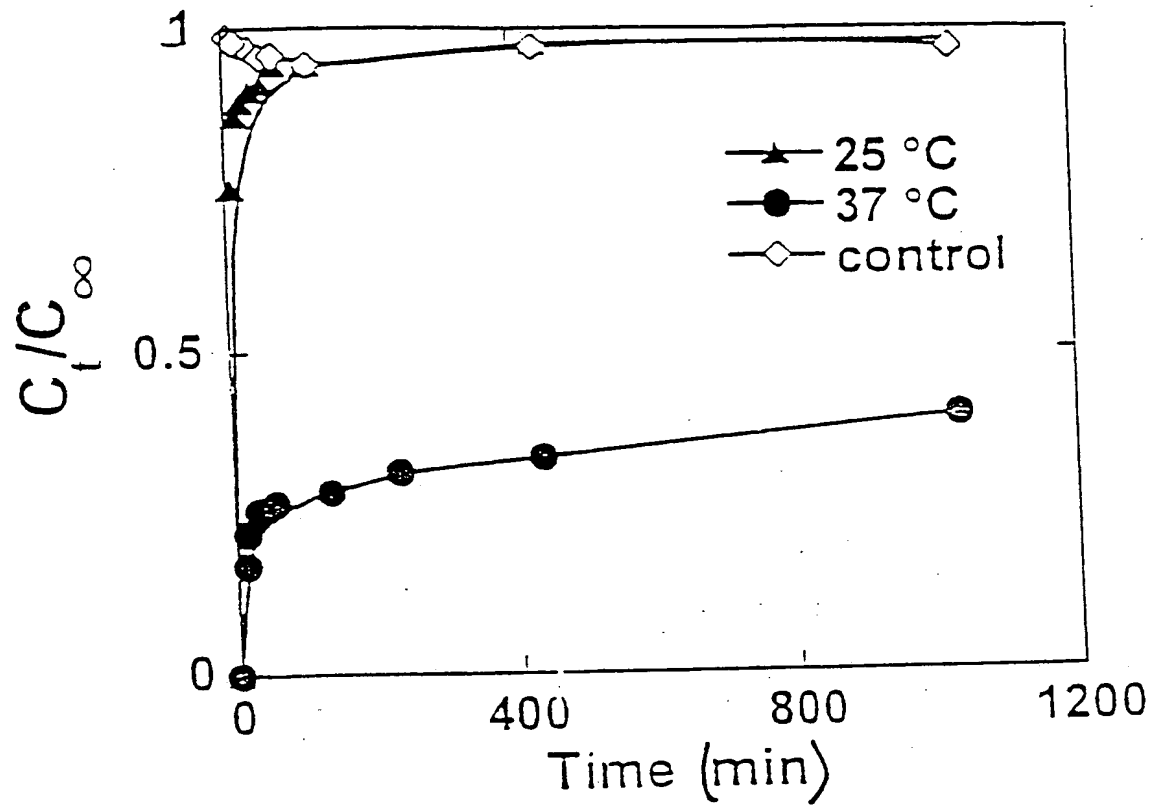


Figure 17

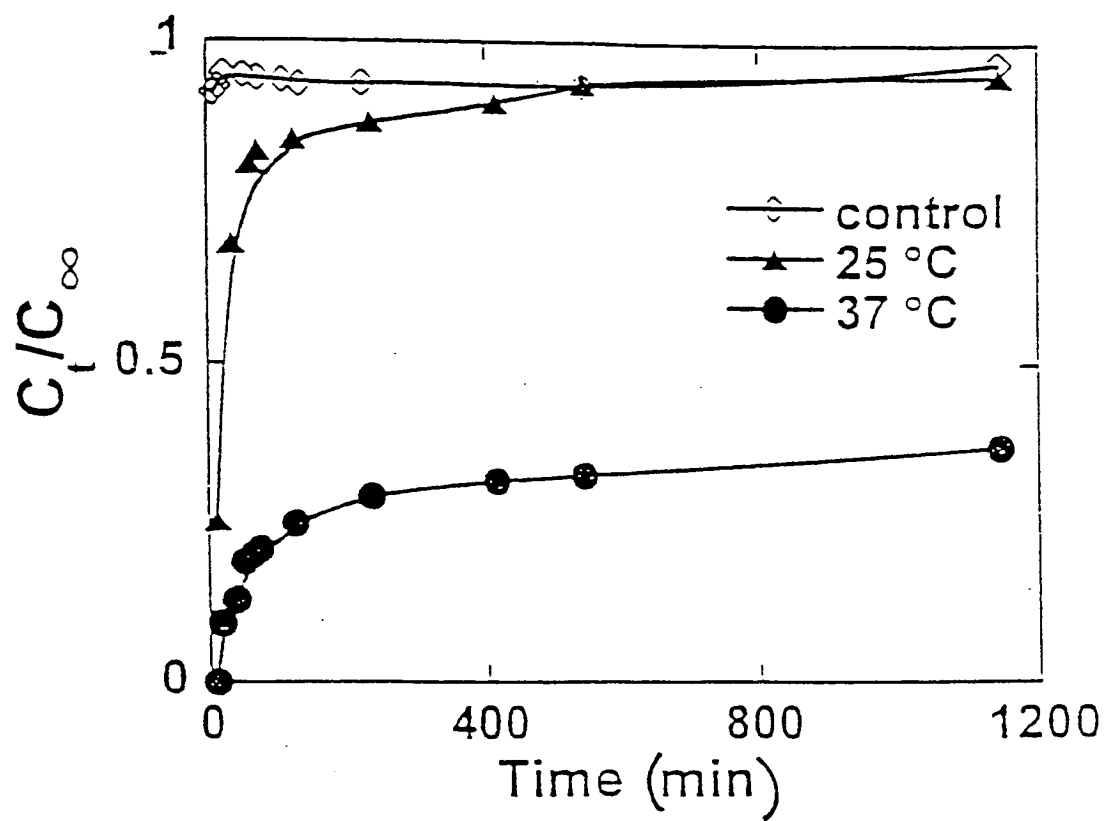


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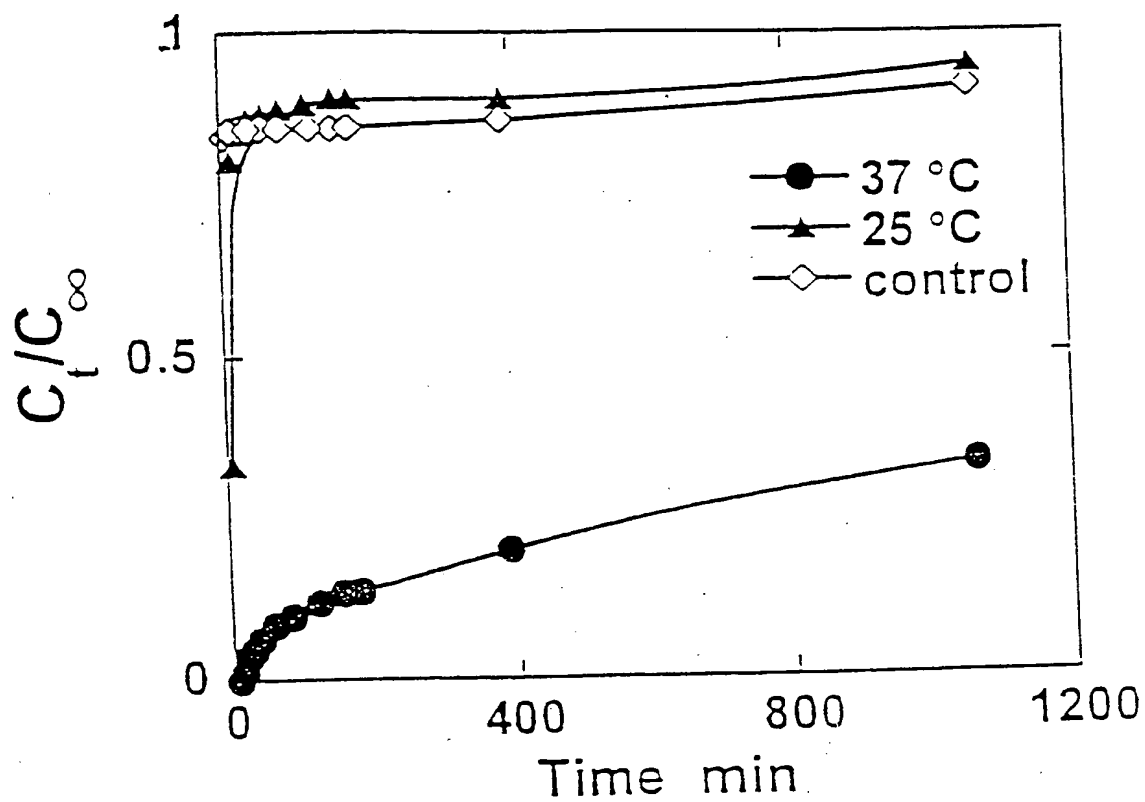


Figure 19

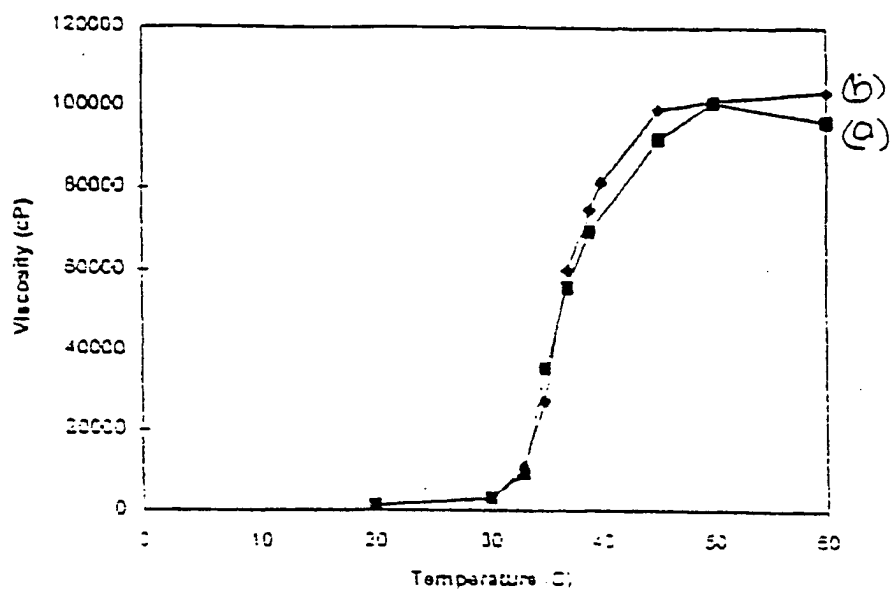


Figure 20

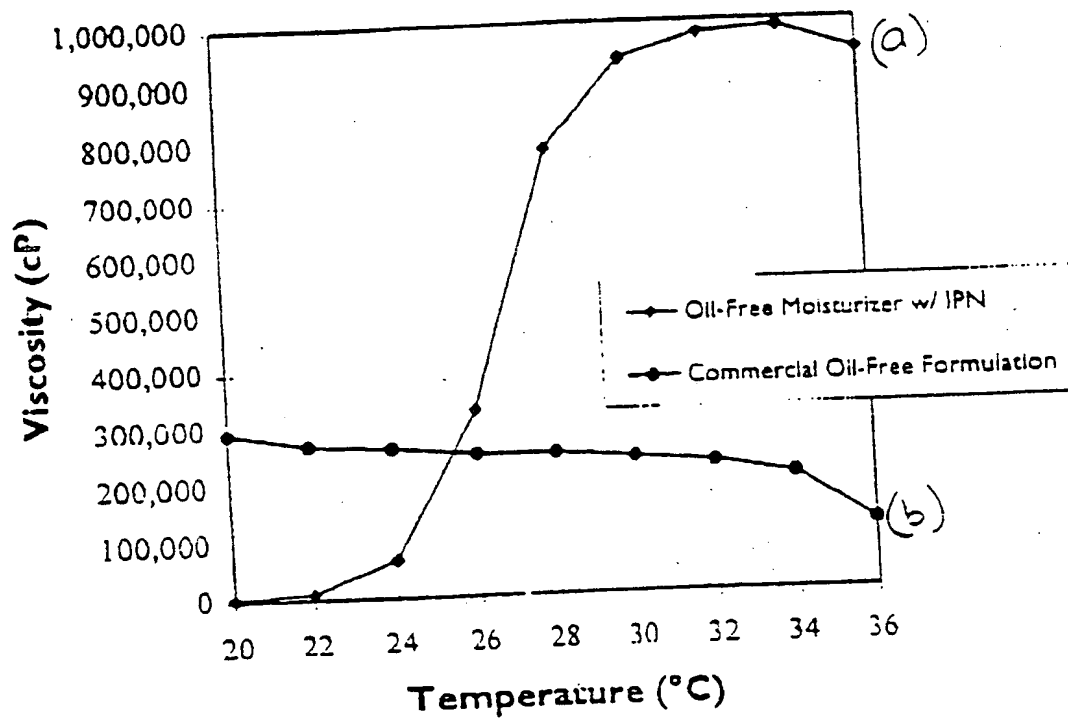


Figure 21

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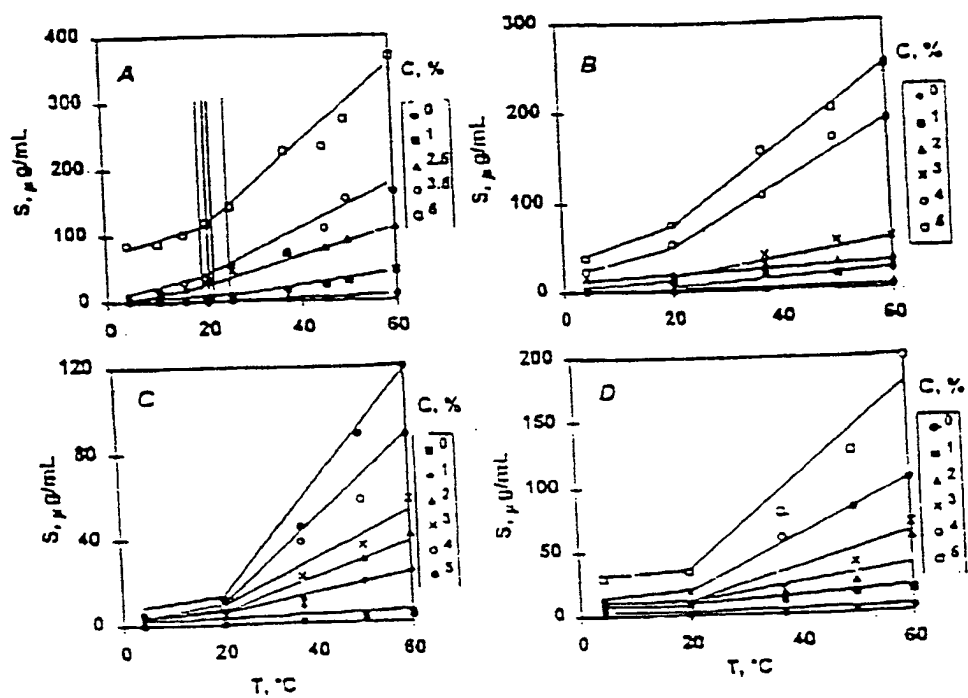
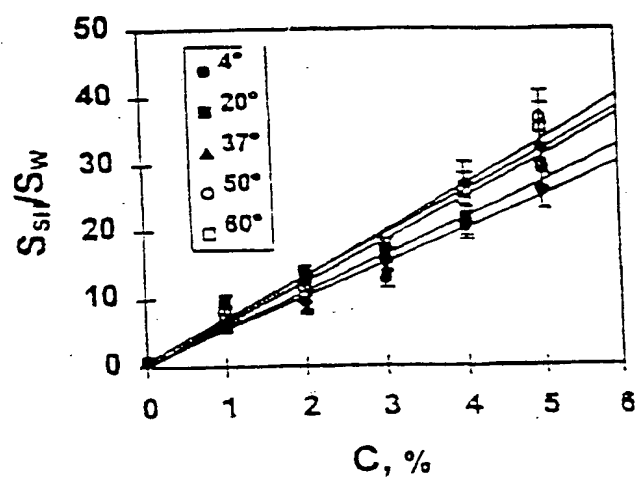


Figure 22



Figure

23

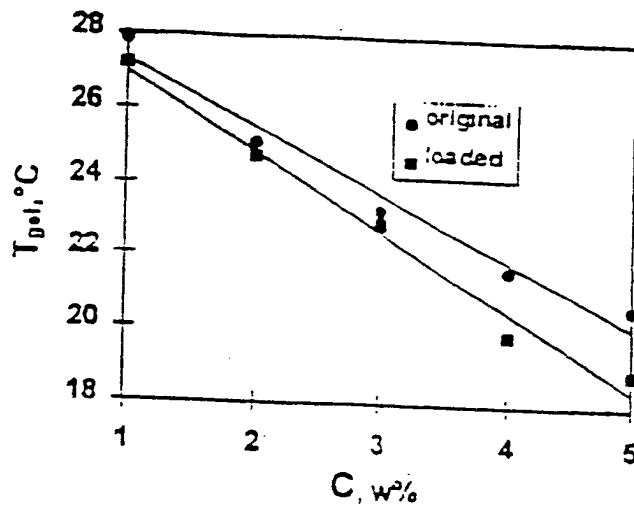
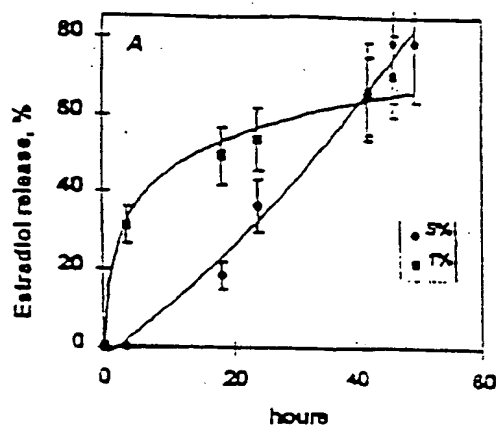
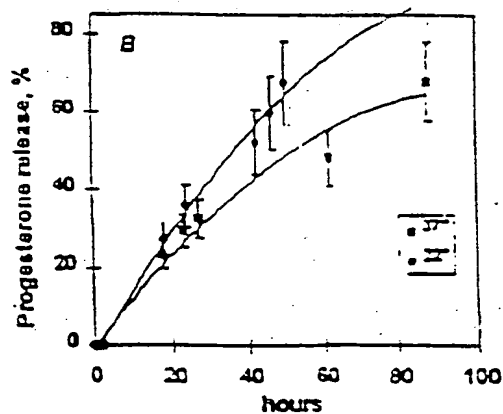


Figure 24

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a



b

Figure 25

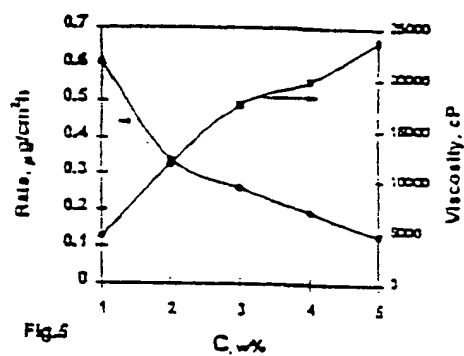


Figure 26

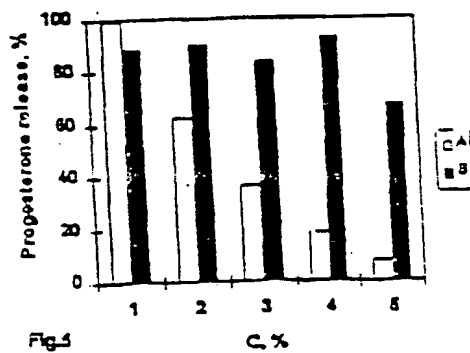


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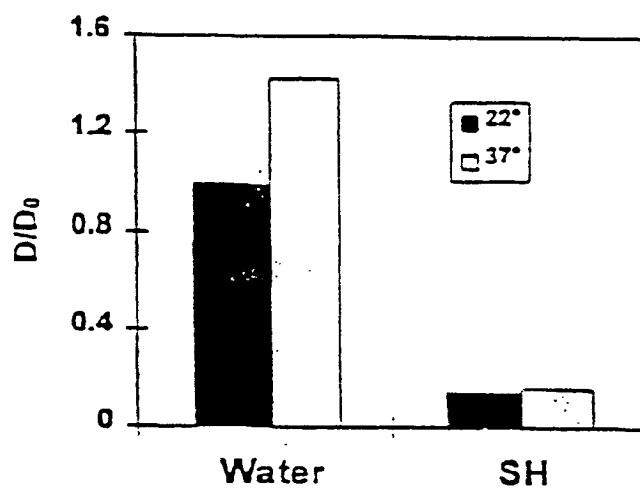


Figure 28

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US98/08931

A. CLASSIFICATION OF SUBJECT MATTER

IPC(6) :A61K 7/00, 7/021, 7/025, 7/06, 7/09, 7/16, 7/32, 7/42, 31/74

US CL :Please See Extra Sheet.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 424/49, 59, 63, 64, 65, 70.1, 70.2, 70.7, 78.02, 70.08, 400, 401, 405

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
NONE

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

APS: COSMETIC. POLYACRYLIC ACID. POLYMER NETWORK. POLOXAMER

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A, P	US 5,662,892 A (BOLICH, JR. et al.) 02 September 1997, see entire document.	1-38
Y	US 5,106,609 A (BOLICH, JR et al.) 21 April 1992, see entire document.	1-38

☐ Further documents are listed in the continuation of Box C. ☐ See patent family annex.

* Special categories of cited documents:	*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
A document defining the general state of the art which is not considered to be of particular relevance	*X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
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O document referring to an oral disclosure, use, exhibition or other means	
P document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search
03 AUGUST 1998

Date of mailing of the international search report
02 OCT 1998

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INTERNATIONAL SEARCH REPORT

International application No.
PCT/US98/08931

A. CLASSIFICATION OF SUBJECT MATTER:

US CL : 424/49, 59, 63, 64, 65, 70.1, 70.2, 70.7, 78.02, 70.08, 400, 401, 405



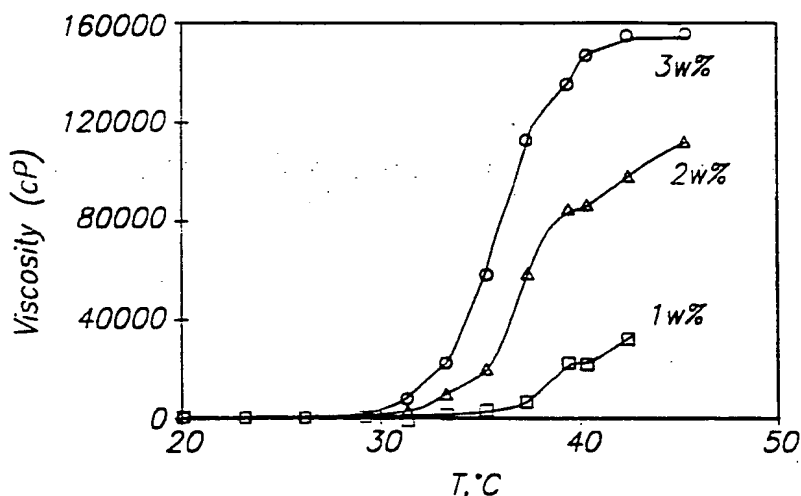
INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : A61K 7/00, 7/021, 7/025, 7/06, 7/09, 7/16, 7/32, 7/42, 31/74		(11) International Publication Number: WO 98/48768
A1		(43) International Publication Date: 5 November 1998 (05.11.98)
(21) International Application Number: PCT/US98/08931		63 Webster Street, Whitman, MA 02382 (US). LUCZAK, Scott [US/US]; 3 Remsen Avenue, Medfield, MA 02052 (US). MENDUM, Thomas, H., E. [US/US]; 45 Columbus Avenue #1, Somerville, MA 02143 (US).
(22) International Filing Date: 1 May 1998 (01.05.98)		
(30) Priority Data: 08/846,883 1 May 1997 (01.05.97) US		(74) Agents: KREBS, Robert, E. et al.; Burns, Doane, Swecker & Mathis, L.L.P., P.O. Box 1404, Alexandria, VA 22313-1404 (US).
(63) Related by Continuation (CON) or Continuation-in-Part (CIP) to Earlier Application US 08/846,883 (CON) Filed on 1 May 1997 (01.05.97)		(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, GW, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).
(71) Applicant (for all designated States except US): MEDLOGIC GLOBAL CORPORATION [US/US]; 4815 List Drive, Colorado Springs, CO 80919 (US).		Published With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.
(72) Inventors; and (75) Inventors/Applicants (for US only): RON, Eyal, S. [US/US]; 7 Coach Road, Lexington, MA 02173 (US). HAND, Barry, J. [US/US]; 145 Butternut Hollow, Acton, MA 01718 (US). BROMBERG, Lev, S. [US/US]; 17 Sherwood Road, Swampscott, MA 01907 (US). KEARNEY, Marie [US/US]; 342 Faneuil Street #1, Brighton, MA 02135 (US). SCHILLER, Matthew, E. [US/US]; 23C Sagamore Way, Waltham, MA 02154 (US). AHEARN, Peter, M. [US/US];		

(54) Title: COMPOSITIONS FOR COSMETIC APPLICATIONS

(57) Abstract

A cosmetic composition is described having a cosmetically acceptable carrier, comprising a reverse thermal viscosifying polymer network comprising at least one poloxamer component capable of aggregation in response to a change in temperature randomly bonded to at least one poly(acrylic acid) component; and a cosmetically active agent which imparts a preselected cosmetic effect, said carrier and said agent disposed within an aqueous-based medium.



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DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

COMPOSITIONS FOR COSMETIC APPLICATIONS

This application is a continuation-in-part application of copending application U.S.S.N. 60/034,805 filed January 2, 1997, and entitled "Responsive Polymer
5 Networks and Methods of Their Use", which is a continuation-in-part application of copending application PCT/US96/10376 filed June 14, 1996, designating the United States, and entitled "Responsive Polymer Networks and Methods of Their Use", which is a continuation-in-part application of copending application U.S.S.N. 08/580, 986
10 filed January 3, 1996, and entitled "Responsive Polymer Networks and Methods of Their Use", each of which is incorporated entirely by reference.

Field of the Invention

The present invention relates to a cosmetic composition useful in a variety of topical and personal care products, including treatments of disorders and imperfections
15 of the skin or other areas of the body. More particularly, the present invention is directed to a cosmetic composition comprising a poloxamer:poly(acrylic acid) polymer network that can be designed to reversibly gel over a wide range of conditions to provide a composition having a controllable range of viscosities, making it useful in a variety of cosmetic and personal care applications.

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Background of the Invention

Many examples are known of cosmetic compositions intended for treatment of the skin or elsewhere on the body, where it is desired to have certain properties of viscosity. Hydrogels, such as cellulose, have been included as thickeners in cosmetic
25 compositions. A hydrogel is a polymer network which absorbs a large quantity of water without the polymer dissolving in water. The hydrophilic areas of the polymer chain absorb water and form a gel region. The extent of gelation depends upon the volume of the solution which the gel region occupies.

Reversibly gelling solutions are known in which the solution viscosity increases
30 and decreases with an increase and decrease in temperature, respectively. Such

reversibly gelling systems are useful wherever it is desirable to handle a material in a fluid state, but performance is preferably in a gelled or more viscous state.

A known material with these properties is a thermal setting gel using block copolymer polyols, available commercially as Pluronic® polyols (BASF, Ludwigshafen, Germany), which is described in U.S. Patent No. 4, 188, 373. Adjusting the concentration of the polymer gives the desired liquid-gel transition. However, concentrations of the polyol polymer of at least 18-20% by weight are needed to produce a composition which exhibits such a transition at commercially or physiologically useful temperatures. Also, solutions containing 18-20% by weight of responsive polymer are typically very viscous even in the "liquid" phase, so that these solutions can not function under conditions where low viscosity, free-flowing is required prior to transition. In addition, these polymer concentrations are so high that the material itself may cause unfavorable interactions during use.

Another known system which is liquid at room temperature, but forms a semi-solid when warmed to about body temperature is formed from tetrafunctional block polymers of polyoxyethylene and polyoxypropylene condensed with ethylenediamine, commercially available as Tetronic® polyols. These compositions are formed from approximately 10% to 5% by weight of the polyol in an aqueous medium. See, U.S. Patent No. 5,252,318.

Joshi, et al. in U.S. Patent No. 5,252,318 reports reversible gelling compositions which are made up of a physical blend of a pH-sensitive gelling polymer (such as a cross-linked poly(acrylic acid) and a temperature-sensitive gelling polymer (such as methyl cellulose or block copolymers of poly(ethylene glycol) and poly(propylene glycol)). In compositions including methylcellulose, 5- to 8-fold increases in viscosity are observed upon a simultaneous change in temperature and pH for very low methylcellulose levels (1-4% by weight). See, Figs. 1 and 2 of Joshi, et al. In compositions including Pluronic® and Tetronic® polyols, commercially available forms of poly(ethylene glycol)/poly(propylene glycol) block copolymers, significant increases in viscosity (5- to 8-fold) upon a simultaneous change in temperature and pH are observed only at much higher polymer levels. See, Figs. 3-6 of Joshi, et al.

Hoffman, et al. in WO95/24430 disclose block and graft copolymers comprising a pH-sensitive polymer component and a temperature-sensitive polymer component. The block and graft copolymers are well-ordered and contain regularly repeating units of the pH-sensitive and temperature-sensitive polymer components. The copolymers
5 are described as having a lower critical solution temperature (LCST), at which both solution-to-gel transition and precipitation phase transition occur. Thus, the transition to a gel is accompanied by the clouding and opacification of the solution. Light transmission is reduced, which may be undesirable in many applications, where the aesthetic characteristics of the composition are of some concern.

10 Thus, the known systems which exhibit reversible gelation are limited in that they require large solids content and/or in that the increase in viscosity is less than 10-fold. In addition, some known systems exhibit an increase in viscosity which is accompanied with the undesirable opacification of the composite.

15 Summary of the Invention

It is an object of the present invention to provide a cosmetic composition which includes a component capable of reversible gelation or viscosification.

It is a further object of the invention to provide a cosmetic composition which includes an ingredient capable of gelation or viscosification at very low solids content.

20 It is another object of the present invention to provide a cosmetic composition which possesses improved flow and gelation characteristics as compared to properties possessed by conventional reversible gelation compositions.

It is a further object of the invention to provide a polymer network composition for use in cosmetic compositions useful as a surfactant or emulsifier in the
25 solubilization of additives and, in particular, hydrophobic additives.

It is a further object of the invention to provide a cosmetic composition which possesses the appropriate thickness, emolliency and cosmetic effect with a minimum of solids content.

It is a further object of the invention to provide a polymer network for use in
30 cosmetic compositions useful as a suspending agent for otherwise insoluble additives.

It is yet a further object of the present invention to provide a composition capable of solubilizing emulsions at elevated temperatures.

It is yet a further object of the invention to provide new and useful cosmetic compositions incorporating the reversibly gelling polymer network composition of the present invention, which take advantage of its unique advantageous properties.

It is yet another object of the present invention to provide reversibly gelling polymer network compositions which are composed of biocompatible polymers.

These and other objects of the invention are achieved with a cosmetic compositions which incorporates a poloxamer:poly(acrylic acid) polymer network as a cosmetically acceptable carrier. The polymer network comprises a poloxamer component randomly bonded to a poly(acrylic acid), or PAA, component in and aqueous-based medium, the polymer network being capable of aggregating in response to an increase in temperature. The reverse thermal viscosifying poloxamer:poly(acrylic acid) polymer network includes random covalent bonding between the poly(acrylic acid) component and the poloxamer component of the network. The polymer network may also include some unbound or "free" poloxamer or other additives which contribute to or modify the characteristic properties of the polymer composition.

In addition, the cosmetic composition includes a cosmetic agent selected to provide a preselected cosmetic effect. By "cosmetic agent", as that term is used herein, it is meant that the additive imparts a cosmetic effect. A cosmetic effect is distinguishable from a pharmaceutical effect in that a cosmetic effect relates to the promoting bodily attractiveness or masking the physical manifestation of a disorder or disease. In contrast, a pharmaceutical seeks to treat the source or symptom of a disease or physical disorder. It is noted however, that the same additives may have either a cosmetic or pharmaceutical effect, depending upon the amounts used and the manner of administration.

By "cosmetic", as that term is used herein, it is meant the cosmetic and personal-care applications intended to promote bodily attractiveness or to cover or mask the physical manifestations of a disorder or disease. Cosmetics include those products subject to regulation under the FDA cosmetic guidelines, as well as sunscreen products,

acne products, skin protectant products, anti-dandruff products, and deodorant and antiperspirant products.

By "gelation" or viscosification, as that term is used herein, it is meant a drastic increase in the viscosity of the polymer network solution. Gelation is dependent on the initial viscosity of the solution, but typically a viscosity increase in the range of 2- to 100-fold, and preferably 5- to 50-fold, and more preferably 10- to 20-fold is observed in the polymer network which is used in the preparation of the cosmetic compositions of the invention. Such effects are observed in a simple polymer network solution and the effect may be modified by the presence of other components in the cosmetic composition.

By "reversibly gelling" as that term is used herein, it is meant that the process of gelation takes place upon an *increase* in temperature rather than a decrease in temperature. This is counter-intuitive, since it is generally known that solution viscosity *decreases* with an increase in temperature.

As used herein, "poloxamer" is a triblock copolymer derived from poly(ethylene glycol)-poly(propylene glycol)-poly(ethylene glycol) blocks. The poloxamer is capable of responding to a change in temperature by altering its degree of association and/or agglomeration. The aggregation may be in the form of micelle formation, precipitation, labile cross-linking or other factors. The poloxamer has the general formula of a triad ABA block copolymer, $(P_1)_a(P_2)_b(P_1)_a$ where P_1 = poly(ethylene glycol) and P_2 = poly(propylene glycol) blocks, where a is in the range of 10-50 and where b is in the range of 50-70.

The poly(acrylic acid) component includes poly(acrylic acid) and its salts. The poly(acrylic acid) supports and interacts with the poloxamer component so that a multi-material, responsive polymer network is formed. The interaction of the poloxamer and poly(acrylic acid) exhibits a synergistic effect, which magnifies the effect of the poloxamer component in viscosifying and/or gelling the solution.

The novel interaction between the constituent polymers components of the polymer network permits formation of gels at very low solids content. Gelation and/or viscosification is observed in aqueous solutions having about 0.01 to 20 wt% of the

poloxamer component and about 0.01 to 20 wt% of the poly(acrylic acid) component. A typical reversibly gelling polymer network may be comprised of less than about 4 wt% of total polymer solids (e.g., poloxamer and poly(acrylic acid)) and even less than 1 wt% total polymer solids while still exhibiting reverse thermal viscosification. Of course, the total solids content including additives of a reversibly gelling polymer network composition may be much higher. The viscosity of the gel increases at least ten-fold with an increase in temperature of about 5°C at pH 7 and 1 wt% polymer. Viscosity increases may be even greater over a larger temperature range at pH 7 and 1% polymer network content.

10 The relative proportion of poloxamer and poly(acrylic acid) may vary dependent upon the desired properties of the polymer composition. In one embodiment, the poloxamer is present in a range of about 1 to 20 wt% and the poly(acrylic acid) is present in a range of about 99 to 80 wt%. In another embodiment, the poloxamer component is present in a range of about 79 to 60 wt%. In another embodiment, the poloxamer component is present in a range of about 41 to 50 wt%. In another embodiment, the poloxamer component is present in a range of about 51 to 60 wt% and the poly(acrylic acid) component is present in a range of about 49 to 40 wt%. In yet another embodiment, the poloxamer component is present in a range of about 61 to 90 wt% and the poly(acrylic acid) component is present in a range of about 39 to 20 wt%. In another embodiment, the poloxamer component is present in a range of about 81 to 99 wt% and the poly(acrylic acid) component is present in a range of about 10 to 1 wt%.

25 The poloxamer:poly(acrylic acid) polymer network described above is included in a cosmetic composition to improve the flow characteristics, thickness and other properties of the composition. The composition includes additional cosmetic agents, such as are needed for the cosmetic purpose of the composition. Additives also may be included to modify the polymer network performance, such as to increase or decrease the temperature of the liquid-to-gel transition and/or to increase or decrease the viscosity of the responsive polymer composition.

In one aspect of the invention, the poloxamer:poly(acrylic acid) polymer network is incorporated into a cosmetic composition to impart thickening properties to the cosmetic composition at the use and/or application temperature. Such thickening properties include enhanced overall viscosity, as well as a desirable viscosity response with temperature. The polymer network may be useful as a thickener in pH ranges where other thickeners are not effective.

In another aspect of the invention, the poloxamer:poly(acrylic acid) polymer network is incorporated into a cosmetic composition to stabilize and solubilize hydrophobic agents in the cosmetic composition. The polymer network may be included to increase emulsion stability. Many emulsions, i.e., suspension of small droplets or particles of a first material in a second material, lose viscosity upon heating. As will be demonstrated herein, the poloxamer:poly(acrylic acid) polymer network retains its emulsifying properties even with temperature increase.

In addition, it may be included in the composition to impart emolliency to the composition. The composition may also act as a film-forming agent after it has been applied to the skin. This film-forming agent may be used as a barrier to prevent water loss from the skin which contributes to the moisturization of the skin.

In another aspect of the invention, the poloxamer:poly(acrylic acid) polymer network may be included as an additive in cosmetic applications to prevent viscosity loss at elevated temperatures.

Brief Description of the Drawing

The invention is described with reference to the Drawing, which is presented for the purpose of illustration and is in no way intended to be limiting, and in which:

FIG. 1 is a graph of viscosity vs. temperature for a 1 wt%, 2 wt%, and 3 wt% responsive polymer network aqueous composition of a poloxamer:poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate of 0.44 sec^{-1} ;

FIG. 2 is a graph of viscosity vs. temperature for a 1 wt% poloxamer:poly(acrylic acid) polymer network composition demonstrating reversibility of the viscosity response;

FIG. 3 shows the viscosity response of a 2 wt% poloxamer:poly(acrylic acid) polymer composition at various shear rates;

FIG. 4 shows a viscosity response curve for a 2 wt% poloxamer:poly(acrylic acid) polymer network composition prepared with nominal mixing and stirring and
5 prepared using high shear homogenization (8000 rpm, 30 min);

FIG. 5 is a graph of viscosity vs. temperature for a 1 wt% poloxamer:poly(acrylic acid) polymer network composition at various pHs;

FIG. 6 is a graph of viscosity vs. temperature for a 1 wt% poloxamer:poly(acrylic acid) polymer network composition with and without addition
10 of 0.25 wt% KCl;

FIG. 7 is a graph of viscosity vs. temperature for a 1 wt% poloxamer:poly(acrylic acid) polymer network composition with and without addition of 0.5 wt% acetamide MEA;

FIG. 8 is a graph of viscosity vs. temperature for a 1 wt%
15 poloxamer:poly(acrylic acid) polymer network composition without and with 5 wt%, 10 wt% and 20 wt% added ethanol, respectively;

FIG. 9 is an illustration of a reversibly gelling polymer network used as an emulsifier and stabilizer for a hydrophobic agent;

FIG. 10 is a schematic illustration of the poloxamer:poly(acrylic acid) polymer
20 network below and above the transition temperature illustrating the aggregation of the hydrophobic poloxamer regions;

FIG. 11 is a graph of viscosity vs. pH for a 1 wt% responsive polymer network aqueous composition of a poloxamer/poly(acrylic acid) (1:1) measured at a shear rate of 0.44 sec^{-1} ;

25 FIG. 12 is a plot of viscosity vs. temperature for (a) a 1 wt% responsive polymer network aqueous composition of Pluronic® F127 poloxamer:poly(acrylic acid) (1:1) and (b) a 1 wt% physical blend of Pluronic® F127 poloxamer:poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate 0.22 sec^{-1} ;

FIG. 13 is a plot of viscosity vs. temperature for a 1 wt% responsive polymer network aqueous composition of Pluronic® F88 poloxamer:poly(acrylic acid) (1:1) in deionized water at pH 7.0 measured at shear rate of 22 sec⁻¹;

FIG. 15 is a plot of viscosity vs. temperature for a responsive polymer network composition of 2 wt% Pluronic® F123 poloxamer:poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate of 22 sec⁻¹;

FIG. 16 is a plot of viscosity vs. temperature for 1 wt% made of series of poloxamers and poly(acrylic acid) (1:1) in deionized water at a shear rate of 132 sec⁻¹;

FIG. 17 is a plot showing release of hemoglobin from a poloxamer:poly(acrylic acid) polymer network of the invention;

FIG. 18 is a plot showing the release of lysozyme from the poloxamer:poly(acrylic acid) polymer complex of the invention;

FIG. 19 is a plot showing release of insulin from a poloxamer:poly(acrylic acid) polymer network composition of the invention;

FIG. 20 is a plot of viscosity vs. temperature for a poloxamer:poly(acrylic acid) polymer network composition (a) before and (b) after sterilization by autoclave;

FIG. 21 is a plot of viscosity vs. temperature for an oil-free moisturizing formulation prepared from (a) a responsive polymer network composition of the invention and (b) a convention oil-in-water formulation;

FIG. 22 is a plot of equilibrium solubility of estradiol (A, B) and progesterone (C, D) in aqueous solutions (pH 7) of Pluronic® F127 (A, C) and responsive polymer network (B, D) vs. temperature;

FIG. 23 is a plot of the ratio of equilibrium solubilities of estradiol in responsive polymer network and water vs. polymer concentration in the responsive polymer network solutions;

FIG. 24 is a plot of the effect of loading fluorescein on the onset of gelation of responsive polymer network vs. total polymer concentration in responsive polymer network solution (pH 7.0);

FIG. 25 is a plot of the percentage of (a) estradiol and (b) progesterone release from responsive polymer network vs. time;

FIG. 26 is a plot of the rate of progesterone release and macroscopic viscosity vs. polymer concentration;

FIG. 27 is a plot of the percentage of progesterone release vs. polymer concentration in responsive polymer network; and

5 FIG. 28 is a plot of the relative diffusivity of poly(styrene) latex particles in water and responsive polymer network.

Detailed Description of the Invention

The present invention is directed to a cosmetic composition comprising a
10 cosmetically acceptable carrier comprising a novel poloxamer:poly(acrylic acid)
polymer network. The polymer network functions as a temperature sensitive thickening
agent, and in addition possesses surfactant and emulsifying capabilities which may be
beneficial to the cosmetic composition. The polymer network composition according to
the invention includes a poloxamer component randomly bonded to a poly(acrylic acid)
15 component. The two polymer component may interact with one another on a molecular
level. The polymer network contains about 0.01 - 20 wt% each of poloxamer and
poly(acrylic acid). Exemplary polymer network compositions range from about 1:10 to
about 10:1 poloxamer:poly(acrylic acid). Polymer network gel compositions which
exhibit a reversible gelation at body temperature (25-40°C) and/or at physiological pH
20 (ca. pH 3.0-9.0) and even in basic environment up to pH 13 (hair care) are particularly
preferred for cosmetic applications.

In one embodiment of the invention, a 1:1 poloxamer:poly(acrylic acid) polymer
network at appropriate pH exhibits flow properties of a liquid at about room
temperature, yet rapidly thickens into a gel consistency of at least about five times
25 greater, preferably at least about 10 times greater, and even more preferably at least
about 30 times and up to 100 times greater, viscosity upon increase in temperature of
about 10°C and preferably about 5°C. The reversibly gelling polymer network of the
present invention exhibit gelation even at very low polymer concentrations. For
example, polymer network compositions at pH 7 comprising about 0.5 wt% poloxamer
30 component and about 0.5 wt% PAA exhibits a significant increase in viscosity from a

free-flowing liquid (50 cps) to a gel (6000 cps). The observed gelation takes place at low solids contents, such as less than 20 wt% or preferably less than about 10 wt%, or more preferably less than about 2.5 wt% or most preferably less than about 0.1 wt%. Thus, only a small amount by weight of the polymer network need be incorporated into a cosmetic composition in order to provide the desired thickening or viscosifying effect.

The reverse viscosification effect at low polymer concentrations provides clear, colorless gels which are particularly well-suited to cosmetic applications. For example, very little residue is formed upon dehydration which may be important in some applications, such as in topically applied cosmetics. An additional advantage of the polymer network of the invention is that it remains clear and translucent above and below the critical temperature or pH. These characteristics of the reversibly gelling polymer network make it well suited for use in cosmetic compositions.

The polymer network of the present invention technology may be added to cosmetic formulations to increase the thickness and viscosity of the composition. The poloxamer:poly(acrylic acid) polymer network possesses hydrophobic regions capable of aggregation. Unlike conventional thickeners, the aggregation of the polymer network of the present invention is temperature sensitive. Thus the inventive polymer network of the present invention may have a transition temperature (i.e., temperature of aggregation) above room temperature so that the cosmetic composition is of low viscosity at or below room temperature and is of high viscosity at or around body temperature (body temperature includes both surface and internal body temperature). Thus, a composition may be prepared at low temperatures while the polymer network is in a low viscosity state. Mixing of ingredients under low viscosity is expected to be easier, thus simplifying the manufacturing process. Yet, the resultant mixture would be of increased viscosity at use temperatures. As a further advantage, a cosmetic composition comprising poloxamer:poly(acrylic acid) polymer network may be spread thinly to allow for even application, due to its low viscosity at room temperature, but will thicken and "fill" the skin contours upon warming up to body surface temperature.

In another aspect of the invention, the composition may be applied through a nozzle that provides high shear to reduce viscosity, yet the composition regains its

viscosity after application to the skin. This contrasts with conventional formulations which permanently lose viscosity after being subjected to high shear.

In another aspect of the invention, the composition may be formulated and applied as a liquid, spray, semi-solid gel, cream, ointment, lotion, stick, roll-on
5 formulation, mousse, pad-applied formulation, and film-forming formulation.

The poloxamer:poly(acrylic acid) polymer network may also be included in a cosmetic composition for use as a stabilizing, solubilizing or emulsifying agent for a hydrophobic component of the cosmetic formulation. The strong hydrophilic regions of the poloxamer resulting from aggregation and micelle formation create hydrophobic
10 domains which may be used to solubilize and control release of hydrophobic agents. Similar micelle-based systems have been shown to protect trapped peptides against enzymatic degradation from surface enzymes.

The reversibly gelling polymer network of the present invention is a unique polymer composition designed to abruptly change its physical characteristics or the
15 characteristics and properties of materials mixed therewith with a change in temperature. Without intending to be bound by any particular mechanism or chemical structure, it is believed that the structure of the polymer network involves a random bonding of the poloxamer onto the backbone of the poly(acrylic acid). A portion of the poloxamer which is present during the polymerization reaction which forms the
20 poly(acrylic acid) is bonded to the backbone of the forming poly(acrylic acid) through hydrogen abstraction and subsequent reaction. See detailed discussion of the mechanism, below. The combination of the poly(acrylic acid) and randomly bonded poloxamer gives the composition its unique properties. Any free poloxamer remaining after polymerization of PAA remains associated with the random co-polymer, resulting
25 in a miscible composition. Free poloxamer may also be present in the polymer network composition; however, its presence is not required in order to observe reverse thermal viscosification.

The poly(acrylic acid) may be linear, branched and/or cross-linked. Poly(acrylic acid) is capable of ionization with a change in pH of the solution. By
30 ionization, as that term is used with respect to poly(acrylic acid), it is meant the

formation of the conjugate base of the acrylic acid, namely acrylate. As used herein, poly(acrylic acid) includes both ionized and non-ionized versions of the polymer.

Changes in ionic strength may be accomplished by a change in pH or by a change in salt concentration. The viscosifying effect of the polymer network is partly a function of the ionization of the poly(acrylic acid); however, reverse thermal gelling may occur without ionization. Changes to the ionic state of the polymer causes the polymer to experience attractive (collapsing) or repulsive (expanding) forces. Where there is no need or desire for the composition to be applied in a high viscosity state, it may be possible to prepare the composition as non-ionized poly(acrylic acid). The body's natural buffering ability will adjust the pH of the applied composition to ionize the poly(acrylic acid) and thereby develop its characteristic viscosity.

The poloxamer possesses regions of hydrophobic character, e.g., poly(propylene glycol) blocks, and hydrophilic character, e.g., poly(ethylene glycol) blocks. The poloxamer may be linear or branched. Suitable poloxamers include triad block copolymers of poly(ethylene glycol) and poly(propylene glycol) having the general formula $(P_1)_a(P_2)_b(P_1)_a$, where P_1 = poly(ethylene glycol), and P_2 = poly(propylene glycol) blocks, where a is in the range of 10-50 and where b is in the range of 50-70, where poly(propylene glycol) represents the hydrophobic portion of the polymer and poly(ethylene glycol) represents the hydrophilic portion of the polymer. Pluronic® polymers (BASF) are commercially available for (a) in the range of 16 to 48 and (b) ranging from 54-62. One or more poloxamers may be used in the reversibly gelling polymer network composition of the present invention.

The reversibly gelling responsive polymer networks compositions of the present invention are highly stable and do not exhibit any phase separation upon standing or upon repeated cycling between a liquid and a gel state. Samples have stood at room temperature for more than three months without any noticeable decomposition, clouding, phase separation or degradation of gelation properties. This is in direct contrast to polymer blends and aqueous mixed polymer solutions, where phase stability and phase separation is a problem, particularly where the constituent polymers are immiscible in one another.

And example of the dramatic increase in viscosity and of the gelation of the reversibly gelling polymer network compositions of the invention is shown in Figure 1. Figure 1 is a graph of viscosity vs. temperatures for 1 wt%, 2 wt%, and 3 wt% polymer network compositions comprising 1:1 poloxamer:poly(acrylic acid) hydrated and neutralized. The viscosity measurements were taken on a Brookfield viscometer at a shear rate of 0.44 sec^{-1} at pH 7.0. All solutions had an initial viscosity of about 1080 cP and exhibited a dramatic increase in viscosity to gel point at about 35°C . This is not typical of all polymer network compositions since polymerization condition will affect initial viscosity. Final viscosities were approximately 33,000 cP, 100,000 cP and 155,000 cP for the 1 wt%, 2 wt% and 3 wt% compositions, respectively. This represents viscosity increases of about 30-, 90- and 140-fold, respectively. This effect is entirely reversible. Upon cooling, the composition regains its initial viscosity. This is demonstrated in Figure 2, where a 1 wt% poloxamer:poly(acrylic acid) composition is warmed through the transition temperature up to 35°C (simple curve), cooled to room temperature (24°C , ticked curve) and then warmed again up to above the transition temperature (open box curve). The viscosity response was virtually identical in all three instances.

As would be expected with a non-Newtonian system, the solution viscosity differs with different shear rates. Figure 3 shows the viscosity response of a 2 wt% poloxamer:poly(acrylic acid) polymer composition at various shear rates. The viscosity response is consistent between 24°C and 34°C ; however, the final viscosity is reduced with increasing shear rate.

However, unlike many prior art hydrogels, e.g., carbomers, the poloxamer:poly(acrylic acid) polymer network composition does not permanently lose viscosity after being subjected to high shear conditions. The poloxamer:poly(acrylic acid) polymer network composition remains unaffected by such shear conditions as homogenization. Figure 4 compares the viscosity response curve of a 2 wt% poloxamer:poly(acrylic acid) polymer composition prepared with nominal mixing (simple line) and stirring with that of a polymer composition of similar composition

prepared using high shear homogenization designated by a ticked line (8000 rpm, 30 min). No significant decrease in viscosity is observed.

A number of factors influence the viscosity and transition temperature of the composition. The more important factors include polymer concentration, pH, and presence and nature of additives.

The effect of pH on the viscosity of reversibly gelling polymer networks is shown in Figure 5. Increasing pH from the starting pH has a lesser effect on the viscosity than decreasing the pH. This may relate to the extent of ionization of the poly(acrylic acid) component of the polymer network as discussed above. This may be clearly seen in Figure 5 when comparing the viscosity response of a 1 wt% poloxamer:poly(acrylic acid) polymer composition at pH 5 and pH 11. Satisfactory viscosities can be obtained at high pHs indicating the potential value of the reversibly gelling polymer network in products such as depilatories, hair straighteners and hair relaxers.

The responsive polymer network may also include additives for influencing the performance of the polymer composition, such as the transition temperature and the viscosity of the polymer composition above the transition temperature. The following list is not intended to be exhaustive but rather illustrative of the broad variety of additives which can be used.

These materials include solvents (e.g., 2-propanol, ethanol, acetone, 1,2-pyrrolidinone, N-methylpyrrolidinone), salts (e.g., calcium chloride, sodium chloride, potassium chloride, sodium or potassium phosphates, borate buffers, sodium citrate), preservatives (benzalkonium chloride, phenoxyethanol, sodium hydroxymethylglycinate, ethylparaben, benzoyl alcohol, methylparaben, propylparaben, butylparaben, Germaben II), humectant/moisturizers (acetamide MEA, lactimide MEA, hydrolyzed collagen, mannitol, panthenol, glycerin), lubricants (hyaluronic acid, mineral oil, PEG-60-lanolin, PPG-12-PEG-50-lanolin, PPG-2 myristyl ether propionate) and surfactants.

Surfactants may be divided into three classes: cationic, anionic, and non-ionics.

An example of a cationic surfactant used is ricinoleamidopropyl ethyldimonium

ethosulfate (Lipoquat R). Anionic surfactants include sodium dodecyl sulfate and ether sulfates such as Rhodapex CO-436. Nonionic surfactants include Surfynol CT-111, TG, polyoxyethylene sorbitan fatty acid esters such as Tween 65 and 80, sorbitan fatty acid esters such as Span 65, alkylphenol ethoxylates such as Igepal CO-210 and 430, 5 dimethicone copolyols such as Dow Corning 190, 193, and Silwet L7001.

The addition of polymers has been studied including xanthan gum, cellulose such as hydroxyethylcellulose (HEC), carbomethoxycellulose (CMC), lauryldimonium hydroxypropyl oxyethyl cellulose (Crodacel QL), hydroxypropylcellulose (HPC), and hydroxypropylmethylcellulose (HPMC), poly(acrylic acid), cyclodextrins, methyl 10 acrylamido propyl triammonium chloride (MAPTAC), polyethylene oxide, polyvinylpyrrolidone, polyvinyl alcohol, and propylene oxide/ethylene oxide random copolymers. Poloxamers may also be used as additives. Examples include both the Pluronic® polyols having an $(P_1)_a(P_2)_b(P_1)_a$ structure such as Pluronic® F38, L44, P65, F68, F88, L92, P103, P104, P105, F108, L122, and F127, as well as the reverse 15 Pluronic® R series $(P_2)_a(P_1)_b(P_2)_a$ structure such as Pluronic® 17R2 and 25R8. Other miscellaneous materials include propylene glycol, urea, triethanolamine, alkylphenol ethoxylates (Iconol series), and linear alcohol alkoxylates (Plurafac series).

Additives affect the viscosity of the compositions differently depending upon the nature of the additive and its concentration. Some additives will affect the initial or 20 final viscosity, whereas others will affect the temperature range of the viscosity response, or both.

Potassium chloride and acetamide MEA are two examples of additives which decrease the final viscosity of the composition (see Example 30). KCl (0.25%) added to a 1 wt% reversibly gelling polymer composition reduces the viscosity by about 3000 25 cps. See Figure 6. The humectant, acetamide MEA, lowers the viscosity of a 1 wt% solution by approximately 1,500 cps (see Figure 7).

Glycerin, ethanol and dimethicone copolymer have been shown to affect the temperature range over which the viscosity response occurs. Glycerin shifts the transition temperature to a slightly lower range from an initial 24-34°C to about 24- 30 30°C, but does not affect the final viscosity (see Example 44). The effect of ethanol on

the viscosity is different at different concentration levels. At 5 wt% and 10 wt% added ethanol, the transition temperature is shifted to lower ranges, e.g., 24-29°C and 20-29°C, respectively. At 20 wt% added ethanol, the composition not only exhibits a lowering of the transition temperature, but also a marked increase in initial and final viscosity. See Figure 8. Dimethicone copolymer (1 wt%) also changed the transition temperature, but in this instance the transition temperature range was raised to 28-41°C. Thus, proper selection of additives permits the formulator to adjust the transition temperature to various ranges.

Those skilled in the art will appreciate that the polymer network compositions of the present invention may be utilized for a wide variety of cosmetic and personal care applications. To prepare a cosmetic composition, an effective amount of cosmetically active agent(s) which imparts the desirable cosmetic effect is incorporated into the reversibly gelling polymer network composition of the present invention. Preferably the selected agent is water soluble, which will readily lend itself to a homogeneous dispersion through out the reversibly gelling polymer network composition; however, the polymer network has been demonstrated to significantly solubilize or suspend hydrophilic agents in order to improve formulation homogeneity (see Example 36). It is also preferred that the agent(s) is nonreactive with the polymer network composition. For materials which are not water soluble, it is also within the scope of the invention to disperse or suspend powders or oil (lipophilic materials) throughout the polymer network composition. It will also be appreciated that some applications may require a sterile environment. It is contemplated as within the scope of the invention that the reversibly gelling polymer network compositions of the present invention may be prepared under sterile conditions. An additional feature of the reversibly gelling polymer composition is that it is prepared from constituent polymers that have known accepted toxicological profiles.

The poloxamer:poly(acrylic acid) polymer network has been evaluated under Good Laboratory Practice (GLP) standard protocols known in the art for toxicity in animal models and found to exhibit no toxic effects. The results of the toxicity study

are summarized in the following Table 1. The non-toxicity of the polymer network makes it an ideal candidate for use in cosmetic compositions.

Table 1. Toxicity data for 6% poloxamer:poly(acrylic acid) solution at pH 7.

Reaction Tests	Mode of Testing	Results
Skin sensitization	guinea pig - topical	not a sensitizer
Eye irritation	rabbit - eye instillation	negative
Primary dermal irritation	rabbit - topical	very slight edema (1 on a scale of 1-8)
Acute dermal toxicity	rat - single dose (2g/kg)	no toxicity
Acute oral toxicity	rat - single dose (5g/kg)	no toxicity
AMES test		negative

Exemplary cosmetic and personal care applications, for which the reversibly gelling polymer network composition may be used include, but are not limited to, baby products, such as baby shampoos, lotions, powders and creams; bath preparations, such as bath oils, tablets and salts, bubble baths, bath fragrances and bath capsules; eye makeup preparations, such as eyebrow pencil, eyeliner, eye shadow, eye lotion, eye makeup remover and mascara; fragrance preparations, such as colognes and toilet waters, powders and sachets; noncoloring hair preparations, such as hair conditioner, hair spray, hair straighteners, permanent waves, rinses, shampoos, tonics, dressings and other grooming aids; color cosmetics; hair coloring preparations such as hair dye, hair tints, hair shampoos, hair color sprays, hair lighteners and hair bleaches; makeup preparations such as face powders, foundations, leg and body paints, lipstick, makeup bases, rouges and makeup fixatives; manicuring preparations such as basecoats and undercoats, cuticle softeners, nail creams and lotions, nail extenders, nail polish and enamel, and nail polish and enamel remover; oral hygiene products such as dentrifices and mouthwashes; personal cleanliness, such as bath soaps and detergents, deodorants, douches and feminine hygiene products; shaving preparations such as aftershave lotion, beard softeners, men's talcum, shaving cream, shaving soap and preshave lotions; skin care preparations such as cleansing preparations, skin antiseptics, depilatories, face and

neck cleansers, body and hand cleansers, foot powders and sprays, moisturizers, night preparations, paste masks, and skin fresheners; and suntan preparations such as suntan creams, gels and lotions, indoor tanning preparations.

Preparation of the above-named cosmetic compositions and others may be accomplished with reference to any of the cosmetic formulation guidebooks and industry journals which are available in the cosmetic industry. These references supply standard formulations which may be modified by the addition or substitution of the reversible viscosifying polymer network of the present invention into the formulation. Suitable guidebooks include Cosmetics and Toiletries Magazine, Vo. 111 (March, 1996); Formulary: Ideas for Personal Care, Croda, Inc., Parsippany, NJ (1993); and Cosmeticon: Cosmetic Formulary, BASF, which are hereby incorporated in their entirety by reference.

The cosmetic composition may be in any form. Suitable forms include but are not limited to lotions, creams, sticks, roll-on formulations, mousses, aerosol sprays, pad-applied formulations, and film-forming formulations.

As those skilled in the art will appreciate, the foregoing list is exemplary only. Because the reversibly gelling polymer network composition of the present invention is suited for application under a variety of physiological conditions, a wide variety of cosmetically active agents may be incorporated into and administered from the polymer network composition. In addition to the poloxamer:poly(acrylic acid) polymer network, additional cosmetically acceptable carriers may be included in the composition, such as by way of example only, emollients, surfactant, humectants, powders and other solvents. By way of example only, the cosmetic composition also may include additional components, which serve to provide additional aspects of the cosmetic affect or to improve the stability and/or administration of the cosmetic. Such additional components include, but are not limited to, preservatives, abrasives, acidulents, antiacne agents, anti-aging agents, antibacterials, anticaking, anticaries agents, anticellulites, antidandruff, antifungal, anti-inflammatories, anti-irritants, antimicrobials, antioxidants, antiperspirants, antiseptics, antistatic agents, astringents, binders, buffers, additional carriers, chelators, cell stimulants, cleansing agents,

conditioners, deodorants, depilatories, detergents, dispersants, emollients, emulsifiers, enzymes, essential oils, exfoliants, fibers, film forming agents, fixatives, foaming agents, foam stabilizers, foam boosters, fungicides, gellants, glosser, hair conditioner, hair set resins, hair sheen agents, hair waving agents, humectants, lubricants, moisture barrier agents, moisturizers, ointment bases, opacifier, plasticizer, polish, polymers, powders, propellant, protein, refatting agents, sequestrant, silicones, skin calming agents, skin cleansers, skin conditioners, skin healing, skin lightening agents, skin protectants, skin smoothing agents, skin softening agents, skin soothing agents, stabilizers, sunscreen agents, surfactants, suspending agents, tanning accelerators, thickeners, vitamins, waxes, wetting agents, liquefiers, colors, flavors and/or fragrances. Suitable materials which serve the additive functions listed here are well known in the cosmetic industry. a listing of the additive function and materials suitable for incorporation into the cosmetic composition may be found in Appendix A, which is appended hereto at the end of the specification. Further information may be obtained by reference to The Cosmetic Bench Handbook, Cosmetics & Toiletries, C.C. Urbano, editor, Allured Publ. Corp., 1996, which is hereby incorporated in its entirety by reference.

A brief description of some preferred additives and cosmetically active agents follows. The compositions of the invention include a safe and effective amount of a cosmetically active agent. "Safe and effective", as it is used herein, means an amount high enough to significantly positively modify the condition to be treated or the cosmetic effect to be obtained, but low enough to avoid serious side effects.

Preservative can be desirably incorporated into the cosmetic compositions of the invention to protect against the growth of potentially harmful microorganisms. Suitable preservatives include, but are not limited to, alkyl esters of parahydroxybenzoic acid, hydantoin derivatives, parabens, propionate salts, triclosan tricarbonyl ether, tea tree oil, alcohols, farnesol, farnesol acetate, hexachlorophene and quaternary ammonium salts, such as benzalkonium, and a variety of zinc and aluminum salts. Cosmetic chemists are familiar with appropriate preservatives and may select that which provides the

required product stability. Preservatives are preferably employed in amounts ranging from about 0.0001 % to 2 % by weight of the composition.

Emollients can be desirably incorporated into the cosmetic compositions of the invention to provide lubricity to the formulation. Suitable emollients may be in the form of volatile and nonvolatile silicone oil, highly branched hydrocarbons and synthetic esters. Amounts of emollients may be in the range of about 0.1-30 wt%, and preferably about 1-20 wt%. By way of example only, suitable silicones include cyclic or linear polydimethylsiloxanes, polyalkylsiloxanes, polyalkylarylsiloxanes and polyether siloxanes. By way of example only, suitable ester emollients include alkenyl esters of fatty acids, polyhydric alcohols, such as ethylene glycol mono and di-fatty acid esters, polyethylene glycol and the like, ether-esters, such as fatty acid esters of ethoxylated fatty alcohols, wax esters, such as beeswax, spermaceti, myristyl myristate and stearyl stearate, and sterol esters such as cholesterol fatty acids.

A variety of oily emollients may be employed in the compositions of this invention. These emollients may be selected from one or more of the following classes:

1. Triglyceride esters such as vegetable and animal fats and oils. Examples include castor oil, cocoa butter, safflower oil, cottonseed oil, corn oil, olive oil, cod liver oil, almond oil, avocado oil, palm oil, sesame oil, squalene, Kikui oil and soybean oil;
2. Acetoglyceride esters, such as acetylated monoglycerides;
3. Ethoxylated glycerides, such as ethoxylated glyceryl monostearate;
4. alkyl esters of fatty acids having 10 to 20 carbon atoms, such as, methyl, isopropyl, and butyl esters of fatty acids, and including hexyl laurate, isohexyl laurate, isohexyl palmitate, isopropyl palmitate, decyl oleate, isodecyl oleate, hexadecyl stearate, decyl stearate, isopropyl isostearate, diisopropyl adipate, diisohexyl adipate, dihexyldecyl adipate, diisopropyl sebacate, lauryl lactate, myristyl lactate, and cetyl lactate;
5. Alkenyl esters of fatty acids having 10 to 20 carbon atoms, such as oleyl myristate, oleyl stearate, and oleyl oleate and the like;
6. Fatty acids having 10 to 20 carbon atoms, such as pelargonic, lauric, myristic, palmitic, stearic, isostearic, hydroxystearic, oleic, linoleic, ricinoleic, arachidic, behenic, and erucic acids and the like;
7. Fatty alcohols having 10 to 20 carbon atoms, such as, lauryl, myristyl, cetyl, hexadecyl, stearyl, isostearyl, hydroxystearyl, oleyl,

- ricinoleyl, behenyl, erucyl, and 2-octyl dodecanyl alcohols are examples of satisfactory fatty alcohols and the like; 8. Fatty alcohol ethers, such as ethoxylated fatty alcohols of 10 to 20 carbon atoms including the lauryl, cetyl, stearyl, isostearyl, oleyl, and cholesterol alcohols, having attached thereto from 1 to 50 propylene oxide groups; 9.
- 5 Ether-esters such as fatty acid esters of ethoxylated fatty alcohols; 10. lanolin and derivative, such as lanolin, lanolin oil, lanolin wax, lanolin alcohols, lanolin fatty acids, isopropyl lanolate, ethoxylated lanolin, ethoxylated lanolin alcohols, ethoxylated cholesterol, propoxylated lanolin alcohols, acetylated lanolin alcohols, lanolin alcohols linoleate, lanolin alcohols ricinoleate, acetate of lanolin alcohols ricinoleate, acetate of
- 10 ethoxylated alcohols-esters, hydrogenolysis of lanolin, ethoxylated hydrogenated lanolin, ethoxylated sorbitol lanolin, and liquid and semisolid lanolin absorption bases and the like; 11. Polyhydric alcohol esters, such as, ethylene glycol mono and di-fatty acid esters, diethylene glycol mono- and di-fatty acid esters, polyethylene glycol (200-6000) mono- and di-fatty acid ester, propylene glycol mono- and di-fatty acid esters,
- 15 polypropylene glycol 2000 monooleate, polypropylene glycol 2000 monostearate, ethoxylated propylene glycol monostearate, glyceryl mono- and di-fatty acid esters, polyglycerol polyfatty esters, ethoxylated glyceryl monostearate, 1,2-butyleneglycol monostearate, 1,2-butyleneglycol distearate, polyoxyethylene polyol fatty acid ester, sorbitan fatty acid esters, and polyoxyethylene sorbitan fatty acid esters are satisfactory
- 20 polyhydric alcohol esters; 12. Waxes such as beeswax, spermaceti, myristyl myristate, stearyl stearate; 13. Beeswax derivatives, e.g., polyoxyethylene sorbitol beeswax; 14. Vegetable waxes including carnauba and candelilla waxes; 15. Phospholipids such as lecithin and derivatives; 16. Sterol including cholesterol and cholesterol fatty acid esters; 17. Amides such as fatty acid amides, ethoxylated fatty
- 25 acid amides, solid fatty acid alkanolamides.

Humectants may be added to the composition to increase the effectiveness of the emollient, to reduce scaling, to stimulate removal of built-up scale and improve skin feel. by way of example only, suitable humectants include polyhydric alcohols, such as glycerol, polyalkylene glycols, alkylene polyols, their derivatives, propylene glycol,

30 dipropylene glycol, polypropylene glycol, polyethylene glycol, sorbitol, hydroxypropyl

sorbitol, hexylene glycol, 1,3-butylene glycol, 1,2,6-hexanetriol, ethoxylated glycerol, propoxylated glycerol and the like. The amount of humectant may be in the range of about 0.5-30 wt% and preferably between 1-15 wt%.

In topical skin care applications, a variety of active substances may be advantageously employed. by way of example, only suitable active agents which may be incorporated into the cosmetic composition include anti-aging active substances, anti-wrinkle active substances, hydrating or moisturizing or slimming active substances, depigmenting active substances, substances active against free radicals, anti-irritation active substances, sun protective active substances, anti-acne active substances, firming-up active substances, exfoliating active substances, emollient active substances, and active substances for the treating of skin disorders such as dermatitis and the like.

By way of example only, in the case of hydration, one or more moisturizers may be used, such as glycerin or urea, in combination with one or more precursor agents for the biosynthesis of structural proteins, such as hydroxyproline, collagen peptides, and the like.

By the way of example only, in case of slimming, at least one ketolytic agent or an alpha-hydroxyacid such as a salicylic acid or 5-n-octanoicsalicylic acid may be used in combination with at least one liporegulating agent such as caffeine.

By way of example only, in the case of depigmentation, at least one keratolytic agent is used in combination with a depigmenting agent such as hydroquinone, tyrosinase inhibitor (kolic acid), kojic acid and sodium metabisulfite and the like.

By way of example only, in the case of protection against free radical agents, vitamin E (against CO_2 radicals), superoxide dismutase (against O_2 free radicals) and sugar and caffeine (against OH free radicals).

By way of example only, in the case of anti-aging, moisturizers, sunscreens, alpha-hydroxyacids, salicylic acid or surface restructuring agents may be used in combination with enzymes for the repair of DNA, vascular protective agents or phospholipids rich in oligoelements and polyunsaturated fatty acids.

By way of example only, in the case of anti-acne agents, keratolytics, such as salicylic acid, sulfur, lactic acid, glycolic, pyruvic acid, urea, resorcinol and N-acetylcysteine, and retinoids, such as retinoic acid and its derivatives may be used.

By way of example only, in the case of anti-inflammation, non-steroidal anti-inflammatory agents (NSAIDS) may be used, such as propionic acid derivatives, acetic acid, fenamic acid derivatives, biphenylcarboxylic acid derivatives, oxicams, including but not limited to aspirin, acetaminophen, ibuprofen, naproxen, benoxaprofen, flurbiprofen, fenbufen, ketoprofen, indoprofen, piroprofen, carprofen, and bucloxic acid and the like.

By way of example only, in the case of antibiotic and antimicrobials may be included in the composition of the invention. Antimicrobial drugs preferred for inclusion in compositions of the present invention include salts of β -lactam drugs, quinolone drugs, ciprofloxacin, norfloxacin, tetracycline, erythromycin, amikacin, triclosan, doxycycline, capreomycin, chlorhexidine, chlortetracycline, oxytetracycline, clindamycin, ethambutol, hexamidine isethionate, metronidazole, pentamidine, gentamicin, kanamycin, lineomycin, methacycline, methanamine, minocycline, neomycin, netilmicin, paromomycin, streptomycin, tobramycin, miconazole and amantadine and the like.

By way of example only, in the case of sunscreen protection, suitable agents include 2-ethylhexyl p-methoxycinnamate, 2-ethylhexyl N,N-dimethyl-p-aminobenzoate, p-aminobenzoic acid, 2-phenyl p-methoxycinnamate, 2-ethylhexyl octocrylene, oxybenzone, homomenthyl salicylate, octyl salicylate, 4,4'-methoxy-di-butylidibenzoylmethane, 4-isopropyl dibenzoylmethane, 3-benzylidene camphor, 3-(4-methylbenzylidene) camphor, titanium dioxide, zinc oxide, silica, iron oxide, and mixtures thereof and the like. The sunscreens disclosed therein have, in a single molecule, two distinct chromophore moieties which exhibit different ultra-violet radiation absorption spectra. One of the chromophore moieties absorbs predominantly in the UVB radiation range and the other absorbs strongly in the UVA radiation range. These sunscreens provide higher efficacy, broader UV absorption, lower skin penetration and longer lasting efficacy relative to conventional sunscreens. Generally,

the sunscreens can comprise from about 0.5% to about 20% of the compositions useful herein. Exact amounts will vary depending upon the sunscreen chosen and the desired Sun Protection Factor (SPF). SPF is a commonly used measure of photoprotection of a sunscreen against erythema.

5 By way of example only, in the case of sunless tanning agents include dihydroxyacetone, glyceraldehyde, indoles and their derivatives, and the like.

The composition may include cleansing surfactants. Cleansing surfactants are cationic, anionic, amphoteric or non-ionic surfactants which are water-soluble and produce a consumer-acceptable amount of foam. Non-ionic surfactants are well-known materials and have been used in cleansing compositions. Therefore, suitable non-ionic surfactants include, but are not limited to, compounds in the classes known as alkanolamides, block copolymers of ethylene and propylene, ethoxylated alcohols, ethoxylated alkylphenols, alkyl polyglycosides and mixtures thereof. In particular, the non-ionic surfactant can be an ethoxylated alkylphenol, i.e., a condensation product of an alkylphenol having an alkyl group containing from about 6 to about 12 carbon atoms in either a straight chain or branched chain configuration with ethylene oxide, the ethylene oxide being present in an amount equal to at least about 8 moles ethylene oxide per mole of alkylphenol. Examples of compounds of this type include nonylphenol condensed with about 9.5 moles of ethylene oxide per mole of phenol; dodecylphenol condensed with about 12 moles of ethylene oxide per mole of phenol; dinonylphenol condensed with about 15 moles of ethylene oxide per mole of phenol; octylphenol condensed with about ten moles of ethylene oxide per mole of phenol; and diisooctyl phenol condensed with about 15 moles of ethylene oxide per mole of phenol.

A wide variety of acids, bases, buffers, and sequestrants can be utilized to adjust and/or maintain the pH and ionic strength of the compositions useful in the instant invention. Materials useful for adjusting and/or maintaining the pH and/or the ionic strength include sodium carbonate, sodium hydroxide, hydrochloric acid, phosphoric acid, sulfuric acid, acetic acid, sodium acetate, sodium hydrogen phosphate, sodium dihydrogen phosphate, citric acid, sodium citrate, sodium bicarbonate, triethanolamine, EDTA, disodium EDTA, tetrasodium EDTA, and the like.

The polymer network may be useful as a solubilization agent in cosmetic and personal care applications. A self-assembling system comprising the reversibly gelling polymer network exhibits thermogelation, pH sensitivity, and the ability to solubilize hydrophobic agents in aqueous media. When poloxamer is copolymerized with
5 poly(acrylic acid) (PAA) according to the invention, the resulting copolymer network is bioadhesive and can be applied in a number of therapies. The materials described in this invention combine "reverse" thermoviscosification mucoadhesion, solubilization of hydrophobic and difficult to manage moieties, easy formulation, and protection of agents from degradation to provide a superior medium for cosmetic and personal care
10 products.

The reversible viscousification of the polymer network at elevated temperatures makes the materials idea for use as thickening agents in cosmetic and personal care products at any temperature above the transition. Another use of the "thickening" of solutions containing the polymer network as a thickener supplement in emulsions.
15 Currently, emulsifiers are often negatively affected by increased temperatures. An additive with reverse thermal viscousification properties, however, would react in exactly the opposite way, increasing its ability to emulsify as it gained three-dimensional structure upon heating above its transition temperature.

In the applications where the reversibly gelling polymer composition can act as
20 a surfactant, the polymer network will have the ability to act as a primary emulsifier without any (or with very little) addition of traditional surfactant. The responsive polymer network will also act as a stabilizer for oil soluble ingredients that would conventionally need to be solubilized by oils in formulation. The hydrophobic portion of the polymer network (PPO) forms domains which act as reservoirs for an oil-soluble
25 or hydrophobic additive, such as an oil droplet, as is illustrated in Figure 9. These two features of the material of the invention would enable it to be used as a base in a cosmetic formulation that would be non-greasy due to lack of oils, such as petrolatum and mineral oil. The increase in viscosity above the transition temperature adds structure and yield value to the water phase and results in a highly stable emulsion.

Thus, poloxamer:poly(acrylic acid) polymer network compositions are valuable materials in the formulation of cosmetic and personal care products. In particular, they may be useful as rheology modifiers, provide a cushioning effect on the skin, offer barrier properties and controlled release of actives. In addition, the polymer composition may serve as a surfactant and is compatible with most ingredients used in the cosmetic industry.

The above properties of the poloxamer:poly(acrylic acid) polymer network provides a cosmetic composition that spreads evenly and smoothly and which leaves a lubricious feel to the skin. A sensory evaluation was conducted with seven random volunteers in order to determine the sensory effect of a cream formulation on the skin. An oil-free cosmetic formulation was prepared substantially as set forth in Example 33(b) and was compared to Nivea Oil Free, a product of Beiersdorf of Germany. Volunteers placed unmarked samples on the skin and evaluated the formulation based upon its feel and texture. The samples were rated on a scale of 1 (bad) to 5 (good). The oil-free cosmetic formulation of the present invention scored equally to the Nivea Oil Free moisturizing product. Both samples scored a 3.5 on the rating scale.

The observed thermal behavior of the reversibly gelling polymer network suggests that the increase in viscosity is due to aggregation of the hydrophobic portion of the poloxamer at the transition temperature which, because of bonding with the poly(acrylic acid) component, serve as temporary cross-links which physically bridge adjacent chains of poly(acrylic acid) to provide a viscous gel-like extended polymer structure. The aggregation process may be understood as occurring as shown in Figure 10, in which a backbone 20 represent poly(acrylic acid), a thin band 24 represents the hydrophobic poly(propylene) glycol region of the poloxamer and a thick band 26 represents the hydrophilic poly(ethylene glycol) region of the poloxamer. Below the transition temperature, the polymer network is randomly arranged, as is shown in Figure 10(a). At or above the transition temperature, the hydrophobic regions 24 associate to form aggregations or micelles 28, as is shown in Figure 10(b). The association increases the effective molecular weight of the polymer network composition with the corresponding increase in viscosity.

A general method of making the poloxamer:PAA polymer network compositions of the present invention comprises solubilization of the poloxamer in acrylic acid monomer, followed by polymerization of the monomer to PAA. Polymerization may be accomplished by addition of a polymerization initiator or by irradiation techniques.

5 The initiator may be a free radical initiator, such as chemical free radical initiators and UV or gamma radiation initiators. Conventional free radical initiators may be used according to the invention, including, but in no way limited to ammonium persulfate, benzoin ethyl ether, benzyl peroxide, 1, 2'-azobis(2,4-dimethylpentanitrile) (Vazo 52) and azobisisobutyronitrile (AIBN). Initiation may also be accomplished using cationic

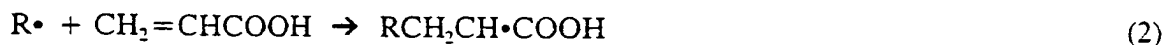
10 or ionic initiators. many variations of this method will be apparent to one skilled in the art and are contemplated as within the scope of the invention. For example, the poloxamer component may be dissolved in an acrylic acid/water mixture instead of pure monomer. It may be desirable to remove unreacted monomer and/or free poloxamer from the resultant polymer network. This may be accomplished using conventional

15 techniques, such as, by way of example, dialysis or Soxhlet extraction.

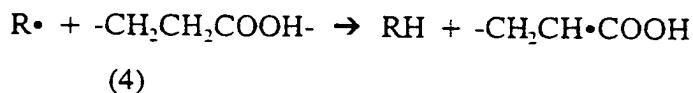
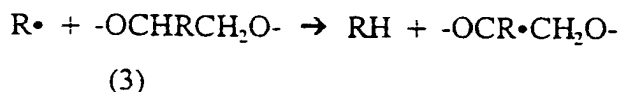
Without intending to be bound by a particular mechanism or structure, the following scheme represents a possible chemical mechanism for the formulation of the system here described. These mechanisms are presented by way of explanation and are in no way limiting of the invention. It is contemplated that these or other mechanistic

20 routes may in fact occur in the formation of the polymer network of the present invention.

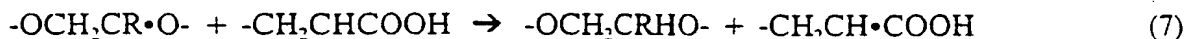
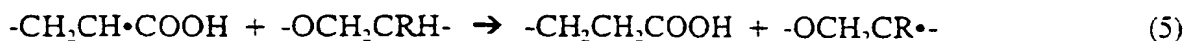
I. Initiation



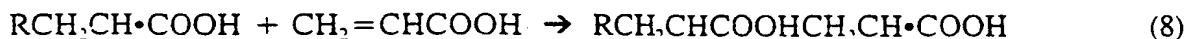
25 II. Hydrogen Abstraction



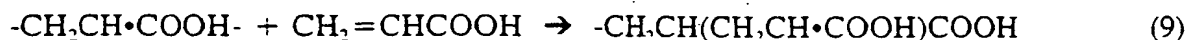
30 III. Chain Transfer



IV. Propagation



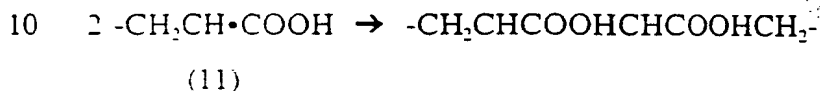
5 V. Side Chain Branching Off AA Backbone



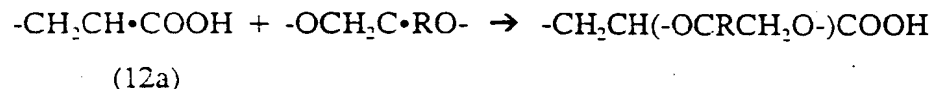
VI. AA Branching Off Poloxamer Backbone



VII. Homogenous Termination



VIII. Heterogenous Termination with Bonding of Pluronic to PAA



15

The scheme for bonding of poloxamer to acrylic acid may involve initiation (Eq. 1), hydrogen abstraction from the propylene or ethylene moiety of the poloxamer (Eq. 3), and attachment to acrylic acid via addition across the unsaturated bond (Eq. 10). Propagation (Eq. 8) leads to the final PAA.

20

Alternatively, the mechanism may proceed by initiation according to Eqs. (1) and (2), propagation to form PAA (Eq. 8), a chain transfer reaction to generate a reactive poloxamer moiety (Eq. 5), followed by addition of the reactive poloxamer moiety to the unsaturated bond of acrylic acid (Eq. 10) and subsequent propagation of the PAA chain.

25

Thus, the polymer network may include a plurality of poly(acrylic acid) units bounded to a single poloxamer unit, or alternatively, a plurality of poloxamer units bound to a single PAA backbone. Combinations of these alternatives are also a possibility.

Reverse phase polymerization may be used to prepare polymer network beads
30 by dispersion of the poloxamer and acrylic acid monomer mixture in a nonpolar solvent

such as hexane or heptane. The aggregating polymer/monomer solution is dispersed with agitation in the nonpolar solvent in order to suspend droplets of the solution. Polymerization of the monomer is initiated by conventional means (i.e., addition of an initiator or irradiation) in order to polymerize the monomer and form responsive
5 polymer network beads. See U.S.S.N. 08/276,532 filed July 18, 1995 and entitled "Useful Responsive Polymer Gel Beads" for further information on the preparation of polymer gel beads, herein incorporated by reference. Such a method may be particularly desirable to provide a heat sink for the heat generated in the exothermic polymerization reaction.

10 The polymer network complexes and aqueous gelling solutions of the present invention may be understood with reference to the following examples, which are provided for the purposes of illustration and which are in no way limiting of the invention.

Example 1. This example describes the synthesis of a polymer network and an
15 aqueous responsive polymer network solution prepared using a triblock polymer of poly(ethylene glycol) and poly(propylene glycol), Pluronic® F27 polyol, and poly(acrylic acid). This example also characterizes the gelation and the physical properties of the resultant polymer network.

Synthesis. Block copolymer of poly(propylene glycol) (PPG) and poly(ethylene glycol) (PEG) having triad ABA structure $(\text{PEG})_A(\text{PPG})_B(\text{PEG})_A$ (Pluronic® F127 NF polyol, Poloxamer 407 NF polyol, where "F" means Flakes, "12" means $12 \times 300 = 3600$ - MW of the PPG section of the block copolymer, "7" PEG in the copolymer is 70 wt%, and nominal molecular weight is 12,600) from BASF (3.0 g) was dissolved in 3.0 g acrylic acid (Aldrich). This represents a substantially 1:1 weight ratio of Pluronic®
25 F127 polyol and poly(acrylic acid). The solution was deaerated by N_2 bubbling for 0.5 h and following addition of 100 ml of freshly prepared saturated solution of ammonium persulfate (Kodak) in deionized water was kept at 70°C for 16 h resulting in a transparent polymer.

Viscosity measurements. A known amount of the resultant polymer was
30 suspended in 100 ml deionized water into which NaOH was added. Following swelling

for 3 days while stirring, the pH of the resulting fine suspension was adjusted to 7. Samples of 15 ml each were taken, and pH in each vial was adjusted to desired value by addition of 1 M HCl or NaOH. Samples were then kept overnight and their viscosities were measured at different temperatures using Brookfield viscometer using either an
5 SC4-18 or an SC4-25 spindle.

A control experiment was done with a physical blend of Pluronic® F127 polyol and poly(acrylic acid) (MW 450,000) available from Aldrich. Pluronic® F127 polyol and poly(acrylic acid) were dissolved together in deionized water at 1 wt% total polymer concentration and the resultant solution was adjusted to pH 7, stirred and kept
10 in refrigerator. The responsiveness of the polymer network composition and the physical blend to temperature and pH is illustrated in figs. 1, 11, and 12. Figs. 1 and 2 clearly demonstrate that the synthetic route outlined above resulted in a polymer network system that is sensitive to pH and temperature of the environment. Note that the liquid-gel transition is very sharp, occurring over a very small temperature change
15 of pH (see Figure 11). Figure 12 is a viscosity vs. temperature graph comparing the gelling characteristics of the responsive polymer network composition and the physical blend. The blend prepared by physically mixing the triblock PEG/PPG/PEG polymer and poly(acrylic acid) did not exhibit viscosifying effect either as a function of temperature or pH.

20 It was generally observed that 0.5 - 5 wt% polymer network compositions made of Pluronic® F127 polyol and poly(acrylic acid) viscosify at temperatures of around 30°C and higher if pH is adjusted to 6 or higher. The gelling effect was observed in polymer network compositions standing 3 months or longer. Repeated heating and cooling of responsive polymer network compositions did not cause deterioration of the
25 polymer network or the gelling effect. Solutions of either Pluronic® F127 polyol or poly(acrylic acid) (1-5 wt% in water, adjusted to pH 6 or higher) or physical blends of the two lacked the reverse thermal gelling effects found for polymer network compositions.

Example 2. this example describes a standard operating procedure for the
30 manufacture of the reversible gelling polymer network.

The procedure is based upon a 50 liter production. A NaOH solution was prepared by dissolving 131.8 g NaOH pellets in 131.8 mL DI water (50% solution). The NaOH was allowed to dissolve completely. The NaOH solution will be used to convert a percentage of the acrylic acid to sodium acrylate in situ. Acrylic acid monomer (4 kg) is charged into a monomer feed tank and agitated at 250 rpm. NaOH is added slowly. The precipitate formed as the acrylic acid is neutralized to sodium acrylate is allowed to dissolve. Pluronic® F 127 (3.5 kg) is slowly added to the monomer feed tank. Pluronic® F127 is dissolved under continued agitation. Norpar 12 (a refined C-12 alkane) is added to the reaction vessel (37 L). The mixture is agitated at 100 rpm. Stabilizer solution of Ganex V-126 is prepared in 2L Norpar 12 and added to the reactor under agitation.

A reaction vessel was degassed using a nitrogen sparge introduced from the bottom of reactor and was continued throughout the reaction. Initiator (13.63 g Lauryl peroxide and 4.23 g Vazo 52 in 0.7 kg acrylic acid monomer) is introduced into the monomer solution. the monomer solution was transferred to the reaction vessel. Agitation was increased to 150 rpm. Nitrogen sparging continued for an additional 20 minutes, and then heating began. heating began at a rate of 0.5 -1.0°C/min up to 75°C. The reaction began to exotherm at about 45-50°C and is allowed to continue without cooling until a maximum is reached. It is then cooled to 75°C using forced cooling. The reaction continued for 12 hours and was then cooled to 35°C. The slurry was transferred into pails and the polymer beads were allowed to settle.

The slurry was filtered through Buchner Funnels with filter paper (11 µm pore size) until the bulk of the Norpar had been removed from the beads. The beads were washed three times with heptane. The filtered beads were transferred to a Pyrex drying tray and spread on the tray in a uniform layer. The beads were dried under vacuum for 4 hours at 40-50°C. The dried beads were analyzed as follows.

Elemental analysis. The elemental analysis was performed by Quantitative Technologies, Inc., Whitehouse, NJ using a Perkin Elmer 2400 CHN Elemental Analyzer. Analysis provided C (52.49%), H (7.50%), N (<0.05%), the balance assumed to be oxygen (39.96%).

Thermal Gravimetric Analysis (TGA). The TGA method was performed by Massachusetts Material Research, Inc., West Boylston, MA using a Dupont TGA model 295. The assay was run using a temperature ramp from 30 to 500°C/min. The resolution for the system was set to 4 (1.0°C/min for all slope changes). The data was analyzed using the first derivative of the curve and using maxima and minima to mark transitions. The moisture content was also calculated in this manner. The first derivative yielded three maxima. The first transition (moisture) was 3.0% by weight, the second transition was 14.0% by weight, and the third was 67.02% by weight. Residue (15.98%) remained.

Molecular weight determination by gel permeation chromatography (GPC). The molecular weight was determined by GPC on a Hewlet Packard 1100 Liquid Chromatography system with a Viscotech T60 Triple Detector system. Three Waters Ultrahydrogel columns, 1000, 500 and 250 Å, were used for the separation. The mobile phase was 0.1 M NaNO₃ and 0.01 M K₂HPO₄ salt solution, pH adjusted with phosphoric acid to a pH of 8.0 ± 0.1. the flow rate for the separation was 0.9 mL/min. The column temperature was maintained at 15°C. The injection volume for the assay was 50 µL. A PEG molecular weight standard of 23,000 Daltons was used to align the detectors. The result for the assay were:

M_n: 341,700 Daltons

M_p: 1,607,000 Daltons

M_w: 2,996,000 Daltons

Free poloxamer determination by GPC. The amount of free (unbound) poloxamer in the polymer matrix was determined using the above GPC method and comparing the poloxamer peaks to that of a standard poloxamer solution. The typical result is approximately 18-22% free poloxamer by weight.

The effect of both the bonded and non-bonded poloxamer on the gelation properties of the responsive polymer network has been determined by extraction of the non-bonded poloxamer from the material. Such extraction studies have established that the graft co-polymer alone exhibits the characteristic reverse thermal gelation of the composition; however, the presence of non-bonded poloxamer component modulates

the gelation process. The non-bonded poloxamer component can affect the temperature of transition (from liquid to gel) and the degree of transition and assists in a more controlled and reproducible transition.

Bound poloxamer determination by ethylene oxide (EO) titration. The EO
5 titration was performed as follows. A 5 gm sample of the product polymer was extracted in dichloroethane for three hours at reflux temperatures. The solid is removed and dried under a vacuum for 12 hours at room temperature. The dry material is then analyzed using ASTM method D 2959-95, "Standard Test Method for Ethylene Oxide Content". The amount of EO in the sample is related to the amount of poloxamer
10 bound to the polymer. The typical result is approximately 15% by weight of EO.

The relative amount of free poloxamer may be varied dependent upon the relative proportions of starting materials and the method of polymerization. Although the residual solids presumably contain only poloxamer which is bounded to the poly(acrylic acid), i.e., a graft co-polymer, the material still shows strong
15 viscosification when it is neutralized and dissolved in water. However, the temperature of viscosification is increased substantially and the degree of viscosification per gram of total solids is increased by removal of free poloxamer. Thus, the free poloxamer plays a role in modifying the extent and temperature of viscosification. The poloxamer undergoes conformational changes and changes to the critical micelle concentration as a
20 function of temperature. The poloxamer will change from an open, non-aggregated form to a micellular, aggregated form with changes in temperature.

Residual acrylic monomer determination by gas chromatography (GC). The residual acrylic acid monomer was determined by GC analysis using a Hewlet Packard GC 5890A, using a HP-FFDAP-TPA 10 m x 0.52 mm x 1 μ m column. The sample
25 was extracted and run in methanol. Using an internal standard ratio, the sample was compared to a one point calibration. The typical results for this assay were below 70 ppm acrylic acid monomer.

Residual Norpar solvent by GC. The residual Norpar in the sample was determined by GC using the above method and comparing the Norpar peaks to that of a
30 standard. The typical results were below 1.5 wt%.

UV-vis spectrum. Optical clarity data of UV-vis spectrophotometer was obtained. A 1.0% solution in water was prepared and measured at 420 nm. Transmittance (%) was typically greater than 90%.

Differential scanning calorimetry (DSC). The DSC was performed by Massachusetts Material Research, Inc., West Boylston, MA using a temperature ramp from 30 to 350°C at 5°C/min. The resolution for the system was set to 4 (1.0°C/min for all slope changes). The assay yielded one endothermic event at 265°C, typically 270 J/g.

Examples 3-9. These examples describe the synthesis of several reversible thermal gelling polymer networks prepared using a variety of poloxamers and poly(acrylic acid). The gelation and the physical properties of the resultant polymer network compositions are reported in Table 2.

Table 2

Example	Poloxamer	Poloxamer Composition	Poloxamer: PAA	Trans. Temp.	Comments
3	Pluronic® F88 Prill polyol	2400 MW PPG; 80 wt% PEG; nominal MW 11,400	1:1	48°C	viscosity response curve shown in Figure 13
4	Pluronic® F127 NF polyol	3600 MW PPG; 70 wt% PEG; nominal MW 12,600	1:1	30°C	pentaerythritol triallyl ether crosslink agent used
5	Pluronic® P104 polyol	3000 MW PPG; 40 wt% PEG; nominal MW 5,900	1:1	28°C	viscosity response curve shown in Figure 14
6	Pluronic® P123 polyol	3600 MW PPG; 30 wt% PEG; nominal MW 5,750	1:1	25°C	viscosity response curve shown in Figure 15
7	Pluronic® F127/ Pluronic® F108 polyol blend (1:1)	as above	1:1.7	42°C	polymer solid formed, dried; resolubilized in neutralizing solution
8	Pluronic® F88 polyol	as above	1:1.7	80°C	polymer solid formed, dried; resolubilizing in neutralizing solution

9	Pluronic® F127/ Pluronic® F88 polyol blend (1:1)	as above	1:1.7	85°C	polymer solid formed, dried; resolubilizing in neutralizing solution
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Example 10. The following example demonstrates the effect of hydrophilic/hydrophobic ratio on the gelling temperature. Polymer network compositions were prepared from the following poloxamers shown in Table 3.

Table 3. Composition of Poloxamers Investigated.

	triblock polyol polymer composition	MW of PPG block	wt% of PEG block
10	P103 (PEG) ₃₇ (PPG) ₅₆ (PEG) ₃₇	3250	50
	P104 (PEG) ₂₅ (PPG) ₅₆ (PEG) ₂₅	3250	40
15	P105 (PEG) ₁₆ (PPG) ₅₆ (PEG) ₁₆	3250	30

Table 3 shows that in this series, the fraction of PEG is reduced when the molecular weight of the PPG block is kept constant. Linse (*Macromol.* 26:4437-4449 (1993)) report phase diagrams for these copolymers in water were calculated and it was shown that two-phase boundaries corresponding to the beginning of aggregation are almost unaffected by the molecular mass, given a constant PEG/PPG ratio, whereas these boundaries shifted to lower temperature as the PEG content of the polymer is reduced at constant mass. The strong dependence of the PEG/PPG ratio is a consequence of the differing solubilities of PEG and PPG in water at the elevated temperatures. Thus, one would suppose that aggregation that causes viscosification in the responsive polymer network composition should shift to lower temperature as PEG fraction decreases.

The poloxamer (3.0 g) was dissolved in 3.0 g acrylic acid. The solution was deaerated by N₂ bubbling for 20 min. and following addition of the 100:1 of freshly prepared saturated solution of ammonium persulfate in deionized water was kept at 70°C for 16 h resulting in a strong whitish polymer. A sample of the polymer obtained

(0.4 g) was suspended in 40 ml deionized water into which NaOH was added. Suspended responsive polymer network particles were allowed to dissolve under constant stirring. The resulting 1 wt% polymer network solution were subjected to the viscosity measurement at shear rate of 132 or 13.2 sec⁻¹ using a SC4-18 spindle. It can be seen from Figure 16 that, firstly, viscosity of the 1 wt% responsive polymer network solutions before viscosification (at 20-24°C) decreases in the series
5 (PEG)₃₇(PPG)₅₆(PEG)₃₇(F103) > (PEG)₂₅(PPG)₅₆(PEG)₂₅(F104) > (PEG)₁₆(PPG)₅₆(PEG)₁₆(F105) and, secondly, the temperature at which gelation shifts from about 45°C for (PEG)₃₇(PPG)₅₆(PEG)₃₇ to about 35°C for (PEG)₂₅(PPG)₅₆(PEG)₂₅ and (PEG)₁₆(PPG)₅₆(PEG)₁₆. Both results are in excellent agreement with the theory set forth in Linse.

Example 11. The following example is related to release of and active agent from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of release of the protein hemoglobin from poloxamer:poly(acrylic acid) polymer network is described.

Synthesis. Pluronic® F127 (3.0 g) was dissolved in 3.0 g acrylic acid. The solution was deaerated by N₂ bubbling for 0.5 h and following addition of 100 Fl of freshly prepared saturated solution of ammonium persulfate (Kodak) in deionized water was kept at 70°C for 16 h resulting in a transparent polymer. The resultant responsive polymer network obtained (5 g) was suspended in 95 ml deionized water into which NaOH was added. The resulting suspension was allowed to swell for 7 days.

Hemoglobin loading and release. A 5 wt% responsive polymer network composition (3 g) was allowed to swell for 16 h in 10 ml of 0.25 mg/ml solution of human hemoglobin (Sigma) in deionized water adjusted to pH 8. The resulting mixture was well shaken and placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of the diffusion cells were separated by mesh screens (#2063). The receiver chamber was continuously stirred by a magnetic bar. The cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the hemoglobin-loaded responsive polymer network and 6 ml of phosphate-buffered saline

(pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 0.25 mg/ml hemoglobin solution. After the feed solution had been loaded into the cell, the kinetic time commenced. Samples of the receiver phase was withdrawn from time to time and their absorbance was measured spectrophotometrically at 400 nm. To
5 calculate hemoglobin concentrations, corresponding calibration curves (absorbance in PBS versus hemoglobin concentration) were generated. The results of the kinetic experiment are presented in Figure 17. It can be seen that the rate of hemoglobin release from the polymer network was substantially lowered at 37°C when compared to that at 25°C, because of viscosity increase in the polymer network at elevated
10 temperatures (see Figure 1). The protein released from the polymer network composition still retained its native structure, as was determined by comparison of UV-vis spectra of release hemoglobin and natural hemoglobin.

Example 12. The following example is related to release of an active agent from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of
15 release of the protein lysozyme from a polymer network is reported.

Lysozyme loading and release. A 5 wt% responsive polymer network composition (3 g) was allowed to swell for 16 h in 10 ml of 1 mg/ml solution of chicken egg-white lysozyme (Sigma) and 1.5 mg/ml sodium dodecyl sulfate (Aldrich) in deionized water adjusted to pH 8.5. The resulting mixture was well shaken and
20 placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of the diffusion cells were separated by mesh screens (#2063). The receiver chamber was continuously stirred by a magnetic bar. The cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the lysozyme-loaded responsive
25 polymer network and 6 ml of phosphate-buffered saline (pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 1 mg/ml lysozyme solution. After the feed solution had been loaded into the cell, the kinetic time commenced. Samples were withdrawn and their absorbance measured spectrophotometrically at 280 nm. A calibration curve was prepared for lysozyme concentration ranging from 0
30 mg/ml to 0.5 mg/ml in phosphate buffered saline. The results of the kinetic experiment

are presented in Figure 18. It can be seen that the rate of lysozyme release from the responsive polymer network composition was substantially lowered at 37°C when compared to that at 25°C, because of viscosity increase in responsive polymer network at elevated temperatures (see Figure 1).

5 In order to demonstrate the retention of the enzymatic activity of lysozyme, the lysozyme released from the responsive polymer network composition was assayed using *Micrococcus lysodeikticus* cells and compared to that of original lysozyme. The enzymatic activity of lysozyme was the same, within the error of the assay (15%), as that of the original lysozyme. Control without lysozyme in presence of sodium dodecyl
10 sulfate did not show any appreciable lysis of the cells.

Example 13. The following example is related to release of an active agent from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of release of insulin from a responsive polymer network composition is reported.

Insulin loading and release. A 5 wt% responsive polymer network composition
15 (3 g) was allowed to swell for 15 h in 10 ml of 5 mg/ml solution of bovine Zn²⁺-insulin (Sigma) in deionized water adjusted to pH 7. The resulting mixture was well shaken and placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of the diffusion cells were separated by mesh screens (#2063). The receiver chamber was continuously stirred by
20 a magnetic bar. the cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the insulin-loaded responsive polymer network and 6 ml of phosphate-buffered saline (pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 5 mg/ml insulin solution. After the feed solution had been loaded into the cell, the timing commenced. Samples were
25 withdrawn and their absorbance was measured spectrophotometrically at 280 nm. A calibration curve was prepared for insulin concentration ranging from 0 mg/ml to 1.25 mg/ml in phosphate buffered saline. The results of the kinetic experiment are presented in Figure 19. The rate of insulin release from responsive polymer network was substantially lowered at 37°C when compared to that at 25°C, because of viscosity
30 increase in responsive polymer network at elevated temperatures (see Figure 1).

Example 14. This example demonstrates the preparation of a sterile reversibly gelling polymer network aqueous composition and the stability of the composition to sterilization. The polymer network is prepared as described in Example 1, except that the composition is prepared at 2 wt% Pluronic® F127 polyol/poly(acrylic acid). After dissolution of the 2 wt% polymer network in water, the viscosity is measured. The composition then is sterilized by autoclaving at 121°C, 16 psi for 30 minutes. Viscosity is determined after sterilization. The corresponding curves for viscosity (a) before and (b) after sterilization are shown in Figure 20 and establish that minimal change in the viscosity profile of the material has occurred with sterilization.

Examples 15-30. These examples show additives which may be used to affect the transition temperature overall viscosification of the polymer network composition. A 1 wt% polymer network was prepared in deionized water at pH 7 in which a variety of additives were included in the composition. The effect of the additive was determined by generation of a Brookfield viscosification curve. Results are reported in Table 4.

Table 4.

Example No.	Additive (wt%)	Effect of additive on:	
		Transition Temp. (°C)	Final Viscosity (% change)
15	1,2-methyl pyrrolidone (5)	I (1.8)	N
16	Rhodapex CO-436 (2)	I (1.6)	N
17	Dow Corning 190 (2)	I (5)	I (150)
18	isopropyl alcohol (0.5)	I (3.1)	I (45)
19	Pluronic® L122 (1)	D (4.4)	D (13)
20	Pluronic® F88 (1)	N	I (41)
21	Tween 80 (0.5)	N	I (18)
22	Germaben® II (1)	D (9)	I (100)
23	Iconol NP-6 (1)	D (9)	I (500)
24	Plurafac C-17 (0.5)	I (5.2)	D (36)
25	Dow Corning 193 (0.75)	I (4.1)	D (12)

Example No.	Additive (wt%)	Effect of additive on:	
		Transition Temp. (°C)	Final Viscosity (% change)
26	glycerin (5)	D (2)	N-
27	UC 50-HB 170/EO/PO random copolymer (0.5)	N	N
28	PVP K15 (1)	N	N
29	MAPTAC (1)	N	D (8)
30	potassium chloride (0.25)	N	D (34)

I = increase; D = decrease; and N = no change

Example 31. Because of the surfactant nature of the polymer network composition coupled with the gelation effect of the polymer network composition, it is possible to prepare formulations which are 100% water-based, but which are lubricous and thick.

Formulations including a nonionic surfactant formulation: An O/W (oil-in-water) emulsion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 5.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network as prepared in Example 1	20.0
Emulsifying Wax NF ¹	2.5
Mineral Oil	5.0

¹ Polowax available from Croda

Into a vessel equipped with a high efficiency homogenizer, the formula amount of all ingredients is added, water is added to 100% w/w and allowed to mix to homogeneity. This formulation contains a nonionic surfactant and gives an emulsion that is fluid at room temperature but viscosifies above 32°C.

Formulations including a cationic surfactant formulation: An O/W (oil-in-water) emulsion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 6.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network as prepared in Example 1	20.0
Behentrimonium Methosulfate (and) Cetearyl alcohol ¹	2.5
Mineral Oil	5.0

¹Incroquat Behenyl TMS available from Croda

Into a vessel equipped with a high efficiency homogenizer, the formula amount of all ingredients is added and allowed to mix to homogeneity. This formulation contains a cationic surfactant and gives an emulsion that is fluid at room temperature but viscosifies above 32°C.

Formulations including an anionic surfactant formulation: An O/W (oil-in-water) emulsion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 7.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network as prepared in Example 1	20.0
Cetearyl Phosphate (and) Cetearyl alcohol ¹	2.5
Mineral Oil	5.0

¹Crodafos CES available from Croda

Into a vessel equipped with a high efficiency homogenizer, the formula amount of all ingredients is added, water is added to 100% w/w and allowed to mix to homogeneity. This formulation contains an anionic surfactant and gives an emulsion that is fluid at room temperature but viscosifies above 32°C.

Example 32. Acne Medication: An oil-free, clear, anti-acne treatment is made by combining the following ingredients utilizing conventional mixing techniques:

Table 8.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network as prepared in Example 1	20.0
Glycerin USP	5.0
Salicylic Acid	2.0
DL-Panthenol	0.5
Germaben® II ¹	0.1
Disodium EDTA	0.2
USP Purified Water	72.2

¹Germaben® II available from Sutton Laboratories

To one vessel, equipped with a Lightnin' Mixer with a 3 blade paddle prop, the full amount of USP Purified Water to 100% w/w is added. While maintaining the temperature, with moderate to vigorous mixing, the formula amount of Disodium EDTA, Citric Acid, DL-Panthenol, Glycerin, Salicylic Acid, and Germaben® II is added. These materials are allowed to dissolve at 50°C. After dissolution, the vessel is then cooled to 20°C. To another vessel, equipped with a high efficiency homogenizer, the formula amount of responsive polymer network is added. The responsive polymer network vessel is then cooled to 4°C. After cooling, while vigorously homogenizing, the contents of the first vessel is added to the second vessel, and allowed to mix to homogeneity.

The composition displays a flowable clear jelly appearance with excellent spreadability and absorption characteristics at room temperature, and after heating the formulation to 32°C, the composition thickens to a gel-like consistency.

Example 33. (a) Oil-free Moisturizer (formulation I): An oil-free, lubricous moisturizer was made by combining the following ingredients utilizing conventional mixing techniques:

Table 9.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network as prepared in Example 1	20.0
Glycerin USP	5.0
PPG-2 Myristyl Ether Propionate	3.0
DL-Panthenol	0.5
Germaben® II ¹	0.1
Disodium EDTA	0.2
Citric Acid	0.01
USP Purified Water	71.19

¹Germaben® II available from Sutton Laboratories

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The viscosity vs. temperature curve is shown in Figure 21 and demonstrates that addition of adjuvants to the composition significantly enhances the responsive polymer network maximum viscosity (> 900,000 cps). The use of the poloxamer:poly(acrylic acid) polymer network in the formulation also imparts a unique viscosification effect after application to the skin, which is not evident in typical commercial O/W emulsion formulations (See Figure 21b).

(b) Oil-free Moisturizer (formulation II): An oil-free, lubricous moisturizer was made by combining the following ingredients utilizing conventional mixing techniques:

Table 10.

Ingredient	% w/w
1:1 polymer network as prepared in Example 1	20.0
Glycerin USP	5.0
Carbopol 980	1.0

Ingredient	% w/w
D-Panthenol, propylene glycol	1.0
Preservative	1.0
Hydrolyzed protein (and) hyaluronic acid	0.5
Sodium hydroxide	0.2
USP Purified Water	90

The above ingredients were added and processed as described above for the
acne composition. The composition displayed a flowable creamy lotion appearance
with excellent emolliency, spreadability and absorption characteristics at room
temperature. After heating the formulation to above 26°C, the composition thickened
to a gel-like consistency. The addition of adjuvants to the composition significantly
enhances the polymer network maximum viscosity.

Example 34. Sunscreen Lotion. An oil-free, lubricous sunscreen lotion was
made by combining the following ingredients utilizing conventional mixing techniques:

Table 11.

Ingredient	% w/w
1:1 polymer network as prepared in Example 1	2.0
Glycerin USP	8.0
Carbopol 980	1.0
Parsol MCX	7.0
Myristyl Ether Propionate	5.0
Preservative	1.0
Cyclomethicone	1.0
Sodium hydroxide	0.2
USP Purified Water	74

The above ingredients were added and processed as described above for the
acne composition. The composition displayed a flowable creamy lotion appearance

with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

- 5 Example 35. Facial mask. A face mask was made by combining the following ingredients utilizing conventional mixing techniques:

Table 12.

Ingredient	% w/w
1:1 polymer network as prepared in Example 1	1.0
Polyvinyl alcohol	6.0
Polyvinylpyrrolidone (20%)	5.0
D-panthenol, propylene glycol	1.25
Propylene glycol	1.25
USP Purified Water	85.5

10 The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

- 20 Example 36. Facial toner. A face mask was made by combining the following ingredients utilizing conventional mixing techniques:

Table 13.

Ingredient	% w/w
1:1 polymer network as prepared in Example 1	0.01
Hydroxyethyl cerydimonium phosphate	1.00
PEG-40 hydrogenated caster oil	2.00

Ingredient	% w/w
D-panthenol, propylene glycol	0.50
Glycerin	2.00
Witch hazel extract	5.00
USP Purified Water	88.49

5

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

Example 36. Solubilization studies of model hydrophobic agents in the poloxamer:poly(acrylic acid) polymer network: estradiol and progesterone. This example is presented to demonstrate the solubilization of a hydrophobic agent in the polymeric network. Progesterone and estradiol were used as the hydrophobic agents in this model solubilization study.

Acrylic acid (99%), fluorescein (98%), β -estradiol (98%), and progesterone (98%) were all obtained from Aldrich and used as received. Pluronic® F127 NF was obtained from BASF. Poly(oxyethylene-b-oxypropylene-b-oxyethylene)-g-poly(acrylic acid) copolymers (responsive polymer network) were synthesized by free-radical polymerization of acrylic acid in the presence of poloxamer as described above. The polymer network copolymers discussed here were composed of about 1:1 ratio of PAA to poloxamer. The rheological properties of polymer network were assessed using LVDV-II+ and RVDV-II+ Brookfield viscometers. The microscopic light scattering of 21 nm poly(styrene) latex particles in deionized water and 1 wt% reversibly gelling polymer network was measured using He-Ne laser as described previously (see Matsuo, E.S., Orkisz, M., Sun, S.-T., Li, Y., Tanaka, T., Macromolecules, 1994, 27, 6791). The solubility of fluorescein and hormones in aqueous solutions was measured by the equilibrium of excess solubilizate with the corresponding solution following

30

removal of undissolved species by centrifugation and filtration. Hydrophobic agents were assayed spectrophotometrically at 240 (progesterone) or 280 nm (estradiol), or by using 70/30 w/w H₂SO₄/MeOH (Tsilifonis-Chafetz reagent). In vitro hormone release studies were conducted using thermostated, vertical Franz cells. Spunbonded polypropylene microfilters (micron retention, 15-20) were used as a membrane separating feed and receiver phases in Franz cells. The responsive polymer network, water, ethanol, and 20% PEG in water were observed to wet the membrane. The receiver solution consisted of 20 w% PEG in water (pH 7) and were stirred by magnetic bars. The feed phases composed of responsive polymer network were loaded with either estradiol or progesterone. Each hormone was dissolved in ethanol and the resulting solution was added into the responsive polymer network.

Equilibrium solubility vs. temperature plots for estradiol and progesterone (partition coefficient octanol/water (P) 7200 and 5888, respectively), in aqueous solutions of Pluronic® F127 polyol and responsive polymer network are presented in Figure 22. It can be seen that increasing temperature and concentration (C) of polymers in the solution raises the amount of the hormone dissolved. In Figure 22a, vertical lines represent critical micellar temperatures (CMT) for corresponding Pluronic® F127 polyol solutions. It is interesting to note that the slope of the solubility-temperature plots increased as temperature reached CMT, indicating that solubilization in the Pluronic® solutions was predominantly due to the formation of micelles. Similar trend was observed in the responsive polymer network solutions. The S values in 5% aqueous solutions of branched PAA did not exceed 15 and 40 µg/mL at 60°C for estradiol and progesterone, respectively. The solubility values found for responsive polymer network were the same as S in parent Pluronic® solutions of equivalent concentrations. Therefore, it may be suggested that solubilization behaviors of the responsive polymer network are governed by the properties of the poloxamer incorporated into it. Thermodynamic parameters of the solubilization process with responsive polymer network were calculated using the same approximations as in the micellar solubilization with Pluronic® polyols. See, Saito, Y., Kondo, Y., Abe, M., Sato, T., Chem. Pharm. Bull., 1994, 42, 1348. Namely,

partition coefficient P was estimated from equilibrium solubilities of estradiol in responsive polymer network and water:

$$P = S_{SH}/S_w \quad (13)$$

by extrapolating the solubility plots of the steroid in Figure 22 to 100% responsive polymer network. Using P values obtained from data in Figure 23, we calculated the standard free energy change (ΔG), standard enthalpy of solubilization (ΔH), and standard entropy of solubilization (ΔS) using the following expressions:

$$\Delta G = -RT \ln P; \Delta H = -R \Delta \ln P / \Delta (1/T); \Delta S = (\Delta H - \Delta G)/T \quad (14)$$

Thermodynamic parameters obtained along with P values are given in Table 14.

Apparent partition coefficients and thermodynamic parameters for solubilization of estradiol by responsive polymer network.

Table 14.

T, K	$P = S_{SH}/S_w$	ΔG kJ/mol	ΔH kJ/mol	ΔS J/mol
277	490	-14.3	4.72	68.6
293	520	-15.2		52.0
310	660	-16.7		53.9
323	660	-17.4		54.0
333	660	-18.0		54.0

Negative ΔG values indicate spontaneous solubilization at all temperatures, whereas positive ΔH shows that the solubilization was endothermic, similar to the solubilization of estriol, as well as indomethacin, by the poloxamer. Notably, ΔS of solubilization was always positive, suggesting that the more ordered water molecules surrounding hydrophobic estradiol molecules moved to the less ordered bulk phase when the estradiol was transferred to the hydrophobic core of PPG segments in responsive polymer network. The aggregation of the PPG segments at elevated temperatures provides not only temporary cross-linking in the gel, but also a thermodynamically "friendly" environment for the hydrophobic drugs. Indeed, one can express the free energy of formation of the aggregate core-water interface in responsive

polymer network as:

$$\Delta G = [\sigma P_w(1-\phi) + \sigma W_D \phi](4\pi R^2/n) \quad (15)$$

where σP_w and σW_D are the interfacial tensions between pure PPO polymer and water and between water and the drug, respectively; ϕ is the volume fraction of the drug within the PPO core; R is the effective radius of the core; and n is the aggregation number.

Equation (3) shows that solubilization of a hydrophobic drug of high σW_D should increase the stability of the aggregate. The solubilization process was found to decrease the critical micellization concentration and substantially increase the micellar core radius in Pluronic surfactants (Hurter, P.N., et al., "In Solubilization in Surfactant Aggregates", Christian, S.D., Ed., Marcel Dekker, New York, 1995). A similar trend is indicated by the lowering the onset of gelation of the responsive polymer network upon solubilization of fluorescein (LogP 2.1) (Figure 24). The solubilization of hydrophobic drugs by responsive polymer network, analogous to the micellar solubilization of drugs by poloxamer, suggests that the responsive polymer network can be an effective vehicle in drug delivery.

Our in vitro study of hormone release from responsive polymer network shows an increase in the initial transport rate with either decreasing total polymer concentration in the formulation or decreasing temperature (Figure 25). These effects are related to the changes in macroscopic viscosity of the responsive polymer network, which erodes more rapidly from the feed phase through the membrane into the receiver compartment as the viscosity decreases (Figure 26). The degree of the responsive polymer network erosion was measured by weighing hormone-loaded responsive polymer network before and after kinetic experiment.

Figure 27 shows that the relative amount of progesterone penetrating into the receiver phase decreased 4-fold with the increase of total polymer concentration, whereas the total relative amount of progesterone stayed almost constant as total polymer concentration in the responsive polymer network increased. This result shows the existence of two routes of transport of hydrophobic drugs in our model system. Firstly, the drug incorporated into aggregates within the responsive polymer network

system can flow through the membrane along with the erosion of the responsive polymer network; secondly, the drug not associated with the responsive polymer network aggregates can diffuse out of the responsive polymer network in the feed phase. The second process should not be related to the viscosity of the responsive
5 polymer network. Indeed, the dynamic light scattering experiment shows no dramatic change of diffusivity of poly(styrene) latex particles in the responsive polymer network as temperature rises thereby increasing macroscopic viscosity more than 10-fold (Figure 28). This result indicates that the viscosity of the responsive polymer network is essentially unaffected on the microscopic scale.

10

Appendix A attached.

APPENDIX A

FUNCTION DEFINITIONS

- Abrasive:** abrades, smoothes, polishes
- Absorbent powder:** takes up liquids. sponge-like action
- Absorption base:** formes water-in-oil emulsions
- Acidulent:** acidifies, lowers pH, neutralizes alkalis
- Amphoteric:** capable of reacting chemically either as an acid or a base; amphoteric surfactants are compatible with anionic and cationic surfactants
- Analgesic:** relieves pain
- Antacid:** neutralizes stomach acidity
- Antibacterial:** destroys/inhibits the growth/reproduction of bacteria
- Anti-caking:** prevents or retards caking of powders; keeps powders free-flowing
- Anti-dandruff:** retards or eliminates dandruff
- Antifoam:** suppresses foam during mixing
- Anti-inflammatory:** reduces, suppresses, counteracts inflammation
- Anti-irritant:** reduces, suppresses or prevents irritation
- Antimicrobial:** destroys, inhibits or suppresses the growth of microorganisms
- Antioxidant:** inhibits oxidation and rancidity
- Antiperspirant:** reduces or inhibits perspiration
- Antipruritic:** reduces or prevents itching
- Antiseptic:** inhibits the growth of microorganisms on the skin or on living tissue
- Antistat:** reduces static by neutralizing electrical charge on a surface
- Astringent:** contracts organic tissue after application
- Binder:** promotes cohesion of powders
- Bleaching agent:** lightens color, oxidizing agent
- Botanical:** natural plant derivative
- Buffer:** helps maintain original pH (acidity or basicity) of a preparation
- Carrier:** a vehicle or base used for a preparation
- Chelate:** form a complex with trace-metal impurities, usually calcium or iron
- Colorant:** adds color, may be a soluble dy or an insoluble pigment
- Conditioner:** improves condition of skin and hair
- Coupling agent:** aids in solubilization or emulsification of incompatible componenets
- Decolorant:** removes color by adsorption, bleaching or oxiadaion
- Denaturant:** used to denature ethyl alcohol
- Dental powder:** powdered dentifrice
- Deodorant:** destroys, masks, or inhibits formation of unpleasant odors
- Depilatory:** removes hair chemically
- Detergent:** a surface-active agent (surfactant) that cleans by emulsifying oils and suspends particulate soil
- Disinfectant:** destroys pathogenic microorganisms
- Dispersant:** promotes the formation and stabilization of a dispersion or suspension
- Dye stabilizer:** see Stabilizer
- Emollient:** softens, smoothes skin
- Emulsifier:** a surface-active agent (surfactant) that promotes the formation of water-in-oil or oil-in-water emulsions
- Enzymes:** complex proteins produced by living cells that catalyze biochemical reactions at body temperature.
- Fiber:** strands of natural or synthetic polymers; for instance, cotton, wool, silk, nylon, polyester
- Film former:** solution of a polymer that forms films when the solvent evaporates after application to a surface
- Fixative:** fixes or sets perfumes; retards evaporation; promotes longer lasting aroma

- Flavor:** imparts a characteristic taste (and aroma) to edible foods and drinks; sometimes used in lip products
- 5 **Foam booster:** enhances quality and quantity of lather of shampoos
- Foamer:** a surface-active agent (surfactant) that produces foam; an emulsion of air-in-water
- Foam stabilizer:** see Foam booster
- Fungicide:** inhibits or destroys growth of fungi
- 10 **Gellant:** a gelling agent; forms gels; includes a wide variety of materials such as polymers, clays and soaps
- Glosser:** furnishes a surface luster or brightness; usually used in lip or hair products
- 15 **Hair colorant:** see Colorant
- Hair conditioner:** see Conditioner
- Hair dye:** imparts a new permanent or semi-permanent color to hair
- 20 **Hair-set polymer:** polymer and/or resins used to maintain desired hair shape
- Hair-set resin:** see Hair-set polymer
- Hair waving:** see Reducing agent and Neutralizer
- Humectant:** absorbs, holds, and retains moisture
- Hydrotrope:** enhances water solubility
- 25 **Intermediate:** basic chemicals which are chemically modified to obtain the desired function
- Lathering agent:** a surface active agent (surfactant) that forms a foam or lather on mixing with air in solution; see also Foamer
- 30 **Lubricant:** reduces friction, smoothes, adds slip
- Moisture barrier:** retards passage of moisture or water
- 35 **Moisturizer:** aids in increasing the moisture content of the skin through humectant or barrier action
- Neutralizer:** an oxidizing agent used in hair waving that stops the action of the reducing agent and re-establishes the disulfide linkages in hair
- 40 **Oil absorbent:** see Absorbent powder
- Ointment base:** an anhydrous mixture of oleaginous components used as a vehicle for medicaments
- Opacifier:** opacifies clear liquids or solids
- Oxidant:** oxidizing agent, neutralizes reducing agents, bleaching agent
- Pearlant:** imparts a pearlescent texture and luster
- Perfume solvent:** see Solvent and Solubilizer
- Peroxide stabilizer:** see Stabilizer
- Pigment:** a finely powdered insoluble substance used to impart color, luster, or opacity
- Plasticizer:** plasticizes (makes more flexible) polymeric films or fibers
- Polish:** smoothes; adds gloss and luster
- Polymer:** a very high molecular weight compound consisting of repeating structural units
- Powder:** a solid in the form of fine particles
- Preservative:** protects products from spoilage by microorganisms
- Propellant:** pressurized gas in a container used to expel the contents when pressure is released by opening a valve
- Protein:** naturally occurring complex combinations of amino acids
- Reducing agent:** reduces a chemical compound usually by donating electrons; neutralizes oxidizing agents
- Refatting agent:** adds oils materials to the surface of substrates, e.g., skin and hair
- Resin:** nonvolatile solid or semisolid organic substances obtained from plants as exudates to prepared by polymerization of simple molecules
- Sequestrant:** forms coordination complexes with multivalent positive ions
- Silicone:** polymeric organic silicon compounds which are water-resistant
- Skin protectant:** protects the skin from environmental
- Solubilizer:** solubilizes, usually into aqueous vehicles, normally insoluble materials, such as fragrances, flavors, oils, etc.

- Solvent:** usually liquids capable of dissolving other substances
- Stabilizer:** added to stabilize emulsions and/or suspensions
- 5 **Stimulant:** produces a temporary increase in the functional activity of an organism or any of its parts
- 10 **Surfactant** (surface active agent): lowers surface tension between two or more incompatible phases; soaps, detergents, wetting agents, solubilizing agents and emulsifying agents are typical surfactants; surfactants are classified as anionic, cationic, nonionic and amphoteric; anionic surfactants are negatively charged, cationic surfactants have no electrical charge
- 15 **Suspending agent:** keeps finely divided solid particles in suspension
- 20 **Sweetener:** sweetens to provide a more pleasant taste
- Tanning accelerator:** accelerates the tanning of skin
- Thickener:** thickens or increases viscosity/consistency
- 25 **Thixotrope:** the property of certain gels and emulsions of becoming more fluid or less viscous when shaken or stirred
- 30 **UV absorber:** used as a sunscreen and to protect preparations from degradation by UV radiation
- UVA absorber:** absorbs in the range 320-400 nanometers (nm)
- UVB absorber:** absorbs in the range 290-320 nanometers (nm)
- 35 **Wax:** any of numerous substances of plant, animal or synthetic origin that contain principally esters of higher fatty acids and higher fatty alcohols; free fatty alcohols, fatty acids and hydrocarbons may also be present; waxes derived from petroleum products are mainly high-molecular-weight hydrocarbons
- 40 **Wetting agent:** a surface-active agent (surfactant) that lowers the surface and interfacial tension, facilitating the wetting of surfaces
- 45

FUNCTIONS**Abrasive**

- Adzuki beans
- 5 Almond (*Prunus amygdalus*) meal, shell granules
- Aluminum silicate
- Apricot (*Prunus armeniaca*) kernel powder, shells
- Hydrated silica
- Jojoba (*Buxus chinensis*) seed powder
- 10 Luffa cylindrica
- Olive stone granules
- Oyster shell powder
- Peach (*Prunus persica*) pit powder
- Peach (*Prunus persica*) stone granules
- 15 Polyethylene
- Polyethylene HEC granules
- Polyethylene oxidized, P. spheres
- Polystyrene
- Pumice
- 20 Rice (*Oryza sativa*) bran
- Silica and S. colloidal
- Sodium chloride
- Walnut (*Juglans regia*) shell powder

Absorption base

- 1,2,6-Hexanetriol
- Kaolin
- Petrolatum
- Rice (*Oryza sativa*) starch
- 30 Soy (*Glycine soja*) sterol
- Zeolite

Absorbent powder

- 35 Corn (*Zea mays*) starch
- Maltodextrin
- Nylon-12
- Oat (*Avena sativa*) bran, flour, meal
- Zeolite

Acidulent

- Acetic acid
- Citric acid
- Fumaric acid
- Glutamic acid
- 45 Glycolic acid
- Hydrochloric acid
- Lactic acid
- Nitric acid
- Phosphoric acid
- 50 Sodium bisulfate
- Sulfuric acid
- Tartaric acid

AHA

- Apple (*Pyrus malus*) extract
- Apricot (*Prunus armeniaca*) kernel powder
- Citric acid
- Ethyl lactate
- Glycolic acid
- Lactic acid
- Malic acid
- Sodium lactate
- Tartaric acid

Antiacne

- Clays (white, yellow, red, green, pink)
- Perfluorodecalin
- Salicylic acid
- Sulfur

Anti-aging

- Basil (*Ocimum basilicum*) extract
- Carrot (*Daucus carota*) extract
- Catalpa kaempfera extract
- Ceramide 33 (liquid soy extract)
- Crataegus cuneata extract
- Eugenia jambolana extract
- Fomes fomentarius extract
- Fomistopsis pinicola extract
- Ganoderma lucidum oil
- Ginseng (*Panax ginseng*) extract
- Hyaluronic acid
- Hydrolyzed serum protein
- Hydrolyzed soy flour
- Isachne pulchella extract
- Lactoferrin
- Lady's Thistle (*Silybum marianum*) extract
- Ligusticum jeholense extract
- Marine collagen
- Mushroom (*Coriolus versicolor*) extract
- Must rose (*Rosa moschata*) oil
- Perfluorodecalin
- Quaternium-51
- Rubus thunbergii extract
- Serum protein
- Stenocalyx micalii extract
- Tricholoma matsutake extract

Antibacterial

- Ammonium iodide
- Chlorhexidine
- Chlorhexidine diacetate, C. digluconate
- Chlorhexidine dihydrochloride

- Chlorphenesin
Hexamidine diisethionate
Hexetidine
Iceland moss (*Cetraria islandica*) extract
5 Lactoterrin
Lauralkonium bromide, L. chloride
Laurtrimonium chloride
Laurylpyridinium chloride
Mauritiella armata extract
10 Mushroom (*Cordyceps sbolifera*) extract
Orange blossom extract
Orange (*Citrus aurantium dulcis*) peel extract
PEG-42 Ebiriko ceramides extract
Peppermint (*Mentha piperita*) extract
15 Philodendron (*Phellodendron amurense*) extract
Pine (*Pinus sylvestris*) needle extract
Polymethoxy bicyclic oxazolidine
Quaternium 73
Rubus thunbergii extract
20 Tea tree (*Melaleuca alternifolia*) oil
Triclocarban
Undecylenic acid

Anticaking

- 25 Aluminum starch octenylsuccinate
Calcium stearate
Distarch phosphate
Hydrated silica
Kaolin
30 Magnesium myristate, M. silicate
Polyethylene, micronized
Silica silylate
Sodium aluminum silicate
Zinc stearate

Anticaries agent

- 35 Cetylamine hydrofluoride
Olaflur
Sodium fluoride
40 Stearyl trihydroxyethyl propylenediamine
dihydrofluoride

Anticellulite

- Aminophylline
45 Bladderwrack (*Fucus vesiculosus*) extract
Butcherbroom (*Ruscus aculeatus*) extract
Carcinia cambogia extract
Fomes fometarius extract
Fomistopsis pinicola extract
50 Ivy extrey
Mushroom (*Coriolus versicolor*) extract
TEA-hydroiodide
Tricholoma matsutake extract

Antidandruff

- Burdock (*Arctium lappa*) extract
Chloroxylonol
Corydalis ambigua extract
Disodium undecylenamido MEA-sulfosuccinate
Ginger root extract
Inga edulis extract
Mauritiella armata extract
Myristalkonium saccharinate

- PEG-6 undecylenate
Piroctone olamine
Resorcinol
Rosemary (*Rosmarinus officinalis*) extract
Sodium shale oil sulfonate
Stenocalyx micalii extract
Undecylenamide DEA
Willow (*Salix alba*) bark extract
Zinc pyrithione

Antifungal

- Black walnut (*Juglans nigra*) extract
Coneflower (*Echinacea angustifolia*) extract
Orange blossom extract
Pfaffia paniculata extract

Anti-inflammatory

- Allantoin polygalacturonic acid
Bisabolol
Black poplar (*Populus nigra*) extract
Brassica rapa-depressa extract
Butcherbroom (*Ruscus aculeatus*) extract
Calendula officinalis extract
Catalpa kaempfera extract
Celastrus paniculata extract
Ceramide 33 (liquid soy extract)
Chaparral (*Larrea mexicana*) extract
Coneflower (*Echinacea angustifolia*) extract
Cornflower (*Centaurea cyanus*) extract
Dipotassium glycyrrhizinate
Eupatorium fortunei extract
Duphrasia officinalis extract
Ficus racemosa extract
Golden seal (*Hydrastis canadensis*) root extract
Guaiazulene
Horse chestnut (*Aesculia hippocastanum*) extract
Jujube (*Zizyphus jujuba*) extract
Laminaria japonica extract
Licorice (*glycyrrhiza glabra*) extract
Ligusticum jehoiense, L. lucidum extract
Matricaria (*Chamomilla recutita*) extract
Melaleuca uncinata extract
Melia azadirachta extract

- Mulberry (*Morus nigra*) extract
 Niacinamide ascorbate
 Orange (*Citrus aurantium dulcis*) peel extract
 Orange blossom extract
 5 Palmetto extract
 Palmitoyl collagen amino acids
 Passion flower (*Passiflora laurifolia*) fruit extract
 Paulownia *imperialis* extract
 Alicyclic acid
 10 Shea butter (*Butyrospermum parkii*)
 Sodium carboxymethyl beta-glucan
 soy (*Glycine soja*) protein
 Stearyl glycyrrhetinate
 Stenocalyx *micalii* extract
 15 Tocopheryl acetate, T. nicotinate
 Trichomonas *japonica* extract
 Willow (*Salix alba*) extract
 Witch hazel (*Hamamelis virginiana*) extract
 withania *somniferum* extract
 20 Yarrow (*Achillea millefolium*) extract
 Zinc lactate
- Anti-irritant**
- Acetyl monoethanolamine
 25 Allantoin
 Allantoin acetyl methionine, A. glycyrrhetinic acid
 Azelamide MEA
 Betaine
 30 Calendula *officinalis* extract
 Cocamidopropyl betaine
 Coceth-7 carboxylic acid
 Cornflower (*Centaurea cyanus*) extract
 Disostearyl dimer dilinoleate
 35 Dipalmitoyl cystine
 Green tea extract
 Hydrolyzed sweet almond protein
 Hydroxypropyltrimonium gleatin
 Lauroyl collagen amino acids
 40 1-Lysine lauroyl methionine
 Mallow extract
 Matricaria (*Chamomilla recutita*) extract
 Palmitoyl hydrolyzed milk protein
 Palmitoyl hydrolyzed wheat protein
 45 Palmitoyl keratin amino acids
 PEG-12 palm kernel glycerides
 PEG-28 glyceryl tailowate
 PEG-30 glyceryl monococoate
 PEG-60 almond glycerides
 50 PEG-78 glyceryl cocoate
 PEG-82 glyceryl tailowate
 PEG-200 glyceryl tailowate
 Propionyl collagen amino acids
- PVP
 Saccharomyces lysate extract
 Sodium C12-15 pareth-15 sulfonate
 Sodium lauroamphoacetate
 Soy (*Glycine soja*) protein
 Undecylenoyl collagen amino acids
 Valerian (*Valeriana officinalis*) extract
- Antimicrobial**
- Benzalkonium chloride
 Benzoic acid
 Benzyl alcohol
 Bromochlorophene
 2-Bromo-2-nitropropane-1,3-diol
 Butylparaben
 Capryloyl collagen amino acids
 Capryloyl glycine, C. keratin amino acids
 Captan
 Cetethyldimonium bromide
 Cetyl pyridinium chloride
 Chlorothymol
 Chloroxylenol
 Citron oil
 Copper PCA
 Dichlorobenzyl alcohol
 Dilauryldimonium chloride
 Domiphen bromide
 Ethylparaben
 Eucalyptus (*Eucalyptus globulus*) extract
 Fennel (*Foeniculum vulgare*) extract
 Garlic (*allium sativum*) extract
 Glyceryl caprylate, G. laurate
 Hexamidine diisethionate
 Hinokitiol
 Honeysuckle (*Lonicera caprifolium*) extract
 Lichen (*Usnea barbata*) extract
 Myristalkonium chloride
 Pentylene glycol
 Phenethyl alcohol
 Phenol
 Phenoxyethanol
 Phenoxyisopropanol
 Phenyl mercuric acetate, P.m. benzoate, P.m. borate
 o-Phenylphenol
 Polymethoxy bicyclic oxazolidine
 Potassium sorbat
 Propylparaben
 Ricinoleamodopropyltrimonium ethosulfate
 Sage (*Salvia officinalis*) extract
 Sodium benzoate, S. pyrrhione
 Sodium ricinoleate, S. shale oil sulfonate
 Thimerosal

- Thyme (*Thymus vulgaris*) extract
Thymol
Triclocarban
Triclosan
- 5 Undecylenamidopropyltrimonium methosulfate
Undecylenic acid
Zinc oxide, Z. PCA
Zinc pyrithione, Z. undecylenate
- 10 **Antioxidant**
Ascorbic acid
A. polypeptide
Ascorbyl oleate, A. palmitate
Beta-carotene
- 15 BHA
BHT
t-Butyl hydroquinone
Dilauryl thiodipropionate
Dimyristyl thiodipropionate
- 20 Disodium EDTA
Distearyl thiodipropionate
Dodecyl gallate
EDTA
Erythorbic acid
- 25 Ferulic acid
Grape (*Vitis vinifera*) seed extract
Green tea extract
HEDTA
Hydroquinone
- 30 Hydroquinone-beta-D-glucopyranoside
p-Hydroxyanisole
Lactoferrin
Lysine PCA
Melanin
- 35 Methyl gallate
Niacinamide ascorbate
Nordihydroguaiaretic acid
Oat (*Avena sativa*) extract
Oryzanol
- 40 Pentasodium pentetate
Pentetic acid
Propyl gallate
Retinyl palmitate polypeptide
Rosemary (*Rosmarinus officinalis*) extract
- 45 *Saccharomyces* lysate extract
Sage (*Salvia officinalis*) extract
Sodium ascorbate, S. erythorbate
Sodium metabisulfite
Sodium selenate, S. sulfite
- 50 Superoxide dismutase,
Tea (*Camellia sinensis*) extract
Tetrasodium EDTA
Tocopherol
- Tocopheryl acetate, T. linoleate
Wild marjoram (*Origanum vulgare*) extract
Yeast (*Saccharomyces cerevisiae*) extract (Faex)
- Antiperspirant**
Allantoin-aluminum chlorhydrate
Aluminum capryloyl hydrolyzed collage
Aluminum chlorohydrate-gly, A. chloride
Aluminum chlorohydrate, A. chlorohydrate
Aluminum PCA, A. sesquichlorohydrate
Aluminum undecylenoyl collagen amino acids
Aluminum zirconium pentachlorohydrate
Aluminum zirconium tetrachlorohydrate
Aluminum zirconium tetrachlorohydrate GLY
Aluminum zirconium trichlorohydrate
Aluminum-zirconium-glycine powder
Sage (*Salvia officinalis*) extract
Tormentil (*Potentilla erecta*) extract
Zirconium chlorohydrate
- Antiseptic**
Aluminum PCA
Azadirachta indica extract
2-Bromo-2-nitropropane-1,3-diol
Calendula amurensis extract
p-Chloro-m-cresol
Clove (*Eugenia caryophyllus*) oil
Crataegus cuneata extract
Dichlorobenzyl alcohol
Entada phaseoloides extract
Eucalyptus (*Eucalyptus globulus*) extract
Golden seal (*Hydrastis canadensis*) root extract
Hexachlorophene
Melia australasica, M. azadirachta extract
Methyl salicylate
Orange (*Citrus aurantium dulcis*) peel extract
Oxyquinoline sulfate
Pfaffia paniculata extract
Potassium abietoyl hydrolyzed collagen
PVP-iodine
Silver nitrate
Sodium salicylate
Sterculia platanifolia extract
Tea tree (*Melaleuca alternifolia*) oil
Tormentil (*Potentilla erecta*) extract
Xanthoxylum bungeanum extract
- Antistat**
Acetamide MEA
Acetamidopropyl trimonium chloride
6-(N-Acetylamino)-4-oxyhexyltrimonium chloride
Alkyl dimethyl betaine

- Babassuamidopropylalkonium chloride
 Behenamidopropyl ethyldimonium ethosulfate
 Behenamidopropyl hydroxyethyl dimonium
 chloride
 5 Carboxymethyl chitin
 Cetethyl morpholinium ethosulfate
 Cetrimonium chloride
 Chitin
 Chitosan
 10 Cocamidopropyl ethyldimonium ethosulfate
 Cocodimonium hydroxypropyl hydrolyzed rice
 protein
 Cocodimonium hydroxypropyl hydrolyzed soy
 protein
 15 Dimethicone hydroxypropyl trimonium chloride
 dimethyl behenamine, D. cocamine
 Dimethyl palmitamine, D. soyamine
 Dimethyl tailowamine
 Dioleylamidoethyl hydroxyethylmonium
 20 methosulfate
 Dipalmitoylethyl hydroxyethylmonium
 methosulfate
 N-Dodecyl-N,N-dimethyl-N-(dodecyl acetate)
 ammonium chloride
 25 Erucamidopropyl hydroxysultaine
 Glyceryl monopyroglutamate
 Hydrogenated tailowamine oxide
 Isostearyl _____ propyl dimethylamine
 Lactamidopropyl trimonium chloride
 30 Lauryldimonium hydroxypropyl hydrolyzed
 collagen
 Linoleamidopropyl dimethylamine dimer
 dilinoleate
 Olealkonium chloride
 35 PEG-2 cocamine
 PEG-2 cocomonium chloride
 PEG-2 oleammonium chloride
 PEG-8 caprylic/capric glycerides
 PEG-10 cocamine
 40 PEG-15 soyamine
 PPG-9 diethylmonium chloride
 PPG-25 diethylmonium chloride
 PPG-40 diethylmonium chloride
 Propylene glycol stearate
 45 Quaternium-26, -27, -53, -62, -72
 Rapeseedamidopropyl benzyldimonium chloride
 Rapeseedamidopropyl epoxypropyl dimonium
 chloride
 Silica, colloidal
 50 Sorbitan caprylate
 N-Soya-(3-amidopropyl)-N,N-dimethyl-N-ethyl
 ammonium ethyl sulfate
 Soyethyl morpholinium ethosulfate
 Soyethyldimonium ethosulfate
 Stearalkonium chloride
 Stearamidopropyl benzyl dimonium chloride
 Stearamidopropyl ethyldimonium ethosulfate
 Steartrimonium chloride
 N-Stearyl-(3-amidopropyl)-N,N-dimethyl-N-ethyl
 ammonium ethyl sulfate
 Wheat germamidopropylethyldimonium
 ethosulfate
Astringent
 Aluminum citrate, A. lactate
 Astragalus sinicus extract
 Astrocaryum murumuru, A. tucuma extract
 Azadirachta indica extract
 Azelamide MEA
 Bearberry (Arctostaphylos uva-ursi) extract
 Birch (Betula alba) leaf extract
 Catalpa kaempfera extract
 Celastrus paniculata extract
 Coccinea indica extract
 Coffee (Coffea arabica) bean extract
 Euphrasia officinalis extract
 Euterpe precatoria extract
 Evening primrose (Oenothera biennis) extract
 Gentian (Gentiana lutea) extract
 Geranium maculatum extract
 Grape (Vitis vinifera) leaf extract
 Henna (Lawsonia inermis) extract
 Hierochloa odorata extract
 Honeysuckle (Lonicera caprifolium) extract
 Hops (Humulus lupulus) extract
 Horesetail extract
 Hypericum perforatum extract
 Ivy extract
 Juniperus communis extract
 Kadsura heteliloca extract
 Kola (Cola acuminata) extract
 Lady's mantle (Alchemilla vulgaris) extract
 Lemon (Citrus medica limonum) extract, peel
 extract
 Lemon bioflavonoids extract
 Lysimachia foenum-graecum extract
 Magnolia spp. extract
 Mauritia flexosa extract
 Maximilliana regia extract
 Melaleuca uncinata, M. wilsonii extract
 Melia australasica extract
 Nettle (Urtica dioica) extract
 Oak (Quercus) bark extract
 Ocimum basilicum, O. sanctum extract
 Palmetto extract
 Passion flower (Passiflora laurifolia) fruit extract

- Plantain (*Plantago major*) extract
 Polygonum multiflorum extract
 Pterocarpus marsupianus extract
 Raspberry (*Rubus*) extract
 5 Sambucus nigra oil
 Sanguisorbae root extract
 Selinum spp. extract
 Shorea robusta extract
 Tannic acid
 10 Walnut (*Juglans regia*) leaf extract, oil
 Wheat (*Triticum vulgare*) protein
 White nettle (*Lamium album*) extract
 Witch hazel (*Hamamelis virginiana*) extract
 Xanthozylum bunganum extract
 15 Zinc lactate
 Ziziphus jujuba extract

Binder

- Aluminum starch octenylsuccinate
 20 Boron nitride
 C20-40, C30-50, C40-60 alcohols
 Calcium stearate
 Cellulose gum
 Dihydroabietyl behenate
 25 Diisostearyl malate
 dioctyl sebacate
 Distarch phosphate
 ethylcellulose
 Gellan gum
 30 Hydrogenated jojoba oil
 Isocetyl alcohol, I. palmitate
 Isopropyl isostearate
 Isostearyl erucate, I. isostearate
 Isostearyl neopentanoate
 35 Maltodextrin
 Methylcellulose
 Microcrystalline cellulose
 Octyl palmitate
 Octyldodecyl myristate
 40 bis-Octyldodecyl stearoyl dimer dilinoleate
 Octyldodecyl stearoyl stearate
 Oleyl oleate
 PEG-20, -75, -150, -240, -350
 Polydipentene
 45 Polyethylene; P. micronized
 PTFE
 PVP
 Sorbitol
 Synthetic wax
 50 Tapioca dextrin
 Tridecyl benenate, T. neopentanoate
 Tridecyl stearoyl stearate
 Trisodium HEDTA

Biol. polymer

- Distarch phosphate
 Dog rose (*Rosa canina*) see extract
 Hydrogen peroxide
 Kojic acid
 Mulberry (*Morus nigra*) extract
 Sanguisorbae root extract

Botanical

- Acacia
 Acacia farnesiana extract
 Agrimony (*Agrimonia eupatoria*) extract
 Alder (*Alnus firma*) extract
 Alfalfa (*Medicago sativa*) extract
 Algae (*Ascophyllum nodosum*) extract
 Algae (*Lithothamnium calcareum*) extract
 Aloe barbadensis, A.b. extract
 Aloe capensis extract
 Alpine Veronica extract
 Althea officinalis extract
 Angelica archangelica extract
 Anise (*Pimpinella anisum*) extract
 Apple (*Pyrus malus*) extract
 Apricot (*Prunus armeniaca*) extract
 Arnica montana extract
 Artemisia capillaris extract
 Artichoke (*Cynara scolymus*) extract
 Asafetida (*Ferula assa foetida*) extract
 Asiasarum _____ extract
 Asparagus officinalis extract
 Astragalus sinicus extract
 Avena (*Geum rivale*) extract
 Avocado (*persea gratissima*) extract
 Balm mint (*Melissa officinalis*) extract, oil extract
 Vanana (*Musa sapientum*) extract
 Barley (*Hordeum vulgare*) extract
 Basil (*Ocimum basilicum*) extract
 Bearberry (*Arctostaphylos uva-ursi*) extract
 Bee pollen extract
 Beet (*Beta vulgaris*) extract
 Betaglucan
 Bilberry (*Vaccinium myrtillus*) extract
 Bioflavonoids
 Birch (*Betula alba*) bark extract, leaf extract
 Birch (*Betula platyphylla japonica*) extract
 Bitter orange (*Citrus aurantium amara*) extract,
 flower extract, peel extract
 Black cohosh (*Cimicifuga racemosa*) extract
 Black currant (*Ribes nigrum*) extract
 Black henna extract
 Black poplar (*Populus nigra*) extract
 Black walnut (*Juglans nigra*) extract
 Bladderwrack (*Fucus vesiculosus*) extract

- Borage (*Borago officinalis*) extract
 Buckthorn (*Frangula alnus*) extract
 Burdock (*Arctium lappa*) extract
 Burdock (*Arctium minus*) root extract
 5 Burnet extract
 Butcherbroom (*Ruscus aculeatus*) extract
 Cabbage rose (*Rosa centifolia*) extract
 Calamus (*Acorus calamus*) extract
 Calendula officinalis extract
 10 Caper (*Capparis spinosa*) extract
 Capsicum frutescens extract, C.f. oleoresin
 Caraway (*Carum carvi*) extract
 Carrageenan (*Chondrus crispus*)
 Carrot (*Daucus carota*) extract
 15 Carrot (*Daucus carota sativa*) oil
 Cassia auriculata extract
 Celandine (*Chelidonium majus*) extract
 Chamomile (*Anthemis nobilis*) extract, oil
 Chaparral (*Larrea mexicana*) extract
 20 Cherry (*Prunus speciosa*) leaf extract
 Cherry bark, C.b. extract
 Chestnut (*Castanea sativa*) extract
 Chinese hibiscus (*Hibiscus rosa-sinensis*) extract
 Chlorella vulgaris extract
 25 Cimicifuga foetida rhizome extract
 Cinchona succiruba extract
 Citroflavonoid, water soluble
 Citrus bioflavonoid complex
 Clary extract
 30 Clove (*Eugenia caryophyllus*) extract
 Clover (*Trifolium pratense*) extract
 _____ officinale rhizome extract, C.o.
 water
 Coffee (*Coffea arabica*) bean extract
 35 _____ oatmeal
 _____ (*Tussilago farfara*) leaf extract
 _____ (*Symphytum officinale*) leaf extract
 _____ extract
 _____ (*Echinacea angustifolia*) extract
 40 _____ officinalis
 _____ olitorius extract
 _____ (*Coriandrum sativum*) extract
 _____ (*Zea mays*) cob powder, silk extract
 _____ poppy (*Papaver rhoeas*) extract
 45 _____ (*Centaurea cyanus*) extract
 _____ (*Agropyron repens*) grass
 _____ monogina extract
 _____ maritimum extract
 50 Cucumber (*Cucumis sativus*) extract
 Cypress (*Cupressus sempervirens*) extract
 Dandelion (*Taraxacum officinale*) extract
 Date (*Phoenix dactylifera*) extract
 Dead Sea Mud, Salts
 Dog rose (*Rosa canina*) hips extract
 Dyer's broom extract
 Eleuthero ginseng (*Acanthopanax senticosus*)
 extract
 Elm (*Ulmus campestris*) extract
 Eucalyptus (*Eucalyptus globulus*) extract
 Eucalyptus globulus oil
 Eucommia ulmoides extract
 Euphrasia officinalis extract
 Evening primrose (*Oenothera biennis*) extract, oil
 Everlasting (*Helichrysum arenarium*) extract
 Fennel (*Foeniculum vulgare*) extract
 Fenugreek extract
 Fermented rice (*Oryza sativa*) extract
 Fern (*Dryopteris filix-Mas*) extract
 Fig (*Ficus carica*) extract
 Fir needle extract
 Fumitory (*Fumaria officinalis*) extract
 Gardenia florida extract
 Garlic (*Allium sativum*) extract
 Gelidium cartilagineum
 Gentian (*Gentiana lutea*) extract
 Geranium maculatum extract
 Ginger root extract
 Ginkgo biloba extract
 Ginseng (*Panax ginseng*) extract
 Glycyrrhetic acid
 Glycyrrhizic acid
 Glycyrrhizin ammoniated
 Golden seal (*Hydrastis canadensis*) root extract
 Goldthread (*Coptis japonica*) extract
 Gotu kola extract
 Grape (*Vitis vinifera*) distillate, extract
 Grape (*Vitis vinifera*) leaf, seed extract
 Grape skin extract
 Grapefruit (*Citrus grandis*) peel extract
 Green bean (*Phaseolus lunatus*) extract
 Ground Ivy (*Glechoma hederacea*) extract
 Guarana (*Paullinia cupana*) extract
 Harpagophytum procumbens extract
 Hay flower extract
 Hazel (*Corylus avellana*) nut extract
 Henna (*Lawsonia inermis*) extract
 Hesperidin, H, methyl chalcone
 Hibiscus sabdariffa extract
 Hibiscus syriacus extract
 High beta-glucan barley flour
 Honeysuckle (*Lonicera caprifolium*) extract
 Honeysuckle (*Lonicera japonica*) leaf extract
 Hops (*Humulus lupulus*) extract
 Horse chestnut (*Aesculia hippocastanum*) extract
 Horseradish (*Cochlearia armoracia*) extract
 Horsetail extract

- 5 Houtheuynia cordata extract
 Hyacinth (*Hyacinthus orientalis*) extract
 Hydrocotyl (*Centella asiatica*) extract
 Hydrolyzed oat protein, soy flour
 5 Hypericum perforatum extract
 Hyssop (*Hyssopus officinalis*) extract
 Indian cress (*Tropaeolum majus*) extract
 Isodonis Japonicus extract
 Ivy extract
 10 Japanese angelica (*Angelica acutiloba*) extract, water
 Japanese hawthorn (*Crataegus cuneata*) extract
 Jasmine (*Jasminum officinale*) extract
 Job's tears (*Coix lacryma-jobi*) extract
 15 Jojoba (*Buxus chinensis*) seed powder
 Juniperus communis extract
 Kelp (*Macrocystis pyrifera*) extract
 Kiwi (*Actinidia chinensis*) fruit extract, seed oil
 Kola (*Cola acuminata*) extract
 20 Krameria triandra extract
 Lady's mantle (*Alchemilla vulgaris*) extract
 Lady's Thistle (*Silybum marianum*) extract
 Laurel (*Laurus nobilis*) extract
 Lavender (*Lavandula angustifolia*) extract, water
 25 Lemon (*Citrus medica limonum*) extract, juice extract, peel extract
 Lemon bioflavonoids extract
 Lemongrass (*Cymbopogon schoenanthus*) extract
 Leopard flower (*Belamcanda chinensis*) root extract
 30 Lettuce (*Lactuca scariola sativa*) extract
 Licorice (*Glycyrrhiza glabra*) extract
 Lilac (*Syringa vulgaris*) extract
 Linden (*Tilia argentea*) extract
 35 Linden (*Tilia cordata*) extract, water
 Loquat (*Eriobotrya japonica*) leaf extract
 Maidenhair fern extract
 magnolia kobus extract
 Mallow extract
 40 Mandragora officinarum extract
 Mannan
 Marigold
 Marine silts
 Matricaria (*Chamomilla recutita*) extract
 45 Meadowsweet (*Spiraea ulmaria*) extract
 Melon (*Cucumis melo*) extract
 MEA iodine
 Mistletoe (*Viscum album*) extract
 Mugwort (*Artemisia princeps*) extract, water
 50 Mulberry (*Morus alba*) root extract
 Mushroom extract
 Myrrh (*Commiphora myrrha*) extract
 Nasturtium extract
 Neroli extract
 nettle (*Urtica dioica*) extract
 Oak (*Quercus*) bark extract
 Oak root extract
 Oat (*Avena sativa*) bran, bran extract, flour, protein
 Oat flower
 Olive (*Olea europa*) extract, leaf extract
 Onion (*Allium cepa*) extract
 Orange blossom extract
 Orange (*Citrus aurantium dulcis*) flower extract, peel extract
 Pansy (*Viola tricolor*) extract
 Papaya (*Carica papaya*) extract
 Parsley (*Carum petroselinum*) extract
 Passion flower (*Passiflora laurifolia*) fruit extract
 Passionflower (*Passiflora incarnata*) extract
 Pea (*Pisum sativum*) extract
 Peach (*Prunus persica*) extract, leaf extract
 Pelargonium capitatum extract
 Pellitory (*Parietaria officinalis*) extract
 Pennyroyal (*Mentha pulegium*) extract
 Peony (*Paeonia albaflora*) extract
 Peony (*Paeonia obovata*) root extract
 Peppermint (*Mentha piperita*) extract, oil
 Perilla ocymoides extract
 Periwinkle (*Vinca minor*) extract
 PEG-80 jojoba acid/alcohol
 PEG-120 jojoba acid/alcohol
 Pfaflia paniculata extract
 Pheildendron amurense extract
 Pospholipids
 pimento (*Pimenta officinalis*) extract
 Pine (*Pinus sylvestris*) cone, needle extract
 Pineapple (*Ananas sativus*) extract
 Plantain (*Plantago major*) extract
 Pollen extract
 Pongamol
 Poria Cocos extract
 Pueraria lobata extract
 Queen of the meadow extract
 Quillaja saponaria extract
 Quince (*Pyrus cydonia*) seed extract
 Quinoa (*Chenopodium quinoa*) extract
 Raspberry (*Rubus*) extract
 Rauwolfia (*Serpentina*) extract
 Red clover
 Rehmannia chinensis extract
 Restharrow (*Ononis spinosa*) extract
 Rhododendron chrysanthum extract
 Rhodophycea extract
 Rhubarb (*Rheum palmatum*) extract
 Rice (*Oryza sativa*) bran extract

- Rice fatty acid
 Rose (*Rosa multiflora*) extract
 Rosemary (*Rosmarinus officinalis*) extract
 Rubia tinctorum extract
 5 Safflower (*Carthamus tinctorius*) extract
 Sage (*Salvia officinalis*) extract, water
 Sambucus nigra berry extract, extract
 Sandalwood (*Santalum album*) extract
 Sanguinaria canadensis extract
 10 Saponaria officinalis extract
 Sasa veitchii extract
 Saxifraga sarmentosa extract
 Scabiosa arvensis extract
 Scutellaria baicatisensis root extract
 15 Silk extract
 Silver fir (*Abies pectinata*) extract
 Sisal (*Agave rigida*) extract
 Slippery elm extract
 Soapberry (*Sapindus mukuross*) extract
 20 Sophora angustifolia extract
 Sophora flavescens root extract
 Sophora japonica extract
 Soybean (*Glycine soja*) extract
 Soy (*Glycine soja*) germ extract, protein, sterol
 25 Spearmint (*Mentha viridis*) extract, oil
 Spinach (*Spinacia oleracea*) extract
 Spiraea ulmaria extract
 Sunflower (*Helianthus annuus*) seed extract
 Sweet almond (*Prunus amygdalus dulcis*) extract
 30 Sweet cherry (*Prunus avium*) extract
 Sweet cicely (*Anthriscus cerefolium*) extract
 Sweet clover (*Melilotus officinalis*) extract
 Sweet violet (*Viola odorata*) extract
 Swertia chirata extract
 35 Tea (*Camellia sinensis*) extract
 Thyme (*Thymus vulgaris*) extract
 Tomato (*Solanum lycopersicum*) extract
 Tormentil (*Potentilla erecta*) extract
 Tuberose (*Polianthes tuberosa*) extract
 40 Turmeric (*Curcuma longa*) extract
 Valerian (*Valeriana officinalis*) extract
 Walnut (*Juglans regia*) extract, leaf extract
 Water Lily (*Nymphaea alba*) root extract
 Watercress (*Nasturtium officinale*) extract
 45 Wheat (*Triticum vulgare*) extract, protein
 Wheat (*Triticum vulgare*) germ extract
 Wheat bran lipids
 White ginger (*Hedychium coronarium*) extract
 White nettle (*Lamium album*) extract
 50 Wild agrimony (*Potentilla anserina*) extract
 Wild cherry (*Prunus serotina*) bark extract
 Wild indigo (*Baptista tinctoria*)
 Wild marjoram (*Origanum vulgare*) extract
 Willow (*Salix alba*) bark extract, extract
 Willow (*Salix alba*) leaf extract
 Witch hazel (*Hamamelis virginiana*) extract
 Yarrow (*Achillea millefolium*) extract
 Yeast (*Saccheromyces cerevisiae*) extract (Faex)
 Yucca vera extract
 Zanthoxylum piperitum extract
 Zedoary (*Curcuma zedoraria*) oil
- Buffer**
 Ammonium carbonate, A. phosphate
 Calcium hydroxide, C. phosphate
 Citric acid
 Ethanolamine HCl
 Glycine
 Phosphoric acid
 Potassium phosphate
 Potassium sodium tartrate
 Sodium acetate, S. citrate
 Sodium lactate, S. phosphate
 Succinic acid
 Tromethamine
- Carrier**
 Acrylates copolymer, spherical powder
 Arginine
 Caprylic/capric triglyceride
 Caprylic/capric/lauric triglyceride
 Caprylic/capric/oleic triglyceride
 Cetareth-20
 Coconut (*Cocos nucifera*) oil
 Cyclodextrin
 Dipropylene glycol
 Glyceryl caprylate, G. caprylate/caprato
 Hydrated silica
 Liposomes
 magnesium silicate
 Methyl propanediol
 PEG-8/SMDI copolymer
 Potassium chloride
 PPG-12/SMDI Copolymer
 PPG-51/SMDI Copolymer
 Propylene carbonate, P. glycol
 Serum albumin
 Sodium carboxymethyl beta-glucan
 Sodium chloride
 sodium magnesium silicate
 Tapioca dextrin
- Chelators**
 beta-Alanine diacetic acid
 Calcium disodium EDTA
 Disodium EDTA, -copper

- EDTA
HEDTA
Malic acid
Monostearyl citrate
5 Pentasodium pentetate
Pentetic acid
Phytic acid
Potassium aspartate
Sodium aspartate
10 Sodium dihydroxyethylglycinate
Sodium hexametaphosphate
Tetrahydroxypropyl ethylenediamine
Tetrasodium EDTA
Tripotassium EDTA
15 Trisodium EDTA, HEDTA
- Cell stimulant
Aesculus chinensis extract
Artemisia apiacea extract
20 Astrocaryum muru, A. tucuma extract
Bactris gasipaes extract
Borjoa sorbilis extract
Calendula amurensis extract
Chrysanthemum morifolium extract
25 Coccinea indica extract
Comfrey (Symphytum officinale) leaf extract
Condurango extract
Dandelion (Taraxacum officinale) extract
Echitea glauca extract
30 Equisetum arvense extract
Eucalyptus (Eucalyptus globulus) extract
Euphorium fortunei extract
Euterpe precatoria extract
Ficus racemosa extract
35 Glycoproteins
Hierochloe odorata extract
Horse chestnut (Aesculia hippocastanum) extract
Inga edulis extract
Kadsura heteliloca extract
40 Ligustrum lucidum extract
Lysimachia foenum-graecum extract
Mauritia flexosa extract
Maximiliana regia extract
Melaleuca bracteata, M. symphyocarp extract
45 Nelumbium speciosum extract
Ocimum basilicum extract, O. santum extract
Paulownia imperialis extract
Pfaffia spp. extract
Pterocarpus marsupianus extract
50 Rubus thunbergii extract
Selinum spp. extract
Shorea robusta extract
Xanthozylum bungeanum extract

Cleansing

Birch (Betula alba) leaf extract
Lemongrass (Cymbopogon schoenanthus) extract
Oat (Avena sativa) bran extract
Passion glower (Passiflora laurifolia) fruit extract
Witch hazel (Hamamelis virginiana) extract
Yarrow (Achillea millefolium) extract

Conditioner

Acetamide MEA
6-(N-Acetyl amino)-4-oxyhexyltrimonium
chloride
Acrylamidopropyltrimonium chloride/acrylamide
copolymer
Adipic acid/dimethylaminohydroxypropyl
diethylene triamine copolymer
AMP-isostearoyl hydrolyzed wheat protein
Apricot (Prunus armeniaca) kernel oil
Behenalkonium chloride
Behenamidopropyl dihydroxypropyl dimonium
chloride
Benhenamidopropyl ethyldimonium ethosulfate
Benhenamidopropyl PG-dimonium chloride
Behenamidopropyl dimethylamine behenate
Behenamine oxide
Behenoyl PG-trimonium chloride
Behenyl betaine
Benzyltrimonium hydrolyzed collagen
Canolamidopropyl betain
Capramide DEA
Caprylic/capric/lauric triglyceride
Caprylyl pyrrolidone
Cassia auriculata extract
Cetamine oxide
Cetearalkonium chloride
Chitosan PCA
Citric acid
Cocamidopropyl dimethylamine, C.d. lactate,
C.d. propionate
Cocamidopropyl dimethylaminohydroxypropyl
hydrolyzed collagen
Cocamidopropyl dimonium
hydroxypropylhydrolyzed collagen
Cocamidopropyl ethyldimonium ethosulfate
Cocamidopropyl PG-dimonium chloride, C.P.c.
phosphate
Coco-morpholine oxide
Coco/oleamidopropyl betaine
Cocodimonium hydroxypropyl hydrolyzed hair
keratin
Cocodimonium hydroxypropyl hydrolyzed rice
protein
Cocodimonium hydroxypropyl hydrolyzed silk

- Cocodimonium hydroxypropyl hydrolyzed soy protein
 Coconut alcohol
 N-Cocoyl-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate
 Collagen phthalate
 Dibehenyl/diarachnidyl dimonium chloride
 Dibehenyldimonium chloride
 Dicetyldimonium chloride
 Didecyldimonium chloride
 Dihydroxyethyl cocamine oxide
 Dihydroxyethyl dihydroxypropyl stearamonium chloride
 Dihydroxyethyl tallow glycinate
 Dihydroxyethyl tallowamine oxide
 Dilauryl acetyl dimonium chloride
 Dilinoleamidopropyl dimethylamine
 Dimethyl hydrogenated tallowamine
 Dimethyl lauramine, D.I. isostearate
 Dimethyl myristamine, soyamine, stearamine
 Dimethylamidopropylamine dimerate
 Disodium hydrogenated cottonseed glyceride sulfosuccinate
 Disodium laureth sulfosuccinate
 Disodium lauroamphodiacetate
 Distearyldimonium chloride
 Ethyl ester of hydrolyzed keratin
 N-Ethylether-bis-1,4-(N-isostearylamidopropyl)-N,N-dimethyl ammonium chlo
 Glutamic acid
 Glycerol collagenate
 Glycine
 Guar hydroxypropyltrimonium chloride
 Henna (*Lawsonia inermis*) extract
 Hydrogenated tallowamine oxide
 Hydrogenated tallowtrimonium chloride
 Hydrolyzed conchiorin protein
 Hydrolyzed egg protein
 Hydrolyzed extensin
 Hydrolyzed fibronectin
 Hydrolyzed fish protein
 Hydrolyzed keratin
 Hydrolyzed lactalbumin
 Hydrolyzed milk protein
 Hydrolyzed oats
 Hydrolyzed reticulon
 Hydrolyzed soy protein
 Hydrolyzed sweet almond protein
 Hydrolyzed wheat protein/PVP copolymer
 Hydrolyzed wheat protein polysiloxane polymer
 Hydroxycetyl hydroxyethyl dimonium chloride
 Hydroxyproline
 Hydroxypropyl chitosan
 Hydroxypropyl guar hydroxypropyltrimonium chloride
 Hydroxypropyl-bis-isostearamidopropyldimonium chloride
 Hydroxypropyl bis-stearyldimonium chloride
 Hydroxypropyltrimonium gelatin
 Hydroxypropyltrimonium hydrolyzed keratin
 H.h. silk
 Hydroxypropyltrimonium hydrolyzed wheat protein
 Isopropyl hydroxybutyramide dimethicone copolyol
 Isopropyl lanolate
 Isostearamidopropyl betaine, I. dimethylamine
 Isostearamidopropyl dimethylamine gluconate
 Isostearamidopropyl dimethylamine glycolate
 Isostearamidopropyl dimethylamine lactat
 Isostearamidopropyl ethyldimonium ethosulfate
 Isostearamidopropyl laurylacetodimonium chloride
 Isostearamidopropyl morpholine, I.m. lactate
 Isostearamidopropyl morpholine oxide
 Isostearamidopropyl PG-dimonium chloride
 Isostearaminopropalkonium chloride
 Isostearyl hydrolyzed animal protein
 Isostearylamidopropyl dihydroxypropyl dimonium chloride
 Lactoglobulin
 Lauramidopropyl dimethylamine
 Lauramidopropyl PG-dimonium chloride, I.P.c. phosphate
 Lauramine oxide
 Lauroampho PG-glycinate phosphate
 Lauroyl hydrolyzed collagen, L.h. elastin
 Lauroyl silk amino acids
 Lauryl methyl gluceth-10 hydroxypropyl-dimonium chloride
 Lauryl phosphate, L. pyrrolidone
 Lauryldimonium hydroxypropyl hydrolyzed collagen, keratin, soy protein
 Linoleamidopropyldimethylamine
 Milk amino acids
 Milk protein (*Lactis proteinum*)
 Myristalkonium chloride
 Myristamidopropyl betaine, M. dimethylamine
 Myrtrimonium bromide
 Oat (*Avena sativa*) protein
 Oleamide
 Oleamidopropyl betaine, O. dimethylamine
 Oleamidopropyl dimethylamine hydrolyzed collagen
 Oleamidopropylamine oxide
 Oleamine

- Oleamine oxide
 Oleoyl sarcosine
 Oleyl betaine
 Oleyl dimethylamidopropyl ethonium ethosulfate
 5 Palmitamidopropyl betaine
 Palmitamidopropyl dimethylamine
 Palmitamine, P. oxide
 Panthenyl hydroxypropyl steardimonium chloride
 PEG-2 milk solids
 10 PEG-2 oleammonium chloride
 PEG-3 lauramine oxide
 PEG-5 stearyl ammonium lactate
 PEG-15 cocomonium chloride
 PEG-15 cocopolyamine
 15 PEG-15 tallowmonium chloride
 PEG-27
 PEG-40
 PEG-85 lanolin
 PEG-7000
 20 Polydimethicone copolyol
 Polymethacrylamidopropyltrimonium chloride
 Polyoxyethylene dihydroxypropyl linoleaminium chloride
 Polyquaternium-2, -5, -6, -11, -16
 25 Polyquaternium-17, -18, -24, -29, -44
 Potassium dimethicone copolyol panthenyl phosphate
 Potassium lauroyl collagen amino acids
 Potassium lauroyl hydrolyzed soy protein
 30 Potassium lauroyl wheat amino acids
 Potassium stearyl hydrolyzed collagen
 PPG-5 lanolin alcohol ether
 PPG-9 diethylmonium chloride
 PPG-20 lanolin alcohol ether
 35 Proline
 Propylene glycol stearate
 PVP/dimethiconylacrylate/polycarbamyl/polyglycol ester
 40 PVP/dimethylaminoethylmethacrylate copolymer
 PVP/dimethylaminoethylmethacrylate/polycarbamyl/polyglycol ester
 PVP/hydrolyzed wheat protein copolymer
 Quaternium-22, -26, -33, -61, -62, -70, -80
 45 Quaternium-76 hydrolyzed collagen
 Rapeseedamidopropyl benzyldimonium chloride
 Rapeseedamidopropyl epoxypropyl dimonium chloride
 Rapeseedamidopropyl ethyldimonium ethosulfate
 50 Rice peptide
 Ricinoleamidopropyl-dimonium ethosulfate
 Ricinoleamidopropyl betaine
 Ricinoleamidopropyl dimethylamine lactate
 Ricinoleamidopropyl ethyldimonium ethosulfate
 Ricinoleamidopropyltrimonium chloride
 Ricinoleamidopropyltrimonium ethosulfate
 Silicone quaternium-3, -4
 Silk amino acids
 Sodium/TEA-lauroyl collagen amino acids
 Sodium/TEA-lauroyl hydrolyzed keratin
 Sodium/TEA-lauroyl keratin amino acids
 Sodium citrate
 Sodium cocoyl hydrolyzed soy protein
 Sodium hydrogenated tallow dimethyl glycinate
 Sodium lauroyl collagen, keratin amino acids
 Sodium lauroyl wheat amino acids
 Sodium stearoamphoacetate
 Soluble keratin, wheat protein
 Soyamide DEA
 Soyamidopropyl benzyldimonium chloride
 Soyamidopropyl betaine, S. dimethylamine
 Soyamidopropyl ethyldimonium ethosulfate
 Soyethyl morpholinium ethosulfate
 Soyethyldimonium ethosulfate
 Stearamide MEA
 Stearamidoethyl diethylamine, ethanolamine
 Stearamidopropyl benzyldimonium chloride
 Stearamidopropyl cetearyl dimonium tosylate
 Stearamidopropyl dimethylamine stearate
 Stearamidopropyl ethyldimonium ethosulfate
 Stearamidopropyl morpholine lactate
 Stearamidopropyl PG-dimonium chloride phosphate
 Stearmine oxide
 Steardimonium hydroxypropyl hydrolyzed collagen, keratin
 Steardimonium panthenol
 Stearoyl amidoethyl diethylamine
 Steartrimonium bromide
 Stearyl dimethicone
 Tallowamidopropyl dimethylamine
 Tetramethyl trihydroxy hexadecane
 TEA-cocoyl hydrolyzed collagen
 Trachea hydrolysate
 Tricetylmonium chloride
 Tridecyl salicylate
 Triethonium hydrolyzed collagen ethosulfate
 Wheat germamidopropalkonium chloride
 Wheat germamidopropyl dimethylamine lactate
 Wheat germamidopropyl ethyldimonium ethosulfate
 Wheat peptide
 Yeast powder, deproteinated
Coupling agent
 Acetyl monoethanolamine

	Butyloctanol	Decyl glucoside
	Myreth-3	Decyltetradeceth-25
	Oleyl alcohol	DEA lauryl sulfate
	PPG-10 butanediol	Diamyl sodium sulfosuccinate
5	PPG-10 cetyl ether	Dicyclohexyl sodium sulfosuccinate
	PPG-10 oleyl ether	Diisobutyl sodium sulfosuccinate
	PPG-15 stearyl ether	Disodium caproamphodiacetate
	PPG-22 butyl ether	Disodium caproamphodipropionate
	PPG-23 oleyl ether	Disodium capryloamphodiacetate
10	PPG-50 oleyl ether	Disodium capryloamphodipropionate
	Trideceth-7 carboxylic acid	Disodium cetearyl sulfosuccinate
	Denaturant	Disodium cocamido MEA-sulfosuccinate
	Brucine sulfate	Disodium cocamido MIPA-sulfosuccinate
15	Denatonium benzoate, saccharide	Disodium cocoamphodipropionate
	Nicotine sulfate	Disodium deceth-6 sulfosuccinate
	Sucrose octaacetate	Disodium isodecyl sulfosuccinate
	Thymol	Disodium lauramido MEA-sulfosuccinate
20	Dental powder	Disodium lauramido PEG-2 sulfosuccinate
	Dicalcium phosphate	Disodium laureth sulfosuccinate
	Silica	Disodium lauroamphodiacetate
	Sodium monofluorophosphate	Disodium lauroamphodipropionate
	Stannous fluoride	Disodium lauryl sulfosuccinate
25	Deodorant	Disodium myristamido MEA-sulfosuccinate
	Abietic acid	Disodium nonoxynol-10 sulfosuccinate
	Azadirachta indica extract	Disodium oleamido PEG-2 sulfosuccinate
	Chlorophyllin-copper complex	Disodium PEG-4 cocoamido MIPA-sulfosuccinate
30	Eugenia jambolana extract	Disodium ricinoleamido MEA-sulfosuccinate
	Farnesol	Disodium tallowiminodipropionate
	Fermented vegetable	Dodecylbenzene sulfonic acid
	Mauritia flexosa extract	Dodoxynol-6, -9
	Salvia miltiorrhiza extract	Isopropylamine dodecylbenzenesulfonate
35	Sodium aluminum chlorohydroxy lactate	Isostearamidopropyl betaine
	Spondias amara extract	Isosteareth-6 carboxylic acid
	Triethyl citrate	Isostearoamphopropionate
	Zinc phenol sulfonate, Z. ricinoleate	Isostearyl hydroxyethyl imidazoline
40	Depilatory	Lauramidopropylamine oxide
	Barium sulfide	Laureth-11
	Beeswax, oxidized	Lauroampho PG-glycinate phosphate
	Calcium thioglycolate	Lauryl glucoside, L. phosphate
	L-cysteine HCL	Magnesium laureth sulfate, M. lauryl sulfate
45	Potassium thioglycolate	Magnesium PEG-3 cocamide sulfate
	Sodium thioglycolate	MEA-dodecylbenzenesulfonate
	Thioglycerin	MEA-laureth sulfate
	Detergent	MEA-lauryl sulfate
50	Ammonium laureth sulfate	MIPA-lauryl sulfate
	Ammonium lauryl sulfate	Myristamine oxide
	Capramide DEA	Myristic acid
	Cocamidopropyl dimethylamine lactate	Nonoxynol-10
		Oleoamphohydroxypropyl sulfonate
		Oleth-12, -15
		Oleyl betaine
		Palmitamidopropyl betaine

- PEG-10 glyceryl stearate
 PEG-15 glyceryl stearate
 PEG-25 glyceryl isostearate
 Potassium cocoyl hydrolyzed collagen
 5 Sodium caproamphoacetate
 Sodium cocoamphoacetate
 Sodium cocoamphopropionate
 Sodium cocomonoglyceride sulfate
 Sodium cocoyl hydrolyzed soy protein
 10 Sodium cocoyl isethionate
 Sodium C12-15 pareth-25 sulfate
 Sodium C14-16 olefin sulfonate
 Sodium C14-17 alkyl secsulfonate
 Sodium deceth sulfate
 15 Sodium decyl diphenyl ether sulfonate
 Sodium dodecylbenzenesulfonate
 Sodium dodecylidiphenyl ether sulfonate
 Sodium iodate
 Sodium laureth-2 sulfate
 20 Sodium laureth-3 sulfate
 Sodium laureth-7 sulfate
 Sodium laureth-12 sulfate
 Sodium laureth-13-carboxylate
 Sodium laureth sulfate
 25 Sodium lauriminodipropionate
 Sodium lauroamphopropionate
 Sodium lauroyl methyl alaninate
 Sodium lauryl phosphate, S.I. sulfate
 Sodium lauryl sulfoacetate
 30 Sodium methyl oleoyl taurate
 Sodium methyl cocoyl taurate
 Sodium methyl lauroyl taurate
 Sodium methyl naphthalenesulfonate
 Sodium myreth sulfate
 35 Sodium myristyl sulfate
 Sodium octyl sulfate, oleyl sulfate
 Sodium POE alkyl ether acetate
 Sodium trideceth-7 carboxylate
 Sodium trideceth sulfate
 40 Sodium tridecyl sulfate
 Steareth-11, -30
 TEA-dodecylbenzenesulfonate
 TEA-laureth sulfate
 TEA-lauryl sulfate
 45 TEA-palm kernel sarcosinate
 TEA-PEG-3 cocamide sulfate
 Undecylenamidopropyl betaine

Disinfectant
 50 Benzalkonium chloride
 Chlorophene
 Didecyldimonium chloride
 Myristalkonium saccharinate

Shikonin
 Sodium capryloamphoacetate
 Tea tree (*Melaleuca alternifolia*) oil
 p-Tertarylphenol

Dispersant

Alkylated polyvinylpyrrolidone
 C20-40, C30-50, C40-60 alcohols
 Castor (*Ricinus communis*) oil
 Cetareth-20
 Cetyl PPG-2 isodeceth-7 carboxylate
 Cholesteryl/behanyl/octyldodecyl lauroyl
 glutamate
 Decaglycerol monodiolate
 Diisocetyl dodecanedioate
 Diisostearyl adipate
 Dimethicone copolyol methyl ether
 Dioctyldodecyl dimer dilinoleate
 Dioctyldodecyl dodecanedioate
 Ethyl hydroxymethyl oleyl oxazoline
 Glyceryl caprylate, G. caprylate/caprate
 Glyceryl diisostearate
 Hydrogenated castor oil, H. lecithin
 Hydrogenated tallow glycerides
 Isobutylene/MA copolymer
 Isocetyl alcohol
 Isopropyl C12-15-pareth-9-carboxylate
 Isostearyl neopentanoate
 Lanolin acid
 Laureth-4, -6, -16
 Melanin
 Nonoxynol-2, -18, -20, -30, -40
 Octoxynol-5, -10
 Octoxynol 16, 30, 40, 70
 Octyldodeceth-5
 Octyldodecyl/dimethicone copolyol citrate
 Oleth-40
 Oleyl alcohol
 PEG-5 castor oil, glyceryl sesquiolate
 PEG-6 beeswax
 PEG-8/SMDI copolymer
 PEG-9 castor oil, oleate, stearate
 PEG-10 dioleate, stearamine
 PEG-12 beeswax
 PEG-12 glyceryl dioleate, laurate
 PEG-15 castor oil
 PEG-20 almond glycerides
 PEG-20 glyceryl isostearate
 PEG-20 sorbitan triisostearate
 PEG-25 castoroil
 PEG-30 dipolyhydroxystearate
 PEG-40 hydrogenated castor oil PCA isostearate
 PEG-60 shea butter glycerides

- Poloxamer 101, 122, 181, 182, 184
 Polyglyceryl-2 sesquiossearate
 Polyglyceryl-3 diisostearate, oleat
 Polyglyceryl-5 distearate
 5 Polyglyceryl-6 mixed fatty acids
 Polyglyceryl-10 diisostearate, distearate
 Polyglyceryl-10 decaoleate
 Polyhydroxystearic acid
 Polysorbate 40, 80
 10 Potassium polyacrylate
 PPG-3 PEG-6 oleyl ether
 PPG-9 diethylmonium phosphate
 PPG-12/SMDI Copolymer
 PPG-15 stearyl ether
 15 PPG-25, PPG-40 diethylmonium chloride
 PPG-51/SMDI Copolymer
 PVP/eicosene copolymer
 PVP/hexadecene copolymer
 Rapeseed oil, ethoxylated high erucic acid
 20 Ricinoleyl alcohol
 Sodium ceteth-13-carboxylate
 Sodium lignosulfonate, S. polymethacrylate
 Sodium polynaphthalenesulfonate
 Sorbitan oleate
 25 Steareth-10
 Tricontanyl PVP
 Triisostearin PEG-6 esters
 Trioctyldecyl citrate
 30 **Emollient**
 Acetylated glycol stearate
 Acetylated hydrogenated lanolin
 Acetylated hydrogenated lard glyceride
 Acetylated hydrogenated vegetable glyceride
 35 Acetylated lanolin, A.I. alcohol
 Acetylated lard glyceride
 Acetylated monoglycerides
 Acetylated palm kernel glycerides
 Aleurites moluccana ethyl ester
 40 Allantoin
 Aluminum/magnesium hydroxide stearate
 AMP-isostearoyl hydrolyzed soy protein
 Apricot (*Prunus armeniaca*) kernel oil
 Arachidyl behenate
 45 Argania spinosa oil
 Avocado (*Persea gratissima*) oil, unsaponifiables
 Avocado oil ethyl ester
 Babassu (*Orbignya oleifera*) oil
 Batyl isostearate, B. stearate
 50 Behenamidopropyl dihydroxypropyl dimonium
 chloride
 Behenoxy dimethicone
 Behenyl alcohol, B. behenate
 Behenyl erucate, B. isostearate
 Benzyl laurate
 Bladderwrack (*Fucus vesiculosus*) extract
 Borage (*Borago officinalis*) seed oil
 Borageamidopropyl phosphatidyl PG-dimonium
 chloride
 Brain extract
 Brazil nut (*Bertholletia excelsa*) oil
 Butyl myristate, oleate, stearate
 Butyloctanol
 Butyloctyl oleate
 C12-13, C12-16, C14-15 alcohols
 C12-15 alcohols octanoate
 C12-15 alkyl benzoate
 dl-C12-15 alkyl fumarate
 C12-15 alkyl lactate
 Camellia kissi oil
 Tea (*Camellia sinensis*) oil
 C10-30 cholesterol/lanostearol esters
 Canola oil
 Caprylic/capric triglyceride
 Caprylic/capric triglyceride PEG-4 esters
 Caprylic/capric/lauric triglyceride
 Caprylic/capric/linoleic triglyceride
 Caprylic/capric/oleic triglycerides
 Caprylic/capric/stearic triglyceride
 Caprylic/capric/succinic triglyceride
 Capsicum frutescens oleoresin
 Carrot (*Daucus carota sativa*) oil
 Cashew (*Anacardium occidentale*) nut oil
 Castor (*Ricinus communis*) oil
 Cetearyl behenate, C. candelillate
 Cetearyl isononanoate, C. octanoate
 Cetearyl palmitate, C. stearate
 Ceteth-10
 Cetostearyl stearate
 Cetyl C12-15 pareth-9 carboxylate
 Cetyl acetate, C. alcohol
 Cetyl esters, C. lactate
 Cetyl myristate, C. octanoate
 Cetyl oleate, C. palmitate
 Cetyl PPG-2 isodeceth-7 carboxylate
 Cetyl ricinoleate, C. stearate
 Cetyl stearyl octanoate
 Chia (*Salvia hispanica*) oil
 Cholesteric esters
 Cholesterol
 Cholesteryl/behenyl/octyldodecyl lauroyl
 glutamate
 Cholesteryl hydroxystearate
 Cholesteryl stearate
 Choleth-24
 C18-70 Isoparaffin

- C10-18, C12-18 triglycerides
 C12-15 linear alcohols 2-ethylhexanoate
 Cocamidopropyl PG-dimonium chloride
 Cocoa (*Theobroma cacao*) butter
 5 Coco-caprylate/caprate
 Coco-rapeseedate
 Coconut (*Cocos nucifera*) oil
 Cocoyl hydrolyzed soy protein
 Collagen hthalate
 10 Colloidal oatmeal
 Comfrey (*Symphytum officinale*) leaf extract
 Corn (*Zea mays*) oil
 Corn poppy (*Papaver rhoeas*) extract
 Cottonseed (*Gossypium*) oil
 15 Cuttlefish extract
 Cyclomethicone
 Deceth-4 phosphate
 Decyl oleate
 Decyltetradecanol
 20 Dialkydimethylpolysiloxane
 Dibutyl sebacate
 Dicapryl adipate
 Dicaprylyl ether, D. maleate
 Diethylene glycol diisononanoate
 25 Diethylene glycol dioctanoate
 bis-Diglyceryl/caprylate/caprate/isostearate/
 hydroxystearate/adipate
 bis-Diglyceryl/caprylate/caprate/isostearate/
 stearate/hydroxystearate/adipate
 30 Dihydroabietyl behenate
 Dihydroxyethyl tallowamine oleate
 Diisobutyl adipate
 Diisocetyl adipate, dodecanedioate
 Diisodecyl adipate
 35 Diisopropyl adipate, dimer dilinoleate
 Diisopropyl sebacate
 Diisostearoyl trimethylolpropane siloxy silicate
 Diisostearyl adipate
 Diisostearyl dimer dilinoleate
 40 Diisostearyl fumarate, D. malate
 Dilinoleic acid
 Dimethicone
 Dimethicone copolyol
 Dimethicone copolyol acetate, D.c. almondate
 45 Dimethicone copolyol isostearate, D.c. lactate
 Dimethicone copolyol methyl ether
 Dimethicone copolyol phthalate
 Dimethicone propylethylenediamine bebenate
 50 Dimethiconol stearate
 Dimethyl lauramine oleate
 Dioctyl adipate
 Dioctyl dimer dilinoleate
 Dioctylcyclohexane
 Dioctyldodecyl dimer dilinoleate
 Dioctyldodecyl dodecanedioate
 Dioctyl malate, D. sebacate, succinate
 Dipentaerythritol fatty acid ester
 Dipentaerythrityl hexacaprylate/hexacaprate
 Dipentaerythrityl hexahydroxystearate/isostearate
 Distearyl dimethylamine dilinoleate
 Ditridecyl adipate
 Dog rose (*Rosa canina*) hips oil
 Egg (*Ovum*) yolk extract
 Emu (*Dromiceius*) oil
 Erucyl erucate
 Ethyl avocadate
 Ethylhexyl isopalmitate
 2-Ethylhexyl isostearate
 Ethyl linoleate, E. minkate
 Ethyl morrhuate, E. myristate
 Ethyl oleate, E. olivate
 Evening primrose (*Oenothera biennis*) extract, oil
 Glycereth-4,5-lactate
 Glycereth-5 lactate
 Glycereth-7 benzoate
 Glycereth-7 diisononanoate
 Glycereth-7 triacetate
 Glycereth-7 trioctanoate
 Glycereth-12, -26
 Glycerol tricaprylate/caprate
 Glyceryl adipate, G. dioleate
 Glyceryl isostearate, G. lanolate
 Glyceryl linoleate, G. monopyroglutamate
 Glyceryl myristate, G. oleat
 Glyceryl ricinoleate
 Glyceryl triacetyl hydroxystearate
 Glyceryl triacetyl ricinoleate
 Glycosaminoglycans
 Glycosophingolipids
 Gold of Pleasure oil
 Grape (*Vitis vinifera*) seed oil
 Hazel (*Corylus avellana*) nut oil
 Helianthus annum ethyl ester
 Hexadecyl isopalmitate
 Hexamethyldisiloxane
 hexyl laurate
 hexyldecanol
 Hexyldecyl stearate
 honey extract
 Hybrid safflower (*Carthamus tinctorius*) oil
 Hybrid sunflow (*Helianthus annus*) oil
 Hydrogenated C6-14 olefin polymers
 Hydrogenated castor oil
 Hydrogenated castor oil laurate
 hydrogenated coconut oil

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|----|---|---|
| | Hydrogenated cottonseed oil | Isostearyl diglyceryl succinate |
| | Hydrogenated C12-18 triglycerides | Isostearyl erucate, I. erucyl erucate |
| | Hydrogenated lanolin | Isostearyl isostearate, I. lactate |
| | Hydrogenated lanolin, distilled | Isostearyl malate, I. myristate |
| 5 | Hydrogenated lecithin | Isostearyl neopentanoate, palmitate |
| | Hydrogenated milk lipids | Isostearyl stearoyl stearate |
| | Hydrogenated mink oil | Isostearylamidopropyl dihydroxypropyl |
| | Hydrogenated palm kernel glycerides | dimonium chloride |
| | Hydrogenated palm oil | Isotridecyl isononanoate |
| 10 | Hydrogenated polyisobutene | Isotridecyl myristate |
| | Hydrogenated soybean oil | Jojoba (<i>Buxus chinensis</i>) oil |
| | Hydrogenated starch hydrolysate | Jojoba butter, J. esters |
| | Hydrogenated tallow glyceride | Jojoba oil, synthetic |
| | Hydrogenated tallow glyceride lactate | Kukui (<i>Aleurites molaccana</i>) nut oil |
| 15 | Hydrogenated turtle oil | Lactamide DGA |
| | Hydrogenated vegetable glycerides | Laneth-10 acetate |
| | Hydrogenated vegetable oil | Lanolin, L. acid |
| | Hydrolyzed collagen | Lanolin alcohol, L. oil |
| | Hydrolyzed conchiorin protein | Lanolin, ultra anhydrous |
| 20 | Hydrolyzed keratin | Lanolin wax |
| | Hydrolyzed mushroom (<i>Tricholoma matsutake</i>) | Lanostearol |
| | extract | Lard glyceride |
| | Hydrolyzed oat protein | Laureth-2, -3 |
| | Hydroxylated lanolin | Laureth-2 acetate, L. benzoate |
| 25 | Hydroxylated milk glycerides | Laureth-2-octanoate |
| | Hydroxystearic acid | Laureic/palmitic/oleic triglyceride |
| | butter | Lauryl behenate, L. lactate |
| | Isobutyl palmitate, I. stearate | Lauryl phosphae |
| | Isocetyl behenate, I. octanoate | Lauryldimethylamine isostearate |
| 30 | Isocetyl palmitate, I. salicylate | Lesquereila fendleri oil |
| | Isocetyl stearate | Linoleic acid |
| | Isodeceth-2 cocoate | Macadamia ternifolia nut oil |
| | Isodecyl citrate, I. cocoate | Maleated soybean oil |
| | Isodecyl isononanoate, I. laurate | Mango (<i>Magnifera indica</i>) oil, seed oil |
| 35 | Isodecyl neopentanoate | Mango kernel oil |
| | Isodecyl octanoate, I. oleate | Meadowfoam (<i>Limnanthes alba</i>) seed oil |
| | Isodecyl stearate | Menhaden (<i>Brevoortia tyrannus</i>) oil |
| | Isododecane | Methyl acetyl ricinoleate |
| | Isoeicosane | Methyl gluceth-20 |
| 40 | Isohexadecane | Methyl gluceth-20 benzoate, M.g. distearate |
| | isononyl isononanoate | Methyl hydroxystearate, M. ricinoleate |
| | Isopentyl diol | Microcrystalline wax |
| | Isopropyl avocadate | Mineral oil (<i>Paraffinum liquidum</i>) |
| | Isopropyl C12-15-pareth-9-carboxylate | Mink oil |
| 45 | Isopropyl isostearate | Musk rose (<i>Rosa moschata</i>) oil |
| | Isopropyl lanolate, I. linoleate | Myreth-3 |
| | Isopropyl myristate, I. palmitate | Myreth-3 caprate, M. laurate |
| | Isopropyl PPG-2-isodeceth-7 carboxylate | Myreth-3 myristate, M. octanoate |
| | Isopropyl stearate | Myristyl alcohol, M. lactate |
| 50 | Isosorbide laurate | Myristyl myristate, M. octanoate |
| | Isostearic acid | Myristyl propionate, M. stearate |
| | Isostearyl alcohol | Neatsfoot oil |
| | Isostearyl behenate, I. benzoate | Neem (<i>Melia azadirachta</i>) seed oil |

- Neopentyl glycol dicaprate
Neopentyl glycol dicaprate/dicaprylate
Neopentyl glycol diisooctanoate
Neopentyl glycol dioctanoate
5 Oat (*Avena sativa*) bran extract, extract, flour
Octacosanyl stearate
Octyl cocoate
Octyl hydroxystearate, O. isononanoate
Octyl neopentanoate, O. octanoate
10 Octyl oleate, O. palmitate
Octyl pelargonate, O. stearate
Octyldecanol
Octyldodecanol
Octyldodecyl behenate, O. benzoate
15 Octyldodecyl erucate, O. myristate
Octyldodecyl oleate, O. ricinoleate
Octyldodecyl stearate
bis-Octyldodecyl stearoyl dimer dilinoleate
Octyldodecyl stearoyl stearate
20 Oleamine oxide
Oleic/palmitoleic/linoleic glycerides
Oleic alcohol
Oleostearine
Oleyl alcohol, O. erucate, O. oleate
25 Olive (*Olea europaea*) oil
Orange (*Citrus aurantium dulcis*) peel wax
Orange roughly (*Hoplostethus atlanticus*) oil
Palm (*Elaeis guineensis*) oil
Palm kernel glycerides
30 Palmitic acid
Panthenyl triacetate
Partially hydrogenated canola oil
Partially hydrogenated soybean oil
Peach (*Prunus persica*) extract
35 Peanut (*Arachis hypogaea*) oil
PEG-2 diisononanoate, P. dioctanoate
PEG-2 milk solids
PEG-4
PEG-4 diheptanoate, P. dilaurate
40 PEG-5 C8-12 alcohols citrate
PEG-5 C14-18 alcohols citrate
PEG-5 hydrogenated castor oil
PEG-5 hydrogenated castor oil triisostearate
PEG-6
45 PEG-6 capric/caprylic glycerides
PEG-7 glyceryl cocoate
PEG-8
PEG-8 dilaurate, P. dioleate
PEG-8/SMDI copolymer
50 PEG-9 stearyl stearate
PEG-10 stearyl stearate
PEG-12
PEG-12 dioleate, P. palm kernel glycerides.
PEG-15 cocamine oleate/phosphate
PEG-18
PEG-20
PEG-20 hydrogenated castor oil isostearate
PEG-20 hydrogenated castor oil triisostearate
PEG-20 hydrogenated lanolin
PEG-24 hydrogenated lanolin
PEG-25 PABA, P. propylene glycol stearate
PEG-40 glyceryl laurate
PEG-40 hydrogenated castor oil isostearate
PEG-40 hydrogenated castor oil laurate
PEG-40 hydrogenated castor oil triisostearate
PEG-40 jojoba oil
PEG-50 hydrogenated castor oil laurate
PEG-50 hydrogenated castor oil triisostearate
PEG-60 shea butter glycerides
PEG-70 mango glycerides
PEG-75
PEG-75 lanolin, P. shea butter glycerides
PEG-75 shorea butter glycerides
PEG-150
PEG/PPG-17/6 copolymer
Pentaerythrityl dioleate
Pentaerythrityl
isostearate/caprate/caprylate/adipate
Pentaerythrityl stearate
Pentaerythrityl stearate/caprate/caprylate/adipate
Pentaerythrityl tetracaprylate/tetracaprate
Pentaerythrityl tetraisononanoate, P.
tetraisostearate
Pentaerythrityl tetralaurate, P. tetraoctanoate
Pentaerythrityl tetraoleate, P. tetrapelargonate
Pentaerythrityl tetrastearate
Perfluorodecalin
Perfluoropolymethylisopropyl ether
Petrolatum
Phenethyl dimethicone
Phenyl dimethicone, P. methicone, P.
trimethicone
Phytantriol
Pistachio (*Pistacia vera*) nut oil
Placental enzymes
Pollen extract
Poloxamer 105 benzoate
Poloxamer 182 dibenzoate
Polybutene
Polydecene
Polydimethicone copolyol
Polyethylene glycol
Polyglyceryl-2 diisostearate, P. tetraisostearate
Polyglyceryl-2 triisostearate
Polyglyceryl-3 diisostearate, P. oleate
Polyglyceryl-3 stearate

- Polyglyceryl-6 dioleate
 Polyglyceryl-10 decaoleate, P. decastearate
 Polyglyceryl-10 tetraoleate
 Polyisobutene
 5 Polyisobutene/isoheptapentacontahexane
 Polyisobutene/isooctabexacontane
 Polyisobutene/isopentacontaoctane
 Polyisoprene
 Polyoxyethylene polyoxypropylene glycol
 10 Polyquaternium-2
 Polysiloxane polyalkylene copolymer
 Polysorbate 40
 Potassium dimethicone copolyol phosphate
 PPG-2-buteth-3
 15 PPG-2 lanolin alcohol ether
 PPG-2 myristyl ether propionate
 PPG-3 hydrogenated castor oil
 PPG-3 myristyl ether
 PPG-5-buteth-7
 20 PPG-5-laureth-5
 PPG-5 butyl ether
 PPG-5 lanolin wax
 PPG-5 pentaerythrityl ether
 PPG-7-buteth-10
 25 PPG-8/SMDI copolymer
 PPG-9
 PPG-9-buteth-12
 PPG-9 butyl ether
 30 PPG-10 butanediol, P. cetyl ether
 PPG-10 methyl glucose ether
 PPG-10 oleyl ether
 PPG-11 stearyl ether
 PPG-12-buteth-16
 35 PPG-12-PEG-50 lanolin
 PPG-12-PEG-65 lanolin oil
 PPG-12/SMDI Copolymer
 PPG-14 butyl ether
 PPG-15 butyl ether, P. stearyl ether
 40 PPG-15 stearyl ether benzoate
 PPG-16 butyl ether
 PPG-18 butyl ether
 PPG-20
 PPG-20-buteth-30
 45 PPG-20 cetyl ether
 PPG-24-glycereth-24
 PPG-26
 PPG-27 glyceryl ether
 PPG-28-buteth-35
 50 PPG-30
 PPG-30 cetyl ether
 PPG-40 butyl ether
 PPG-50 cetyl ether, P. oleyl ether
 PPG-51/SMDI Copolymer
 PPG-53 butyl ether
 Propylene glycol ceteth-3 acetate
 Propylene glycol dicaprylate
 Propylene glycol dicaprylate/dicaprate
 Propylene glycol diisostearate, P.g. dioctanoate
 Propylene glycol dipeargonate
 Propylene glycol isoceteth-3-acetate
 Propylene glycol isostearate, P.g. laurate
 Propylene glycol myristate
 Propylene glycol myristyl ether acetate
 Propylene glycol stearate, SE
 Pumpkin (Cucurbita pepo) seed oil
 Quinoa (Chenopodium quinoa) oil
 Rapeseed (Brassica campestris) oil
 Rice (Oryza sativa bran oil, bran wax
 Rice fatty acid
 Safflower (Carthamus tinctorius) oil
 Salmon (Salmo) egg extract
 Sesame (Sesamum indicum) oil
 Shark liver oil
 Shea butter (Butyrospermum parkii)
 Shea butter (Butyrospermum parkii) extract
 Shea butter, ethoxylate
 Shorea stenoptera butter
 Silybum marianum ethyl ester
 Sitostearyl acetate
 Skin lipids
 Slippery elm extract
 Sodium C8-16 isoalkylsuccinyl lactoglobulin
 sulfonate
 Sodium carboxymethyl beta-glucan
 Sodium ceteth-13-carboxylate
 Sodium dimethicone copolyol acetyl
 methylaurate
 Sodium glyceryl oleate phosphate
 Sodium hyaluronate, S. polymethacrylate
 Sorbeth-20
 Sorbitan isostearate, S. palmitate
 Sorbitan sesquioleate, S. sesquistearate
 Sorbitan trioleate
 Soybean (Glycine soja) oil
 Spermaceti
 Sphingolipids
 Squalene
 Stearamidopropyl cetyl dimonium tosylate
 Steareth-4 stearate
 Stearic acid, S. hydrazide
 Stearoxymethicone
 Stearoxymethicone/dimethicone copolymer
 Stearyl behenate, S. benzoate
 Stearyl dimethicone, S. erucate
 Stearyl heptanoate, S. propionate

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|----|---|---|
| | Stearyl stearate | Behenamidopropyl dihydroxypropyl dimonium chloride |
| | Stearyl stearoyl stearate | Beheneth-5, -10, -20, -30 |
| | Sucrose cocoate | Behenic acid |
| 5 | Sunflower (<i>Helianthus annuus</i>) seed oil | Behenyl betain |
| | Sweet almond (<i>Prunus amygdalus dulcis</i>) oil | Borageamidopropyl phosphatidyl PG-dimonium chloride |
| | Sweet cherry (<i>Prunus avium</i>) pit oil | Butyloctanol |
| | Synthetic jojoba oil | C12-20 acid PEG-8 ester |
| | Synthetic wax | C18-36 acid |
| | Tallow | Calcium dodecylbenzene sulfonate |
| 10 | Tetradecyleicosyl stearate | Calcium protein complex |
| | Tocopheryl acetate | Calcium stearate |
| | Tricaprin | Calcium stearoyl lactylate |
| | Tricaprylin | Capramide DEA |
| | Tricaprylyl citrate | Caprylic/capric acid |
| 15 | Tricholoma matsutake extract | Caprylic/capric glycerides |
| | Tridecyl behenate, T. cocoate | Castor oil, ethoxylate |
| | Tridecyl erucate, T. neopentanoate | Cetalkonium chloride |
| | Tridecyl octanoate, T. stearate | Ceteareth-2 -4 -5 -6 |
| | Tridecyl stearoyl stearate | Ceteareth-2 phosphate |
| 20 | Tridecyl trimellitate | Ceteareth-5 phosphate |
| | Trihexyldecyl citrate | Ceteareth-8 -10 -11 -12 |
| | Triisocetyl citrate | Ceteareth-10 phosphate |
| | Triisostearin | Ceteareth-15 -17 -20 -25 |
| | Triisostearyl citrate | Ceteareth-27 -29 -30 -34 |
| 25 | Triisostearyl trilinoleate | Cetearyl alcohol |
| | Trilaurin | Cetearyl glucoside |
| | Trilinolein | Ceteth-2 -4 -6 -10 -12 -13 |
| | Trimethylolpropane tricaprilate/tricaprate | Ceteth-16 -20 -25 -30 -33 |
| | Trimethylolpropane tricocoate | Cetethyldimonium bromide |
| 30 | Trimethylolpropane trilaurate | Cetrimonium chloride |
| | Trimyristin | Cetyl dimethicone copolyol |
| | Trioctanoin | Cetyl phosphate |
| | Trioctyldodecyl citrate | Cholesterol |
| | Triolein | Choleth-10 -15 -24 |
| 35 | Tripalmitin | Cocamide DEA, C. MEA |
| | Tripropylene glycol citrate | Cocamidopropyl dimethylamine |
| | Tristearin | Cocamidopropyl PG-dimonium chloride phosphate |
| | Triundecanoin | Cocamine |
| | Vegetable oil | Coceth-7 carboxylic acid |
| 40 | Walnut (<i>Juglans regia</i>) oil | Coconut acid |
| | Wheat (<i>Triticum vulgare</i>) germ oil | Copper protein complex |
| | Emulsifier | Cottonseed glyceride |
| | Acetylated hydrogenated lard glyceride | C12-13 pareth-3 -4 -9 -23 |
| 45 | Acetylate hydrogenated vegetable glyceride | C16-18 pareth-3 -5.5 -13 -19 |
| | Acetylated monoglycerides | Cyclodextrin |
| | Acrylates/C10-C30 alkyl acrylate crosspolymer | Decaglycerol monodiolate |
| | Acrylates/vinyl isodecanoate crosspolymer | DEA-ceteareth-2-phosphate |
| | Acrylic acid/acrylonitrogens copolymer | DEA-cetyl phosphate |
| 50 | 2-Aminobutanol | DEA-cyclocarboxypropylolate |
| | Ammonium acrylates/acrylonitrogens copolymer | DEA-oleth-3-phosphate |
| | Arachidyl alcohol | |
| | Beeswax | |

- DEA-oleth-5-phosphate
DEA oleth-10 phosphate
DEA-oleth-20-phosphate
Dicetareth-10 phosphoric acid
5 Diethanolamine
Diethylaminoethyl stearate
Diglyceryl stearate maleate
Dihydrocholeth-15 -20 -30
Dihydrogenated tallow phthalic acid amide
10 Dilauryl acetyl dimonium chloride
Dilinoeamidopropyl dimethylamine dimethicone
copolyol phosphate
Dilinoic acid
Dimethicone copolyol almondate
15 Dimethicone copolyol isostearate
Dimethicone copolyol laurate
Dimethicone copolyol methyl ether
Dimethicone copolyol olivate
Dimethicone copolyol phthalate
20 Dipalmitoylethyl hydroxyethylmonium
methosulfate
Dipropylene glycol
Disodium hydrogenated cottonseed glyceride
sulfosuccinate
25 Disodium ricinoleamido MEA-sulfosuccinate
Disodium stearyl sulfosuccinate
Disodium sulfosuccinamide
Distearyl phthalic acid amide
N-Dodecyl-N,N-dimethyl-N-(dodecyl acetate)
30 ammonium chloride
Dodecylphenol-ethylene oxide condensate
Egg (Ovum) yolk extract
Emulsifying wax NF
Ethoxylated fatty alcohol
35 N-Ethylether-bis-1,4-(N-isostearylamidopropyl-
N,N-dimethyl ammonium chlo
Ethyl hexanediol
Euglena gracilis polysaccharide
Glycereth-26 phosphate
40 Glyceryl caprylate, G. caprylate/caprate
Glyceryl citrate/lactate/linoleate/oleate
Glyceryl cocoate, G. dilaurate
Glyceryl dilaurate, G. dioleate
Glyceryl distearate, G. hydroxystearate
45 Glyceryl isostearate, G. lanolate
Glyceryl laurate, G. linoleate
Glyceryl mono-di-tri-caprylate
Glyceryl myristate, G. oleate
Glyceryl palmitate, G. ricinoleate
50 Glyceryl ricinoleate SE
Glyceryl stearate, G. stearate citrate
Glyceryl stearate lactate
Glyceryl stearate SE
Glyceryl undecylenate
Glycol distearate, G. oleate
Glycol palmitate, G. stearate
Glycol stearate SE
Glycolamide stearate
Glycosphingolipids
Hydrogenated coco-glycerides
Hydrogenated cottonseed glyceride
Hydrogenated lanolin
Hydrogenated lecithin
Hydrogenated palm oil
Hydrogenated soy glyceride
Hydrogenated tallow glycerides
Hydrogenated tallow glycerides citrate
Hydroxycetyl phosphate
Hydroxylated lanolin
Hydroxylated lecithin
Hydroxyoctacosanyl hydroxystearate
Hydroxypropyl-bis-
isostearylamidopropyldimonium chloride
Isocetareth-8 stearate
Isoceteth-10 stearate
Isoceteth-20
Isocetyl alcohol
Isolaureth-6
Isostearamidopropyl dimethylamine gluconate
Isostearamidopropyl dimethylamine glycolate
Isostearamidopropyl laurylaceto dimonium
chloride
Isosteareth-2 -3 -10 -12 -20 -22 -50
Isostearth-2-octanoate
Isostearth-10 stearate
Isostearic acid
isostearyl diglyceryl succinate
Isostearylamidopropyl dihydroxypropyl
dimonium chloride
Karaya (Sterculia urens) gum
Laneth-5 -10 -15 -16 -20 -40
Laneth-10 acetate
Lanolin
Lanolin alcohol
Lanolin, ultra anhydrous
Lanolin wax
Lauramide DEA, L. MEA
Lauramidopropyl dimethylamine
Lauramidopropyl PG-dimonium chloride
Laureth-1 -2 -3 -4 -5
Laureth-2-octanoate
Laureth-3 phosphate
Laureth-4 carboxylic acid
Laureth-5 carboxylic acid
Laureth-6 -7 -9 -11 -12
Laureth-11 carboxylic acid

- Laureth-16 -20 -23 -25 -30
 Lauryl PCA
 Laurylmethicone copolyol
 Lecithin
 5. Linoleamidopropyl PG-dimonium chloride phosphate
 Lithium stearate
 Magnesium sulfate hepta-hydrate
 Maleated soybean oil
 10 Methoxy PEG-17/dodecyl glycol copolymer
 Methyl gluceth-20 distearate
 methyl glucose dioleate, M.g. sesquiosstearate
 Methyl glucose sesquistearate
 MEA-laureth sulfate
 15 Myreth-3 -4 -7
 Myreth-3 myristate
 Myristamidopropyl dimethylamine
 Nonoxynol-1 -2 -4 -5 -6 -7
 Nonoxynol-8 -9 -10 -11 -12 -13
 20 Nonoxynol-14 -15 -18 -20 -30 -40 -50
 Nonyl nonoxynol-5 -10
 Oat (Avena sativa) flour
 Octoxynol-1 -3 -5 -8 -10
 Octoxynol 16, 30, 40
 25 2-Octyl dodecyl alcohol
 Octyldodecanol
 Octyldodeceth-20 -25
 Oleamide DEA
 Oleamidopropyl dimethylamine
 30 Oleamine oxide
 Oleic acid
 Oleth-2 -3 -4 -5 -6 -7 -8 -9
 Oleth-10 -12 -15 -20 -23
 Oleth-25 -30 -40 -50
 35 Oleth 13
 Oleth-2 phosphate
 Oleth-3 phosphate
 Oleth-5 phosphate
 Oleth-10 phosphate
 40 Oleth-20 phosphate
 Palm acid
 Palmitamidopropyl dimethylamine
 Palmitic acid
 PEG-2 cocamine, P. distearate
 45 PEG-2 hydrogenated tallow amine
 PEG-2 laurate, P. laurate SE
 PEG-2 oleamine, P. oleate
 PEG-2 soyamine, P. stearamine
 PEG-2 stearate, P. stearate SE
 50 PEG-3 cocamide
 PEG-3 C12-C18 alcohols
 PEG-3 glyceryl isostearate
 PEG-3 glyceryl triisostearate
 PEG-3 glyceryl tristearate
 PEG-3 lanolate, P. sorbitan oleate
 PEG-3 stearate
 PEG-4 dioleate, P. diisostearate
 PEG-4 dilaurate, P. distearate
 PEG-4 glyceryl distearate
 PEG-4 laurate, P. oleate
 PEG-4 stearate
 PEG-4 stearyl stearate
 PEG-4 tallate
 PEG-5 castor oil, P. cocamine
 PEG-5 C12-C18 alcohols
 PEG-5 glyceryl isostearate
 PEG-5 glyceryl sesquioleate
 PEG-5 glyceryl stearate
 PEG-5 glyceryl triisostearate
 PEG-5 lanolate, P. oleamine
 PEG-5 soy sterol, P. soyamine
 PEG-5 stearamine, P. stearate
 PEG-5 tallow amine
 PEG-6 capric/caprylic glycerides
 PEG-6 cocamide
 PEG-6 C12-14 ether
 PEG-6 dilaurate, P. dioleate
 PEG-6 distearate, P. isostearate
 PEG-6 lauramide, P. laurate
 PEG-6 oleate, P. palmitate
 PEG-6 sorbitan beeswax
 PEG-6 sorbitan laurate
 PEG-6 sorbitan oleate
 PEG-6 sorbitan stearate
 PEG-6 stearate
 PEG-6-32
 PEG-6-32 stearate
 PEG-7 glyceryl cocoate
 PEG-7 hydrogenated castor oil
 PEG-7 oleate
 PEG-7.5 tallowamine
 PEG-8
 PEG-8 beeswax, P. castor oil
 PEG-8 C12-14 ether
 PEG-8 dilaurate, P. dioleate
 PEG-8 distearate
 PEG-8 glyceryl laurate
 PEG-8 laurate, P. oleate
 PEG-8, P. tallate
 PEG-9 castor oil
 PEG-9 diisostearate
 PEG-9 dioleate, P. distearate
 PEG-9 laurate, P. oleate
 PEG-9 stearate
 PEG-10 castor oil, P. cocamine
 PEG-10 coconut oil esters

- PEG-10 C12-18 alcohols
 PEG-10 dioleate
 PEG-10 glyceryl isostearate
 PEG-10 hydrogenated castor oil
 5 PEG-10 hydrogenated castor oil triisostearate
 PEG-10 lanolate
 PEG-10 polyglyceryl-2 laurate
 PEG-10 sorbitan laurate
 PEG-10 soy sterol, P. stearamine
 10 PEG-10 stearate
 PEG-11 babassu glycerides
 PEG-11 castor oil
 PEG-12 dilaurate, P. dioleate
 PEG-12 distearate
 15 PEG-12 glyceryl dioleate
 PEG-12 laurate, P. oleate
 PEG-12 stearate, P. tallate
 PEG-14 avocado glycerides
 PEG-15 castor oil
 20 PEG-15 cocamine
 PEG-15 glyceryl isostearate
 PEG-15 glyceryl laurate
 PEG-15 glyceryl ricinoleate
 PEG-15 oleamine, P. oleate
 25 PEG-15, P. stearamine
 PEG-15 tallow amine
 PEG-15 tallow polyamine
 PEG-16
 PEG-16 hydrogenated castor oil
 30 PEG-16 soy sterol
 PEG-18 stearate
 PEG-20 almond glycerides
 PEG-20 castor oil, P. dilaurate
 PEG-20 dioleate, P. distearate
 35 PEG-20 glyceryl laurate
 PEG-20 glyceryl oleate
 PEG-20 glyceryl stearate
 PEG-20 glyceryl triisostearate
 PEG-20 glyceryl tristearate
 40 PEG-20 hydrogenated castor oil
 PEG-20 hydrogenated lanolin
 PEG-20 lanolin, P. laurate
 PEG-20 oleate
 PEG-20 methyl glucose sesquisteate
 45 PEG-20 sorbitan beeswax
 PEG-20 sorbitan isostearate
 PEG-20 sorbitan triisostearate
 PEG-20 sorbitan trioleate
 PEG-20 stearate, P. tallow amine
 50 PEG-23 oleate, P. stearate
 PEG-24 hydrogenated lanolin
 PEG-25 castor oil
 PEG-25 phytosterol
 PEG-25 propylene glycol stearate
 PEG-25 soy sterol, P. stearate
 PEG-29 castor oil
 PEG-30 castor oil
 PEG-30 dipolyhydroxystearate
 PEG-30 glyceryl cocoate
 PEG-30 glyceryl isostearate
 PEG-30 glyceryl laurate
 PEG-30 glyceryl oleate
 PEG-30 glyceryl stearate
 PEG-30 hydrogenated castor oil
 PEG-30 lanolin
 PEG-30 sorbitan tetraoleate
 PEG-32 dilaurate, P. dioleate
 PEG-32 distearate, P. laurate
 PEG-32 oleate, P. stearate
 PEG-33 castor oil
 PEG-35 castor oil, P. stearate
 PEG-40 castor oil
 PEG-40 glyceryl isostearate
 PEG-40 glyceryl laurate
 PEG-40 glyceryl triisostearate
 PEG-40 hydrogenated castor oil
 PEG-40 hydrogenated castor oil PCA isostearate
 PEG-40 sorbitan diisostearate
 PEG-40 sorbitan lanolate
 PEG-40 sorbitan tetraoleate
 PEG-40 stearate
 PEG-40/dodecyl glycol copolymer
 PEG-42 babassu glycerides
 PEG-44 sorbitan laurate
 PEG-45 palm kernel glycerides
 PEG-45 safflower glycerides
 PEG-50 lanolin, P. stearamine
 PEG-50 stearate
 PEG-60 almond glycerides
 PEG-60 castor oil
 PEG-60 corn glycerides
 PEG-60 glyceryl triisostearate
 PEG-60 hydrogenated castor oil
 PEG-60 hydrogenated castor oil isostearate
 PEG-60 hydrogenated castor oil triisostearate
 PEG-60 shea butteer glycerides
 PEG-60 sorbitan tetraoleate
 PEG-70 mango glycerides
 PEG-75
 PEG-75 castor oil, P. dilaurate
 PEG-75 dioleate, P. distearate
 PEG-75 lanolin, P. laurate
 PEG-75 oleate
 PEG-75 shea butter glycerides
 PEG-75 shorea butter glycerides
 PEG-75 stearate

- PEG-80 sorbitan laurate
 PEG-90 stearate
 PEG-100 castor oil
 PEG-100 hydrogenated castor oil
 5 PEG-100 lanolin, P. stearate
 PEG-120 distearate
 PEG-150 dilaurate, P. dioleate
 PEG-150 distearate, P. lanolin
 PEG-150 laurate, P. oleate
 10 PEG-150 stearate
 PEG-200 castor oil
 PEG-200 glyceryl stearate
 PEG-200 hydrogenated castor oil
 PEG-200 laurate, P. oleate
 15 PEG-400 laurate
 Phosphate esters
 Phosphated amine oxides
 Phospholipids
 Poloxamer 101, 105, 122, 123, 124
 20 Poloxamer 181, 182, 184, 185, 235, 237
 Poloxamer 238, 334, 338, 407
 Polyglyceryl-2 oleate
 Polyglyceryl-2 polyhydroxystearate
 Polyglyceryl-2 sesquiisostearate
 25 Polyglyceryl-2 stearate
 Polyglyceryl-2-PEG-4-distearate
 Polyglyceryl-2-PEG-4-stearate
 Polyglyceryl-3 diisostearate, P. dioleate
 Polyglyceryl-3 distearate
 30 Polyglyceryl-3 methylglucose distearate
 Polyglyceryl-3 oleate, P. polyricinoleate
 Polyglyceryl-3 stearate
 Polyglyceryl-4 oleate, P. stearate
 Polyglyceryl-6 dioleate, P. distearate
 35 Polyglyceryl-6 laurate, P. myristate
 Polyglyceryl-6 oleate, P. polyricinoleate
 Polyglyceryl-6 stearate
 Polyglyceryl-8 oleate
 Polyglyceryl-10 decaoleate
 40 Polyglyceryl-10 diisostearate
 Polyglyceryl-10 dioleate, P. dipalmitate
 Polyglyceryl-10 distearate, P. isostearate
 Polyglyceryl-10 laurate, P. linoleate
 Polyglyceryl-10 mixed fatty acids
 45 Polyglyceryl-10 myristate
 Polyglyceryl-10 oleate
 Polyglyceryl-10 pentastearate
 Polyglyceryl-10 stearate
 Polyglyceryl-10 tetraoleate
 50 Polyglyceryl-10 trioleate
 Polyoxyethylene polyoxypropylene glycol
 Polyquaternium-5, -31
 Polysorbate 20, 21, 40, 60, 61
 Polysorbate 65, 80, 81, 85
 Potassium alginate, P. cetyl phosphate
 Potassium laurate, P. myristate
 Potassium tallowate
 PPG-1-PEG-9 lauryl glycol ether
 PPG-2-cetareth-9
 PPG-3 isosteareth-9
 PPG-3 PEG-6 oleylether
 PPG-5-buteth-7
 PPG-5-ceteth-20
 PPG-5-ceteth-10 phosphate
 PPG-8 oleate
 PPG-10 cetyl ether phosphate
 PPG-12-PEG-50 lanolin
 PPG-15 stearyl ether
 PPG-24-buteth-27
 PPG-25 laureth-25
 PPG-26-buteth-26
 PPG-26 oleate
 PPG-36 oleate
 Propylene glycol alginate, P.g. dioleate
 Propylene glycol hydroxystearate
 Propylene glycol laurate, P.g. ricinoleate
 Propylene glycol ricinoleate SE
 Propylene glycol stearate
 Propylene glycol stearate, SE
 Quaternium-33
 Rapeseedamidopropyl ethyldimonium ethosulfate
 Rice (*Oryza sativa*) bran wax
 Ricinoleamide DEA
 Ricinoleic acid
 Saponins
 Selenium protein complex
 Silicone quaternium-5, -6
 Sodium acrylates vinyl isodecanoate crosspolymer
 Sodium caproyl lactylate
 Sodium carbomer
 Sodium cetyl sulfate
 Sodium C12-15 pareth-15 sulfonate
 Sodium isostearoyl lactylate
 Sodium laureth-17 carboxylate
 Sodium lauroyl lactylate
 Sodium lauryl sulfate
 Sodium nonoxynol-6 phosphate
 Sodium octyl sulfate
 Sodium oleate
 Sodium oleyl sulfate
 Sodium phosphate
 Sodium stearoyl lactylate
 Sorbeth-20
 Sorbitan isostearate, S. laurate
 Sorbitan oleate, S. palmitate
 Sorbitan sesquiisostearate

- Sorbitan sesquioleate, S. sesquistearate
 Sorbitan stearate, S. triisostearate
 Sorbitan trioleate, S. tristearate
 Soyamidopropyl dimethylamine
 5 Soyamine
 Stearamide DEA
 Stearamide DIBA-stearate
 Stearamidoethyl diethylamine
 Stearamidopropyl dimethylamine, lactate
 10 Stearamidopropyl PG-dimonium chloride
 phosphate
 Stearamine
 Stearamine oxide
 Steareth-2, -4, -6, -7, -10, -11, -13
 15 Steareth-2 phosphate
 Steareth-15, -20, -21, -30, -100
 Stearic acid
 Sucrose cocoate, S. distearate
 Sucrose stearate
 20 Sythetic beeswax
 Tallow glyceride, acetylated hydrogenated
 Tallowamide DEA
 Tallowamidopropyl dimethylamine
 Talloweth-6
 25 Tetrasodium dicarboxyethyl stearyl
 sulfosuccinamide
 TEA-acrylates/acrylonitrogens copolymer
 Tissue extract
 Tricetareth-4 phosphate
 30 Trideceth-3, -5, -6, -7, -8
 Trideceth-9, -10, -12, -15
 Tridecyl ethoxylate
 Triethanolamine
 Trilaureth-4 phosphate
 35 Triolein
 Trisodium HEDTA
 Tristearin

Enzyme

- 40 Fermented vegetable
 Ganoderma lucidum oil
 Lipase
 Papain
 Soy (Glycine soja) protein
 45 Superoxide dismutase

Essential oil

- Aesculus chinensis extract
 Artemisia apiacea extract
 50 Brassica rapa-depressa extract
 Caraway (Carum carvi) oil
 Cardamon (Elettaria cardamomum) oil
 Clove (Eugenia caryophyllus) oil

- Eclipta alba extract
 Eucalyptus globulus oil
 Euphatorium fortunei extract
 Euterpe precatoria extract
 Hierochloe odorata extract
 Kadsura beteliloca extract
 Ligustrum lucidum extract
 Lysimachia foenum-graecum extract
 Melaleuca bracteata extract
 Melaleuca hypericifolia extract
 Melaleuca symphyocarp extract
 Melaleuca uncinata extract
 Melaleuca wilsonii extract
 Nasturtium sinensis extract
 Nelumbium speciosum extract
 Paulownia imperialis extract
 Rosemary (Rosmarinus officinalis) oil
 Selinum spp. extract
 Trichomonas japonica extract
 Withania somniferum extract
 Yuzu oil
 Ziziphus jujuba extract

Exfoliant

- Apricot (Prunus armeniaca) kernel powder
 Glycolic acid
 Jojoba (Buxus chinensis) seed powder
 Lactic acid
 Papain
 PEG 11-Avocado Glycerides
 Willow (Salix alba) bark extract

Fiber

- Corn (Zea mays) cob powder
 Nylon-66
 Oat (Avena sativa) bran, meal
 Rayon

Film former

- Acetylated lanolin
 Acrylates/hydroxyesters acrylates copolymer
 Acrylate/octylarylamide copolymer
 Acrylate copolymer alkylated
 polyvinylpyrrolidone
 Ammonium acrylates/acrylonitrogens copolymer
 Betaglucan
 Bladderwrack (Fucus vesiculosus) extract
 Carboxymethylchitosan
 N,O-Carboxymethylchitosonium
 Chitosan lactate
 Collagen
 Collagen phthalate
 Colloidal oatmeal
 Desamido collagen

- Diisostearoyl trimethylolpropane siloxy silicate
DMHF
Ethyl ester of hydrolyzed silk
Ethylcellulose
5 Gellan gum
Glycerin/diethylene glycol/adipate crosspolymer
High beta-glucan barley flour
Hydrolyzed collagen
Hydrolyzed keratin
10 Hydrolyzed oat protein
Hydrolyzed pea protein
Hydrolyzed reticulin
Hydrolyzed RNA
Hydrolyzed silk
15 Hydrolyzed soy protein
Hydrolyzed wheat protein
Hydrolyzed wheat protein/dimethicone copolyol
phosphate copolymer
Hydrolyzed wheat protein/PVP copolymer
20 Hydroxypropylcellulose
Hydroxypropyltrimonium gelatin
Jojoba (*Buxus chinensis*) oil
Lactoglobulin
Myristoyl hydrolyzed collagen
25 Nitrocellulose
Oat (*Avena sativa*) extract, protein
Polyethylene, ionomer
Polyquaternium-6, -7, -11, -22, -39
Polyvinyl acetate, P. alcohol
30 PVM/MA decadiene crosspolymer
PVP/Dimethiconylacrylate/polycarbamyl/polyglycol ester
35 PVP/dimethylaminoethylmethacrylate copolymer
PVP/dimethylaminoethylmethacrylate/
polycarbamyl/polyglycol ester
PVP/eicosene copolymer
PVP/hexadecene copolymer
40 PVP/hydrolyzed wheat protein copolymer
Rice peptide
Sericin
Shea butter (*Butyrospermum parkii*)
Shellac
45 Sodium C12-15 pareth-7 sulfonate
Sodium hyaluronate
Souble collagen
Souble keratin
Souble wheat protein
50 TEA-acrylates/acrylonitrogens copolymer
Tosylamide/epoxy resin
Tricontanyl PVP
Triethonium hydrolyzed collagen ethosulfate
Wheat peptide
- Fixative**
Acrylates copolymer
Adipic acid/dimethylaminohydroxypropyl
diethylene triamine copolymer
AMP-acrylates copolymer
Hydrolyzed zein
Methacryloyl ethyl betaine/acrylates copolymer
Methyl rosinat
Polyquaternium-4, -10, -29
PPG-20 methyl glucose ether
Sodium polystyrene sulfonate
- Flavor (aroma)**
Benzaldehyde
Caraway (*Carum carvi*) oil
Cardamon (*Elettaria cardamomum*) oil
Cinnamon (*Cinnamomum casia*) oil
Clove (*Eugenia caryophyllus*) oil
Ethyl vanillin
Eucalyptus globulus oil
Flavor (aroma)
Glutamic acid
Glycyrrhetic acid
Glycyrrhizic acid
Glycyrrhizin, ammoniated
Methyl salicylate
Orange (*Citrus aurantium dulcis*) oil
Peppermint (*Mentha piperita*) oil
Rosemary (*Rosmarinus officinalis*) oil
Sodium glycyrrhizinate
Thymol Vanillin
- Foam booster**
Alkyldimethylamine oxide
Babassuamidopropyl betaine
Babassuamidopropylamine oxide
Caprylyl pyrrolione
Carrageenan (*Chondrus crispus*)
Cocamide DEA, C. MIPA
Cocamidopropyl betaine
Cocamidopropyl dimethylamine lactate
Cocamidopropyl hydroxysultaine
Coco-betaine
Coco/oleamidopropyl betaine
Cocoyl amido hydroxy sulfo betaine
Cocoyl monoethanolamide ethoxylate
DEA-hydrolyzed lecithin
Dimethyl lauramine
Disodium cocamido MEA-sulfosuccinate
Disodium cocoamphodiacetate
Disodium lauramido MEA-sulfosuccinate

- Disodium laureth sulfosuccinate
Lauramide MIPA
Lauramidopropyl betaine
Lauryl betaine
- 5 Myristamidopropyl dimethylamine dimethicone
copolyol phosphate
Myristamine oxide
Ocryldodecyl benzoate
Oleamide DEA, O. MIPA
- 10 Oleyl betain
Palm kernelamide DEA
PEG-3 lauramine oxide
PPG-15 stearyl ether benzoate
PEG-7000
- 15 Sodium cocoamphoacetate
Sodium cocoyl isethionate
Sodium laureth sulfate
Sodium lauroyl wheat amino acids
Sodium octoxynol-2 ethane sulfonate
- 20 Soyamidopropyl betaine
Tallowamide MEA
- Foam stabilizer**
Babassuamidopropylamine oxide
- 25 Behenamine oxide
Caprylyl pyrrolidone
Cetamine oxide
Cocamide DEA, C. MEA, C. MIPA
Cocamidopropyl betaine
- 30 Cocamidopropyl hydroxysultaine
Cocamidopropyl lauryl ether
Cocamidopropylamine oxide
Cocamine oxide
Dihydroxyethyl C12-15 alkoxypropylamine oxide
- 35 Dihydroxyethyl cocamine oxide
Dihydroxyethyl tallowamine oxide
Erucamidopropyl hydroxysultaine
Hydroxypropyl methylcellulose
Isostearamide DEA
- 40 Lauramide DEA, L. MEA
Lauramido propylamine oxide
Lauramine oxide
Laureth-10
Lauric-linoleic DEA
- 45 Lauroyl-linoleoyl diethanolamide
Lauroyl-myristoyl diethanolamide
Lauryl pyrrolidone
Linoleamide MEA
Myristamide DEA, M. MEA
- 50 Oleamide MEA
Palmitamide MEA
PEG-3 lauramide
PEG-4 oleamide
- Ricinoleamide MEA
Sesamide DEA
Wheat germamide DEA
- Foamer**
Ammonium laureth sulfate
Ammonium laureth-5 sulfate
Ammonium laureth-12 sulfate
Ammonium lauryl sulfate, A.I. sulfosuccinate
Ammonium myreth sulfate
Ammonium nonoxynol 4 sulfate
Capryl caprylylglucoside
Cetyl betaine
Cocamide
Cocamidopropyl dimethylamine
Cocamidopropyl dimethylamine lactate
DEA-laureth sulfate
DEA lauryl sulfate
Decyl glucoside
Disodium caproamphodiacetate
Disodium caproamphodipropionate
Disodium capryloamphodiacetate
Disodium cocoamphodipropionate
Disodium lauroamphodiacetate
Disodium lauroamphodipropionate
Disodium lauryl sulfosuccinate
Disodium oleamido MEA-sulfosuccinate
Disodium oleamido MIPA-sulfosuccinate
Disodium PEG-4 cocoamido MIPA-sulfosuccinate
Isostearamidopropylamine oxide
Lauryl glucoside
Methyl gluceth-20
MEA-laureth sulfate
Mixed isopropanolamines myristate
MIPA-lauryl sulfate
PEG-80 sorbitan laurate
PEG lauryl ether sulfate
Potassium cocoate, P. lauryl sulfate
Quillaja saponaria extract
Sodium caproamphoacetate
Sodium capryloamphoacetate
Sodium capryloamphohydroxypropylsulfonate
Sodium cocoamphoacetate
Sodium cocoamphopropionate
Sodium C12-15 pareth-25 sulfate
Sodium C12-15 pareth-3 sulfonate
Sodium C12-15 pareth-15 sulfonate
Sodium C14-16 olefin sulfonate
Sodium deceth sulfate
Sodium laureth-2 sulfate
Sodium laureth-3 sulfate
Sodium laureth-7 sulfate

- Sodium lauriminodipropionate
 Sodium laurylether sulfosuccinate
 Sodium lauryl sulfate, S.I. sulfoacetate
 Sodium lauryl sulfosuccinate
 5 Sodium magnesium laureth sulfate
 Sodium myreth sulfate, S. myristyl sulfate
 Sodium trideceth sulfate
 Sodium tridecyl sulfate
 10 TEA-dodecylbenzenesulfonate
 TEA-laureth sulfate
 TEA-lauroyl collagen amino acids
 TEA-lauroyl keratin amino acids
 TEA-lauryl sulfate
 TEA-palm kernel sarcosinate
 15 Wheat germamidopropyl betain
 Yucca vera extract
- Fragrance**
 Chamaecyparis obtusa oil
 20 Orange (Citrus aurantium dulcis) oil
 Peppermint (Mentha piperita) oil
 Phenethyl alcohol
- Fragrance solvent**
 25 Benzyl benzoate
 Diethyl phthalate
 Triacetin
 Triethyl citrate
- Fungicide**
 30 Astrocaryum murumuru extract
 Azadirachta indica extract
 Captan
 Diiodomethyltolylsulfone
 35 Ficus racemosa extract
 Hexetidine
 Ligusticum jeholense extract
 Mauritia flexosa extract
 Melaleuca symphyocarp extract
 40 Melia australasica extract
 Melia azadirachta extract
 Mushroom (Cordyceps sabolifera) extract
 Mushroom (Coriolus versicolor) extract
 Sodium undecylenate
 45 Tea tree (Melaleuca alternifolia) oil
 Thiabendazole
 Undecylenamide MEA
 Zinc undecylenate
 50 Ziziphus jujuba extract
- Gellant**
 Acrylic acid/acrylonitrogens copolymer
 Agar
- Algin
 Aluminum distearate, A. tristearate
 Ammonium acrylates/acrylonitrogens copolymer
 Behenic acid
 Calcium alginate
 Carbomer
 Carboxymethylchitosan
 N,O-Carboxymethylchitosonium
 Carrageenan (Chondrus crispus)
 Ceresin
 Cetearyl candelillate
 Dibenzylidene sorbitol
 Ethylene/acrylic acid copolymer
 Ethylene/VA copolymer
 Gellan gum
 Hexanediol behenyl beeswax
 Hydrogenated jojoba oil
 Hydrogenated jojoba wax
 Hydroxystearic acid
 Jojoba wax
 Laneth-5, -15
 Montmorillonite
 Myreth-3-octanoate
 Octacosanyl stearate
 Oleth-3 phosphate
 Oleth-10 phosphate
 Poloxamer 105, 123, 124, 185, 235
 Poloxamer 237, 238, 338, 407
 Polyethylene
 Polyethylene, oxidized
 Polyquaternium-31
 Potassium alginate, P. chloride
 Sodium nonoxynol-6 phosphate
 Sodium tallowate
 Synthetic beeswax
 TEA-acrylates/acrylonitrogens copolymer
 Tribehenin
- Glosser**
 C18-36 acid glycol ester
 Diphenyl dimethicone
 Methyl gluceth-10
 Octyldodecyl lactate
 Phenyl methicone, P. trimethicone
 Polyglyceryl-2 dioleate
 Polyisobutene
 Polyisobutene/isohexapentacontahectane
 Polyisobutene/isooctahexacontane
 Polymethacrylamidopropyltrimonium chloride
 PPG-10 methyl glucose ether
 PPG-36 oleate
 Tea (Camellia sinensis) oil
 Tribehenin

Hair care

Gentiana scabra extract
 Maidenhair fern extract
 Nicotinamide
 5 Nicotinic acid
 Paeonia lactiflorum extract
 Watercress (*Nasturtium officinale*) extract

Hair conditioner

10 Amino bispropyl dimethicone
 Amodimethicone
 AMPD-isostearoyl hydrolyzed collagen
 Aqua Ichthammol
 Babassu (*Orbignya oleifera*) oil
 15 Babassuamidopropyl ammonium chloride
 Behenamidopropyl dimethylamine
 Behenamidopropyl hydroxyethyl dimonium chloride
 Behentrimonium chloride
 20 Biotin
 Bishydroxyethyl biscetyl malonamide
 Borageamidopropyl phosphatidyl PG-dimonium chloride
 Brazil nut (*Bertholletia excelsa*) oil
 25 Cetearyl trimonium methosulphate
 Cetrimonium bromide, C. chloride
 Cetyl pyridinium chloride
 Chia (*Salvia hispanica*) oil
 Chrysanthemum morifolium extract
 30 Cinchona succirubra extract
 Cocamidopropyl dimethylamine propionate
 Coccinea indica extract
 Cocodimonium hydroxypropyl hydrolyzed collagen
 35 Cocodimonium hydroxypropyl hydrolyzed keratin
 Cocodimonium hydroxypropyl silk amino acids
 Cocodimonium hydroxypropyl hydrolyzed wheat protein
 Cocodimonium hydroxypropyloxyethyl cellulose
 40 Cocotrimonium chloride
 Collagen amino acids
 Cyclomethicone
 L-cysteine HCL
 Dibehenyldimonium methosulfate
 45 Dicetyldimonium chloride
 Dicocodimonium chloride
 Dihydroxyethyl tallowamine oleate
 Dimethicone
 Dimethicone copolyol acetate, D.c. almondate
 50 Dimethicone copolyol amine
 Dimethicone copolyol bishydroxyethylamine
 Dimethicon copolyol isostearate, D.c. laurate
 Dimethicone copolyol olivate

Dimethicone hydroxypropyl trimonium chloride
 Dimethyl lauramine dimer dilinoleate
 Dioleylamidoethyl hydroxyethylmonium methosulfate
 Dipalmitoylethyl hydroxyethylmonium methosulfate
 Diphenyl dimethicone
 Ditallowdimonium chloride
 N-Dodecyl-N,N-dimethyl-N-(dodecyl acetate) ammonium chloride
 Entada phaseoloides extract
 Ethyl ester of hydrolyzed animal protein
 Gelatin
 Ginseng hydroxypropyltrimonium chloride butylene glycol
 Hematin
 Honey (Mel)
 Hydrolyzed collagen
 Hydrolyzed hair keratin
 Hydrolyzed vegetable protein
 Hydrolyzed wheat protein/dimethicone copolyol acetyl copolymer
 Hydrolyzed wheat protein hydroxypropyl polysiloxane
 Hydroxyethyl cetyldimonium phosphate
 Hydroxypropyl trimonium hydrolyzed collagen
 Hydroxypropyl trimonium hydrolyzed wheat protein polysiloxane copolymer
 Hyssop (*Hyssopus officinalis*) extract
 Inga edulis extract
 Isostearamidopropylamine oxide
 Isostearoyl hydrolyzed collagen
 Keratin amino acids
 Kiwi (*Actinidia chinensis*) fruit extract
 Kola (*Cola acuminata*) extract
 Laminaria japonica extract
 Laurtrimonium chloride
 Lauryl hydroxypropyl trimonium polysiloxane copolymer
 Lauryldimethylamine isostearate
 Lauryldimonium hydroxypropyl hydrolyzed collagen
 Lauryldimonium hydroxypropyl hydrolyzed wheat protein
 Linoleamidopropyl dimethylamine dimer dilinoleate
 Linoleamidopropyl dimethylamine
 Lysimachia foenum-graecum extract
 Melaleuca hypericifolia extract
 Ocimum santum extract
 Olealkonium chloride
 Oleyl dimethylamidopropyl ethonium ethosulfate
 Palmitamidodecanediol

- Panthenyl ethyl ether
 Paulownia imperialis extract
 Peach (*Prunus perisca*) leaf extract
 PEG-2 cocomonium chloride
 5 PEG-120 jojoba acid/alcohol
 PG-hydroxycellulose lauryldimonium chloride
 PG-hydroxyethylcellulose cocodimonium chloride
 PG-hydroxyethylcellulose lauryldimonium chloride
 10 PG-hydroxyethylcellulose stearyldimonium chloride
 Phenyl trimethicone
 Phospholipids
 Phytantriol
 15 Polyoxyethylene polyoxypropylene glycol
 Polypropylene glycol
 Polyquaternium-4, -6, -7, -10
 Polyquaternium-22, -28, -39
 PPG-5-ceteth-10-phosphate
 20 Propyltrimonium hydrolyzed collagen
 propyltrimonium hydrolyzed soy protein
 Quaternium-18, -75, -81, -82
 Quaternium-79 hydrolyzed keratin
 Quaternium-79 hydrolyzed silk
 25 *Sambucus nigra* extract, oil
 Sesamidopropalkonium chloride
 Silicone quaternium-1, -8
 Sodium cocoamphoacetate
 Sodium cocoyl hydrolyzed collagen
 30 Sodium polystyrene sulfonate
 N-Soya-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate
 Steapyrium chloride
 Stearalkonium chloride
 35 Stearamidopropyl dimethylamine
 Steardimonium hydroxypropyl hydrolyzed wheat protein
 STeartrimonium chloride
 Steartrimonium hydroxyethyl hydrolyzed collagen
 40 N-Stearyl-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate
 Stenocalyx micalii extract
 Sulfur
 45 Tallowbenzyl dimethylammonium chloride, hydrogenated
 Tallowtrimonium chloride
 Tea (*Camellia sinensis*) oil
 TEA-cocoyl hydrolyzed soy protein
 Thenoyl methionate
 50 Trimethylsilylamodimethicone
 Wheat amino acids

Hair set resin polymer

- Acrylates/acrylamide copolymer
 Acrylates/PVP copolymer
 Acrylates/hydroxyesters acrylates copolymer
 Acrylates/octylarylamide copolymer
 AMP-acrylates copolymer
 Butylester of PVM-MA copolymer
 Carboxylated vinylacetate terpolymer
 Diglycol/CHDM/isophthalates/SIP copolymer
 Eclipta alba extract
 Ethyl ester of PVM/MA copolymer
 Hydroxypropyl chitosan
 Isopropyl ester of PVM/MA copolymer
 Octylacrylamide/acrylates/butylaminoethyl methacrylate copolymer
 Polymethacrylamidopropyltrimonium chloride
 Polypropylene glycol oligosuccinate
 PVP
 PVP/dimethylaminoethylmethacrylate copolymer
 PVP/Polycarbamyl polyglycol ester
 PVP/VA copolymer
 PVP/VA vinyl propionate copolymer
 Sodium polyacrylate
 VA/butyl maleate/isobornyl acrylate copolymer
 VA/crotonates/vinyl neodecanoate copolymer
 VA/crotonates/vinyl propionate copolymer
 VA/crotonates copolymer
 Vinyl caprolactam/PVP/
 dimethylaminoethylmethacrylate copolymer

Hair sheen

- Maidenhair fern extract
 Tetrabutoxypropyl methicone

Hair waving

- Ammonium thioglycolate, A. thiolactate
 Argania spinosa oil
 L-cysteine HCL
 Cystine
 Diammonium dithiodiglycolate
 Dilauryl thiodipropionate
 Ethanolamine sulfite, E. thioglycolate
 Ethanolamine thiolactate
 Glyceryl thioglycolate
 Hydroxymethyl dioxazabicyclooctane
 Jojoba esters
 Monoethanolamine thiolactate
 Shea butter, ethoxylated
 Sodium thioglycolate
 Thioglycerin
 Thioglycolic acid
 Thiolactic acid

Humectant

- Acetamide MEA
- Acetyl monoethanolamine
- 5 6-(N-Acetylamino)-4-oxyhexyltrimonium chloride
- Adenosine phosphate
- Ammonium lactate
- Atelocollagen
- Calcium pantothenate
- 10 Calcium stearoyl lactylate
- Carboxymethyl chitin
- Carboxymethyl chitosan succinamide
- Chitosan PCA
- Cholesteryl hydroxystearate
- 15 Collagen amino-polysiloxane hydrolyzate
- Colloidal oatmeal
- Copper PCA methylsilanol
- Dimethicone copolyol laurate
- Dipotassium glycyrrhizinate
- 20 Ethyl ester of hydrolyzed silk
- Fatty quaternary amine chloride complex
- Glucos glutamate
- Glycereth-4,5-lactate
- Glycereth-7, -12, -26
- 25 Glycerin
- Honey extract
- Hydrogenated passion fruit oil
- Hydrolyzed casein
- Hydrolyzed fibronectin
- 30 Hydrolyzed glycosaminoglycans
- Hydrolyzed oat protein
- Hydrolyzed silk
- Hydrolyzed soy protein
- Hydroxypropyl chitosan
- 35 Hydroxypropyltrimonium hydrolyzed casein
- Hydroxypropyltrimonium hydrolyzed silk
- Hydroxypropyltrimonium hydrolyzed soy protein
- Hydroxypropyltrimonium hydrolyzed wheat protein
- 40 Keratin amino acids
- Lactamide DGA, MEA
- Lactamidopropyl trimonium chloride
- Lactic acid
- Lactose
- 45 Lauroyl lysine
- Maltitol
- Mannitol
- Methyl gluceth-10, -20
- Natto gum
- 50 Oat (Avena sativa) extract, protein
- Panthenol
- Panthenyl ethyl ether
- PCA

PEG-4

- Polyamino sugar condensate
- Potassium lactate
- Propylene glycol
- Propyltrimonium hydrolyzed collagen
- propyltrimonium hydrolyzed soy protein
- Propyltrimonium hydrolyzed wheat protein
- Quaternium-22
- Rice (Oryza sativa) germ oil
- Sea Salts (Maris sal)
- Shea butter (Butyrospermum parkii)
- Silk powder
- Sodium behenoyl lactylate
- Sodium caproyl lactylate
- Sodium cocoyl lactylate
- Sodium hyaluronate
- Sodium isostearoyl lactylate
- Sodium lactate, S. lauroyl lactylate, S. PCA
- Sodium polyglutamate
- Sodium stearoyl lactylate
- Sorbitan laurate
- Sorbitan sesquiisostearate
- Sorbitol
- Sphingolipids
- TEA-PCA
- Urea

Hydrotrope

- Ammonium cumenesulfonate
- Ammonium xylenesulfonate
- Cetamine oxide
- Cocamidopropylamine oxide
- Lauramine oxide
- Potassium toluenesulfonate
- PPG-2-isodeceth-4, -6, -9, -12
- Sodium cumene sulfonate
- Sodium laureth-13-carboxylate
- Sodium toluene sulfonate
- Sodium xylene sulfonate
- Trideceth-19-carboxylic acid

Intermediate

- Caprylic acid
- Deceth-3
- Diethyl succinate
- Dimethylaminopropylamine
- DM hydantoin
- Dodecylbenzene sulfonic acid
- Ethylene dichloride
- 4-Fluoro 3-nitro aniline
- Lauramine
- Methyl benzoate, M. cocoate
- Methyl isostearate, M. laurate

	Methyl myristate, M. palmitate	Mango (Mangifera indica) oil
	Oleic acid	Mineral oil (Paraffinum liquidum)
	Ricinoleic acid	Mink oil
	Tall oil acid	Monostearyl citrate
5	Tallow acid	Neatsfoot oil
	Lathering agent	Oleostearine
	Ammonium cocoyl sarcosinate	Partially hydrogenated soybean oil
	Ammonium C12-15 alkyl sulfate	PEG-2 stearate
10	Ammonium lauroyl sarcosinate	PEG-4 dilaurate
	Cocamide MEA ethoxylate	PEG-5M
	Cocamidopropyl dimethylaminohydroxypropyl hydrolyzed collagen	PEG-9M
	Lauroyl sarcosine	PEG-23M
15	Myristoyl sarcosine	PEG-27 lanolin
	Sodium cocoyl sarcosinate	PEG-30 lanolin
	Sodium lauroyl sarcosinate	PEG-40 lanolin, P. stearate
	Sodium methyl cocoyl taurate	PEG-45M
	Sodium myristoyl sarcosinate	PEG-90M
20	TEA-cocoyl sarcosinate	PEG-160M
	TEA-lauroyl sarcosinate	PEG/PPG-17/6 copolymer
	Lubricant	Pentaerythrityl tetrapelargonate
	Aluminum salt octenyl succinate	Petrolatum
25	Amodimethicone	Phenethyl dimethicone
	Boron nitride	Phenyl methicone
	Calcium aluminum borosilicate	Polyacrylamidomethylpropane sulfonic acid
	Calcium stearate	Polybutane
	Caprylic/capric triglyceride	Polydimethicone copolyol
	Coceth-7 carboxylic acid	Polyglycerol ester of mixed vegetable fatty acids
30	Coconut (Cocos nucifera) oil	Polymethylsilsesquioxane
	Cyclomethicone	Potassium laurate, P. myristate
	Diisodecyl adipate	Potassium tallowate
	Diisostearyl fumarate	PPG-2 myristyl ether propionate
	Dimethicone copolyol	PPG-3 myristyl ether
35	Glyceryl isostearate, G. oleate	PPG-9-buteth-12
	Glyceryl polymethacrylate	PPG-11 stearyl ether
	Gold of Pleasure oil	PPG-12-buteth-16
	Hyaluronic acid	PPG-12-PEG-50 lanolin
	Hydrogenated coconut oil	PPG-14 butyl ether
40	Hydrogenated cottonseed oil	PPG-20 cetyl ether
	Hydrogenated palm oil	PPG-20-buteth-30
	Hydrogenated soybean/cottonseed oil	PPG-24-buteth-27
	Hydrogenated soybean oil	PPG-28-buteth-35
	Hydrogenated vegetable oil	PPG-36 oleate
45	Hydrolyzed oat flour	PPG-40 butyl ether
	Hydroxypropyl guar	Quaternium-79 hydrolyzed keratin
	Isodecyl stearate	Quaternium-79 hydrolyzed silk
	Isopropyl lanolate	Rice (Oryza sativa) starch
	Isostearyl diglyceryl succinate	Shea butter (Butyrospermum parkii) extract
50	Jojoba esters	Shorea stenoptera butter
	Lanolin oil	Silica
	Laureth-3 phosphate	Stearamide MEA, S. MEA-stearate
	Magnesium myristate, M. stearate	Stearoxytrimethylsilane
		Stearyl dimethicone
		Triisostearyl citrate

- 5 Triolein
 Trisodium HEDTA
 Triundecanoin
 Zinc laurate, Z. stearate
- Miscellaneous**
Adhesion promoter — Glycerin/diethylene glycol/adipate crosspolymer
Analgesic — Glycol salicylate
 10 *Anesthetic* — Benzocaine
Anti-elastic — Hydrolyzed Ulva lactuca extract
Anti-itching — Sodium shale oil sulfonate
Antiacid — Magnesium hydroxide, Magnesium silicate, Simethicone
 15 *Antifoam* — Dimethicone silylate, Simethicone
Antilipasic — Laminaria saccharina extract
Antipruritic — Coal tar
Antispasmodic — Garlic (*Allium sativum*) extract
 20 *Antiwrinkle* — Chinese hibiscus (*Hibiscus rosa-sinensis*) extract
Barrier — Glycerin/diethylene glycol/adipate crosspolymer
Cell regeneration — Glycoproteins, Hydrolyzed Ulva lactuca extract
 25 *Co-emulsifier* —
 Cholesteryl/behanyl/octyldodecyl lauroyl glutamate, Isododecane
Colloid — Gelatin
Cooling agent — Menthyl PCA, Menthone
 30 glycerin acetal
Detoxifier — Clover (*Trifolium pratense*) extract
Dye stabilizer — Uric acid
Filler — Mica
Fragrance stabilizer — 2,2',4,4'-
 35 Tetrahydroxybenzophenone
Free radical scavenger — Melanin
IR filter — Corallina officinalis
Lanolin substitute — PEG-80 jojoba acid/alcohol
Lipolytic — Gelidium cartilagineum
 40 *Oxidant* — Barium peroxide, Hydrogen peroxide, Urea peroxide
Oxygen carrier — Perfluorodecalin
Peroxide stabilizer — Phenacetin, Sodium stannate
 45 *Scalp stimulant* — Birch (*Betula alba*) leaf extract
Sebostatic — Laminaria saccharina extract
Shine enhancer — Hydrolyzed wheat protein hydroxypropyl polysiloxane
 50 *Skin barrier lipid* — Ceramide 3, N(27-Stearoyloxy-heptacosanoyl) phytosphingosine
Skin clarifier — Oat (*Avena sativa*) bran extract
Skin purifier — Birch (*Betula alba*) leaf extract

Substantiviry — Dimethicone copolyol bishydroxyethylamine, Dimethicone hydroxypropyl trimonium chloride, Trimethylsilylamodimethicone
Sunless tanning — Acetyl tyrosine, Eclipta alba extract in white emulsion
Tonic — Kiwi (*Actinidia chinensis*) fruit extract, Matricaria (*Chamomilla recutita*) extract, Orange (*Citrus aurantium dulcis*) peel extract
Viscosity stabilizer — Diisodecyl adipate
Spreading agent — Stearyl heptanoate
Wound healing — Comfrey (*Symphytum officinale*) leaf extract
Waterproofing agent — PVP/eicosene copolymer, PVP/hexadecene copolymer, Tricontanyl PVP

Moisture barrier

Acrylates/octylarylamide copolymer
 Betaglucan
 C16-18 alkyl methicone
 Cholesterol
 Glycolipids
 Isoeicosane
 Isohexadecane
 Lanosterol
 Octyl pelargonate, O. stearate
 Polyisobutene
 Polyisobutene/isohexapentacontahectane
 Polyisobutene/isooctahexacontane
 Silica silylate
 Trihydroxypalmitamidohydroxy propyl myristyl ether
 Trimethylsiloxysilicate

Moisturizer

Acetamidopropyl trimonium chloride
 Adenosine triphosphate
 Aesculus chinensis extract
 Algae (*Ascophyllum nodosum*) extract
 Algae extract
 Aloe barbadensis, A.b. extract
 Ammonium lactate
 Amniotic fluid
 Apple (*Pyrus malus*) extract
 Apricot (*Prunus armeniaca*) kernel oil
 Arginine PCA
 Atelocollagen
 Artemisia apiacea extract
 Astrocryum murumuru extract
 Avocado (*Persea gratissima*) extract, oil
 Avocado (*Persea gratissima*) unsaponifiables
 Babassu (*Orbignya oleifera*) oil

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| | Bactri gasipaes extract | Evening primrose (<i>Oenothera biennis</i>) extract, oil |
| | Benincasa hispids extract | Galla sinensis extract |
| | Betaglucan | Ganoderma lucidum oil |
| | Betaine | Ginseng (<i>Panax ginseng</i>) extract |
| 5 | Borage (<i>Borago officinalis</i>) seed oil | Gleditsia sinensis extract |
| | Brazil nut (<i>Bertholletia excelsa</i>) extract, oil | Glycereth-12 |
| | C10-30 cholesterol/lanosterol esters | Glyceryl alginate, G. collaginate |
| | Calcium pantothenate | Glyceryl polymethacrylate |
| | Calcium protein complex | Glycolic acid |
| 10 | Caprylic/capric triglyceride | Glycolipids |
| | Caprylic/capric/lauric triglyceride | Glycosaminoglycans |
| | Caprylic/capric/linoleic triglyceride | Glycosphingolipids |
| | Caprylic/capric/oleic triglycerides | Gnetum amazonicum extract |
| 15 | Cashew (<i>Anacardium occidentale</i>) nut oil | Grape (<i>Vitis vinifera</i>) seed oil |
| | Celastrus paniculata extract | Hazel (<i>Corylus avellana</i>) nut oil |
| | Ceramide 33 (liquid soy extract) | Honey extract |
| | Chia (<i>Salvia hispanica</i>) oil | Hyaluronic acid |
| | Chinese hibiscus (<i>Hibiscus rosa-sinensis</i>) extract | Hybrid safflower (<i>Carthamus tinctorius</i>) oil |
| | Chitin | Hydrogenated castor oil |
| 20 | Chitosan, C. PCA | Hydrogenated coconut oil |
| | Cholesteric esters | Hydrogenated cottonseed oil |
| | Cholesterol | Hydrogenated lecithin |
| | Cholesteryl/behanyl/octyldodecyl lauroyl glutamate | Hydrogenated palm oil |
| 25 | Cocodimonium hydroxypropyl hydrolyzed collagen | Hydrogenated polyisobutene |
| | Cocodimonium hydroxypropyl hydrolyzed silk | Hydrogenated soybean oil |
| | Cocodimonium hydroxypropyl hydrolyzed wheat protein | Hydrogenated soybean/cottonseed oil |
| 30 | Cocodimonium hydroxypropyl silk amino acids | Hydrogenated vegetable oil |
| | Collagen | Hydrolyzed carbolipoprotein |
| | Collagen amino acids, C. phthalate | Hydrolyzed collagen |
| | Copper aspartate, C. protein complex | Hydrolyzed elastin |
| | Corn (<i>Zea mays</i>) oil | Hydrolyzed fibronectin |
| 35 | Cottonseed (<i>Gossypium</i>) oil | Hydrolyzed glycosaminoglycans |
| | Crataegus cuneata extract | hydrolyzed keratin |
| | Cucumber (<i>Cucumis sativus</i>) extract | Hydrolyzed milk protein |
| | Desamido collagen | Hydrolyzed oats |
| | Dicaprylyl maleate | Hydrolyzed pea protein |
| 40 | Diisocetyl dodecanedioate | Hydrolyzed placental protein |
| | Diisostearyl adipate | Hydrolyzed rice protein |
| | Dimethyl hyaluronate | Hydrolyzed transgenic collagen |
| | Dimethylsilanol hyaluronate | Hydrolyzed serum protein |
| 45 | Dioclyldodecyl dimer dilinoleate | Hydrolyzed silk |
| | Dioclyldodecyl dodecanedioate | Hydrolyzed sweet almond protein |
| | Dipentaerythritol fatty acid ester | Hydrolyzed wheat protein |
| | Dog rose (<i>Rosa canina</i>) hips extract | Hydroxyethyl chitosan |
| | Dog rose (<i>Rosa canina</i>) seed extract | Inositol |
| | Echitea glauca extract | Isodecyl salicylate |
| 50 | Elastin amino acids | Isostearyl hydrolyzed animal protein |
| | Emblica officinalis extract | Jojoba (<i>Buxus chinensis</i>) oil |
| | Ethyl minkate | Jojoba esters |
| | Eugenia jambolana extract | Keratin amino acids |
| | | Kiwi (<i>Actinidia chinensis</i>) fruit extract |
| | | Kola (<i>Cola acuminata</i>) extract |
| | | Kukui (<i>Aleurites molaccana</i>) nut oil |

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| | Lactamide DGA, L. MEA | Pfaffia spp. extract |
| | Lactic acid | Pistachio (<i>Pistacia vera</i>) nut oil |
| | Lactobacillus/whey ferment | Placental protein |
| | Lactococcus hydrolysate | Plankton extract |
| 5 | Lactoyl methylsilanol elastinate | Polyamino sugar condensate |
| | Lanolin alcohol | Polybutene |
| | Lauryl PCA | Polyunsaturated fatty acids |
| | Lecithin | Potassium DNA, P. lactate, P. PCA |
| | Lesquerella fendleri oil | PPG-8/SMDI copolymer |
| 10 | Liposomes | PPG-20 methyl glucose ether distearate |
| | Lysine PCA | Propylene glycol dicaprylate/dicaprate |
| | Macadamia ternifolia nut oil | Propylene glycol dioctanoate |
| | Magnesium aspartate | Pumpkin (<i>Cucurbita pepo</i>) seed oil |
| | Maltitol | Quinoa (<i>Chenopodium quinoa</i>) extract |
| 15 | Manganese aspartate | Rapeseed (<i>Brassica campestris</i>) oil |
| | Mango (<i>Mangifera indica</i>) oil | Rehmannia chinensis extract |
| | Mannan | Rice (<i>Oryza sativa</i>) bran oil |
| | Marine polyaminosaccharide | Rose Water |
| | Mauritella armata extract | Royal jelly extract |
| 20 | Maximilliana regia extract | Saccharide isomerate |
| | Meadowfoam (<i>Limnanthes alba</i>) seed oil | Saccharomyces lysate extract |
| | Melaleuca hypericifolia extract | Saccharomyces/soy protein ferment |
| | Methylsilanol elastinate, M. mannuronate | Safflower (<i>Carthamus tinctorius</i>) oil |
| | Milk amino acids | Selenium aspartate, S. protein complex |
| 25 | Mineral oil (<i>Paraffinum liquidum</i>) | Sericin |
| | Molybdenum aspartate | Serum albumin |
| | Mouriri apiranga extract | Sesame (<i>Sesamum indicum</i>) oil |
| | Natto gum | Shea butter (<i>Butyrospermum parkii</i>) |
| | Nelumbium speciosum extract | Shea butter (<i>Butyrospermum parkii</i>) extract |
| 30 | Neopentyl glycol dicaprate | Shorea stenoptera butter |
| | Oat (<i>Avena sativa</i>) protein | Silk amino acids |
| | Octyl hydroxystearate | Sodium carboxymethyl beta-glucan |
| | Ophiopogon japonicus extract | Sodium chondroitin sulfate |
| | Orange (<i>Citrus aurantium dulcis</i>) peel wax | Sodium DNA, S. hyaluronate |
| 35 | Palmetto extract | Sodium lactate, S. PCA |
| | Pantethine | Souble collagen |
| | Panthenyl ethyl ether | Souble transgenic elastin |
| | Paraffin | Soybean (<i>Glycine soja</i>) oil |
| | Partially hydrogenated soybean oil | Spherical cellulose acetate |
| 40 | peanut (<i>Arachis hypogaea</i>) oil | Spondias amara extract |
| | Pecan (<i>Carya illinoensis</i>) oil | Squalene |
| | PEG-4, -6, -8, -12 | Stomach extract |
| | PEG-70 mango glycerides | Sunflower (<i>Helianthus annuus</i>) seed oil |
| | PEG-75 shea butter glycerides | Superoxide dismutase |
| 45 | PEG-75 shorea butter glycerides | Tissue extract |
| | PEG-100 stearate | Tocopheryl acetate, T. linoleate |
| | Pentaerythrityl | Tomato (<i>Solanum lycopersicum</i>) extract |
| | isostearate/caprate/caprylate/adipate | Tormentil (<i>Potentilla erecta</i>) extract |
| | Pentaerythrityl stearate/caprate/caprylate/adipate | Trehalose |
| 50 | Pentylene glycol | Triundecanoin |
| | Perfluoropolyethylisopropyl ether | Vegetable oil |
| | Petrolatum | Walnut (<i>Juglans regia</i>) oil |
| | Petroleum wax | Watercress (<i>Nasturtium officinale</i>) extract |

- 5 Wheat (*Triticum vulgare*) germ extract, germ oil
Yarrow (*Achillea millefolium*) extract
Wheat amino acids
Yeast (*Saccharomyces cerevisiae*) extract (Faex)
Yogurt filtrate
Zinc aspartate
Ziziphus jujuba extract
- 10 **Naturilizer**
2-Aminobutanol
Aminoethyl propanediol
Aminomethyl propanediol
Aminomethyl propanol
Ammonium carbonate
- 15 Calcium hydroxide
Diethanolamine
Ethanolamine
Glucamine
Isopropanolamine
- 20 Isopropylamine
2-Methyl-4-hydroxypyrrolidine
Morpholine
Sodium bromate
Succinic acid
- 25 Tetrahydroxypropyl ethylenediamine
Triethanolamine
Tromethamine
- 30 **Oil absorbent**
Hydrated silica
Polymethyl methacrylate
Silicon dioxide hydrate
Walnut (*Juglans regia*) shell powder
- 35 **Ointment base**
Borage (*Borago officinalis*) seed oil
Caprylic/capric/stearic triglyceride
Glyceryl cocoate
Hydrogenated coco-glycerides
- 40 Lanolin
Mink oil
Oleostearine
Tallow
- 45 **Opacifier**
Barium sulfate
C12-16 alcohols
Cetearyl octanoate
Cetyl myristate, C. palmitate
- 50 Cocamidopropyl lauryl ether
Glyceryl distearate
Glyceryl hydroxystearate
Glyceryl myristate, G. stearate
- Glycol distearate, G. stearate
Magnesium myristate
PEG-2 distearate, P. stearate
PEG-2 stearate SE
PEG-3 distearate
Propylene glycol myristate, P.g. stearate
Stearamide
Stearamide DIBA-stearate
Stearamide MEA
Stearamide MEA-stearate
Stearamidopropyl dimethylamine lactate
Stearyl stearate
Styrene homopolymer
Styrene/acrylates copolymer
Styrene/PVP copolymer
Triisostearin PEG-6 esters
- Plasticizer**
Acetyl tributyl citrate
Acetyl triethyl citrate
AMP-isostearoyl hydrolyzed wheat protein
AMPD-isostearoyl hydrolyzed collagen
Cyclohexane dimethanol dibenzoate
Dibutyl phthalate
Diethyl phthalate
Diethylene glycol dibenzoate
Diisopropyl sebacate
Dimethicone copolyol
Dimethyl phthalate
Dipropylene glycol dibenzoate
Ethyl ester of hydrolyzed keratin
Glycerol tribenzoate
Glycol
Hydrolyzed serum protein
Isocetyl salicylate
Isodecyl benzoate
Isoeicosane
Isopropyl lanolate
Isostearoyl hydrolyzed collagen
Lauroyl hydrolyzed collagen
Marine collagen
Monostearyl citrate
Neopentyl glycol dibenzoate
Octyl benzoate, O. laurate
PEG-60 shea butter glycerides
Pentaerythrityl tetrabenzoate
Polyoxyethylene glycol dibenzoate
Polypropylene glycol dibenzoate
PPG-12-PEG-50 lanolin
PPG-20 cetyl ether
PPG-20 lanolin alcohol ether
Propylene glycol dibenzoate
Propylene glycol myristyl ether acetate

- Polymethacrylamidopropyltrimonium chloride
Polyquaternium-6, -7, -10, -11, -22, -39
Polysilicone-8
Potassium alginate
5 Potassium lauroyl collagen amino acids
Potassium lauroyl hydrolyzed soy protein
Potassium lauroyl wheat amino acids
PPG-8/SMDI copolymer
PPG-12/SMDI copolymer
10 PPG-51/SMDI copolymer
PVM/MA decadiene crosspolymer
PVP/dimethylaminoethylmethacrylate copolymer
PVP/VA copolymer
Sodium cocoyl hydrolyzed wheat protein
15 Steardimonium hydroxypropyl hydrolyzed wheat protein
Steareth-2 phosphate
TEA-acrylates/acrylonitrogens copolymer
Tosylamide/epoxy resin
20 Tosylamide/formaldehyde resin
Trideceth-5, -6, -7, -8
VA/butyl maleate/isobornyl acrylate copolymer
VA/crotonates/vinyl neodecanoate copolymer
Vinyl caprolactam/PVP/
25 dimethylaminoethylmethacrylate copolymer
Wheat (*Triticum vulgare*) protein
Xanthan gum
- Powder**
30 Acrylates copolymer, spherical powder
Attapulgit
Boron nitride
Calcium aluminum borosilicate
Calcium carbonate
35 Cellulose triacetate
Corn (*Zea mays*) cob powder, starch
Hydrogenated jojoba wax
Magnesium carbonate, M. myristate
Magnesium stearate
40 Mica
Microcrystalline cellulose
Nylon-6
Nylon powder
Oat (*Avena sativa*) starch
45 Polyamide 12
Polyethylene
Polymethyl methacrylate
Polymethylsilsesquioxane
PTFE
50 Silica
Silk powder
Spherical cellulose acetate
Talc
- Tapioca dextrin
Zinc laurate
- Powder absorbent**
Aluminum starch octenylsuccinate
Clays (white, yellow, red, green, pink)
Sorbitol
Tapioca
- Preservative**
Alcohol
Ascorbic acid
Ascorbyl palmitate
Benzalkonium chloride
Benzethonium chloride
Benzoic acid
Benzyl alcohol
Benzylparaben
5-Bromo-5 nitro-1,3-dioxane
2-Bromo-2-nitropropane-1,2-diol
Butylparaben
Calcium propionate
Cetrimonium bromide
Cetyl pyridinium chloride
Chloroxyleneol
Chlorphenesin
o-Cymen-5-ol
Diazolindinyl urea
Dichlorobenzyl alcohol
Dichlorophene
Diiodomethyltolylsulfone
Dimethyl hydroxymethyl pyrazole
Dimethyl oxazolidine
Disodium EDTA
DMDM hydantoin
EDTA
Erythorbic acid
7-Ethylbicyclooxazolidine
Ethylparaben
Fomistopsis officinalis oil
Formaldehyde
Glutaral
Glyeryl laurate
HEDTA
Hexamidine diisethionate
Hexetidine
Imidazolidinyl urea
Isobutylparaben
Isopropyl sorbate
Isopropylparaben
MDM hydantoin
Methenammonium chloride
Methyl paraben sodium

- | | | |
|----|--|--|
| | Rice (<i>Oryza sativa</i>) bran wax | Ethylene/VA copolymer |
| | Serum protein | Glycereth-26 phosphate |
| | Tosylamide/epoxy resin | Hyaluronic acid |
| | Triacetin | Hydrolyzed RNA |
| 5 | Tributyl citrate | Hydrolyzed wheat protein polysiloxane polymer |
| | Triethyl citrate | Hydroxypropyltrimonium hydrolyzed collagen |
| | Trimethyl pentanediol dibenzoate | Hydroxypropyltrimonium hydrolyzed wheat protein |
| | Trimethylethanetribenzoate | Laneth-40 |
| 10 | Polish | Lauryldimonium hydroxypropyl hydrolyzed soy protein |
| | Acrylates copolymer | Methacrylol ethyl betaine/acrylates copolymer |
| | Aluminum silicate | Octylacrylamide/acrylates/butylaminoethyl methacrylate copolymer |
| | Neatsfoot oil | Oleth-2 phosphate |
| | Tallow | Oleth-5 phosphate |
| 15 | Polymer | PEG-3 lanolate |
| | Acrylamide sodium acrylate copolymer | PEG-4 stearate |
| | Acrylates-VA crosspolymer | PEG-5M |
| | Acrylates/acrylamide copolymer | PEG-7 glyceryl cocoate |
| 20 | Acrylates/hydroxyesters acrylates copolymer | PEG-8 glyceryl laurate |
| | Acrylates/octylacrylamide copolymer | PEG-8/SMDI copolymer |
| | Acrylates/steareth-20 methacrylate copolymer | PEG-9 castor oil |
| | Adipic acid-epoxypropyl diethylenetriamine copolymer | PEG-9M |
| 25 | Adipic acid/dimethylaminohydroxypropyl diethylene triamine copolymer | PEG-11 babassu glycerides |
| | Ammonium acrylates copolymer | PEG-12 palm kernel glycerides |
| | Ammonium acrylates/acrylonitrogens copolymer | PEG-12 stearate |
| | AMP-acrylates copolymer | PEG-14 avocado glycerides |
| 30 | AMP-isostearoyl hydrolyzed collagen | PEG-15 glyceryl laurate |
| | Butylester of PVM-MA copolymer | PEG-20 corn glycerides |
| | Calcium carrageenan | PEG-20 evening primrose glycerides |
| | Carboxylated vinylacetate terpolymer | PEG-20 glyceryl oleate |
| | Ceteareth-2 phosphate | PEG-23 oleate |
| 35 | Ceteareth-5 phosphate | PEG-23M |
| | Ceteareth-10 phosphate | PEG-29 castor oil |
| | Ceteareth-29, -34 | PEG-42 babassu glycerides |
| | Coco-glucoside | PEG-45 safflower glycerides |
| | Cocodimonium hydroxypropyloxyethyl cellulose | PEG-45M |
| 40 | C12-13 pareth-4, -9, -23 | PEG-60 evening primrose glycerides |
| | DEA-ceteareth-2-phosphate | PEG-60 hydrogenated castor oil |
| | DEA-oleth-5-phosphate | PEG-75 castor oil |
| | DEA-oleth-20-phosphate | PEG-90M |
| | Diglycol/CHDM/isophthalates/SIP copolymer | PEG-120 distearate |
| 45 | Diisopropyl dimer dilinoleate | PEG-150 lanolin |
| | Diisostearoyl trimethylolpropane siloxy silicate | PEG-160M |
| | Diisostearyl dimer dilinoleate | PG-hydroxycellulose lauryldimonium chloride |
| | Dilinoleic acid | PG-hydroxyethylcellulose cocodimonium chloride |
| | Dodecanedioic acid/cetearyl alcohol/glycol copolymer | PG-hydroxyethylcellulose stearyldimonium chloride |
| 50 | Eclipta alba extract | Polyethylene, ionomer |
| | Ethyl ester of PVM/MA copolymer | Polyethylene, micronized |
| | Ethylene/acrylic acid copolymer | Polyethylene, oxidized |
| | | Polyglyceryl-2 polyhydroxystearate |

	Methylchloroisothiazolinone	Cocodimonium hydroxypropyl hydrolyzed wheat protein
	Methyldibromo glutaronitrile	Cocoyl hydrolyzed collagen
	Methylisothiazolinone	Collagen, C. phthalate
	Methylparaben	Collagen amino-polysiloxane hydrolyzate
5	Mushroom (<i>Cordyceps sabolifera</i>) extract	Deoxyribonucleic acid
	Myrtrimonium bromide	Desamido collagen
	Pentasodium pentetate	Elastin amino acids
	Pentetic acid	Embryo extract
	Phenethyl alcohol	Ethyl ester of hydrolyzed animal protein
10	Phenol	Fibronectin
	Phenyl mercuric acetate	Gelatin
	o-Phenylphenol	Human placental protein
	Polyaminopropyl biguanide	Hydrolyzed collagen
	Polymethoxy bicyclic oxazolidine	Hydrolyzed extensin
15	Potassium sorbate	Hydrolyzed fish protein
	Propylparaben	Hydrolyzed hemoglobin
	Quaternium-15	Hydrolyzed keratin
	Salicylic acid	Hydrolyzed lactalbumin
	Sodium benzoate, S. bisulfate	Hydrolyzed milk protein
20	Sodium butylparaben, S. dehydroacetate	Hydrolyzed soy flour
	Sodium erythorbate, S. ethyl paraben	Hydrolyzed sweet almond protein
	Sodium hydroxymethylglycinate	Hydroxypropyltrimonium hydrolyzed collagen
	Sodium metabisulfite, S. methylparaben	Isostearyl hydrolyzed collagen
	Sodium o-phenylphenate	Keratin
25	Sodium propionate, S. propylparaben	Lactoferrin
	Sodium pyrithione, S. salicylate	Lactoglobulin
	Sodium sulfite	Lauryldimonium hydroxypropyl hydrolyzed collagen
	Sorbic acid	Marine collagen
	Tetrasodium EDTA	Methylsilanol elastinate
30	Thimerosal	Potassium abietoyl hydrolyzed collagen
	Thymol	Potassium cocoyl hydrolyzed collagen
	Tris (hydroxymethyl) nitromethane	Potassium myristoyl hydrolyzed collagen
	Trisodium EDTA, T. HEDTA	Potassium oleoyl hydrolyzed collagen
	Usnic acid	Potassium undecylenoyl hydrolyzed collagen
35	Zinc PCA	Propyltrimonium hydrolyzed collagen
	Propellant	Propyltrimonium hydrolyzed soy protein
	Butane	Propyltrimonium hydrolyzed wheat protein
	Dimethyl ether	Protein hydrolysates
40	Hydrofluorocarbon 152a	Quaternium-79 hydrolyzed keratin
	Isobutane	Quaternium-79 hydrolyzed silk
	Propane	Rice peptide
	Protein	RNA
45	Albumen	Serum albumin, S. protein
	Atelocollagen	Silk powder
	Bletia hyacinthina extract	Sodium caseinate
	Chrysanthemum morifolium extract	Sodium cocoyl hydrolyzed collagen
	Cocodimonium hydroxypropyl hydrolyzed collagen	Sodium cocoyl hydrolyzed soy protein
50	Cocodimonium hydroxypropyl hydrolyzed keratin	Sodium myristoyl hydrolyzed collagen
	Cocodimonium hydroxypropyl hydrolyzed soy protein	Sodium oleoyl hydrolyzed collagen
		Sodium stearoyl hydrolyzed collagen
		Sodium undecylenoyl hydrolyzed collagen

- Sodium/TEA-lauroyl hydrolyzed collagen
 Sodium/TEA-lauroyl hydrolyzed keratin
 Soluble collagen
 Soluble keratin
 5 Soluble wheat protein
 Soy (Glycine soja) protein
 Steardimonium hydroxypropyl hydrolyzed collagen
 10 Steartrimonium hydroxyethyl hydrolyzed collagen
 TEA-cocoyl hydrolyzed collagen
 TEA-cocoyl hydrolyzed soy protein
 TEA-lauroyl collagen amino acids
 TEA-lauroyl keratin amino acids
 Trachea hydrolysate
 15 Triethonium hydrolyzed collagen ethosulfate
 Wheat (Triticum vulgare) germ extract, protein
 Wheat amino acids
 Wheat peptide
 Wheat protein
 20 **Protein, hydrolyzed**
 Ethyl ester of hydrolyzed silk
 Hydrolyzed casein
 Hydrolyzed elastin
 25 Hydrolyzed mushroom (*Tricholoma matsutake*) extract
 Hydrolyzed pea protein
 hydrolyzed rice protein
 Hydrolyzed serum protein
 30 Hydrolyzed silk
 Hydrolyzed soy protein
 Hydrolyzed vegetable protein
 Hydrolyzed wheat protein
 Hydroxypropyltrimonium hydrolyzed casein
 35 Hydroxypropyltrimonium hydrolyzed silk
 Hydroxypropyltrimonium hydrolyzed soy protein
 Hydroxypropyltrimonium hydrolyzed wheat protein
 40 **Reducing agent**
 Dimyristyl thioldipropionate
 Hydrolyzed zein, iodized
 Hydrolyzed zein, sulfurized
 Zinc formaldehyde sulfoxylate
 45 **Refatting agent**
 Caprylic/capric triglyceride PEG-4 esters
 Cocamide MIPA
 Diisostearyl dimer dilinoleate
 50 Hydrogenated palm kernel glycerides
 Isostearyl erucate, I. isostearate
 Lecithin
 Liposomes

Magnesium sulfate hepta-hydrate
 Octyldodecyl behenate, O. myristate
 bis-Octyldodecyl stearyl dimer dilinoleate
 Octyldodecyl stearyl stearate
 Octyl hydroxystearate
 PEG-3 stearate
 PEG-4 oleamide
 PEG-6 capric/caprylic glycerides
 PEG-7 glyceryl cocoate
 PEG-16
 Propylene glycol dipelargonate

Resin

Acrylates/hydroxyesters acrylates copolymer
 Ethylene vinyl acetate
 Glyceryl abietate
 Methacrylol ethyl betaine/acrylates copolymer
 4-Methyl benzenesulfonamide
 Polypropylene
 Polyquaternium-16, -44
 Sucrose benzoate

Sequestrant

Calcium acetate, C. phosphate, C. sulfate
 Encapsulation and entrapment systems
 Pentasodium triphosphate
 Phosphoric acid
 Potassium phosphate, P. sodium tartrate
 Silicon dioxide hydrate
 Sodium citrate, S. gluconate
 Sorbitol
 Tartaric acid
 Tripotassium EDTA
 Trisodium NTA

Silicone

Amino bispropyl dimethicone
 Ammonium dimethicone copolyol sulfate
 Amodimethicone
 Behenoxy dimethicone
 C16-18 alkyl methicone
 Cetyl dimethicone copolyol
 Cyclomethicone
 Diisodecyl adipate
 Diisostearyl trimethylolpropane siloxy silicate
 Dimethicone
 Dimethicone copolyol
 Dimethicone copolyol almondate
 Dimethicone copolyol isostearate
 Dimethicone copolyol olivate, D.c. phthalate
 Dimethicone copolyolamine
 Dimethiconol fluoroalcohol dilinoleic acid
 Dimethiconol hydroxystearate, D. stearate

- 5 Diphenyl dimethicone
Disodium-PG-propyldimethicone thiosulfate
Isopropyl hydroxybutyramide dimethicone
copolyol
Methicone
Octamethyl cyclotetrasiloxane
Phenyl methicone, P. trimethicone
Polyether Trisiloxane
Polymethylsilsesquioxane
10 Polysilicone-8
Quaternium-80
Silicone quaternium-1, -8
Sodium-PG-propyl thiosulfate dimethicone
Stearoxymethicone/dimethicone copolymer
15 Trimethylsilylamodimethicone

Skin calming agent

- 20 Cornflower (*Centaurea cyanus*) extract
Fennel (*Foeniculum vulgare*) extract
Fenugreek extract
Linden (*Tilia cordata*) extract
Valerian (*Valeriana officinalis*) extract

Skin cleanser

- 25 Dog rose (*Rosa canina*) hips extract
Papaya (*Carica papaya*) extract
Peach (*Prunus persica*) extract
Rose (*Rosa multiflora*) extract
Willow (*Salix alba*) extract
30

Skin conditioner

- Artemisia apiacea extract
Astrocaryum tucuma extract
Bactris gasipaes extract
35 Biotin
Bishydroxyethyl biscetyl malonamide
Bletia hyacinthina extract
Borage (*Borago officinalis*) seed oil
Borageamidopropyl phosphatidyl PG-dimonium
chloride
40 Carbocysteine
Catalpa kaempfera extract
Coco phosphatidyl PG-dimonium chloride
Cocodimonium hydroxypropyl hydrolyzed keratin
45 Collagen amino acids
Cyclomethicone
Dimethicone, D. copolyol acetate
Embllica officinalis extract
Equisetum arvense extract
50 Ethyl ester of hydrolyzed animal protein
Evening primrose (*Oenothera biennis*) oil
Fomes fometarius extract
Fomistopsis officinalis oil

- Gelatin
Ginseng hydroxypropyltrimonium chloride
butylene glycol
Glycolipids
Glycosphingolipids
Gnetum amazonicum extract
Honey (Mel)
Hydrolyzed carbolipoprotein
Hydrolyzed elastin
Hydrolyzed pea protein
Hydrolyzed rice protein
Hydrolyzed serum protein
Hydrolyzed silk
Hydrolyzed soy protein
Hydrolyzed vegetable protein
Hydrolyzed wheat protein
Inga edulis extract
Kiwi (*Actinidia chinensis*) fruit extract
Laminaria japonica extract
Lecithin
Marsilea minuta extract
Nettle (*Urtica dioica*) extract
Palmitamidodecanediol
Pearls (*Margarita margarita*)
PEG-42 Ebiriko ceramides extract
Phenyl trimethicone
Phytantriol
Polygonum multiflorum extract

- Potassium cocoyl hydrolyzed collagen
Retinyl palmitate polypeptide
Salvia miltiorrhiza extract
Silt
Sodium cocoyl hydrolyzed collagen
Soluble transgenic elastin
Steartrimonium hydroxyethyl hydrolyzed collagen
Stearyl methicone

Skin healing

- Calendula officinalis extract
Glycoproteins
Hydrocotyl (*Centella asiatica*) extract
Oat (*Avena sativa*) extract
Sandalwood (*Santalum album*) extract
Spearmint (*Mentha viridis*) extract

Skin lightening/whitening agent

- Ascorbic acid polypeptide
Bearberry (*Arctostaphylos uva-ursi*) extract
Hydroquinone-beta-D-glucopyranoside
Lemon (*Citrus medica limonum*) peel extract
Pearls (*Margarita margarita*)

Skin protectant

- 5 Acetylmethionyl methylsilanol elastinate
Allantoin, A. aluminum hydroxide
Aloe barbadensis, A.b. extract
Aluminum starch octenylsuccinate
Anise (*Pimpinella anisum*) extract
Arnica montana extract
Artemisia apiacea extract
Ascorbyl methylsilanol pectinate
10 Astrocaryum tucuma extract
Bactris gasipaes extract
Betaglucan
Bishydroxyethyl biscetyl malonamide
Bletia hyacinthina extract
15 C18-70 Isoparaffin
Calendula amurensis extract
Carboxymethyl chitin
Carcinia cambogia extract
Carrot (*Daucus carota*) extract
20 Carrot (*Daucus carota sativa*) oil
Catalpa kaempfera extract
Chenopodium album extract
Chitosan
Chrysanthemum morifolium extract
25 Collagen
Corn poppy (*Papaver rhoeas*) extract
Crataegus cuneata extract
Crataegus monogina extract
Cypress (*Cupressus sempervirens*) extract
30 Dimethicone
Dimethiconol fluoroalcohol dilinoleic acid
Dimethiconol hydroxystearate, D. stearate
Dimethylsilanol hyaluronate
Echitea glauca extract
35 Embryo extract
Entada phaseoloides extract
Equisetum arvense extract
Euphatorium fortunei extract
Euterpe precatoria extract
40 Fenugreek extract
fomistopsis officinalis oil, F. pinicola extract
Galla sinensis extract
Gentian (*Gentiana lutea*) extract
Gleditsia sinensis extract
45 Glyceryl ricinoleate
Glycolipids
Hierochloe odorata extract
Hyaluronic acid
Hydrogenated lecithin
50 Hydrolyzed lupine protein
Hydrolyzed milk protein
Hydrolyzed mushroom (*Tricholoma matsutake*)
extract

- Isodecyl salicylate
Jojoba (*Buxus chinensis*) oil
Lady's Thistle (*Silybum marianum*) extract
Laminaria japonica extract
Ligusticum jeholense extract
Liposomes
Magnolis spp. extract
Mango kernel oil
marsilea minuta extract
Melaleuca hypericifolia extract
Melaleuca uncinata extract
Melaleuca wilsonii extract
Methylsilanol tri PEG-8 glyceryl cocoate
Oat (*Avena stiva*) meal
Oyster (*Ostrea*) shell extract
Palmitamidodecanediol
Pearls (*Margarita margarita*)
Pentahydrosqualene
Perfluorodecalin
Perfluoropolymethylisopropyl ether
Petrolatum
PEG-8/SMDI copolymer
PEG-42 Ebiriko ceramides extract
Pfaffia spp. extract
Phospholipids
Plankton extract
Polygonum multiflorum extract
Pongamol
PPG-12/SMDI Copolymer
PPG-51/SMDI Copolymer
Propyltrimonium hydrolyzed collagen
Quinoa (*Chenopodium quinoa*) extract, oil
Salvia miltiorrhiza extract
Sambucus nigra extract
Shark liver oil
Shorea robusta extract
Sodium chondroitin sulfate
Soluble transgenic elastin
Steartrimonium hydroxyethyl hydrolyzed collagen
Sterculia platanifolia extract
Superoxide dismutase
Trachea hydrolysate
Wheat (*Triticum vulgare*) germ extract, protein
White nettle (*Lamium album*) extract
Withania somniferum extract
Xanthozylum bunganum extract
Zinc oxide

Skin smoothing agent

- Althea officinalis extract
Coltsfoot (*Tussilago farfara*) leaf extract
Comfrey (*Symphytum officinale*) leaf extract

	Plantain (<i>Plantago major</i>) extract	Dimethyl octynediol
	Sericin	Dioleth-8 phosphate
	Skin softening	Glycereth-7 -26
5	Clays (white, yellow, red, green, pink)	Glyceryl caprylate, G. dilaurate
	Cucumber (<i>Cucumis sativus</i>) extract	Glyceryl caprylate/caprinate
	Kelp (<i>Macrocystis pyrifera</i>) extract	Isoeicosane
	Peach (<i>Prunus perisca</i>) extract	Isopropanolamine
	Phenethyl dimethicone	Isosteareth-20
10	Skin soothing	Laneth-5, -15
	<i>Calendula officinalis</i> extract	Laureth-23
	Cherry bark extract	Methylated cyclodextrin
	Cucumber (<i>Cucumis sativus</i>) extract	Myreth-3
15	Garlic (<i>Allium sativum</i>) extract	Myreth-3-octanoate
	Hyssop (<i>Hyssopus officinalis</i>) extract	Nonoxynol-10, -12, -14, -40, -50
	Jasmine (<i>Jasminum officinale</i>) extract	Octoxynol-11, -40
	Kelp (<i>Macrocystis pyrifera</i>) extract	Oleoamphohydroxypropylsulfonate
	Mango kernel oil	Oleth-3, -5, -10, -15, -20, -25, -50
20	Meadowsweet (<i>Spiraea ulmaria</i>) extract	Oleth-20 phosphate
	Quince (<i>Pyrus cydonia</i>) seed extract	PEG-4, -6, -8, -12, -16, -20, -32, -40
	Slippery elm extract	PEG-4 dilaurate
	Valerian (<i>Valeriana officinalis</i>) extract	PEG-6 capric/caprylic glycerides
25	Willow (<i>Salix alba</i>) extract	PEG-6 methyl ether
	Witch hazel (<i>Hamamelis virginiana</i>) extract	PEG-8 distearate
	Solubilizer	PEG-12 laurate
	Acetyl monoethanolamine	PEG-15 castor oil
30	Almond oil PEG-6 esters	PEG-18 stearate
	2-Aminobutanol	PEG-20 glyceryl isostearate, P.g. laurate
	Aminoethyl propanediol	PEG-20 glyceryl oleate, P.g. stearate
	Aminomethyl propanediol, A. propanol	PEG-20 methyl glucose sesquistearate
	Apricot kernel oil PEG-6 esters	PEG-20 sorbitan isostearate
35	Benzalkonium chloride	PEG-20 sorbitan triisostearate
	Butoxydiglycol	PEG-24 hydrogenated lanolin
	Butyl glucoside	PEG-25 castor oil
	Butylene glycol	PEG-25 hydrogenated castor oil
	Butyloctanol	PEG-30 castor oil
40	Capric-caprylic mono-diglyceride	PEG-30 glyceryl cocoate
	Capryl caprylylglucoside	PEG-30 glyceryl isostearate
	Caprylic/capric triglyceride	PEG-30 glyceryl laurate
	Caprylic/capric/linoleic triglyceride	PEG-30 glyceryl oleate
	Caprylic/capric/oleic triglycerides	PEG-30 glyceryl stearate
45	Caprylyl/capryl glucoside	PEG-33 castor oil
	Cetareth-20	PEG-35 castor oil
	Ceteth-10	PEG-36 castor oil
	Cetyl PPG-2 isodeceth-7 carboxylate	PEG-40 castor oil
	Cholesterol	PEG-40 glyceryl laurate, P.g. stearate
50	Corn oil PEG-6 esters	PEG-40 hydrogenated castor oil
	Decaglycerol monodioleate	PEG-40 hydrogenated castor oil PCA isostearate
	Diethanolamine	PEG-40 sorbitan diisostearate
	Dilaureth-10 phosphate	PEG-45 palm kernel glycerides
		PEG-48 hydrogenated castor oil
		PEG-50 castor oil
		PEG-50 hydrogenated castor oil
		PEG-60 almond glycerides

- PEG-60 castor oil
 PEG-60 corn glycerides
 PEG-60 glyceryl isostearate, P. g. stearate
 PEG-60 hydrogenated castor oil
 5 PEG-60 lanolin
 PEG-70 mango glycerides
 PEG-75 lanolin
 PEG-75 shea butter glycerides
 PEG-75 shorea butter glycerides
 10 PEG-80 hydrogenated castor oil
 PEG-80 jojoba acid/alcohol
 PEG-80 sorbitan laurate
 PEG-100 castor oil
 PEG-100 hydrogenated castor oil
 15 PEG-120 jojoba acid/alcohol
 PEG-200 trihydroxystearin
 Poloxamer 407
 Polyglyceryl-3 oleate
 Polyglyceryl-6 dioleate
 20 Polyglyceryl-10 decaoleate, P. tetraoleate
 Polysorbate 20, 60, 80
 PPG-2-isodeceth-4, -6, -9, -12
 PPG-3 isosteareth-9
 PPG-3 isoceteth-20 acetate
 25 PPG-5-ceteth-10 phosphate
 PPG-5-ceteth-20
 PPG-6-decyltetradeceth-12, -20, -30
 PPG-12-PEG-65 lanolin oil
 PPG-15 stearyl ether
 30 PPG-18 butyl ether
 PPG-24 butyl ether
 PPG-26-buteth-26
 PPG-33 butyl ether
 PPG-33-buteth-45
 35 PPG-40-PEG-60 lanolin oil
 PPG-50 cetyl ether
 Propylene glycol dicaprylate,
 dicaprylate/dicaprate
 Ricinoleamide DEA
 40 Ricinoleth-40
 Sodium alpha olefin sulfonate
 Sodium lauryl sulfate
 Sodium methylnaphthalenesulfonate
 Triethanolamine
 45 Trioctanoin
 Tromethamine

Solvent
 Acetic acid
 50 Acetone
 Alcohol, A. denat
 Benzophenone
 Butoxydiglycol

Butyl acetate
 n-Butyl alcohol
 Butyl myristate, B. stearate
 Butylene glycol
 C9-11 isoparaffin
 C10-11 isoparaffin
 C10-13 isoparaffin
 Caprylic alcohol
 Castor (*Ricinus communis*) oil
 Cetearyl octanoate
 Cetyl stearyl octanoate
 Chlorobutanol
 Decyl alcohol
 Diethylene glycol
 Diethylene glycol dibenzoate
 Diethyl sebacate
 Diisocetyl adipate
 Diisopropyl adipate, D. sebacate
 Dimethyl phthalate
 Dipropylene glycol
 Dipropylene glycol dibenzoate
 Ethoxydiglycol
 Ethyl acetate, E. lactate
 Ethyl myristate, E. oleate
 2-Ethylhexyl isostearate
 Glycerin
 Glycofurool
 Heptane
 Hexyl alcohol
 Hexylene glycol
 Isobutyl stearate
 Isocetyl salicylate
 Isodecyl benzoate, I. isononanoate
 Isodecyl octanoate, I. oleate
 Isododecane
 Isoeicosane
 Isohexadecane
 Isopropyl alcohol, I. myristate
 Isostearyl stearyl stearate
 Laureth-2 acetate
 Methoxydiglycol
 Methoxyisopropanol
 Methyl alcohol
 Methyl propanediol
 Methylene chloride
 MEK
 MIBK
 Morpholine
 Octyl benzoate, O. isononanoate
 Octyl laurate, O. palmitate
 Octyldodecyl lactate
 Olive oil PEG-6 esters
 Peanut oil PEG-6 esters

	Pentane	Hydroxyoctacosanyl hydroxystearate
	Petroleum distillates	Karaya (<i>Sterculia urens</i>) gum
	PEG-6 methyl ether	Laureth-3
	PEG-12	Maltitol
5	PEG-20 hydrogenated castor oil	Methylated cyclodextrin
	PEG-33 castor oil	Oleamide
	PEG-50 glyceryl cocoate	PEG-40 stearate
	Polyglyceryl-2 dioleate	PEG-40/dodecyl glycol copolymer
	Polyglyceryl-3 diisostearate	Perfluoropolymethylisopropyl ether
10	Polyoxyethylene glycol dibenzoate	Polyethylene paste
	Polypropylene glycol dibenzoate	PPG-5 lanolin wax
	PPG-2 myristyl ether propionate	PPG-7-buteth-10
	PPG-3	PPG-10 cetyl ether phosphate
	PPG-20 lanolin alcohol ether	Propylene carbonate, P. glycol alginate
15	Propyl alcohol	PVM/MA decadiene crosspolymer
	Propylene carbonate	Sodium acrylates/vinyl isodecanoate crosspolymer
	Propylene glycol	Sodium carbomer
	Propylene glycol dibenzoate	Sorbitan laurate
	Propylene glycol methyl ether	Stearic hydrazide
20	Propylene glycol myristate	2,2',4,4'-Tetrahydroxybenzophenone
	Pyridine	Tricaprin
	Sesame (<i>Sesamum indicum</i>) oil	Tricaprylin
	Stearyl heptanoate	Trilaurin
	Toluene	Trimyristin
25	Xylene	Tripalmitin
		Tristearin
	<u>SPF booster</u>	
	Borjoa sorbilis extract	<u>Stimulant</u>
	Isohexadecyl salicylate	Capsicum frutescens extract
30	Styrene/acrylates copolymer	Eleuthero ginseng (<i>Acanthopanax senticosus</i>) extract
	Titanium dioxide	Guarana (<i>Paullinia cupana</i>) extract
	Yeast (<i>Saccharomyces cerevisiae</i>) extract (Faex)	Lactococcus hydrolysate
		Methylsilanol elastinate
		Methylsilanol hydroxyproline aspartate
		TEA-hydroiodide
		Tocopheryl nicotinate
		Urocanic acid
		Yeast (<i>Saccharomyces cerevisiae</i>) extract (Faex)
		Zedoary (<i>Curcuma zedoaria</i>) oil
		Zinc DNA
	<u>Stabilizer</u>	
35	Acrylates-VA crosspolymer	<u>Sunscreen</u>
	Acrylates/ceteth-20 methacrylates copolymer	Basil (<i>Basilicum santum</i>) oil extract
	Acrylates/steareth-20 methacrylate copolymer	Basil (<i>Ocimum basilicum</i>) extract
	Acrylates/vinyl isodecanoate crosspolymer	Benzophenone-3 -4
	Alkyldimethylamine oxide	3-Benzylidene camphor
40	C10 polycarbamyl polyglycol ester	Borjoa sorbilis extract
	Calcium alginate	C12-15 alkyl benzoate
	Cocamidopropyl dimethylamine lactate	Coffee (<i>Coffea arabica</i>) bean extract
	Cocamine oxide	Ethyl salicylate
	Colloidal silica sols	Glyceryl PABA
45	Cyclodextrin	Homosalate
	Disodium EDTA	
	Gellan gum	
	Glyceryl diisostearate, G. stearate SE	
	Glyceryl mono-di-tri-caprylate	
50	Hydrogenated coco-glycerides	
	Hydrogenated C12-18 triglycerides	
	Hydrogenated tallow glycerides	
	Hydrolyzed oat flour	

- Hydroquinone-beta-D-glucopyranoside
Isoamyl p-methoxycinnamate
Isopropylbenzyl salicylate
Job's tears (Coix lacryma-jobi) extract
5 Menthyl anthranilate
Octyl dimethyl PABA, O. methoxycinnamate
Octyl salicylate, O. triazone
Oryzanol
Pansy (Viola tricolor) extract
10 PEG-25 PABA
Phenylbenzimidazole sulfonic acid
Rice (Oryza sativa) bran oil
TEA-salicylate
Titanium dioxide
15 Sunscreen UVB
Benzophenone-5
Eclipta alba extract
PEG-25 PABA
20 Steareth-100
Tridecyl salicylate
Superfating agent
Linoleamide DEA
25 PEG-20 almond glycerides
PEG-60 lanolin
PEG-75 lanolin
Surfactant
30 Alkyl dimethyl betaine
Alkyldimethylamine oxide
Ammonium cocoyl sarcosinate
Ammonium C12-15 alkyl sulfate
Ammonium dimethicone copolyol sulfate
35 Ammonium laureth-5 sulfate
Ammonium laureth-12 sulfate
Ammonium laureth sulfate
Ammonium lauroyl sarcosinate
Ammonium lauryl sulfate, A.I. sulfosuccinate
40 Ammonium myreth sulfate
Ammonium nonoxynol 4 sulfate
Azelamide MEA
C20-40 alcohol ethoxylate
C30-50 alcohol ethoxylate
45 C40-60 alcohol ethoxylate
Calcium dodecylbenzene sulfonate
Calcium laurate
Cetareth-2 phosphate
Cetareth-5 phosphate
50 Cetareth-10 phosphate
Cetoleth-25
Cetyl betaine, C. phosphate
Cocamide MEA ethoxylate
Cocamidopropyl betaine, potassium salt
Cocamidopropyl betaine ammonium salt
Cocamidopropyl hydroxy sultaine
Cocamidopropyl hydroxy sultaine, ammonium salt
Cocamidopropyl hydroxy sultaine, potassium salt
Cocamidopropylamine oxide
Coceth-7 carboxylic acid
Coco-glucoside
Cocoamphodiacetate lauryl-laureth sulfate
Cocoamphodiacetate lauryl sulfate
Cocoamphodiacetate trideceth sulfate
Coco phosphatidyl PG-dimonium chloride
N-Cocoyl-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate
Cocoyl glutamic acid
Cocoyl hydrolyzed soy protein
Cocoyl hydroxyethyl imidazoline
C11-15 pareth-9, -12, -20, -30, -40
C12-13 pareth sulfate
C12-13 pareth-5 carboxylic acid
C12-15 pareth-12
C14-15 pareth-8 carboxylic acid
DEA-oleth-5-phosphate
DEA-oleth-20-phosphate
Deceth-3, -6, -8
Decyltetradeceth-25
Dicetareth-10 phosphoric acid
Dimethicone copolyol
Dimethicone copolyol almondate, D.c. isostearate
Dimethicone copolyol laurate, D.c. olivate
Dimethicone copolyol phthalate
Dimethicone copolyolamine
Dimethicone propyl PG-betaine
Diocetyldodeceth-2 lauroyl glutamate
Diocetyldodeceth-5 lauroyl glutamate
Diocetyldodecyl lauroyl glutamate
Disodium capryloamphodiacetate
Disodium cocoamphodiacetate
Disodium hydrogenated tallow glutamate
Disodium laneth-5 sulfosuccinate
Disodium lauramido MEA-sulfosuccinate
Disodium laureth sulfosuccinate
Disodium oleamido MIPA-sulfosuccinate
Disodium oleamido PEG-2 sulfosuccinate
Disodium oleth-3 sulfosuccinate
Disodium ricinoleamido MEA-sulfosuccinate
Disodium tallamido MEA-sulfosuccinate
Disteareth-2 lauroyl glutamate
Disteareth-5 lauroyl glutamate
Ethoxylated fatty alcohol
Ethoxylated glycerol sorbitan saturated fatty acid ester

- | | | |
|----|--|--|
| | Ethoxylated glycerol sorbitan unsaturated fatty acid ester | Polysiloxane-polyether copolymer |
| | Glycereth-25 PCA isostearate | Potassium cocoyl glycinate |
| | Glycereth-26 phosphate | Potassium cocoyl hydrolyzed collagen |
| 5 | glyceryl hydroxystearate | Potassium C9-15 phosphate ester |
| | Hydrogenated tallowoyl glutamic acid | Potassium lauroyl hydrolyzed collagen |
| | Isopropyl hydroxybutyramide dimethicone copolyol | Potassium lauryl sulfate |
| | Lauramidopropyl betain | Potassium myristoyl hydrolyzed collagen |
| 10 | Laureth-1, -2, -3, -4, -7, -12, -16 | Potassium oleoyl hydrolyzed collagen |
| | Laureth-3 carboxylic acid, L. phosphate | Potassium palmitate |
| | Laureth-5 carboxylic acid | Potassium undecylenoyl hydrolyzed collagen |
| | Laureth-11 carboxylic acid | PPG-2-isodeceth-4, -6, -9, -12 |
| | Lauroyl sarcosine | PPG-6 C12-18 pareth-11 |
| 15 | Lauryl dimethylamine cyclocarboxypropylolate | Protein hydrolysates |
| | Laryl hydroxyethyl imidazoline | Quaternium-80 |
| | Linoleamide DEA | Quillaja saponaria extract |
| | Magnesium laureth-8 sulfate | Raffinose laurate, R. myristate, R. oleate |
| | Meroxapol 105, 171, 172 | Raffinose palmitate, R. stearate |
| 20 | MEA-lauryl sulfate | Ricinoleamidopropyl betain |
| | Mixed isopropanolamines myristate | Silicone quaternium-1, -8, -9 |
| | Myreth-7 | Sodium alpha olefin sulfonate |
| | Myristoyl sarcosine | Sodium cocoamphoacetate |
| | Myristyl alcohol | Sodium cocoyl hydrolyzed wheat protein |
| 25 | Nonoxynol-7, -9, -13, -15 | Sodium cocoyl isethionate |
| | Nonoxynol-10 carboxylic acid | Sodium C12-13 sulfate |
| | Octoxynol-10, -12 | Sodium C12-14 pareth-2 sulfate |
| | Octyldodeceth-10, -16 | Sodium C12-15 pareth-3 sulfonate |
| | Oleoyl sarcosine | Sodium C12-15 pareth-7 carboxylate |
| 30 | Oleth-2 phosphate | Sodium C12-15 pareth-7 sulfonate |
| | Oleth-5 phosphate | Sodium C12-15 pareth-8 carboxylate |
| | Oleyl betaine | Sodium C12-15 pareth-15 sulfonate |
| | Oleyl hydroxyethyl imidazoline | Sodium C12-18 alkyl sulfate |
| | Palmitamine oxide | Sodium C13-17 alkane sulfonate |
| 35 | Palmityl betaine | Sodium C14-16 olefin sulfonate |
| | PCA ethyl cocoyl arginate | Sodium cetearyl sulfate |
| | PEG-7 hydrogenated castor oil | Sodium cetyl oleyl sulfate |
| | PEG-8 caprylic/capric glycerides | Sodium coco-tallow sulfate |
| | PEG-8 laurate | Sodium cocoyl glutamate |
| 40 | PEG-8 stearate | Sodium cocoyl hydrolyzed collagen |
| | PEG-15 glyceryl stearate | Sodium cocoyl hydrolyzed soy protein |
| | PEG-25 glyceryl isostearate | Sodium cocoyl sarcosinate |
| | PEG-27 lanolin | Sodium dimethicone copolyol acetyl methyltaurate |
| | PEG-30 lanolin | Sodium hydrogenated tallow glutamate |
| 45 | PEG-40 castor oil | Sodium isodecyl sulfate |
| | PEG-40 glyceryl stearate | Sodium laureth-5 carboxylate |
| | PEG-40 jojoba oil, P. lanolin | Sodium laureth-11 carboxylate |
| | PEG-60 glyceryl isostearate, P.g. stearate | Sodium laureth-13-carboxylate |
| | PEG-80 jojoba oil, P. sorbitan laurate | Sodium laureth sulfate |
| 50 | PEG-120 jojoba oil | Sodium lauroamphoacetate |
| | Pentasodium triphosphate | Sodium lauroyl glutamate |
| | Poloxamer 101, 122 | Sodium lauroyl hydrolyzed collagen |
| | Polyglyceryl-2 dioleate | Sodium lauroyl sarcosinate, S.I. taurate |
| | | Sodium magnesium laureth sulfate |

- Sodium methyl cocoyl taurate
 Sodium methyl oleoyl taurate
 Sodium myristoyl glutamate
 Sodium myristoyl hydrolyzed collagen
 Sodium myristoyl sarcosinate
 Sodium myristyl sulfate
 Sodium nonoxynol-6 phosphate
 Sodium octoxynol-2 ethane sulfonate
 Sodium octyl sulfate
 Sodium oleoyl hydrolyzed collagen
 Sodium stearoyl hydrolyzed collagen
 Sodium trideceth sulfate
 Sodium undecylenoyl hydrolyzed collagen
 Sodium/TEA-lauroyl hydrolyzed collagen
 Sodium/TEA-lauroyl hydrolyzed keratin
 Sorbitan isostearate
 Stearoyl sarcosine
 Sulfated castor oil
 TEA-cocoyl glutamate
 TEA-cocoyl hydrolyzed collagen
 TEA-cocoyl hydrolyzed soy protein
 TEA-C12-15 alkyl sulfate
 TEA-hydrogenated tallow glutamate
 TEA-lauroyl glutamate
 TEA-lauroyl keratin amino acids
 TEA-lauroyl sarcosinate
 TEA-lauryl sulfate
 TEA-myristoyl hydrolyzed collagen
 Tocophereth-5 -10 -18 -20 -30 -50 -70
 Trideceth-7 carboxylic acid
 Trideceth-9
 Trideceth-19-carboxylic acid
 Tridecyl ethoxylate
 Triethanolamine C10-14 sulfate
 Trilauryl phosphate
 Wheat germamidopropyl betaine
 Yucca vera extract
- Suspending agent**
- Acrylates/ceteth-20 methacrylates copolymer
 Acrylates/steareth-20 methacrylate copolymer
 Algin
 Bentonite
 C10 polycarbamyl polyglycol ester
 Calcium alginate
 Carbomer, C. 934
 Carrageenan (Chondrus crispus)
 Cellulose gum
 Cetyl hydroxyethylcellulose
 Dihydrogenated tallow phthalic acid amide
 Distearyl phthalic acid amide
 Guar (Cyanopsis tetragonoloba) gum
 Hectorite

Hydroxypropylcellulose
 Isobutylene/MA copolymer
 Magnesium aluminum silicate
 Methylcellulose
 Pentasodium triphosphate
 Polyethylene, P. micronized
 Propylene glycol alginate
 Quaternium-18 bentonite
 Quaternium-18 hectorite
 Sodium magnesium silicate
 Sodium polynaphthalenesulfonate
 Stearalkonium bentonite, S. hectorite
 Steareth-10 allyl ether/acrylates copolymer
 _____ (Astragalus gummifer) gum
 _____ ribehenin
 _____ rihydroxystearin
 _____ omethamine magnesium aluminum silicate
 _____ anthan gum

Sweetener

_____ saccharin

 _____ acid
 _____ acid
 _____, ammoniated
 _____ corn starch

 _____ saccharin

accelerator

_____ tyrosine
 Carrot (Daucus carota) extract
 _____ acetyl tyrosinate methylsilanol
 _____ droxyacetone
 _____ malyi tyrosinate
 _____ alba extract in white emulsion
 _____ tyrosinate

ckener

_____ -VA crosspolmer
 _____ /C10-C30 alkyl acrylate crosspolymer
 _____ /ceteth-20 itaconate copolymer
 _____ /ceteth-20 methacrylates copolymer
 _____ /steareth-20 itaconate copolymer
 _____ /steareth-20 methacrylate copolymer
 _____ /steareth-50 acrylate copolymer
 _____ /vinyl isodecanoate crosspolymer
 _____ acid/acrylonitrogens copolymer

	_____ /magnesium hydroxide stearate	Hydrogenated rapeseed oil
	_____ acrylates/acrylonitrogens copolymer	Hydrogenated starch hydrolysate
	_____ alginate	Hydrogenated talloweth-60 myristyl glycol
5	_____ alcohol	Hydrolyzed oat flour
	_____ acid	Hydrolyzed transgenic collagen
	_____ alcohol, B. behenate	Hydroxyethylcellulose
	_____ nite	
	_____ olycarbamiyl polyglycol ester	
10	_____ 5 alcohols	
	_____ 6 alcohols	
	_____ 6 acid	
	Calcium alginate	
	Calcium carrageenan	
15	Caprylic alcohol	
	Carbomer	
	Carboxymethyl hydroxyethylcellulose	
	Carrageenan (Chondrus crispus)	
	Cellulose. C. gum	
20	Cetearyl alcohol, C. behenate	
	Cetearyl octanoate, C. stearate	
	Cetostearyl stearate	
	Cetyl alcohol	
	Cetyl hydroxyethylcellulose	
25	Cetyl myristate, C. palmitate	
	Cocamide	
	Cocamide MEA, C. MIPA	
	Cocamidopropylamine oxide	
	Coco-betaine	
30	Coco-rapeseedate	
	Coco/oleamidopropyl betaine	
	Cocoyl amido hydroxy sulfo betaine	
	Cocoyl monoethanolamide ethoxylate	
	Colloidal silica sols	
35	DEA-hydrolyzed lecithin	
	DEA-linoleate	
	DEA-oleth-3 phosphate	
	DEA oleth-10 phosphate	
	Decyl alcohol	
40	Dextran	
	Dextrin	
	Dilaureth-10 phosphate	
	Dioleth-8 phosphate	
	DMHF	
45	Ethoxylated fatty alcohol	
	Gellan gum	
	Glyceryl behenate, G. stearate	
	Glyceryl polymethacrylate	
	Guar (Cyanopsis tetragonoloba) gum	
50	Guar hydroxypropyltrimonium chloride	
	Hectorite	
	Hexyl alcohol	
	Hydrated silica	

- Hydroxypropyl chitosan
 Hydroxypropyl guar
 Hydroxypropyl methylcellulose
 Hydroxypropylcellulose
 5 Isoceteth-10
 Isostearamide DEA
 Isostearamidopropylamine oxide
 Isostearoamphopropionate
 Jojoba wax
 10 Karaya (*Sterculia urens*) gum
 L _____ DEA, L. MEA, L. MIPA
 L _____ midopropyl betaine
 Laureth-10
 L _____ -linoleic DEA
 15 L _____ -linoleoyl diethanolamide
 L _____ -myristoyl diethanolamide
 L _____ alcohol, L. betaine
 L _____ amide DEA, L. MEA
 L _____ eic acid
 20 L _____ mic acid
 L _____ bean (*Ceratonia siliqua*) gum
 Magnesium aluminum silicate
 MDM hydantoin
 Methylcellulose
 25 Montmorillonite
 Myristamide DEA, M. MEA
 Myristamine oxide
 Myristyl alcohol
 Octacosanyl stearate
 30 Oleamide, O. DEA, O. MEA
 Palmitamide MEA
 Pectin
 PEG-2 laurate
 PEG-3 distearate, P. lauramide
 35 PEG-3 lauramine oxide
 PEG-4 diisostearate, P. oleamide
 PEG-5M
 PEG-6 beeswax
 PEG-7 hydrogenated castor oil
 40 PEG-8
 PEG-8 dioleate, P. distearate
 PEG-8 stearate
 PEG-9M
 PEG-12 beeswax
 45 PEG-18 glyceryl oleate/cocoate
 PEG-23M
 PEG-28 glyceryl tallowate
 PEG-40 jojoba oil
 PEG-45M
 50 PEG-50 tallow amide
 PEG-55 propylene glycol oleate
 PEG-75 stearate
 PEG-90M
 PEG-100 stearate
 PEG-120 methyl glucose dioleate
 PEG-150 distearate
 PEG-150 pentaerythrityl tetrastearate
 PEG-160M
 PEG-200 glyceryl stearate
 PEG-200 glyceryl tallowate
 Pentaerythrityl tetrabenzenate
 Pentaerythrityl tetrastearate
 Poloxamer 105, 124, 185, 237, 238, 338, 407
 Polyacrylic acid
 Polysorbate 20
 Potassium alginate, P. chloride
 Potassium oleate, P. stearate
 PPG-5-ceteth-10 phosphate
 Propylene glycol stearate
 PVM/MA decadiene crosspolymer
 PVP
 Quaternium-18 bentonite
 Quaternium-18 hectorite
 Rapeseed oil, ethoxylated high erucic acid
 Ricinoleamide MEA
 Sesamide DEA
 Sodium acrylates/vinyl isodecanoate crosspolymer
 Sodium carbomer, S. carrageenan
 Sodium ceteth-13-carboxylate
 Sodium chloride
 Sodium magnesium silicate, S. stearate
 Sorbitan sesquiosostearate, S. tristearate
 Soyamide DEA
 Soyamidopropyl betaine
 Starch polyacrylonitrile copolymer-potassium salt
 Starch polyacrylonitrile copolymer-sodium salt
 Stearalkonium bentonite, S. hectorite
 Stearamide
 Stearamide DEA, S. MEA, S. MEA-stearate
 Stearamidopropyl dimethylamine lactate
 Stearamine oxide
 Steareth-10 allyl ether/acrylates copolymer
 Stearic acid
 Stearyl alcohol
 Synthetic beeswax
 Tallowamide MEA
 TEA-acrylates/acrylonitrogens copolymer
 Tragacanth (*Astragalus gummifer*) gum
 Tribehenin
 Trihydroxystearin
 Tromethamine magnesium aluminum silicate
 Wheat germamide DEA
 Wheat germamidopropyl betain
 Xanthan gum

Thixotrope

Bentonite
Hectorite
Sodium magnesium silicate
Stearalkonium bentonite

5

Toner

Aithea officinalis extract
Clover (Trifolium pratense) extract
Dog rose (Rosa canina) hips extract
Ginseng (Panax ginseng) extract
Horsetail extract
Lemon bioflavonoids extract
Meadowsweet (Spiraea ulmaria) extract
Nettle (Urtica dioica) extract
Rose (Rosa multiflora) extract
Rosemary (Rosmarinus officinalis) extract

10

15

UVA absorber

Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12
Butyl methoxydibenzoylmethane
Corallina officinalis
Isopropyl dibenzoylmethane
Menthyl anthranilate
2,2',4,4'-Tetrahydroxybenzophenone
Titanium dioxide
Zinc oxide

20

25

UVB absorber

Argania spinosa oil
Benzophenone-1 -2 -3 -4 -6 -9 -11
Corallina officinalis
DEA-methoxycinnamate
Drometizole
Ethyl dihydroxypropyl PABA
Etocrylene
homosalate
Isoamyl p-methoxycinnamate
Isopropyl methoxycinnamate
Isopropylbenzyl salicylate
4-Methylbenzylidene camphor
Octocrylene
Octrizole
Octyl dimethyl PABA
Octyl methoxycinnamate
Octyl salicylate, O. triazne
PABA
PEG-25 PABA
Phenylbenzimidazole sulfonic acid
Shea butter, ethoxylated
TEA-salicylate
Titanium dioxide
TriPABA panthenol
Zinc oxide

30

35

40

45

50

Vegetable oil

Apricot (Prunus armeniaca) kernel oil
Avocado (Persea gratissima) oil
Baobab oil
Calendula officinalis oil
Chaulmoogra (Taraktogenos kurzii) oil
Coconut (Cocos nucifera) oil
Corn (Zea mays) oil
Cottonseed (Gossypium) oil
Gold of pleasure oil
Grape (Vitis vinifera) seed oil
Hazel (Corylus avellana) nut oil
Hybrid sunflower (Helianthus annuus) oil
Hydrogenated coconut oil
Hydrogenated cottonseed oil
Hydrogenated vegetable oil
Jojoba (Buxus chinensis) oil
Kukui (Aleurites moluccana) nut oil
Macadamia ternifolia nut oil
Meadowfoam (Limnanthes alba) seed oil
Mexican poppy oil
Palm (Elaeis guineensis) kernel oil
Partially hydrogenated soybean oil
Peach (Prunus persica) kernel oil
Peanut (Arachis hypogaea) oil
Pecan (Carya illinoensis) oil
Pumpkin (Cucurbita pepo) seed oil
Quinoa (Chenopodium quinoa) oil
Rapeseed (Brassica caepstris) oil
Rice (Oryza sativa) bran oil
Safflower (Carthamus tinctorius) oil
Seabuckthorn oil
Sesame (Sesamum indicum) oil
Sisymbrium irio oil
Soybean (Glycine soja) oil
Sunflower (Helianthus annuus) seed oil
Walnut (Juglans regia) oil
Wheat (Triticum vulgare) germ oil
Wild borage oil

Vitamin

Aesculus chinensis extract
Ascorbic acid
Ascorbic acid polypeptide
Ascorbyl palmitate
Biotin
Calcium pantothenate
Cholecalciferol
Cyanocobalamin
Eclipta alba extract
Emblica officinalis extract
Equisetum arvense extract
Ergocalciferol

- | | | | |
|----|-------------------------------------|--|---|
| | Esculin | | Spermaceti |
| | Ethyl linoleate | | Stearoxymethicone/dimethicone copolymer |
| | Folic acid | | Stearoxytrimethylsilane |
| 5 | Laminaria japonica extract | | Synthetic candelilla wax |
| | Marsilea minuta extract | | Synthetic carnauba |
| | Melaleuca bracteata extract | | |
| | Menadione | | |
| | Nasturtium sinensis extract | | <u>Wetting agent</u> |
| | Nelumbium speciosum extract | | Benzalkonium chloride |
| 10 | Niacin | | Benzethonium chloride |
| | Niacinamide, N. ascorbate | | Cetalkonium chloride |
| | Nicotinamide | | Cetareth-20 |
| | Nicotinic acid | | Ceteth-20 |
| | Ocimum basilicum extract | | Cetyl pyridinium chloride |
| 15 | Panthenyl triacetate | | Cocoamphodipropionic acid |
| | Pantothenic acid | | Decaglycerol monodioleate |
| | Phytonadione | | Deceth-9 |
| | Pyridoxine HCl | | Dihydroabietyl methacrylate |
| | Retinol | | Dimethicone copolyol methyl ether |
| 20 | Retinyl acetate, R. palmitate | | Dimethicone copolyol phthalate |
| | Retinyl palmitate polypeptide | | Diocetyl sodium sulfosuccinate |
| | Retinyl propionate | | Ethyl hydroxymethyl oleyl oxazoline |
| | Riboflavin tetraacetate | | Hydroxylated milk glycerides |
| | Sodium ascorbate | | Isolaureth-6 |
| 25 | Thiamine HCL | | Lanolin acid |
| | Tocopherol | | Lauryl pyrrolidone |
| | Tocopheryl acetate, T. succinate | | Lecithin |
| | <u>Wax</u> | | Methyl hydrogenated rosinat |
| 30 | Bayberry (Myrica cerifera) wax | | Methyl rosinat |
| | Behenoxy dimethicone | | Nonyl nonoxynol-5 |
| | C16-18 alkyl methicone | | Octoxynol-8, 70 |
| | Candelilla (Euphorbia cerifera) wax | | Oleth-15 |
| | Carnauba (Copernicia cerifera) wax | | Oleth-20 phosphate |
| 35 | Ceresin | | PEG-9 castor oil |
| | Cetyl dimethicone, C. isooctanoate | | PEG-15 castor oil |
| | Dialkyldimethylpolysiloxane | | PEG-20 glyceryl stearate |
| | Dimethiconol hydroxystearate | | PEG-20 sorbitan triisostearate |
| | Dimethiconol stearate | | PEG-45 palm kernel glycerides |
| 40 | Hydrogenated castor oil | | PEG-60 almond glycerides, P.corn glycerides |
| | Hydrogenated cottonseed oil | | PEG-60 shea butter glycerides |
| | Hydrogenated jojoba oil, H.j. wax | | PEG-70 mango glycerides |
| | Hydrogenated palm kernel oil | | PEG-75 shorea butter glycerides |
| | Hydrogenated rapeseed oil | | PEG-80 sorbitan laurate |
| 45 | Hydrogenated rice bran wax | | Poloxamer 123, 181, 182, 184, 235, 334 |
| | hydrogenated vegetable oil | | Polyether trisiloxane |
| | Isooctadecyl isononanoate | | Polyglyceryl-3 oleate |
| | Japan (Rhus succedanea) wax | | Polyglyceryl-6 dioleate |
| | Jojoba esters | | Polyglyceryl-10 tetraoleate |
| 50 | Montan (Montan cera) wax | | Polysorbate 60, 80 |
| | Ouricury wax | | PPG-2-isodeceth-4, -6, -9, -12 |
| | Ozokerite | | PPG-10 lanolin alcohol ether |
| | Polyglyceryl-3 beeswax | | Propylene glycol |
| | | | Sodium butoxyethoxy acetate |
| | | | Sodium capryloamphohydroxypropylsulfonate |

- 5 Sodium decyl diphenyl ether sulfonate
Sodium dodecyldiphenyl ether sulfonate
Sodium lauryl sulfate
Sulfated castor oil
Triisocetyl citrate
Triisostearin PEG-6 esters
Yucca vera extract

Claims:

1. A cosmetic composition comprising:
a cosmetically acceptable carrier, comprising a reverse thermal viscosifying polymer network comprising at least one poloxamer component randomly bonded to at least one poly(acrylic acid) component said polymer network capable of aggregation in response to a change in temperature; and
a cosmetically active agent which imparts a preselected cosmetic effect, said carrier and said agent disposed within an aqueous-based medium.
2. A cosmetic composition for topical application, comprising:
a cosmetically acceptable carrier, comprising a reverse thermal viscosifying polymer network comprising at least one poloxamer component capable of aggregation in response to a change in temperature randomly bonded to at least one poly(acrylic acid) component; and
a cosmetically active agent selected to treat imperfections or disorders of the skin, said carrier and said agent disposed within an aqueous-based medium.
3. The cosmetic composition of claim 1, wherein the cosmetic composition is a shampoo and the cosmetically active agent comprises a cleansing surfactant.
4. The cosmetic composition of claim 1, wherein the cosmetic composition is a moisturizer and the cosmetically active agent comprises a moisturizer.
5. The cosmetic composition of claim 1, wherein the cosmetic composition is a sunscreen and the cosmetically active agent comprises a UV-absorbing agent.
6. The cosmetic composition of claim 1, wherein the cosmetic composition is an acne cream and the cosmetically active agent comprises an antiacne agent.

7. The cosmetic composition of claim 1, wherein the cosmetic composition is a hair straightener and the cosmetic agent comprises a base for increasing the pH.

5 8. The cosmetic composition of claim 1, wherein the cosmetic composition is a sunless tanning lotion and the cosmetically active agent comprises skin tinting agent.

9. The cosmetic composition of claim 1, wherein the cosmetic composition is an antiperspirant and the cosmetically active agent comprises aluminum
10 chlorhydrate.

10. The cosmetic composition of claim 1, wherein the cosmetic composition is a shaving cream and the cosmetically active agent comprises an emollient and a foaming surfactant.

15 11. The cosmetic composition of claim 1, wherein the cosmetic composition is a face cosmetic and the cosmetically active agent comprises a pigment.

12. The cosmetic composition of claim 1 or 2, wherein the cosmetic agent
20 comprises a hydrophobic material, wherein the cosmetically acceptable carrier stabilizes the hydrophobic material in the aqueous medium.

13. The cosmetic composition of claim 2, wherein said cosmetic agent selected to treat imperfections or disorders of the skin is selected from the group
25 consisting of acidulents, antiacne agents, anti-aging agents, anti-inflammatories, anti-irritants, antioxidants, depilatories, detergents, disinfectants, emollients, exfoliants, humectants, lubricants, moisturizers, skin conditioners, skin protectants, skin lightening agents, skin soothing agents, sunscreens, and tanning accelerators and mixtures thereof.

30

14. The composition of claim 4, wherein said composition further comprises a cosmetic agent selected from the group consisting of humectants and emollients.

15. The composition of claim 1 or 2, further comprising one or more additives selected from the group consisting of preservatives, abrasives, acidulents, antiacne agents, anti-aging agents, antibacterials, anticaking, anticaries agents, anticellulites, antidandruff, antifungal, anti-inflammatories, anti-irritants, antimicrobials, antioxidants, astringents, antiperspirants, antiseptics, antistatic agents, binders, buffers, additional carriers, chelators, cell stimulants, cleansing agents, conditioners, deodorants, depilatories, detergents, dispersants, emollients, emulsifiers, enzymes, essential oils, exfoliants, fibers, film forming agents, fixatives, foaming agents, foam stabilizers, foam boosters, fungicides, gellants, glosser, hair conditioner, hair set resins, hair sheen agents, hair waving agents, humectants, lubricants, moisture barrier agents, moisturizers, ointment bases, opacifier, plasticizer, polish, polymers, powders, propellant, protein, refatting agents, sequestrant, silicones, skin calming agents, skin cleansers, skin conditioners, skin healing, skin lightening agents, skin protectants, skin smoothing agents, skin softening agents, skin soothing agents, stabilizers, sunscreen agents, surfactants, suspending agents, tanning accelerators, thickeners, vitamins, waxes, wetting agents, liquefiers, colors, flavors and/or fragrances.

16. The composition of claim 1, wherein the cosmetic composition takes a form selected from the group consisting of lotions, creams, sticks, roll-on formulations, mousses, sprays, aerosols, pad-applied formulations and masks.

17. The composition of claim 1, wherein the viscosification occurs at a temperature in the range of about 27-40°C.

18. The composition of claim 1, wherein the viscosification occurs at a temperature in the range of about 30 to 37°C.

19. The composition of claim 1, wherein said composition is formulated as a product selected from the group consisting of baby products, baby shampoos, lotions, powders and creams; bath preparations, bath oils, tablets and salts, bubble baths, bath fragrances, bath capsules; eye makeup preparations, eyebrow pencil, eyeliner, eye shadow, eye lotion, eye makeup remover, mascara; fragrance preparations, colognes, toilet waters, powders and sachets; noncoloring hair preparations, hair conditioner, hair spray, hair straighteners, permanent waves, rinses, shampoos, tonics, dressings and other grooming aids; color cosmetics; hair coloring preparations, hair dye, hair tints, hair color sprays, hair lighteners and hair bleaches; makeup preparations, face powders, foundations, leg and body paints, lipstick; makeup bases, rouges and makeup fixatives; manicuring preparations, basecoats, undercoats, cuticle softeners, nail creams, nail extenders, nail polish and enamel, and remover, oral hygiene products, dentrifices, mouthwashes; personal cleanliness, bath soaps, detergents, deodorants, douches and feminine hygiene products; shaving preparations, aftershave lotion, beard softeners, men's talcum shaving cream, shaving soap, preshave lotions; skin care preparations, skin cleansing preparations, skin antiseptics, depilatories, face and neck cleansers, body and hand cleansers, foot powders; moisturizers, night preparations, paste masks, skin fresheners; and suntan preparations, suntan creams, gels and lotions, and indoor tanning preparations.

20

20. The cosmetic composition of claim 1 or 2, wherein the poloxamer component is present in an amount in the range of about 0.01 to 20 wt% and the poly(acrylic acid) component is present in the amount of about 0.01 to 20 wt%.

25

21. The cosmetic composition of claim 1, wherein the polymer network comprises a plurality of poloxamers.

30

22. The cosmetic composition of claim 1, wherein the polymer network comprises a plurality of poloxamer components randomly bonded to a poly(acrylic acid) backbone.

23. The cosmetic composition of claim 1, wherein the reversibly viscosifying polymer composition comprises a plurality of poly(acrylic acid) components randomly bonded to a poloxamer component.

5 24. The cosmetic composition of claim 1, wherein the aqueous-based medium is selected from the group consisting of water, salt solutions and water with water-miscible organic compound(s).

10 25. The cosmetic compositions of claim 1, further comprising an additive selected to increase transition temperature and increase viscosity of the reversible viscosifying polymer network.

15 26. The cosmetic composition of claim 1, further comprising an additive selected to increase transition temperature and decrease viscosity of the reversible viscosifying polymer network.

20 27. The cosmetic composition of claim 1, further comprising an additive selected to increase transition temperature without affecting viscosity of the reversible viscosifying polymer network.

28. The cosmetic composition of claim 1, further comprising an additive selected to decrease transition temperature and increase viscosity of the reversible viscosifying polymer network.

25 29. The cosmetic composition of claim 1, further comprising an additive selected to decrease transition temperature and decrease viscosity of the reversible viscosifying polymer network.

30. The cosmetic composition of claim 1, further comprising an additive selected to decrease transition temperature without affecting viscosity of the reversible viscosifying polymer network.

5 31. The cosmetic composition of claim 1, further comprising an additive selected to increase viscosity without affecting transition temperature of the reversibly viscosifying polymer network.

10 32. The cosmetic composition of claim 1, further comprising an additive selected to decrease viscosity without affecting transition temperature of the reversibly viscosifying polymer network.

15 33. The cosmetic composition of claim 1 or 2, characterized in that the gel remains translucent to light before and after response to the environmental stimulus.

34. The cosmetic composition of claim 1, wherein the poly(acrylic acid) is branched.

20 35. Method of making a cosmetic composition, comprising:
dissolving a poloxamer capable of aggregation in response to a change in temperature in acrylic acid monomer;
initiating polymerization of the monomer to form a poly(acrylic acid) randomly bonded to the poloxamer, so as to form a reversibly viscosifying polymer composition;
mixing the reversibly gelling polymer compositions with a cosmetic agent
25 which imparts a desired cosmetic effect to the composition.

36. The method of claim 36, wherein a polymerization initiator is selected to provide the polymer network having a selected temperature of viscosification.

30 37. The method of claim 36, wherein one or more poloxamers are added.

38. The cosmetic composition of claim 1, wherein the reversibly viscosifying polymer network is present in an amount in the range of 0.01% - 10%.

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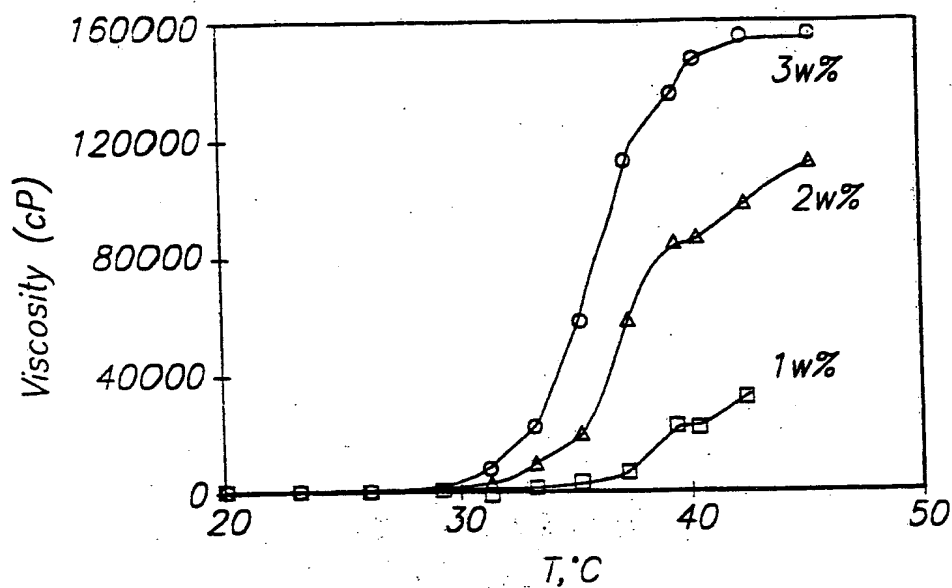


FIG. 1

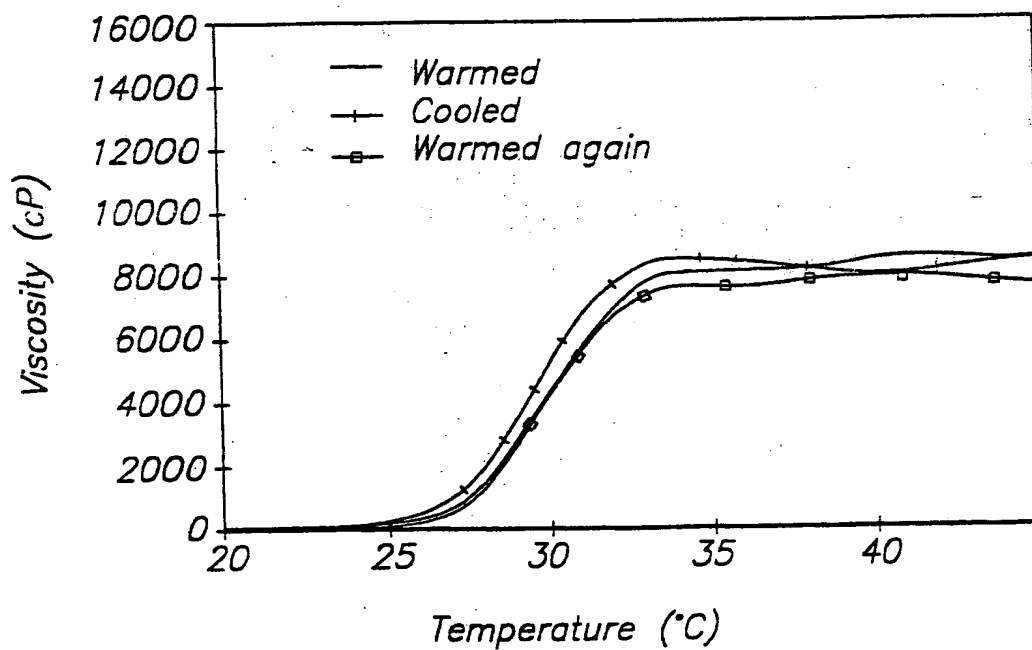


FIG. 2

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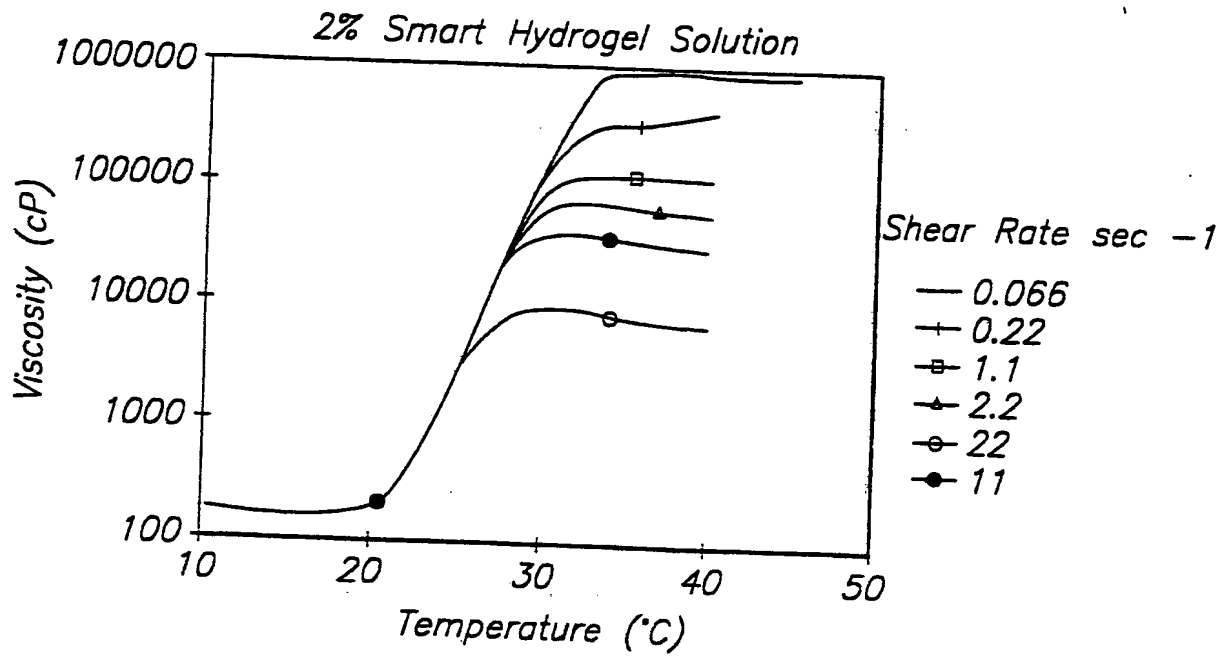


FIG. 3

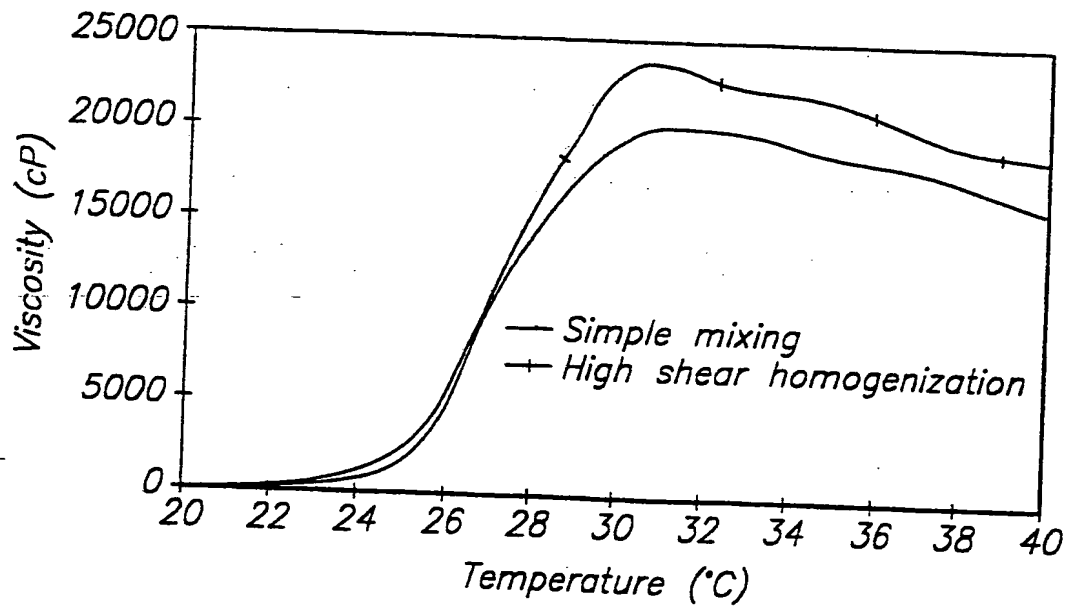


FIG. 4

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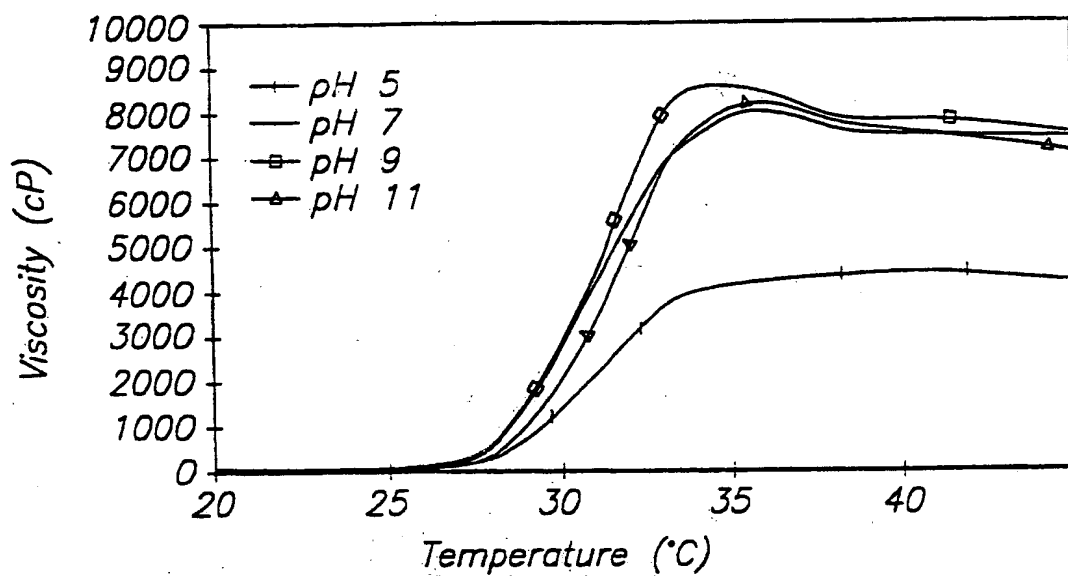


FIG. 5

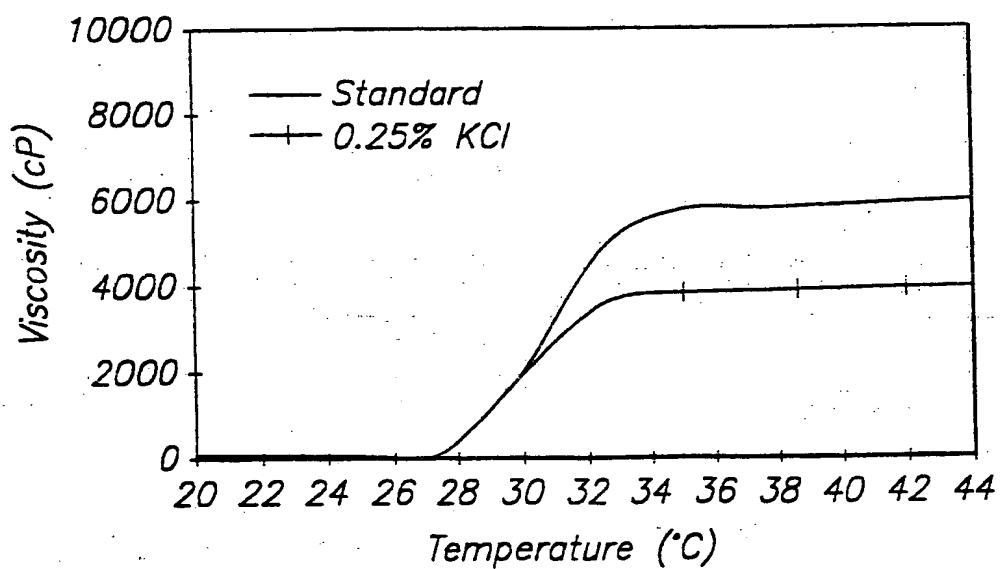


FIG. 6

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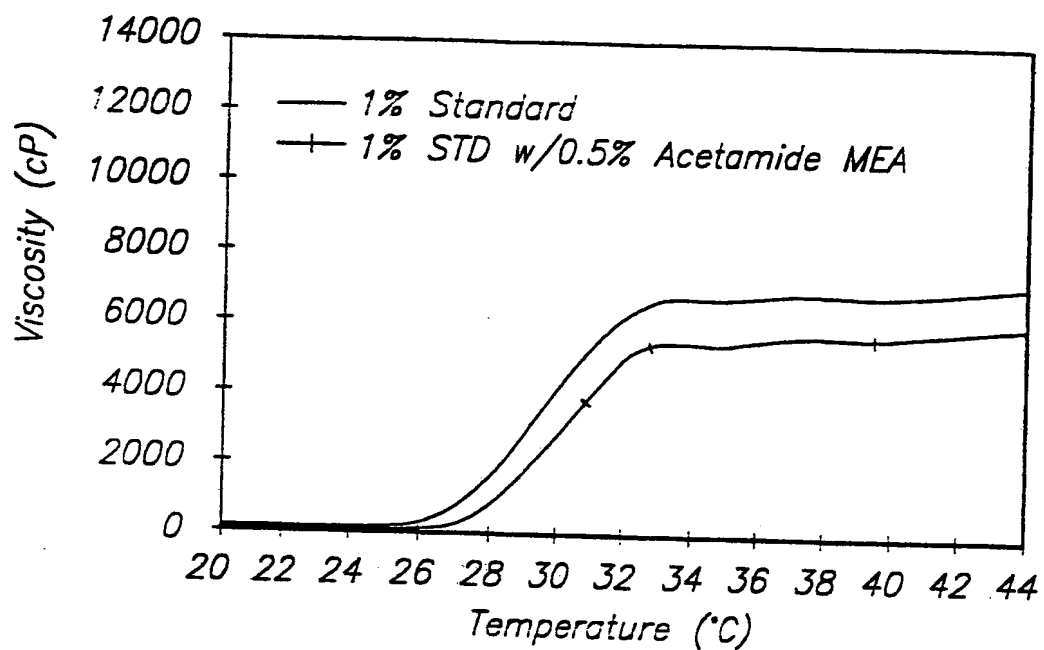


FIG. 7

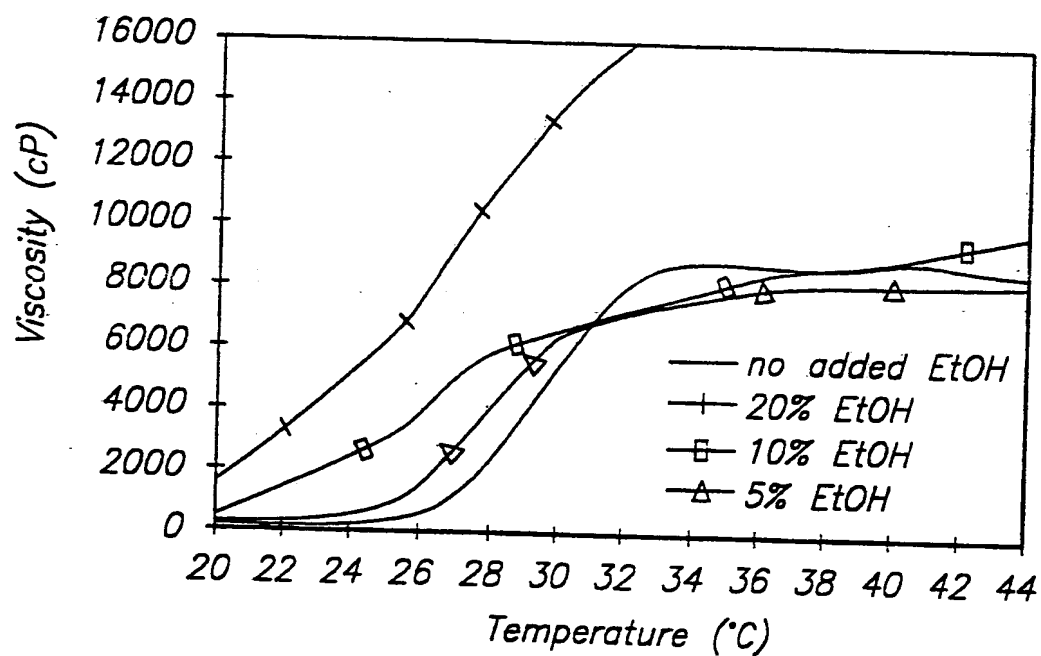
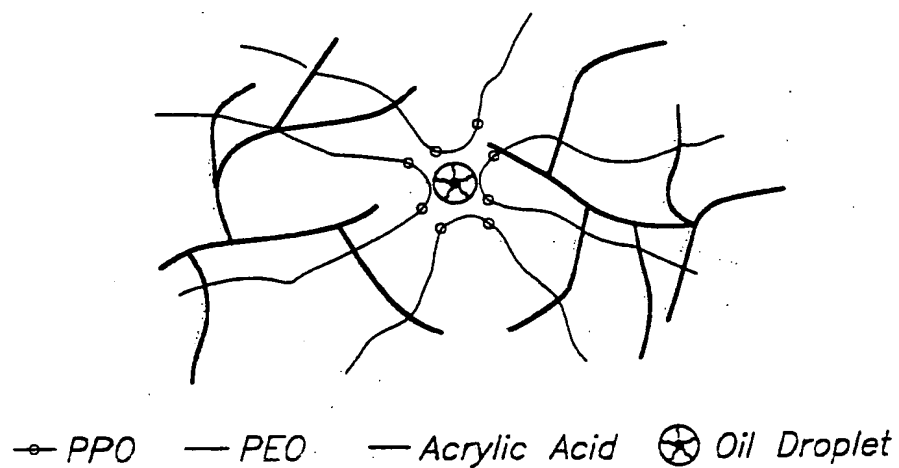
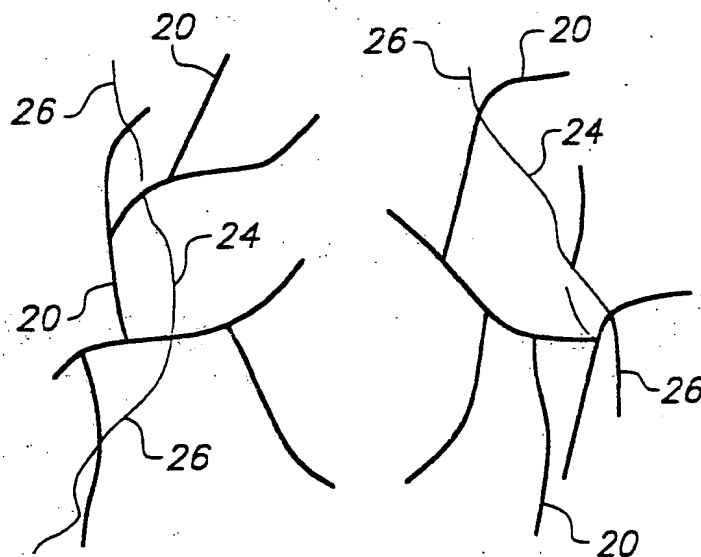
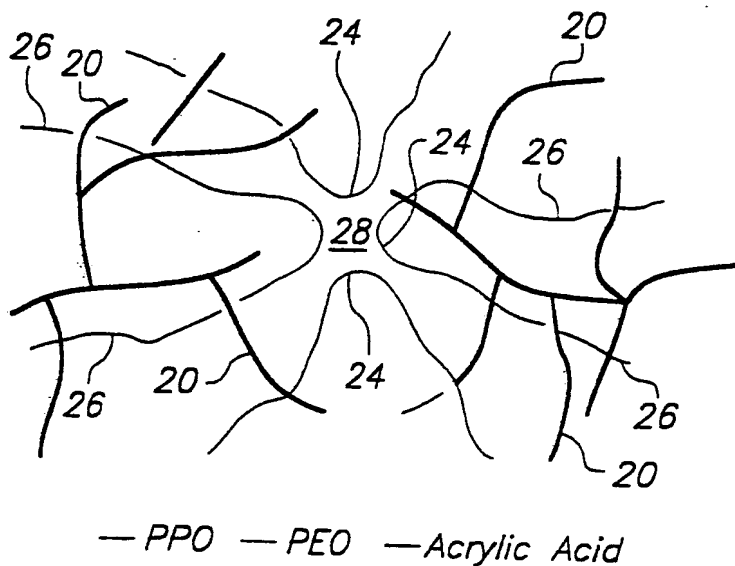
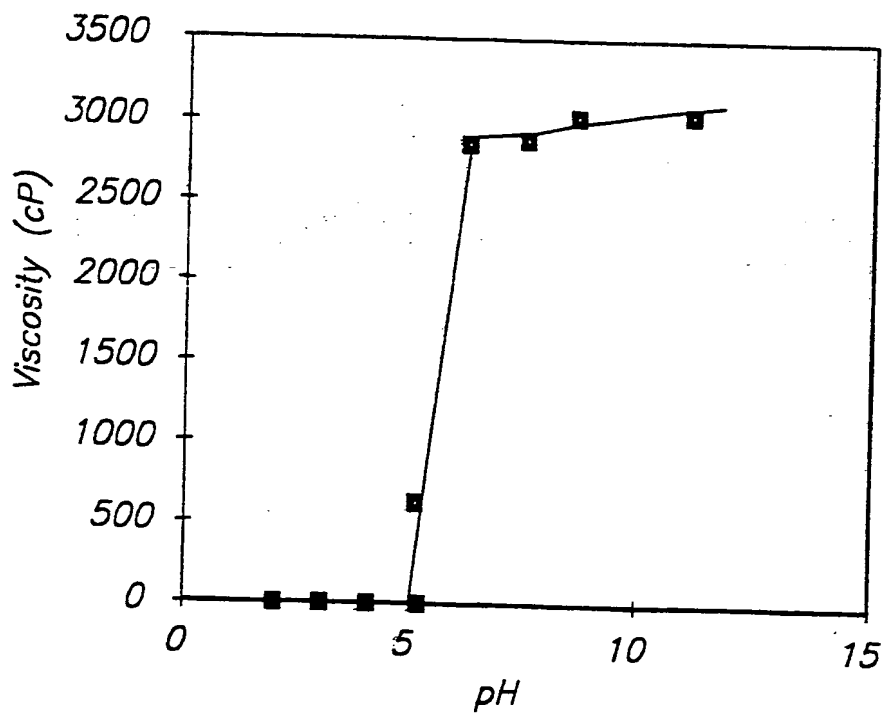


FIG. 8

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**FIG. 9****FIG. 10A**

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**FIG. 10B****FIG. 11**

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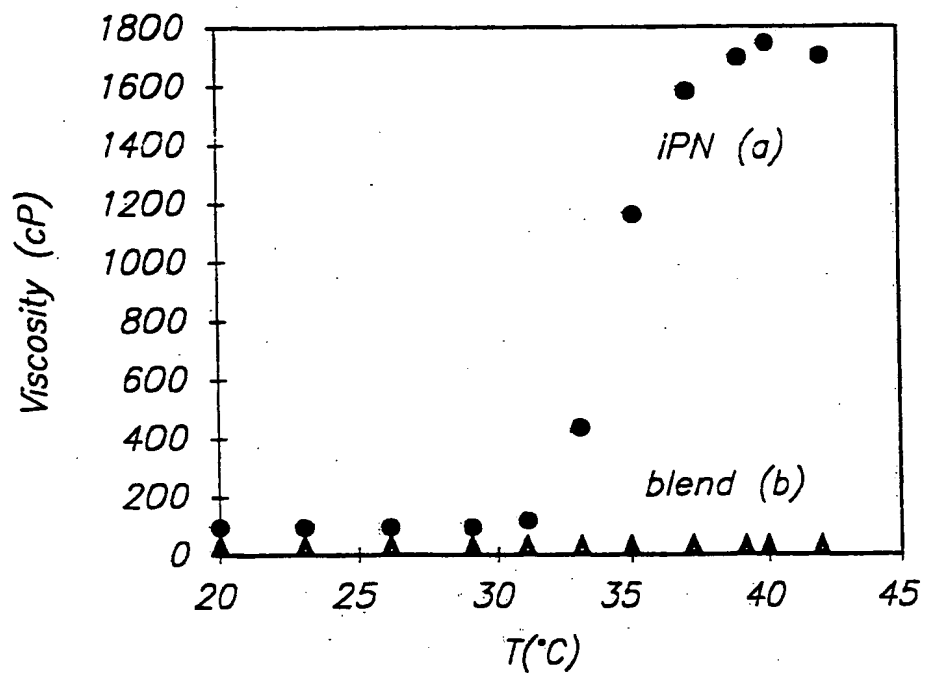


FIG. 12

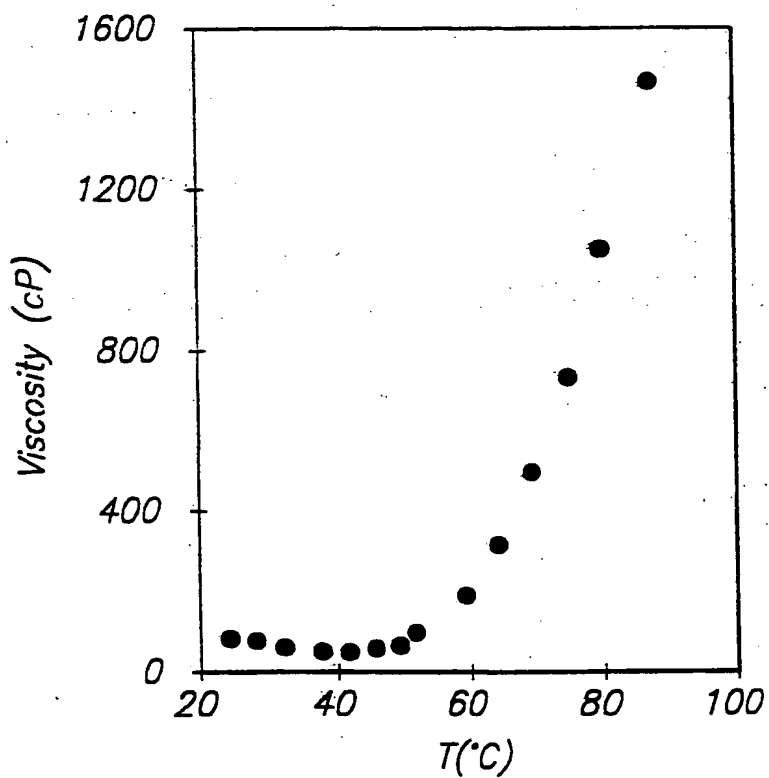
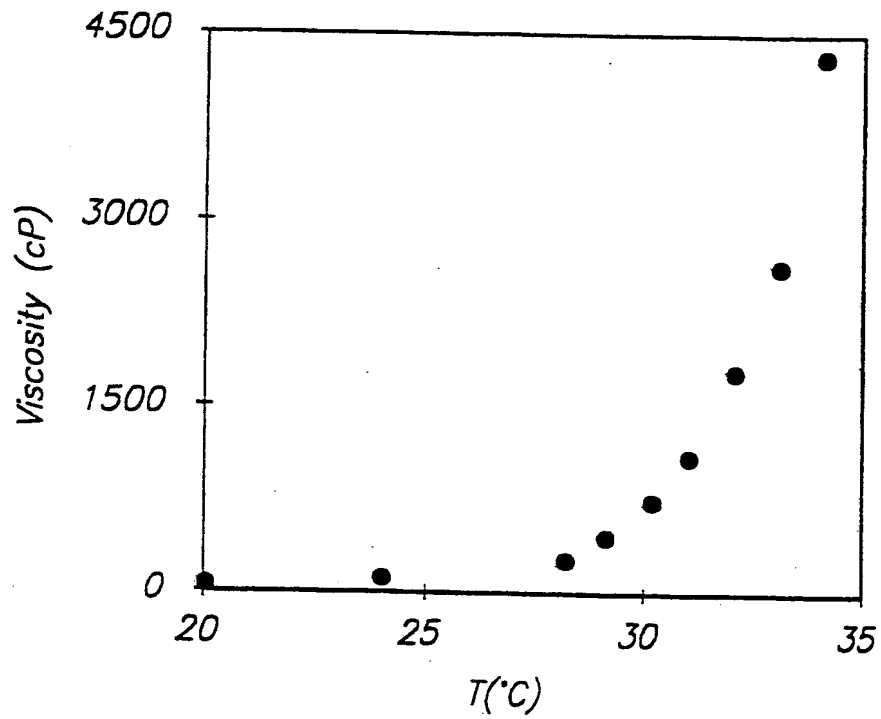
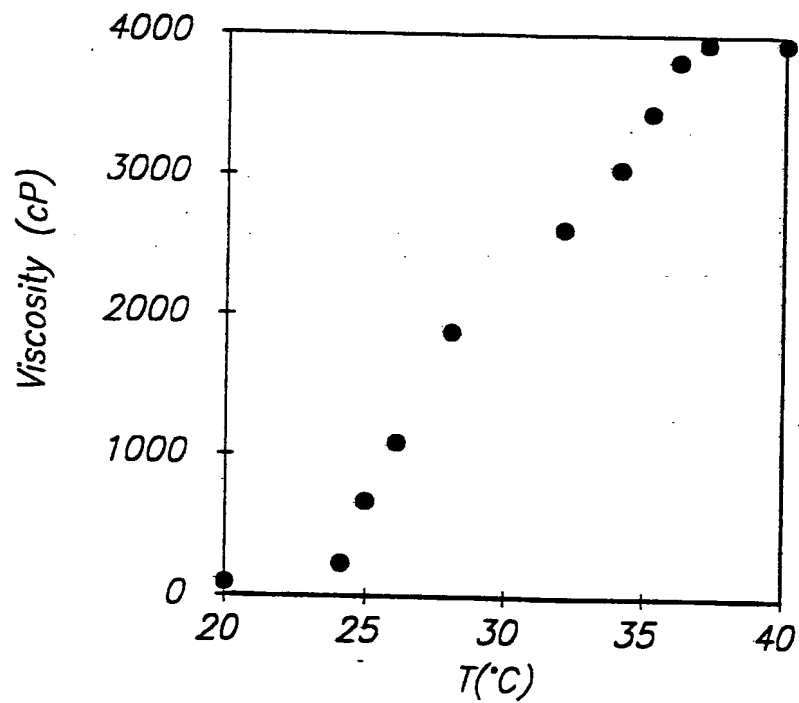


FIG. 13

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**FIG. 14****FIG. 15**

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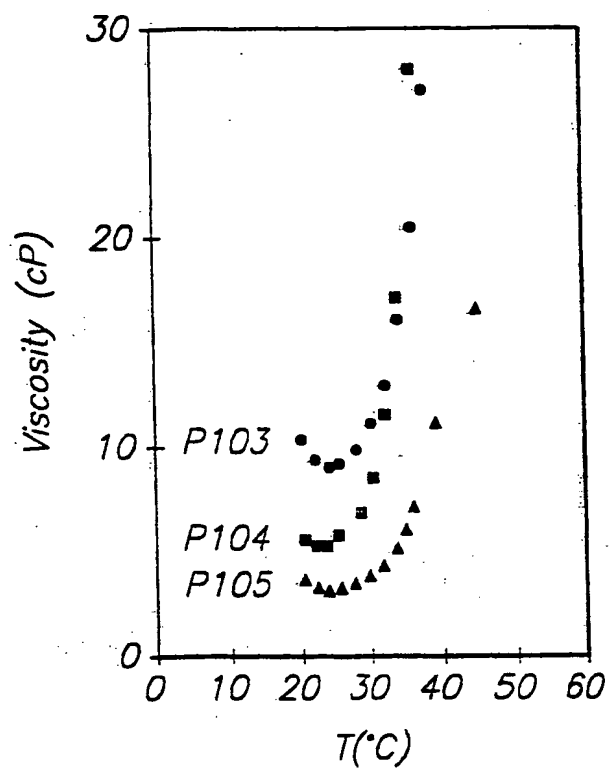


FIG. 16

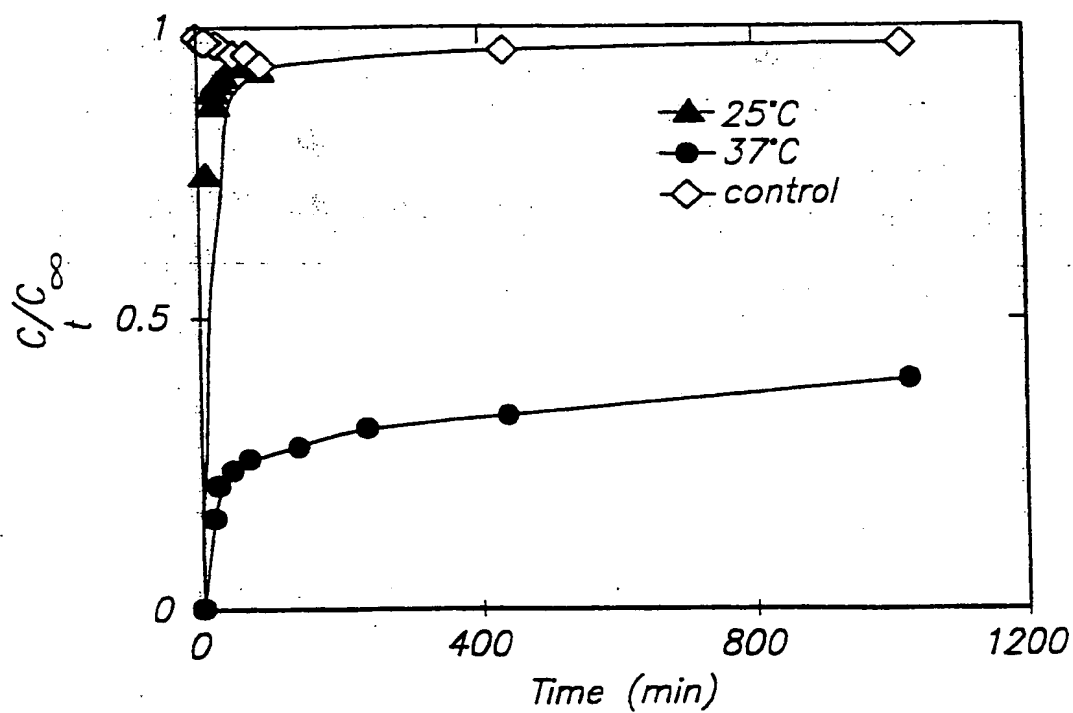


FIG. 17

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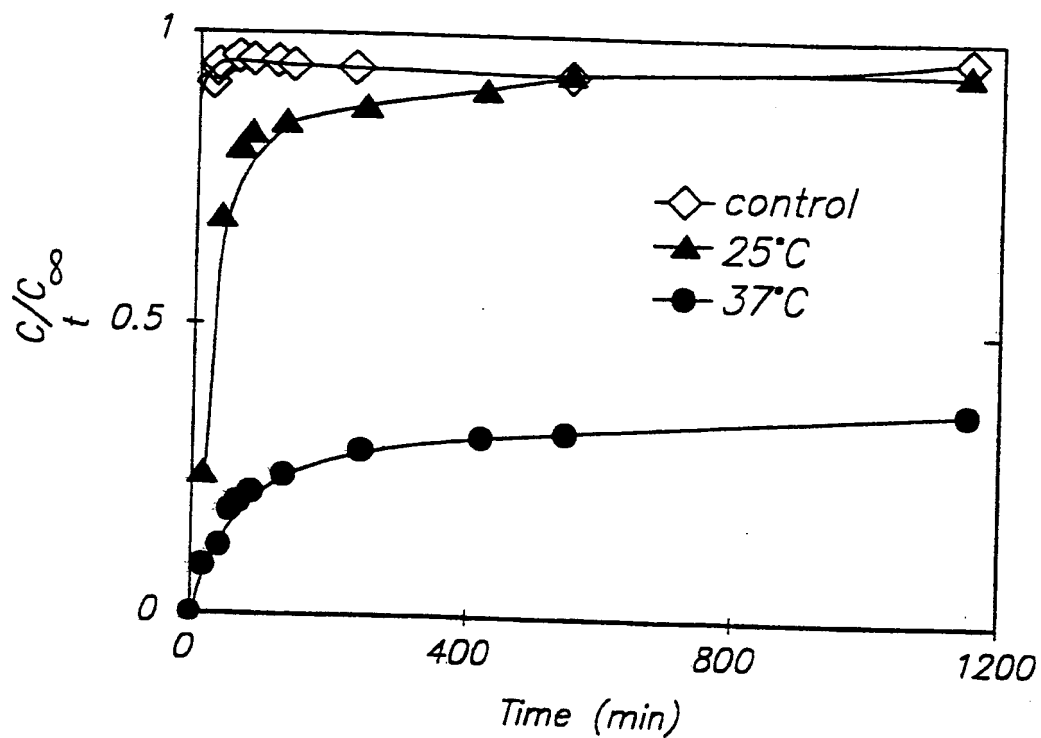


FIG. 18

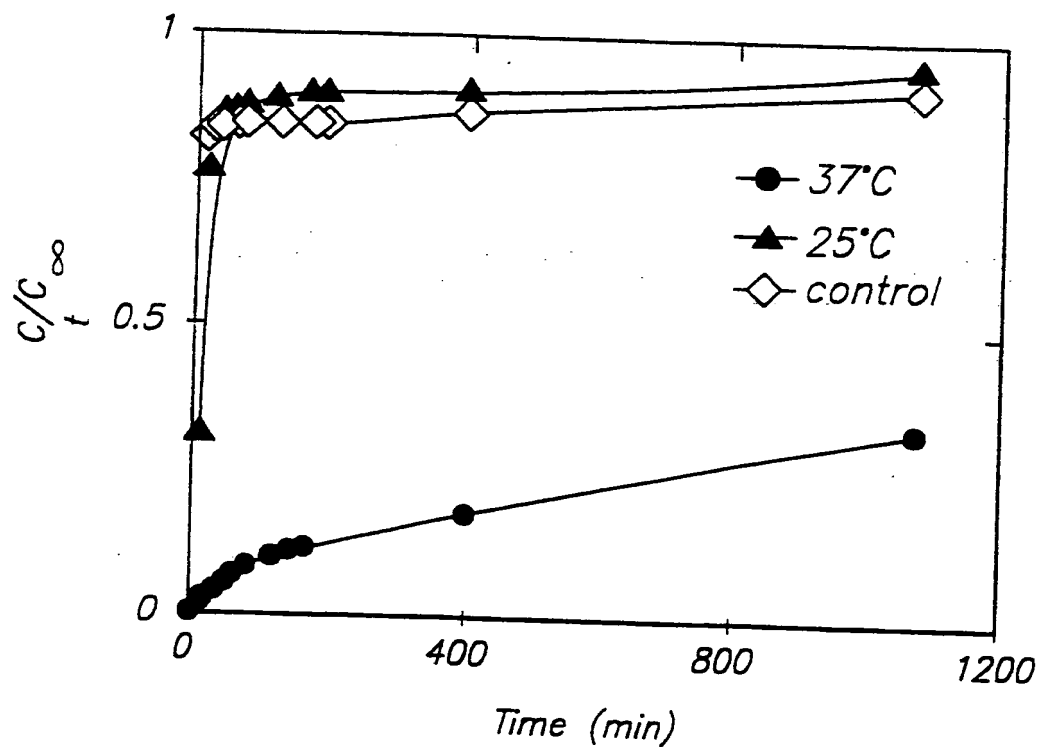


FIG. 19

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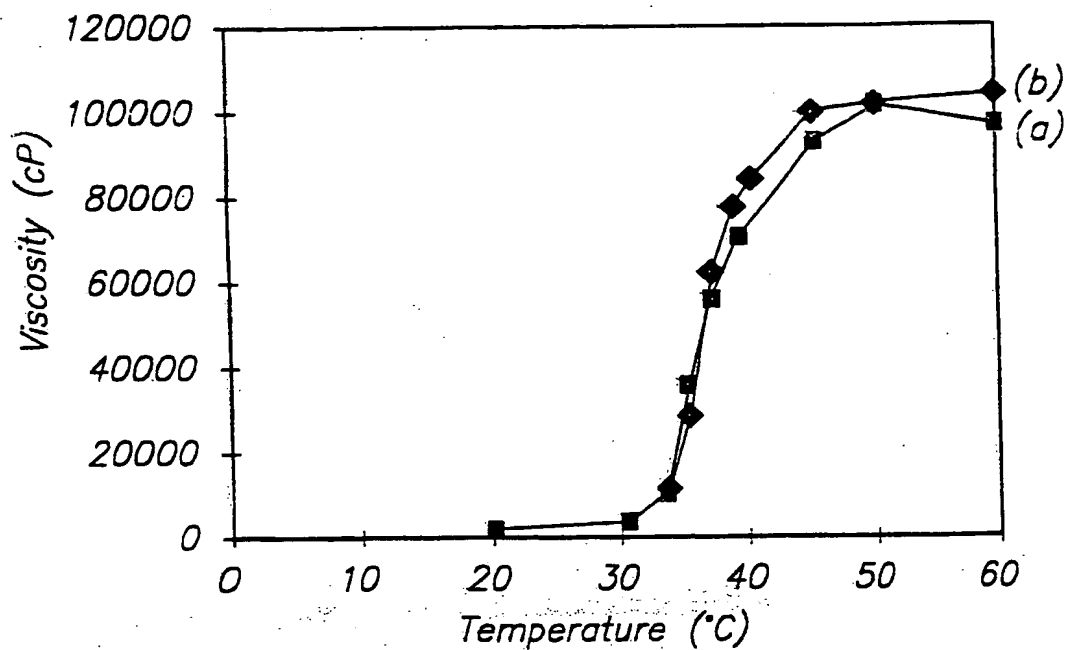


FIG. 20

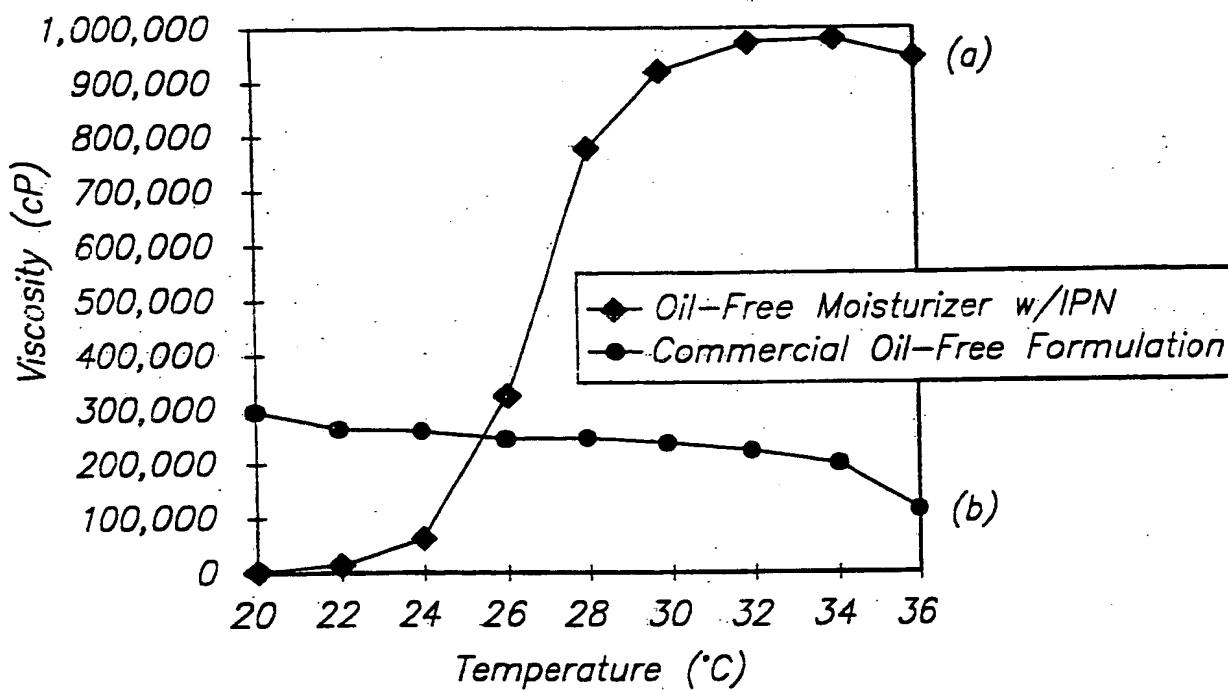


FIG. 21

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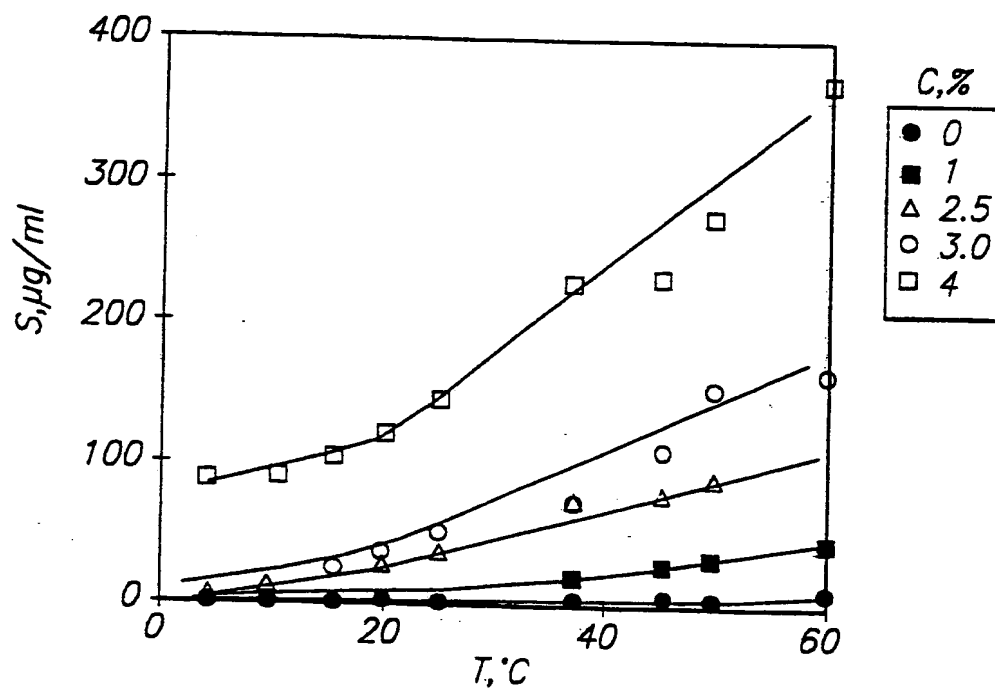


FIG. 22A

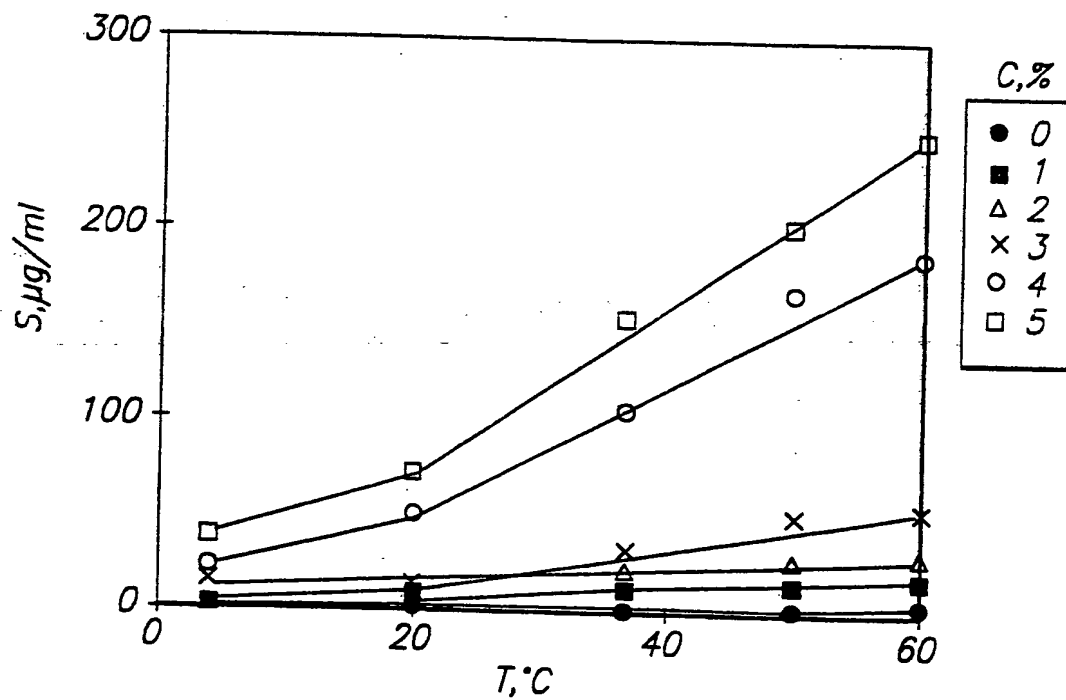


FIG. 22B

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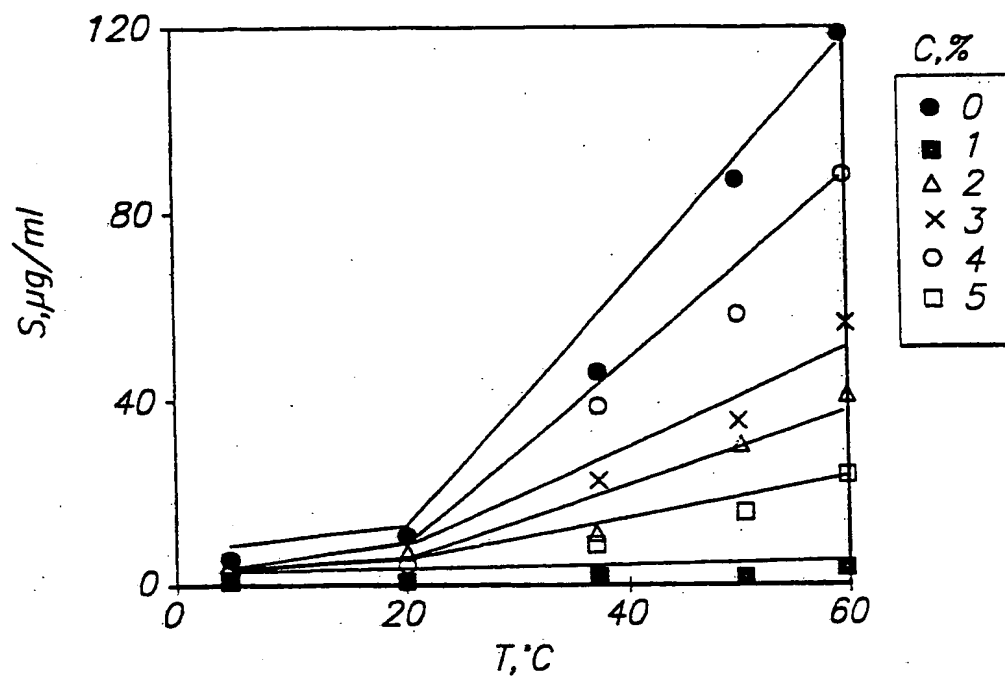


FIG. 22C

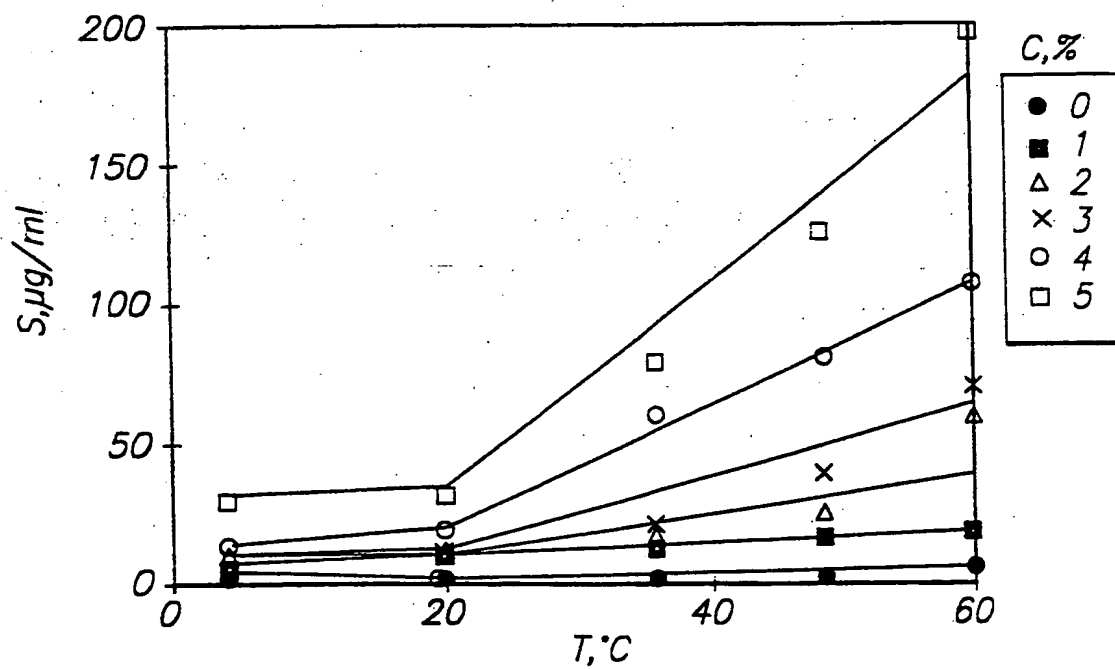


FIG. 22D

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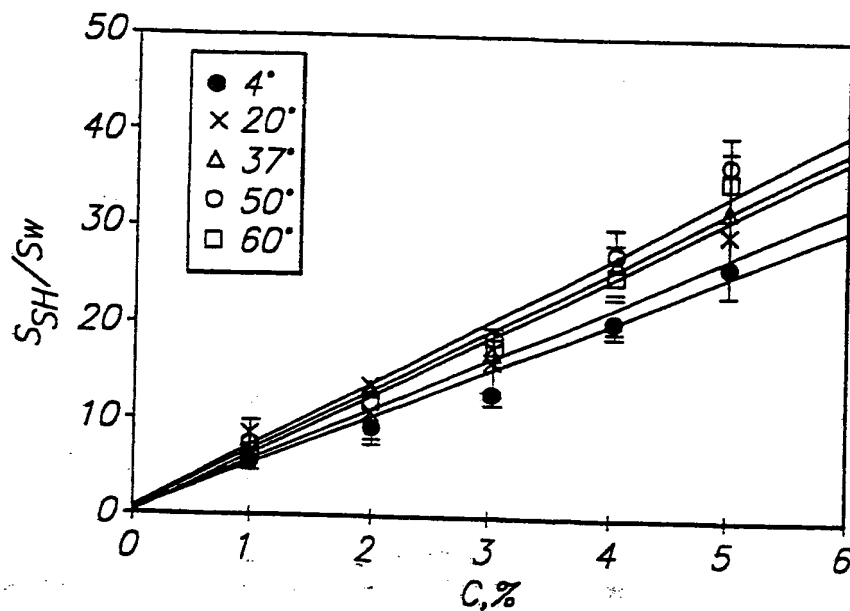


FIG. 23

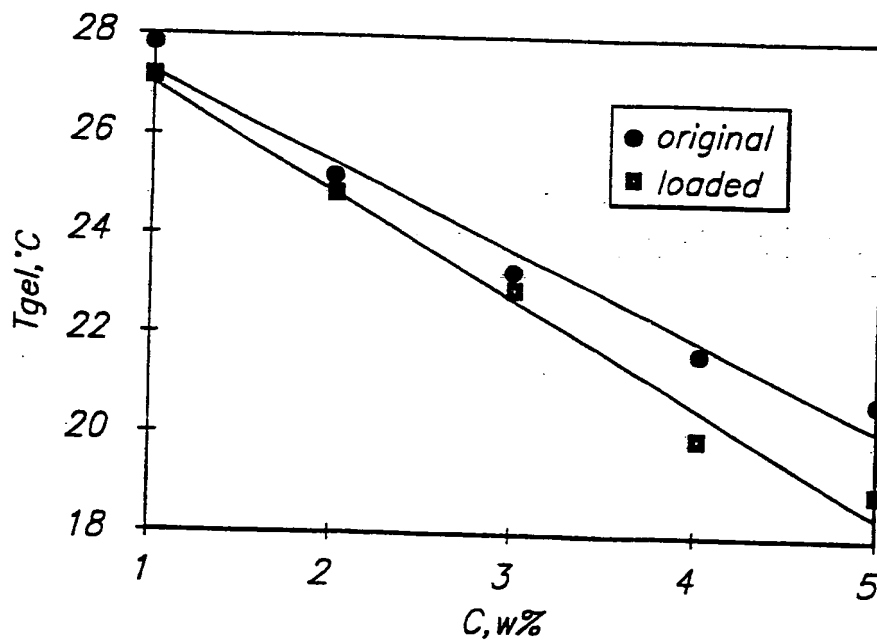


FIG. 24

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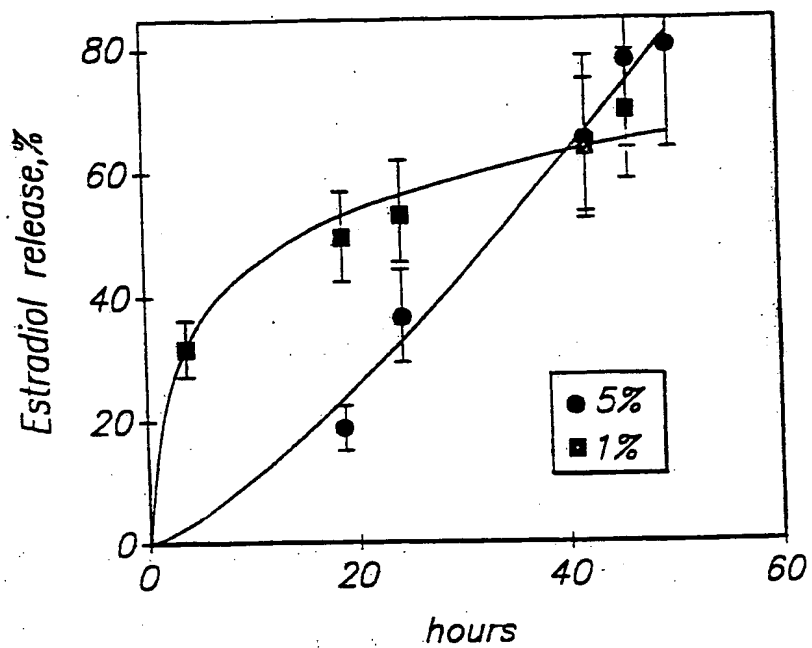


FIG. 25A

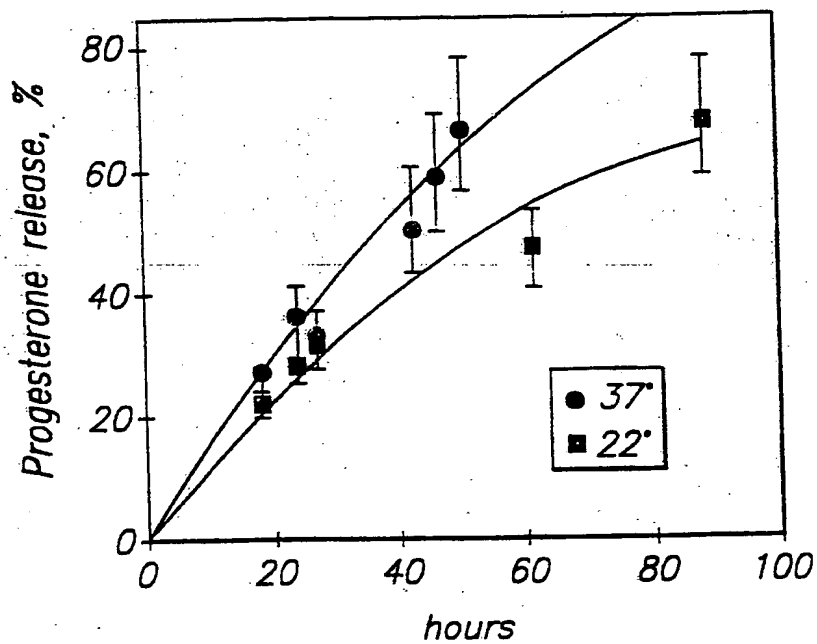


FIG. 25B

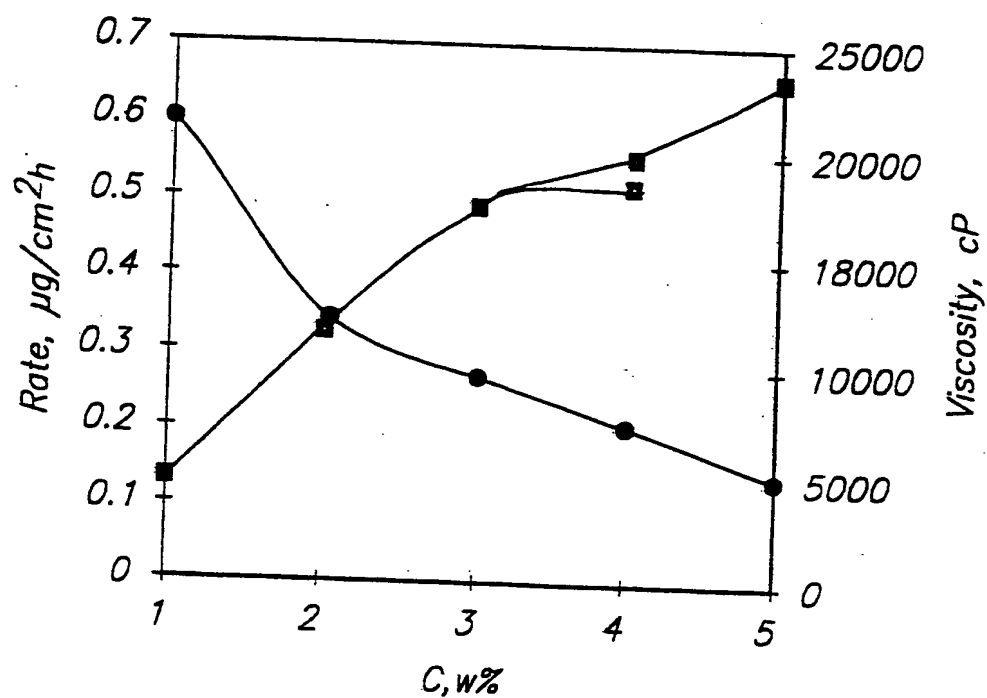


FIG. 26

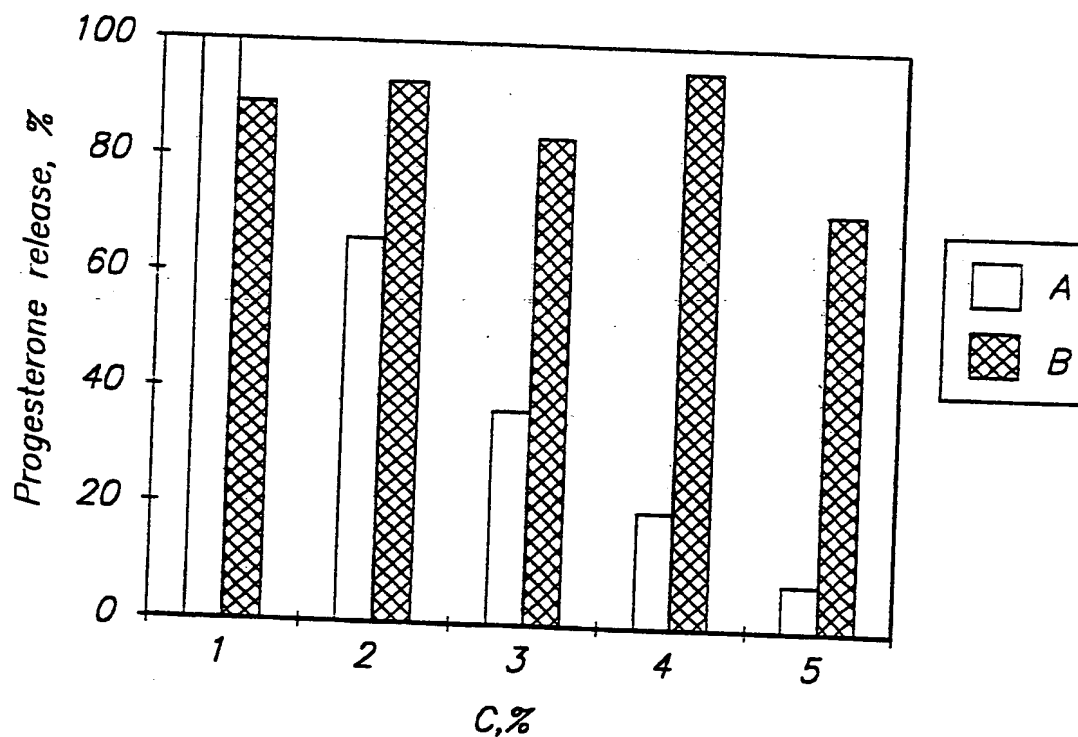
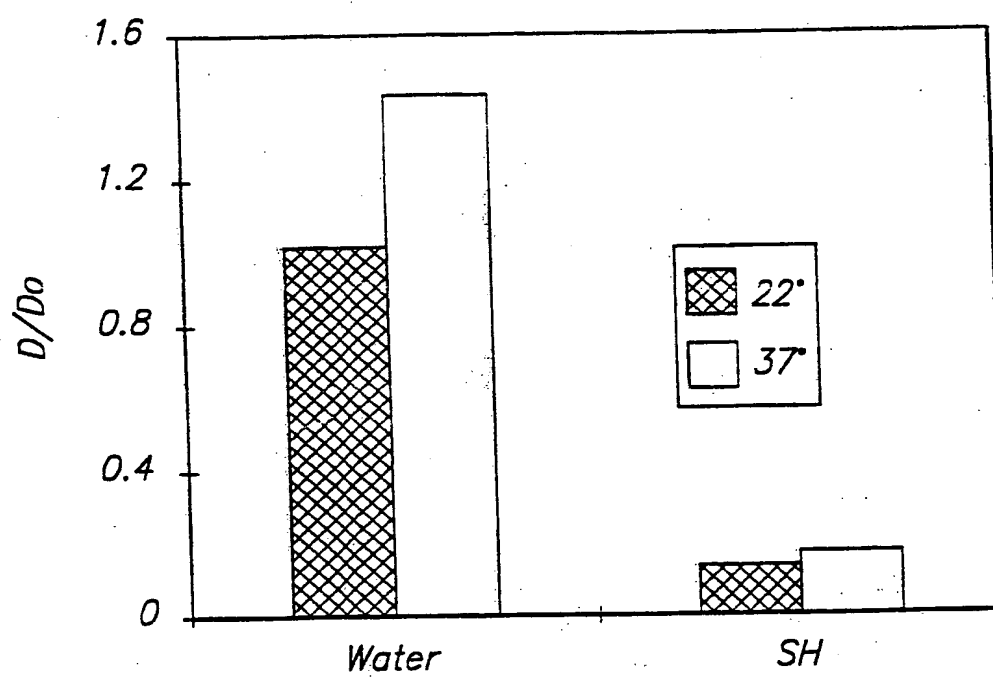


FIG. 27

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**FIG. 28**

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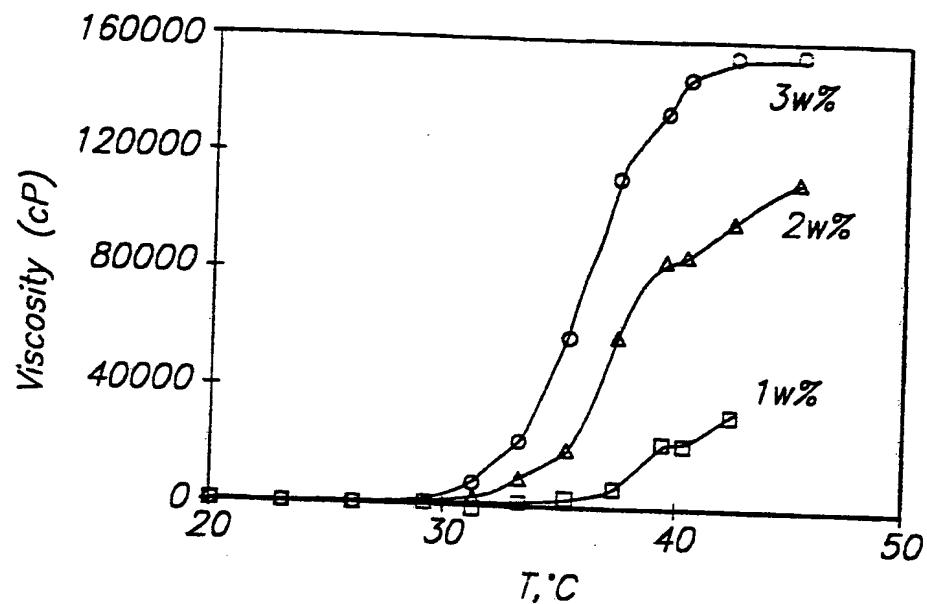


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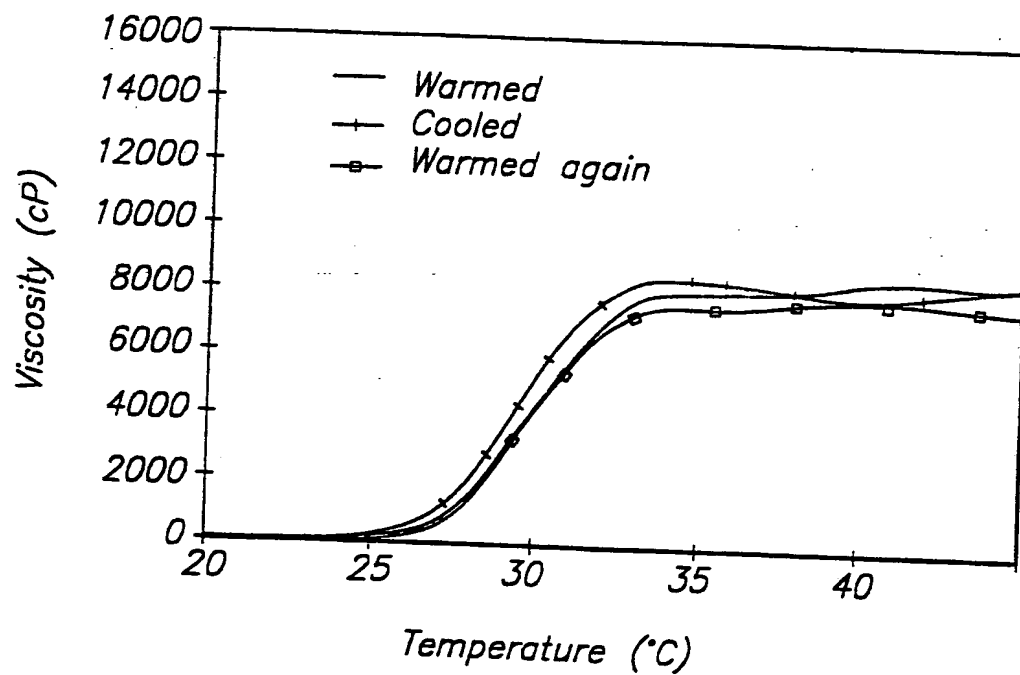
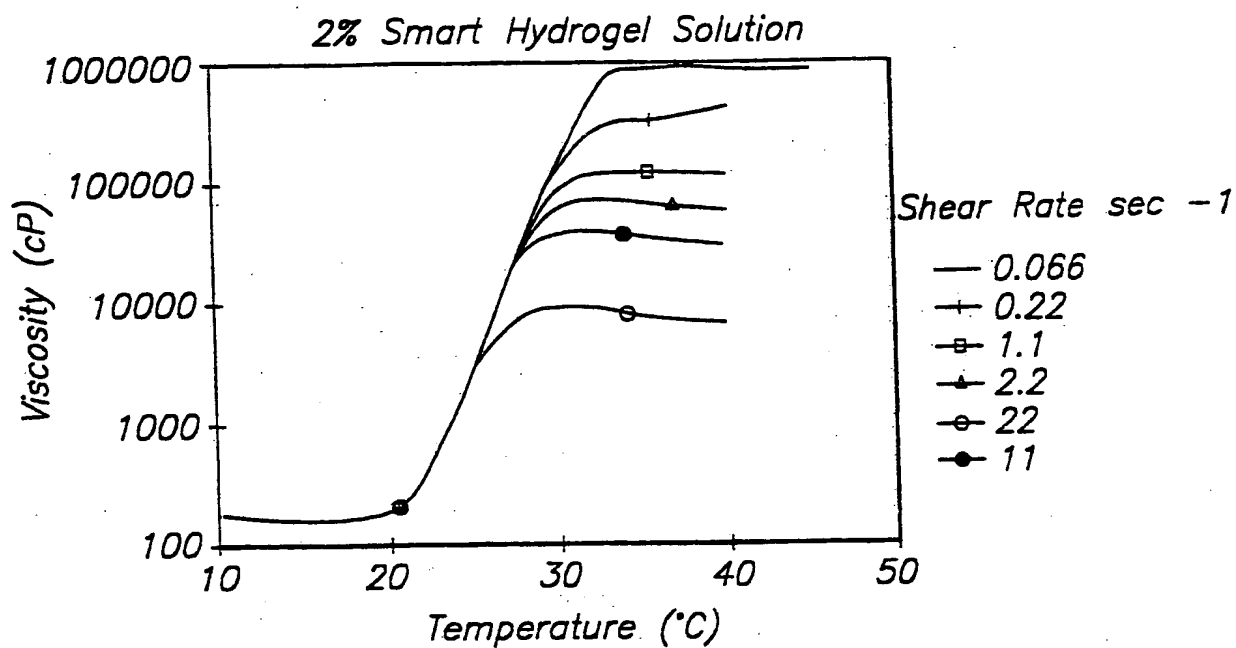
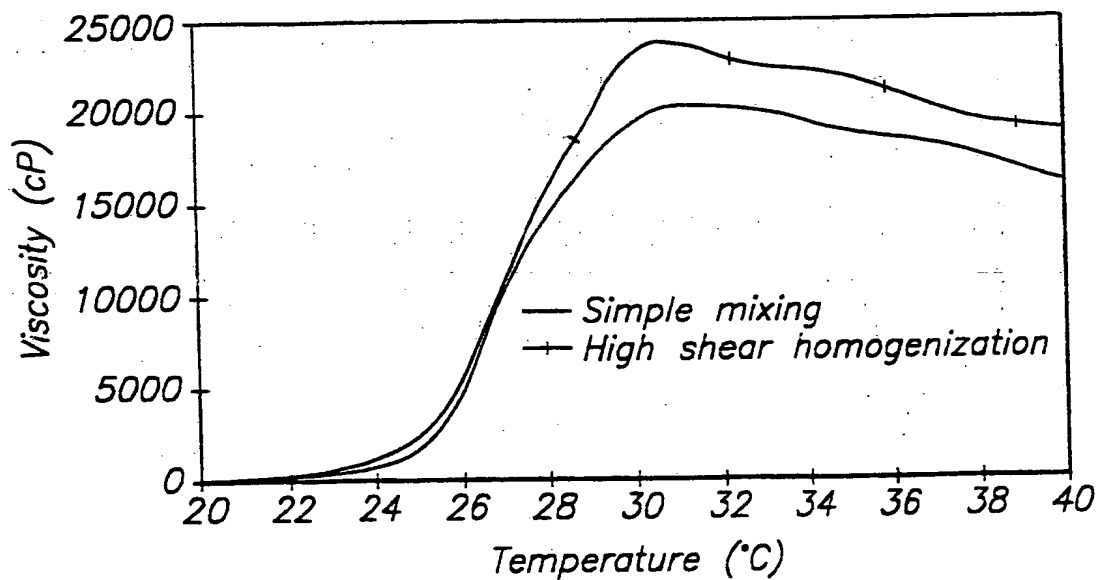


FIG. 2

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**FIG. 3****FIG. 4**

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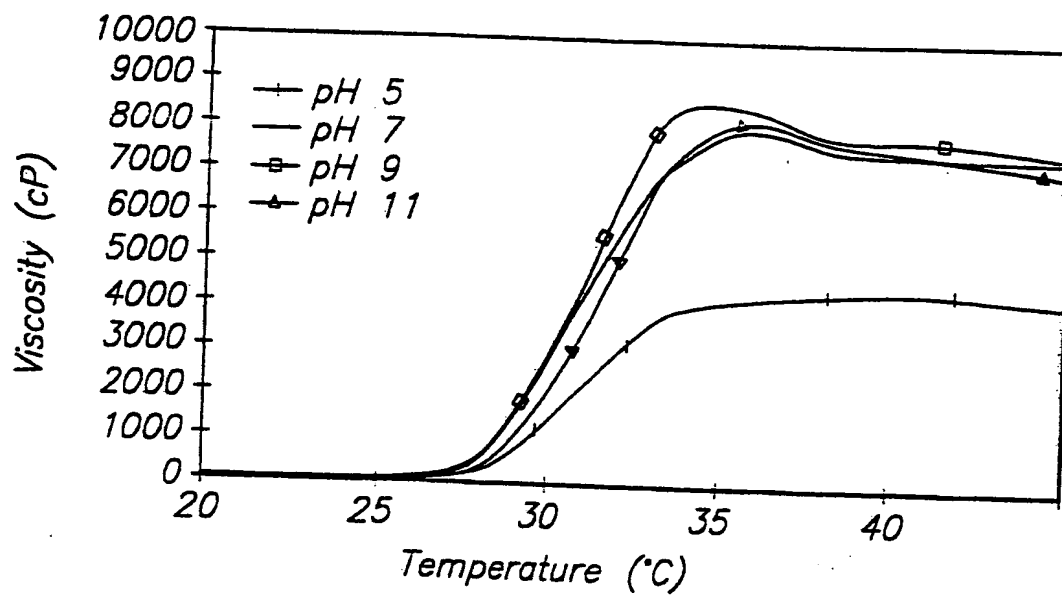


FIG. 5

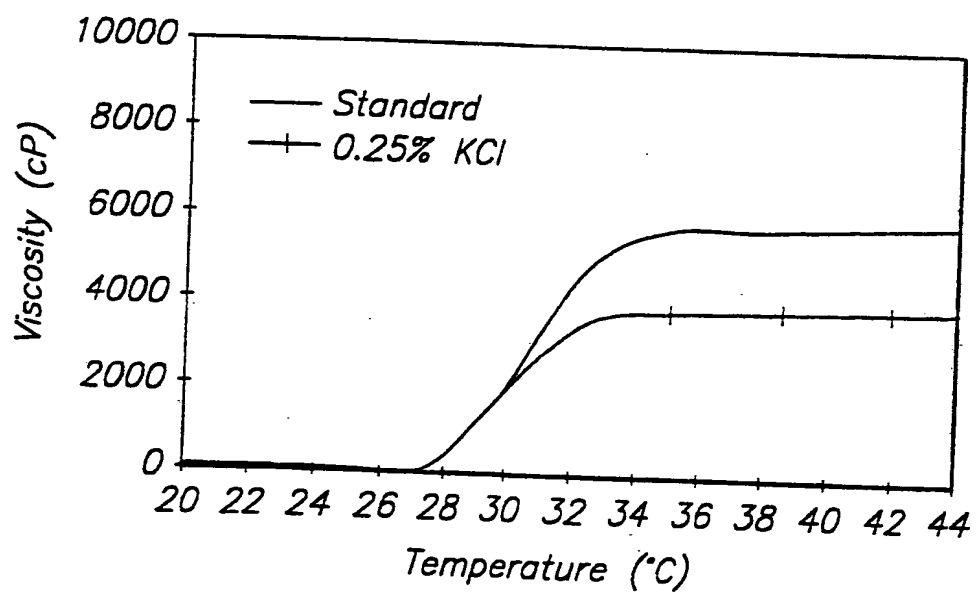


FIG. 6

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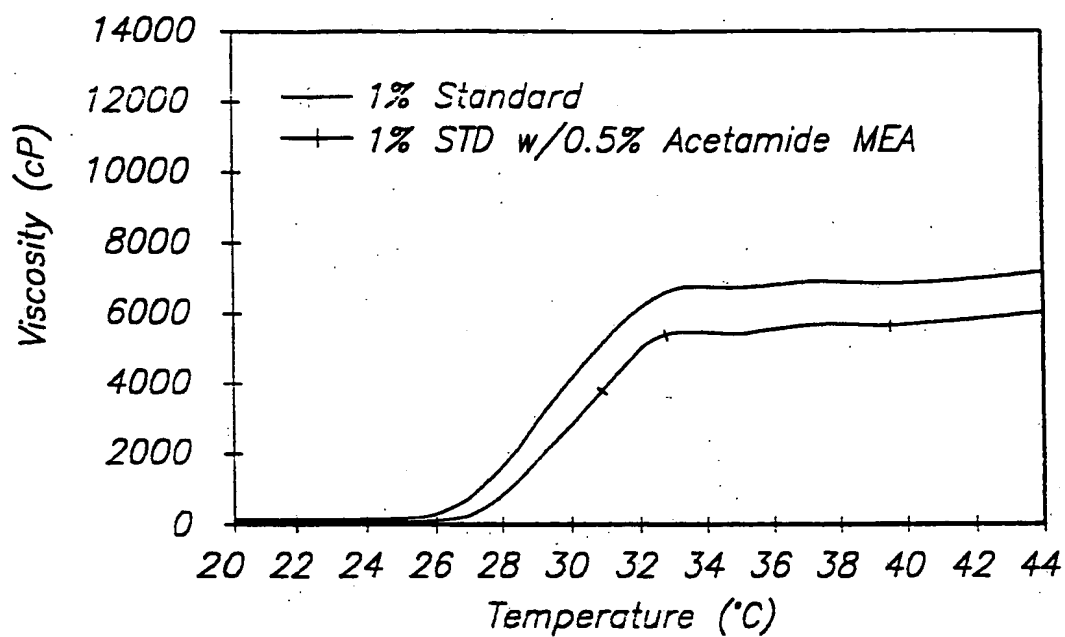


FIG. 7

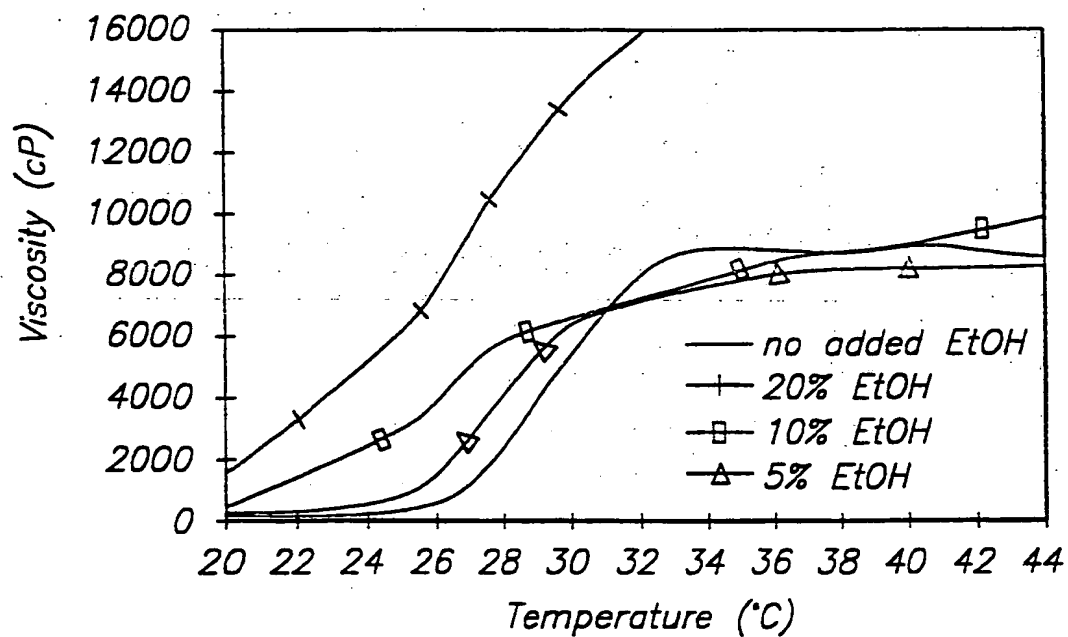
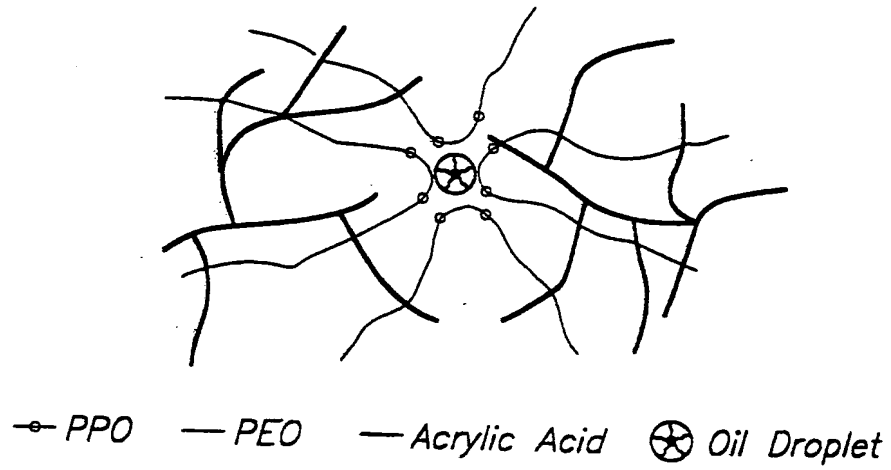
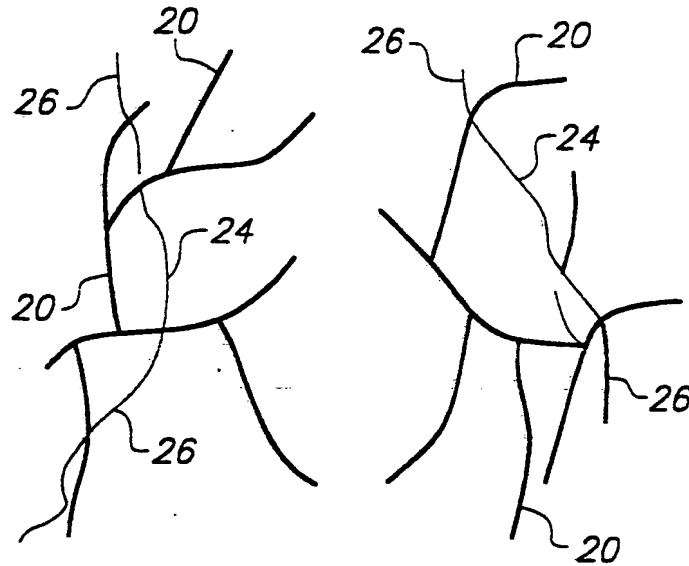


FIG. 8

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**FIG. 9****FIG. 10A**

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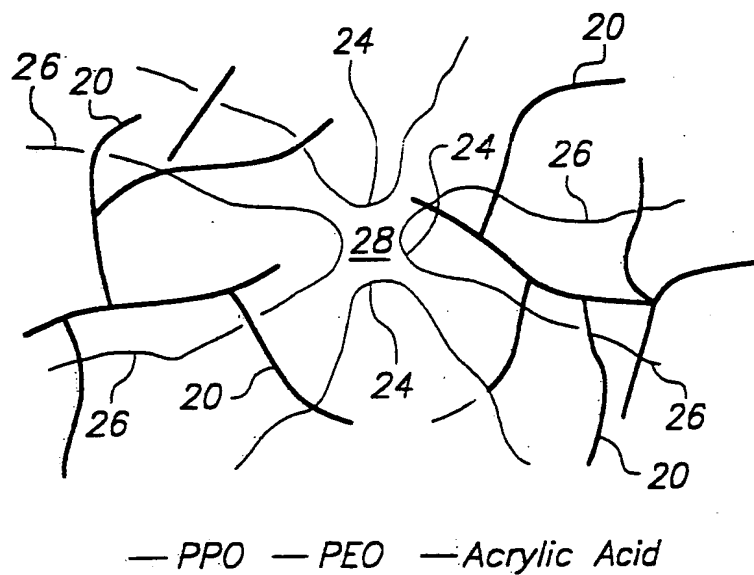


FIG. 10B

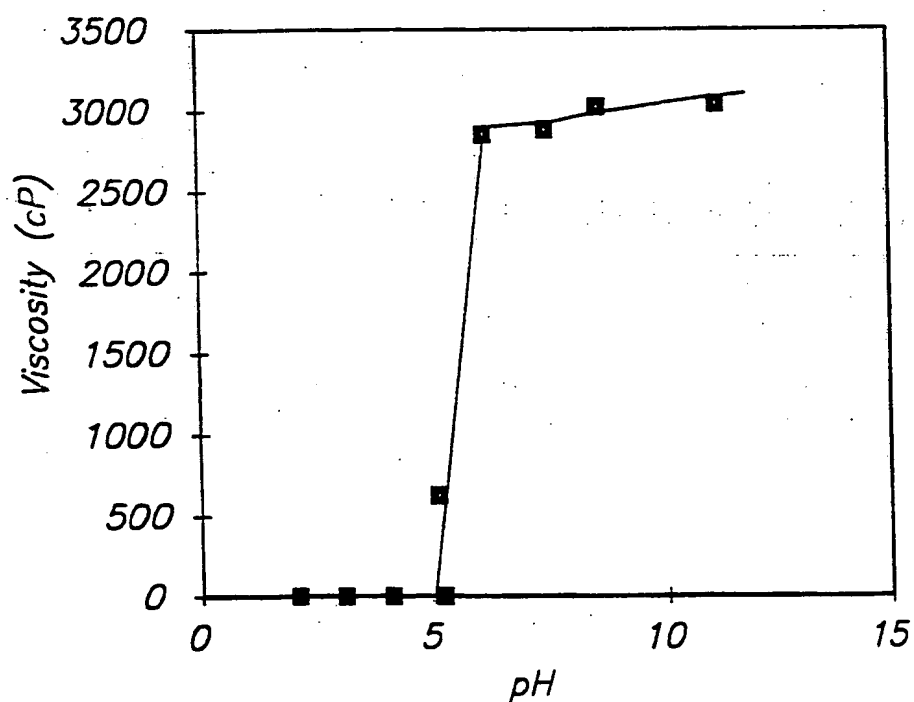


FIG. 11

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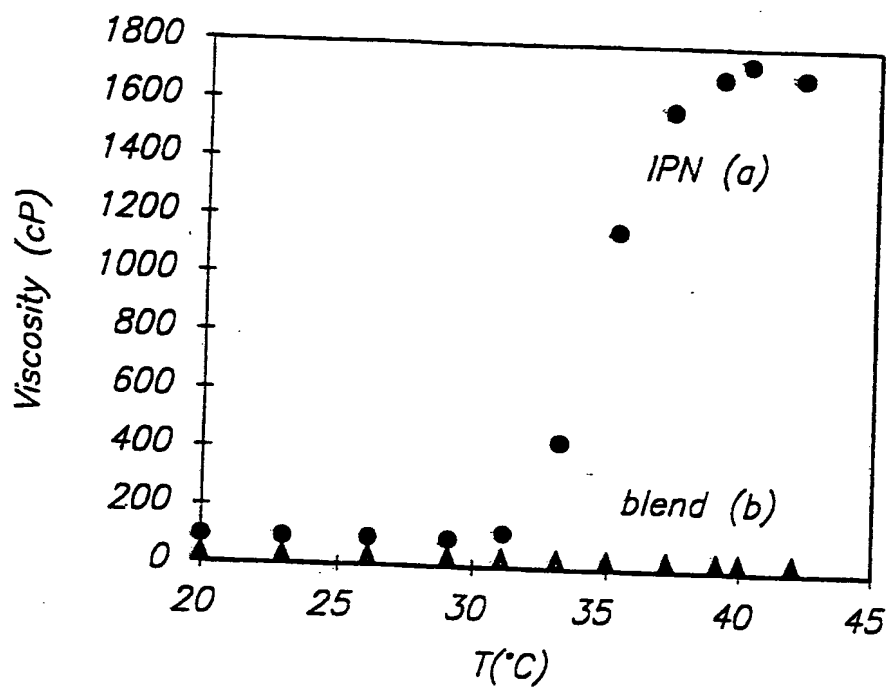


FIG. 12

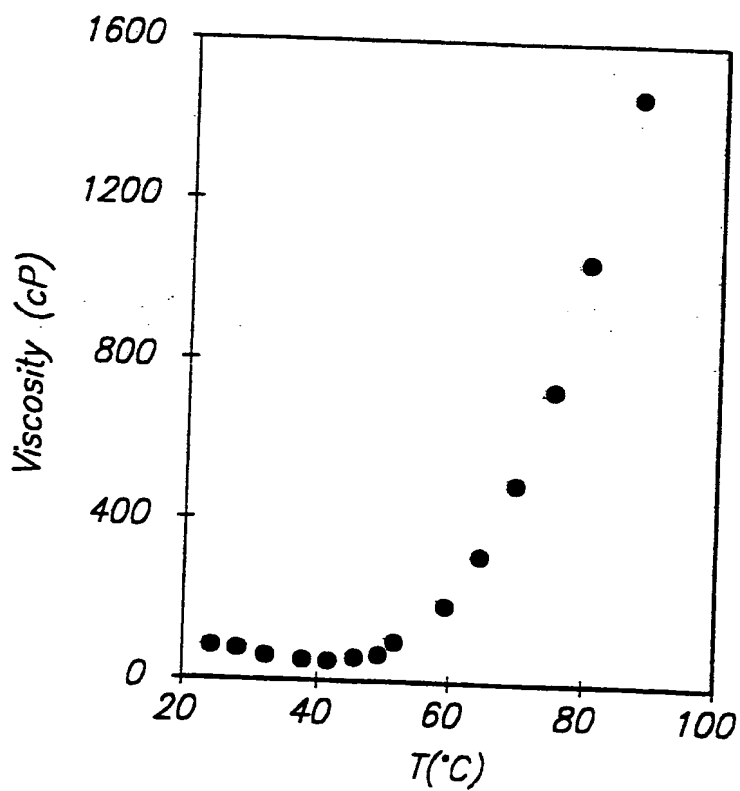
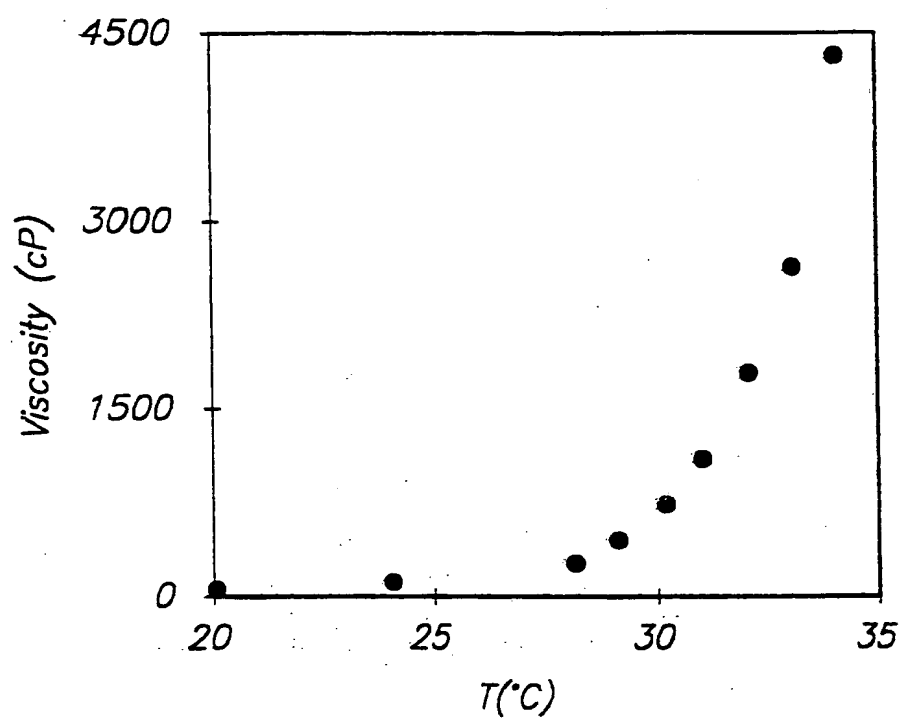
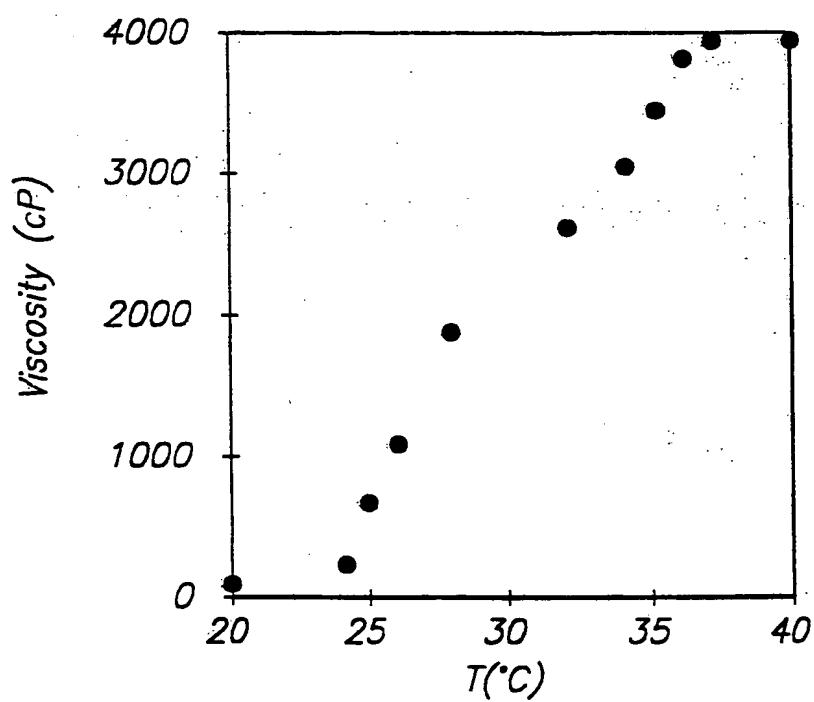


FIG. 13

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**FIG. 14****FIG. 15**

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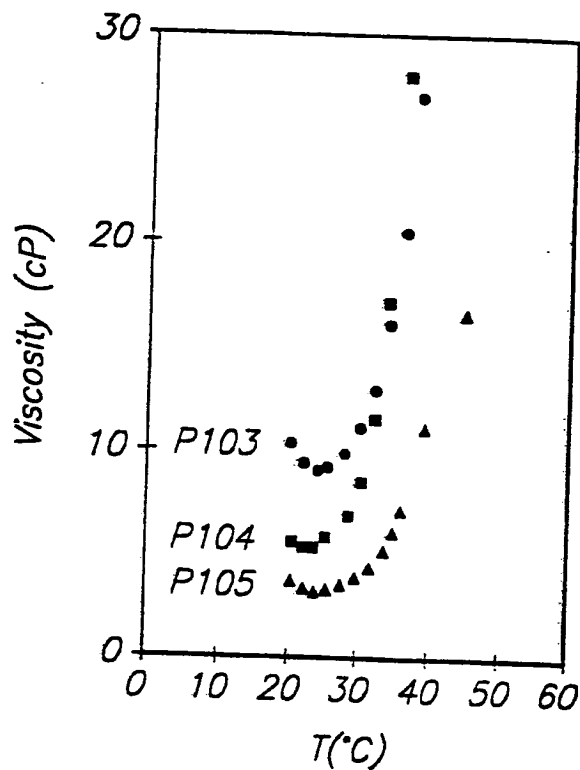


FIG. 16

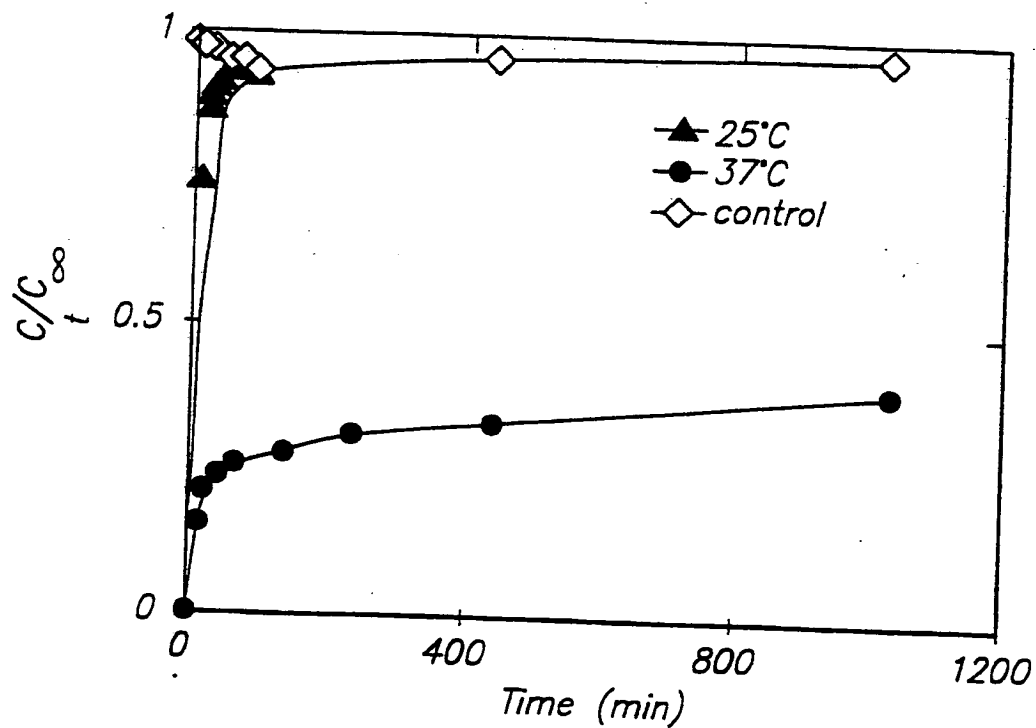


FIG. 17

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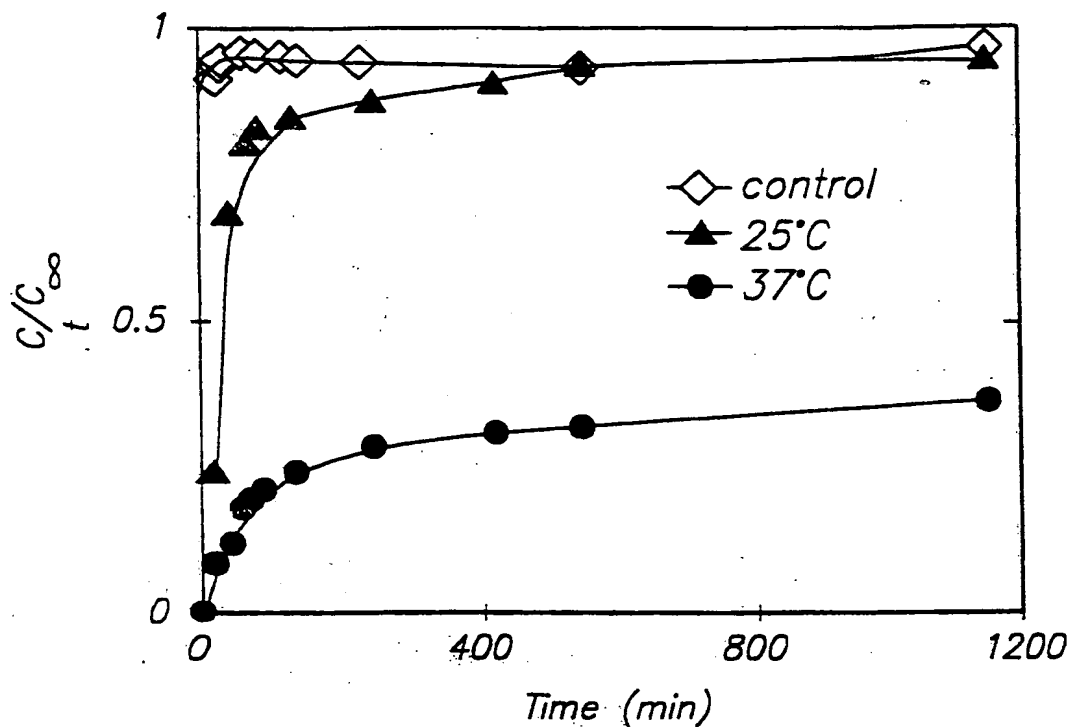


FIG. 18

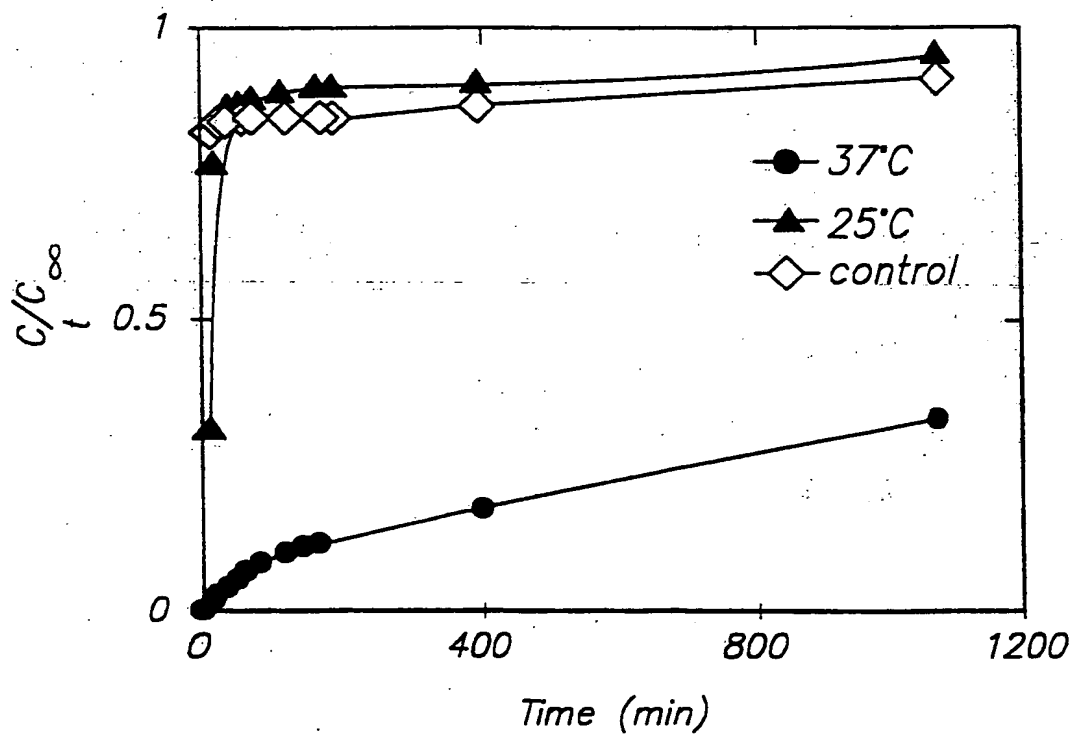


FIG. 19

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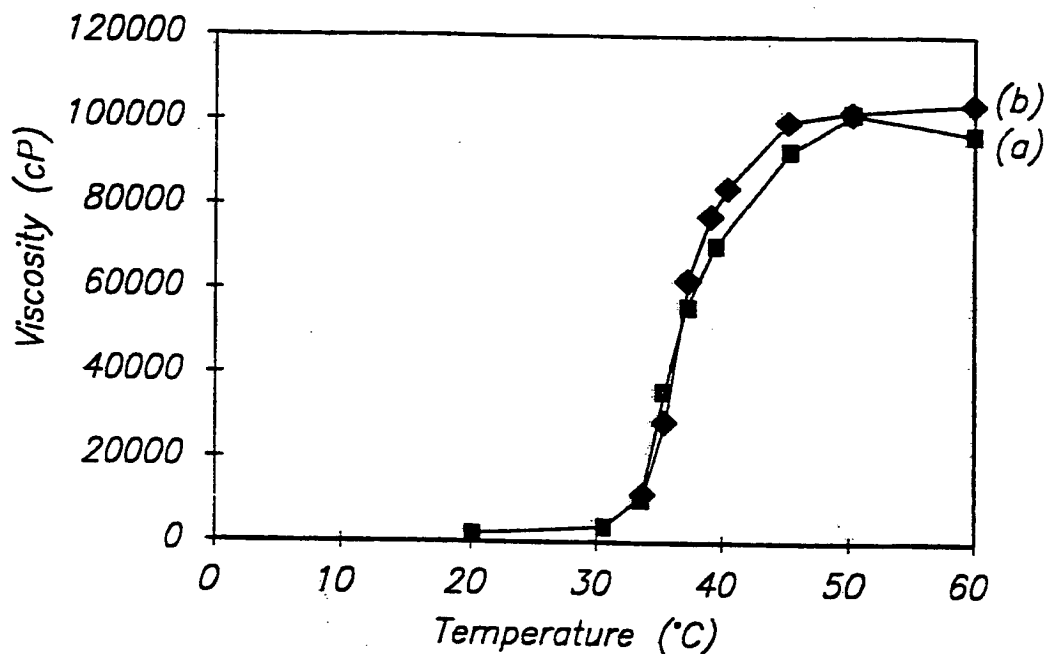


FIG. 20

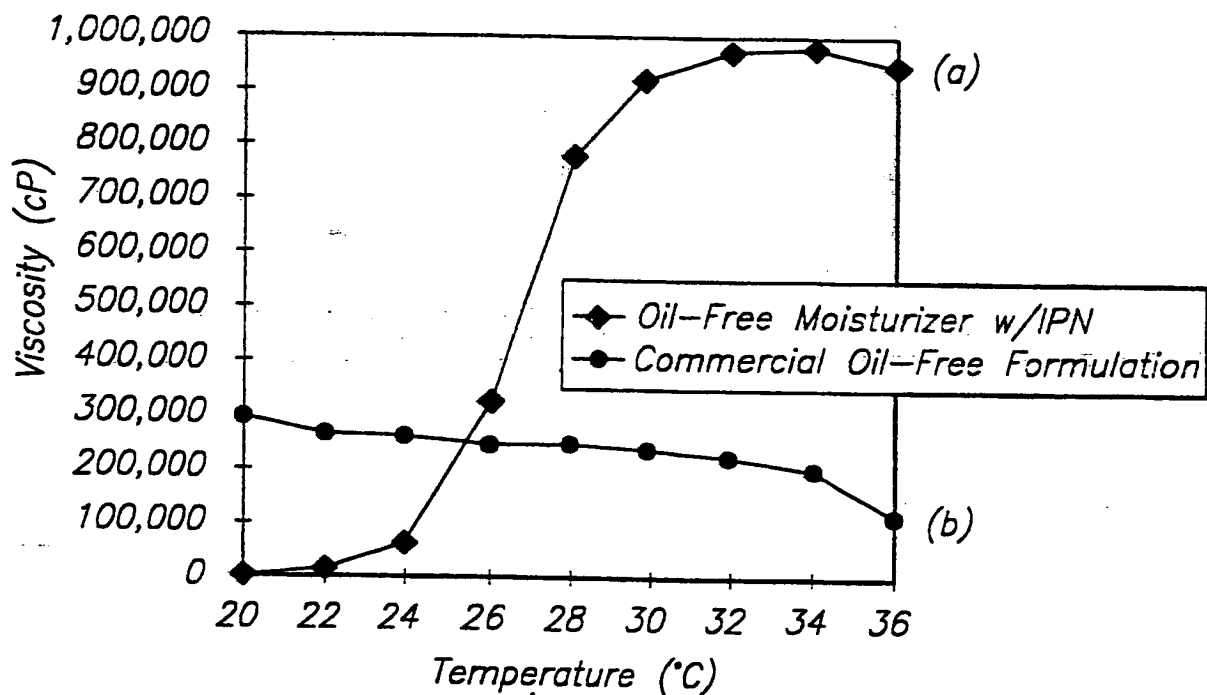


FIG. 21

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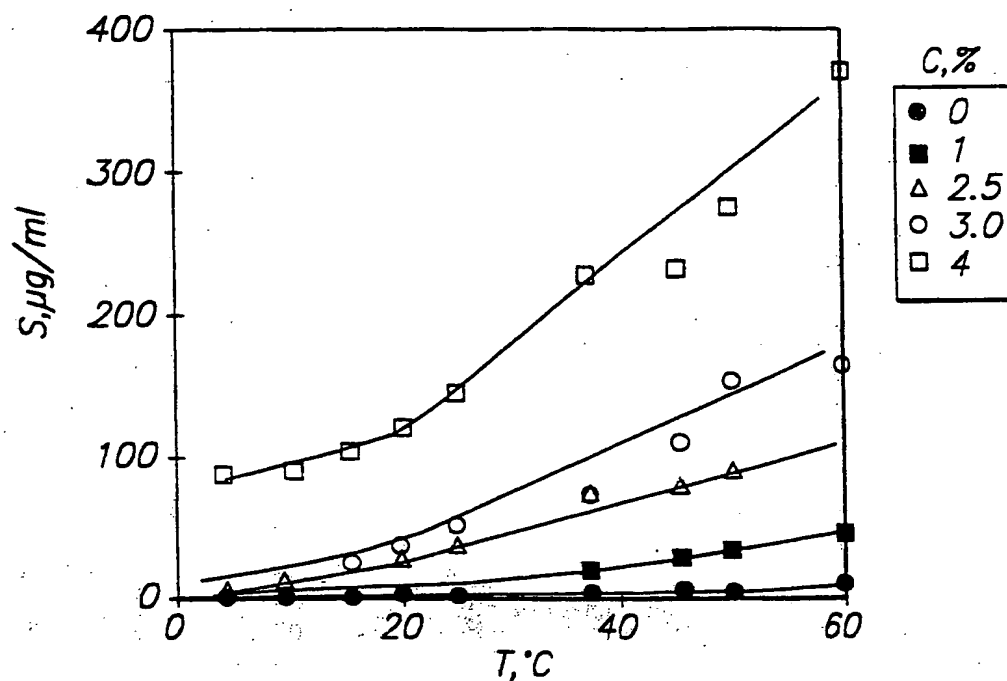


FIG. 22A

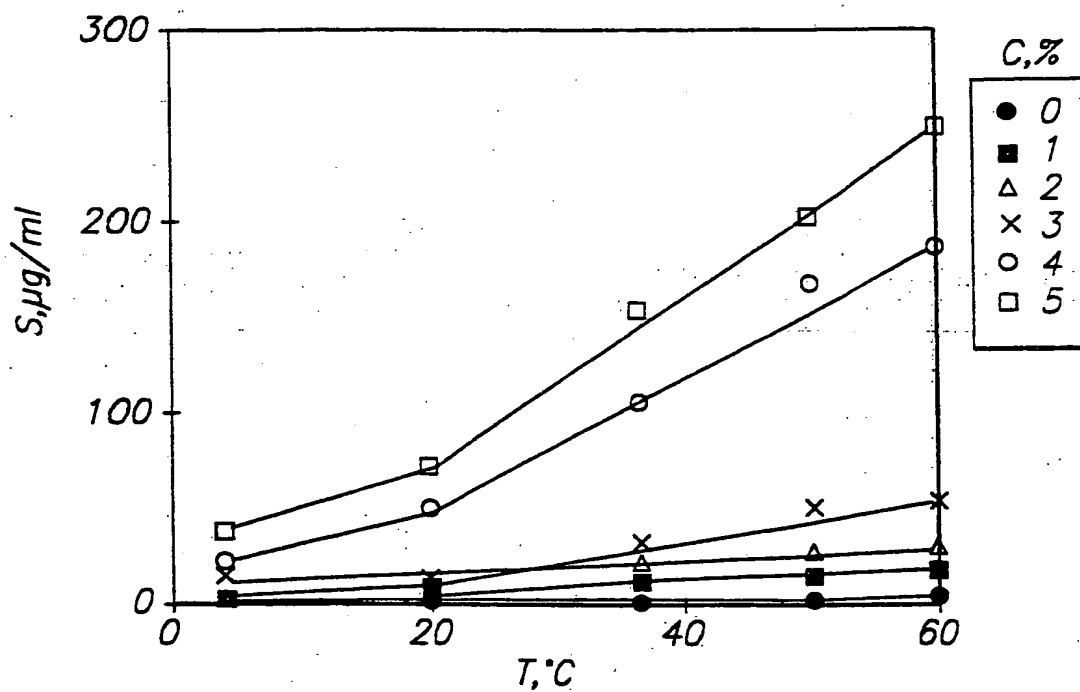


FIG. 22B

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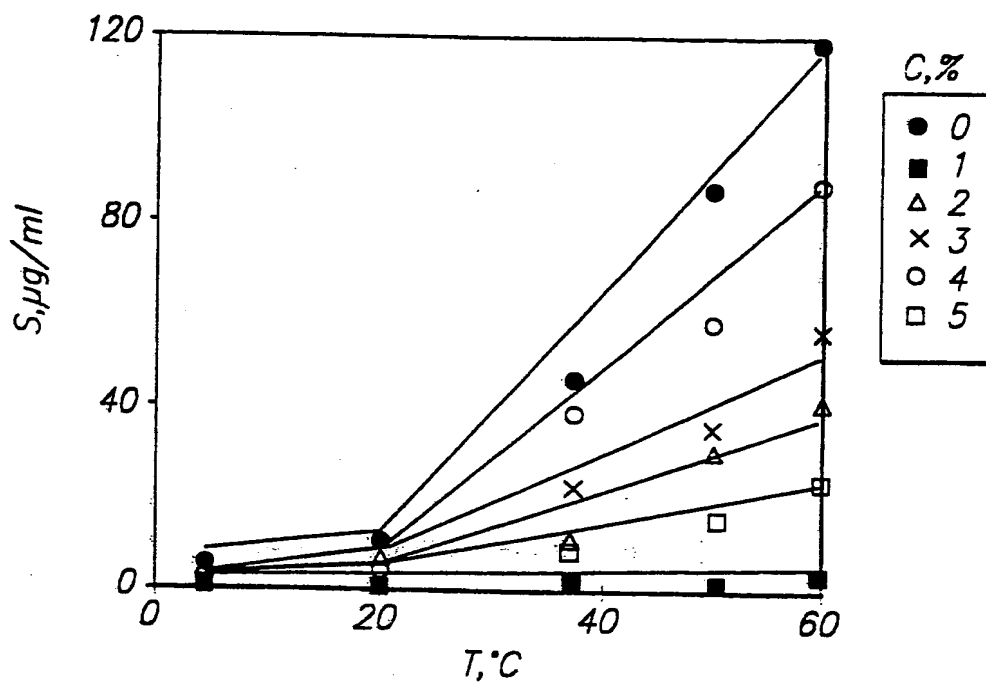


FIG. 22C

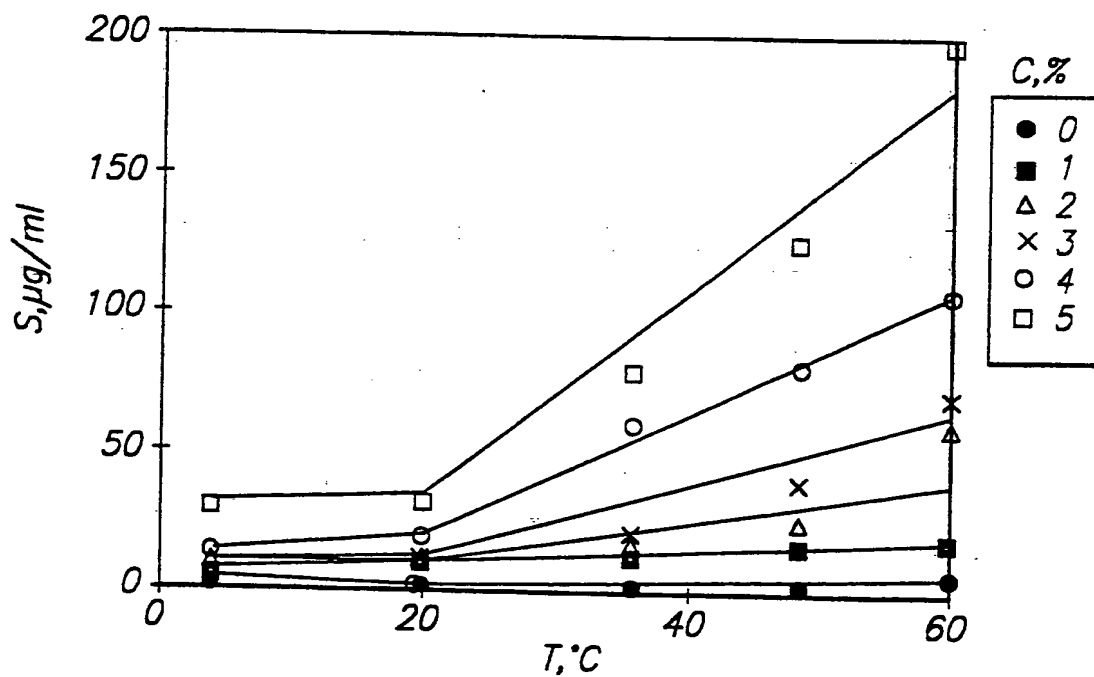


FIG. 22D

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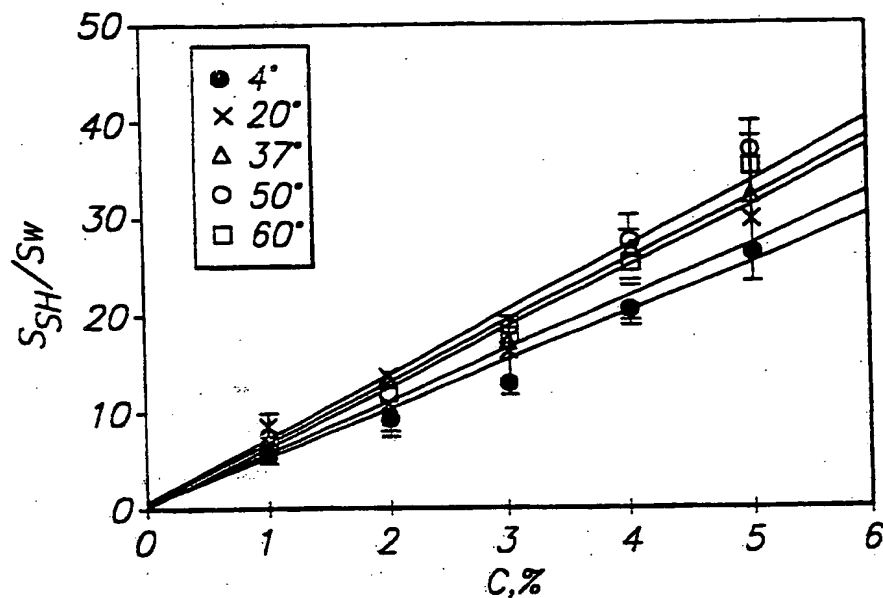


FIG. 23

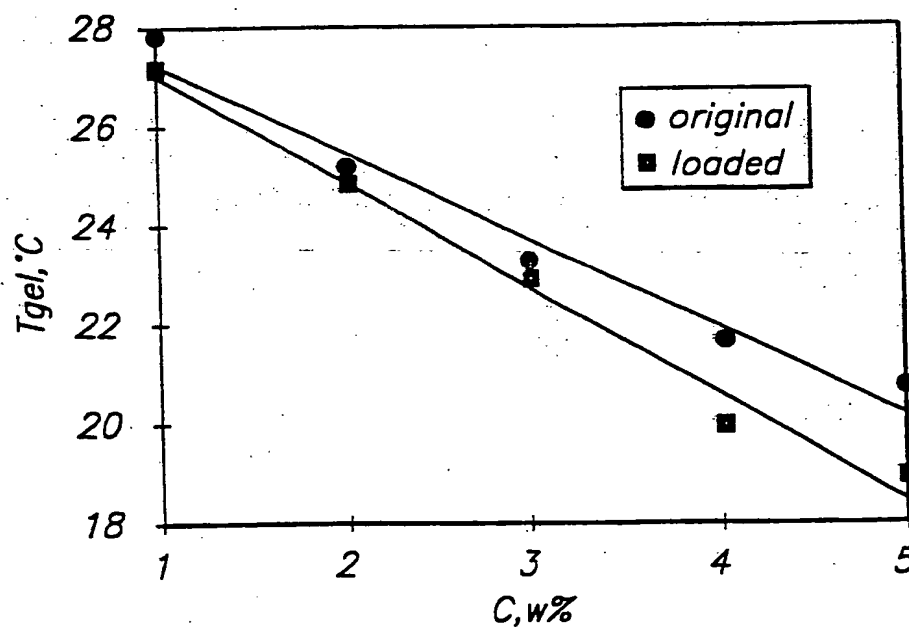


FIG. 24

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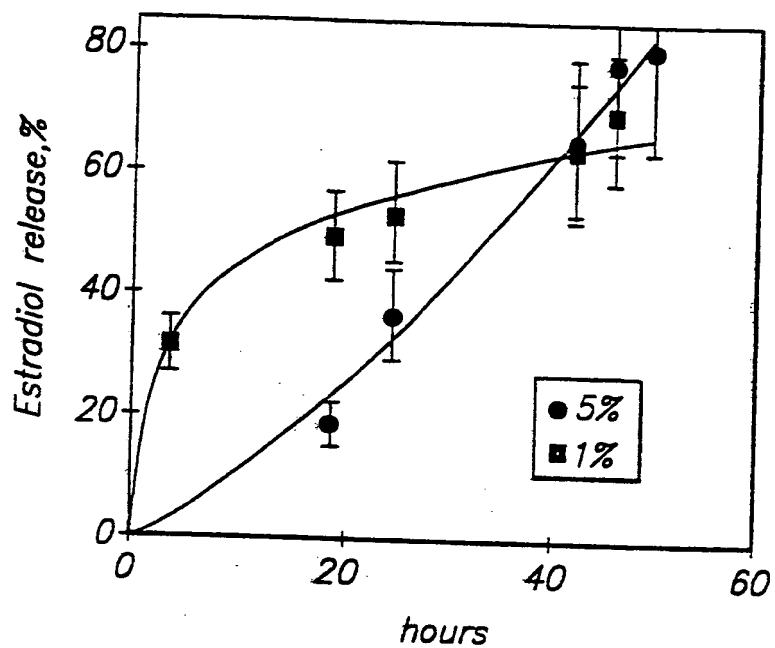


FIG. 25A

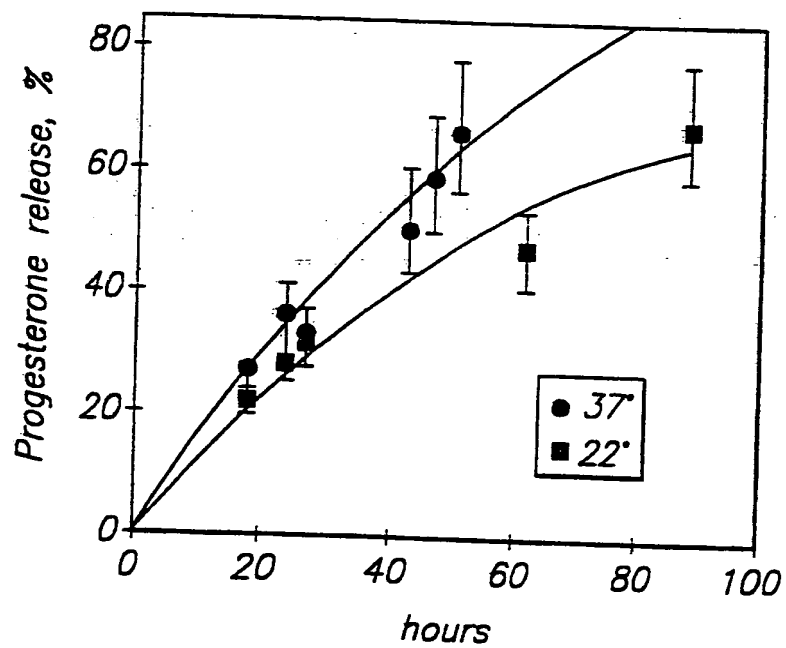


FIG. 25B

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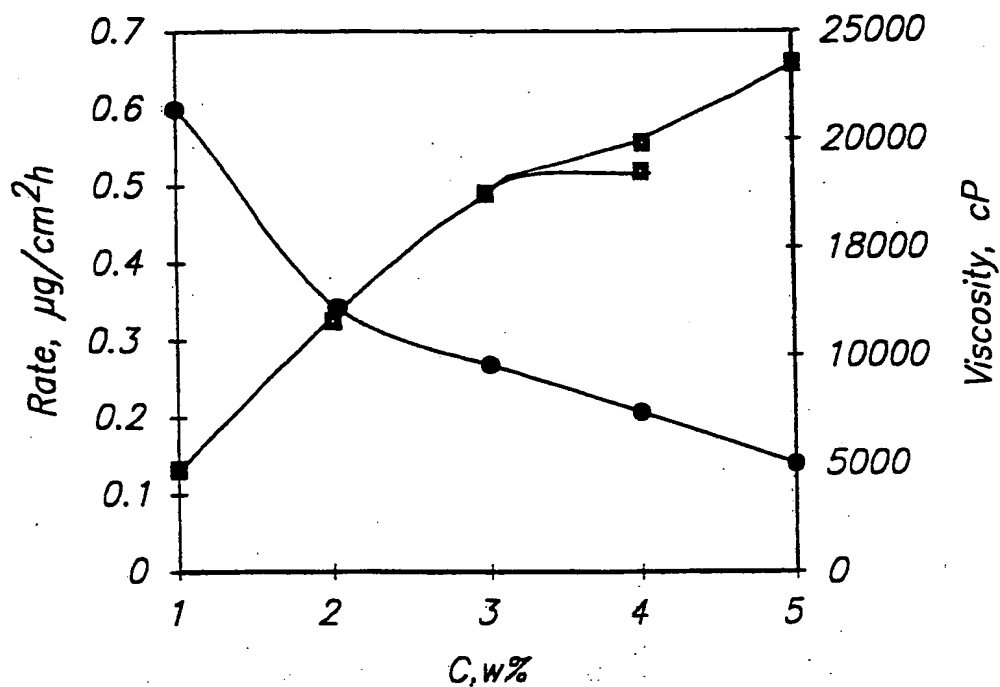


FIG. 26

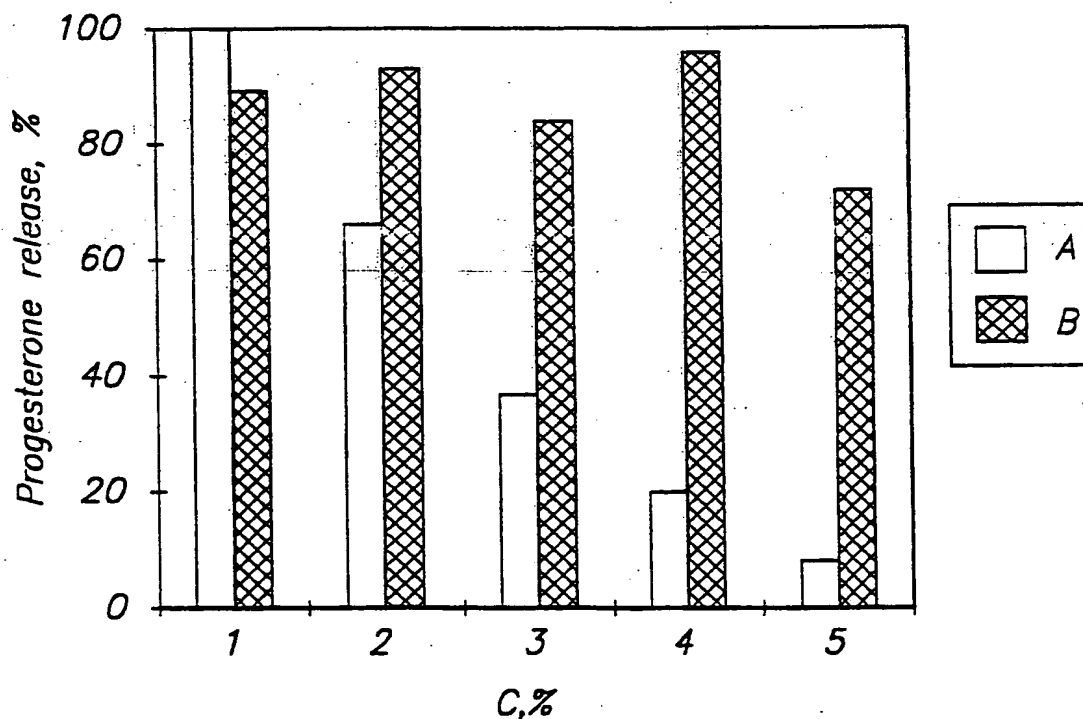
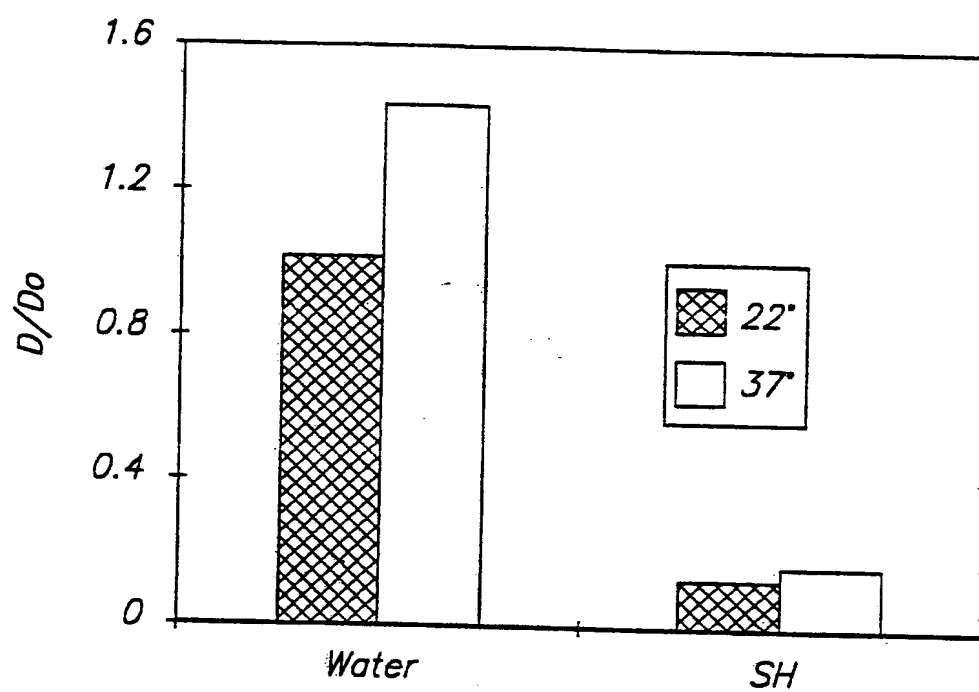


FIG. 27

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**FIG. 28**

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US98/08931

A. CLASSIFICATION OF SUBJECT MATTER

IPC(6) :A61K 7/00, 7/021, 7/025, 7/06, 7/09, 7/16, 7/32, 7/42, 31/74

US CL :Please See Extra Sheet

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 424/49, 59, 63, 64, 65, 70.1, 70.2, 70.7, 78.02, 70.08, 400, 401, 405

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
NONE

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

APS: COSMETIC, POLYACRYLIC ACID, POLYMER NETWORK, POLOXAMER

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document with indication, where appropriate, of the relevant passages	Relevant to claim No.
A, P	US 5,662,892 A (BOLICH, JR. et al.) 02 September 1997, see entire document.	1-38
Y	US 5,106,609 A (BOLICH, JR et al.) 21 April 1992, see entire document.	1-38

☐ Further documents are listed in the continuation of Box C.

☐ See patent family annex.

* Special categories of cited documents:	"T"	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
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"O" document referring to an oral disclosure, use, exhibition or other means		
"P" document published prior to the international filing date but later than the priority date claimed		

Date of the actual completion of the international search

03 AUGUST 1998

Date of mailing of the international search report

02 OCT 1998

Name and mailing address of the ISA/US
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INTERNATIONAL SEARCH REPORT

International application No.

PCT/IS98/01931

A. CLASSIFICATION OF SUBJECT MATTER:

US CL : 424/49, 59, 63, 64, 65, 70.1, 70.2, 70.7, 78.02, 70.08, 400, 401, 405

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24 NOV. 2004

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